

CATALYST COMPONENT FOR OLEFIN POLYMERIZATION, CATALYST, AND USE THEREOF

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Cross-reference to Related Applications

The present application claims the priorities of the following patent applications filed on September 23, 2016, the entirety of which is incorporated herein by reference.

- 10 1. Chinese patent application CN 201610847284.7 entitled “Catalyst component for olefin polymerization, catalyst and use thereof”;
2. Chinese patent application CN 201610847281.3 entitled “Catalyst component for olefin polymerization, catalyst and use thereof”;
3. Chinese patent application CN 201610847600.0 entitled “Catalyst component
15 for olefin polymerization, catalyst and use thereof”; and
4. Chinese patent application CN 201610847664.0 entitled “Catalyst component for olefin polymerization, catalyst and use thereof”.

Field of the Invention

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The present invention relates to a catalyst component for olefin polymerization, a catalyst and use thereof, and belongs to the technical field of petrochemical engineering.

Background of the Invention

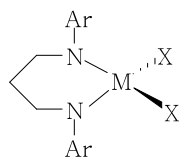
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Generally, catalysts used for olefin polymerization can be classified into three categories: traditional Ziegler-Natta catalysts, metallocene catalysts, and non-metallocene catalysts. Regarding traditional Ziegler-Natta catalysts for propene
30 polymerization, with the development of electron donor compounds in catalysts, polyolefin catalysts are also constantly updated. The development of catalysts has experienced the 1st generation of $\text{TiCl}_3\text{AlCl}_3/\text{AlEt}_2\text{Cl}$ system, the 2nd generation of $\text{TiCl}_3/\text{AlEt}_2\text{Cl}$ system, the 3rd generation of $\text{TiCl}_4 \cdot \text{ED} \cdot \text{MgCl}_2/\text{AlR}_3 \cdot \text{ED}$ system using magnesium chloride as carriers, monoester or aromatic diester as internal electron

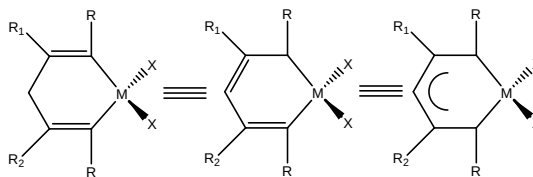
donor, and silane as external electron donor, and the newly developed catalyst system using diether compounds and diester compounds as internal electron donors. The activity of catalysts for catalyzing polymerization reaction and the isotacticity of the obtained polypropylene has been greatly improved. In existing technologies, titanium catalysts used for propene polymerization mainly use magnesium, titanium, halogen, and electron donor as basic components, among which electron donor compounds are indispensable elements of catalyst components. Till now, various internal electron donor compounds have been disclosed, these compounds including, for example, monocarboxylic esters or polycarboxylic esters, acid anhydrides, ketones, monoethers or polyethers, alcohols, amines, and derivatives thereof, and so on, among which commonly used ones are aromatic dicarboxylic esters such as di-n-butyl phthalate (DNBP) or diisobutyl phthalate (DIBP), and so on. Reference can be made to US patent US4784983. US patent US4971937 and European patent EP0728769 disclose components of catalysts used for olefin polymerization, in which 1,3-diether compounds having two ether groups are used as electron donors, such compounds including, for example, 2-isopropyl-1,2-isopentyl-1,3-dimethoxy propane, 2,2-diisobutyl-1,3-dimethoxy propane, 9,9-di(methoxymethyl)fluorene, etc. Later, a class of special aliphatic dicarboxylic ester compounds, such as succinate, malonic ester, glutarate, and so on, are disclosed (see WO98/56830, WO98/56834, WO01/57099, WO01/63231, and WO00/55215). The use of such electron donor compounds can not only improve the activity of a catalyst, but also enable an obtained propene polymer to have a wider molecular weight distribution.

The most common non-metallocene catalysts for olefin polymerization are C=N polydentate ligand-containing transition metal complexes. For example, Brookhart et al first found that diimine late transition metal complexes had a relatively high catalytic activity when used for catalyzing olefin polymerization (Johnson L.K., Killian C.M., Brookhart M., *J.Am.Chem.Soc.*, 1995, 117, 6414; Johnson L.K., Ecking S.M., Brookhart M., *J.Am.Chem.Soc.*, 1996, 118, 267). Since then, the study of non-metallocene organic complexes has aroused great interest among researchers. In 1996, McConville et al reported a class of Ti and Zr metal complexes (as shown in Formula 1) chelating β -diamine, which were first examples of high-catalytic-activity N-N polydentate ligand-containing early transition metal complexes for catalyzing olefin polymerization (Scollard J.D., Mcconville D.H., Payne N.C., Vittal J.J,

Macromolecules, 1996, 29, 5241; Scollard J.D., Mcconville D.H., *J.Am.Chem.Soc.*, 1996, 118, 10008).



Formula 1



Formula 2

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β -diamine complexes (as shown in Formula 2) are also a class of important N-N ligand-containing non-metallocene catalysts for olefin polymerization. Because of the specific structures of these complexes, the steric hindrance and electronic effect of the ligand can be easily regulated and controlled through the change of a substituent on arylamine. With the variation of metals and the surroundings of the ligand, the β -diamine ligand can bond in different ways to different metals to form different metal complexes. These ligand-containing compounds are advantageous in that they are easy to synthesize and easy to regulate and control in terms of structure, and are comparatively ideal complexes for studying the relationship between the structure and the properties of a catalyst. Ligand-containing compounds with such structures have therefore attracted wide attention among researchers (Bourget-Merle L., Lappert M.F., Severn J.R., *Chem. Rev.*, 2002, 102, 3031; Kim W.K., Fevola M.J., Liable-Sands L.M., Rheingold A.L., Theopold K.H., *Organometallics*, 1998, 17, 4541; Jin X., Novak B.M., *Macromolecules*, 2000, 33, 6205).

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Polyethylene Laboratory of Sinopec Beijing Research Institute of Chemical Industry disclosed, in Chinese patent CN00107258.7, a class of bidentate ligand-containing metal complexes for use in the copolymerization reaction of ethylene, and later disclosed, respectively in Chinese patents CN 02129548.4 (2002), CN 200410086388.8 (2004), CN 200710176588.6 (2007), a similar transition metal complex catalyst for use in the copolymerization reaction of ethylene. Shanghai Institute of Organic Chemistry, Chinese Academy of Sciences disclosed, in Chinese patents CN 201010554473.8 and CN 201010108695.7, a class of polydentate ligand-containing metal catalysts with similar structures, for use in the copolymerization reaction of ethylene to prepare ultra-low-branched high-molecular-weight polyethylene.

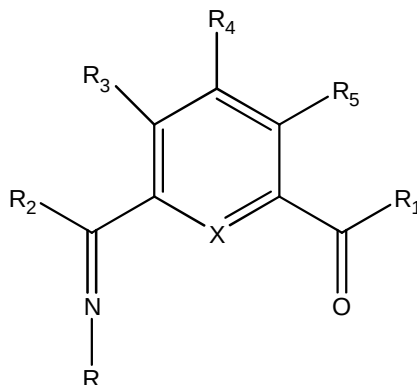
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In the disclosure of the above patents, the catalysts used for olefin polymerization are relevant ligand-containing metal compounds. Up till now, seldom are there reports about the direct use of such ligand-containing metal compounds in the preparation of a catalyst for propene polymerization and reports about their use related to propene polymerization.

Summary of the Invention

In view of the deficiencies in the above art, an objective of the present invention is to develop a catalyst component for olefin polymerization, a catalyst containing the same, and use thereof. An internal electron donor as shown in Formula I (an imine compound with a ketone group) is added during the preparation of a catalyst, so as to form a new type of a catalytic polymerization reaction system. When the catalyst is used in olefin polymerization reaction especially propene polymerization reaction, not only the catalyst has a long-term high activity and a good hydrogen response, but also the obtained polymer has characteristics of an adjustable isotactic index and a wide molecular weight distribution.

To achieve the above objective, the present invention provides a catalyst component for olefin polymerization, comprising magnesium, titanium, halogen and an internal electron donor, wherein the internal electron donor comprises an imine compound with a ketone group as shown in Formula I,



Formula I

wherein in Formula I, R is selected from a group consisting of hydroxyl, C₁-C₂₀ alkyl with or without a halogen atom substitute, C₂-C₂₀ alkenyl with or without a halogen atom substitute group, and C₆-C₃₀ aryl with or without a halogen atom substitute group; R₁-R₅ may be identical to or different from each other, each independently selected from a group consisting of hydrogen, C₁-C₂₀ alkyl, C₂-C₂₀ alkenyl, C₆-C₃₀ arylalkyl, C₆-C₃₀ alkylaryl, C₉-C₄₀ fused aryl, halogen atoms, hydroxyl and C₁-C₂₀ alkoxy; X is selected from a group consisting of halogen, nitrogen, oxygen, phosphorus, silicon heteroatoms, substituted or unsubstituted alkyl, C₅-C₂₀ cycloalkyl, and C₆-C₃₀ aryl, and C₉-C₄₀ fused aryl.

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According to some preferred embodiments, R is methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl, hydroxyalkyl, phenyl, halogenated phenyl, alkyl-substituted phenyl, naphthyl, biphenyl, or a heterocycle-containing group. The heterocycle-containing group is preferably a pyrrole-containing group, a pyridine-containing group, a pyrimidine-containing group or a quinolone-containing group.

According to some more preferred embodiments, R is selected from a group consisting of 2,6-dialkylphenyl (such as 2,6-dimethylphenyl, 2,6-diethylphenyl, 2,6-diisopropylphenyl), 2,4,6-trialkylphenyl (such as 2,4,6-trimethylphenyl, 2,4,6-triethylphenyl, 2,4,6-triisopropylphenyl), hydroxyalkyl-substituted phenyl (such as hydroxypropylphenyl), 3-quinolyl, 1-naphthyl, benzyl, and 8-quinolyl.

According to some preferred embodiments, each of R₃-R₅ is independently hydrogen, methyl, ethyl, n-propyl, isopropyl, n-butyl, tert-butyl, or isobutyl.

According to some preferred embodiments, each of R₁ and R₂ is independently selected from a group consisting of methyl, ethyl, n-propyl, isopropyl, n-butyl, tert-butyl, and isobutyl.

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According to some preferred embodiments, X is nitrogen atom or CH.

In the present invention, the imine compound as shown in Formula I is preferably one or more selected from the following compounds:

- 6-(butylimino)ethyl-2-acetylpyridine, 6-(hexylimino)ethyl-2-acetylpyridine,
5 6-(pentylimino)ethyl-2-acetylpyridine, 6-(octylimino)ethyl-2-acetylpyridine,
6-(benzylimino)ethyl-2-acetylpyridine, 6-(4-hydroxy
butylimino)ethyl-2-acetylpyridine, 6-(2-hydroxy phenylimino)ethyl-2-acetylpyridine,
6-(2,6-dimethylphenylimino)ethyl-2-acetylpyridine,
6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine,
10 6-(phenylimino)ethyl-2-acetylpyridine, 6-(2-naphthylimino)ethyl-2-acetylpyridine,
6-(1-naphthylimino)ethyl-2-acetylpyridine,
6-(4-chlorophenylimino)ethyl-2-acetylpyridine,
6-(4-trifluoromethylphenylimino)ethyl-2-acetylpyridine,
6-(2-trifluoromethylphenylimino)ethyl-2-acetylpyridine, 6-(2-hydroxy
15 -4-chlorophenylimino)ethyl-2-acetylpyridine,
6-(8-quinolylimino)ethyl-2-acetylpyridine, 6-(4-quinolylimino)ethyl-2-acetylpyridine,
6-(3-quinolylimino)ethyl-2-acetylpyridine, 6-(2,4,
6-trimethylphenylimino)ethyl-2-acetylpyridine,
6-(2-ethylphenylimino)ethyl-2-acetylpyridine,
20 6-(4-ethylphenylimino)ethyl-2-acetylpyridine,
6-(2-propylphenylimino)ethyl-2-acetylpyridine,
6-(4-propylphenylimino)ethyl-2-acetylpyridine,
6-(3-propylphenylimino)ethyl-2-acetylpyridine,
6-(2-butylphenylimino)ethyl-2-acetylpyridine,
25 6-(4-butylphenylimino)ethyl-2-acetylpyridine, 3-(phenylimino)ethylacetophenone,
3-(2,6-dimethylphenylimino)ethylacetophenone,
3-(2,6-diisopropylphenylimino)ethylacetophenone,
3-(2-naphthylimino)ethylacetophenone, 3-(benzylimino)ethylacetophenone,
3-(8-quinolylimino)ethylacetophenone, 3-(2-quinolylimino)ethylacetophenone,
30 6-(butylimino)ethyl-2-propionylpyridine, 6-(hexylimino)ethyl-2-propionylpyridine,
6-(2,6-dimethylphenylimino)ethyl-2-propionylpyridine,

6-(2,6-diisopropylphenylimino)ethyl-2-propionylpyridine,
6-(phenylimino)ethyl-2-propionylpyridine, 6-(pentylimino)ethyl-2-butyrylpyridine,
6-(2-naphthylimino)ethyl-2-butyrylpyridine,
6-(butylimino)propyl-2-propionylpyridine, 6-(hexylimino)butyl-2-propionylpyridine,
5 6-(2,6-dimethylphenylimino)propyl-2-propionylpyridine,
6-(2,6-diisopropylphenylimino)propyl-2-propionylpyridine,
6-(phenylimino)propyl-2-propionylpyridine, 6-(pentylimino)propyl-2-butyrylpyridine,
and 6-(2-naphthylimino)propyl-2-butyrylpyridine.

10 According to some preferred embodiments, based on the weight of the catalyst component, a content of magnesium is in a range of 5 wt%-50 wt%, a content of titanium is in a range of 1.0 wt%-8.0wt%, a content of halogen is in a range of 10 wt%-70 wt%, and a content of internal electron donor is in a range of 0.1 wt%-20 wt%.

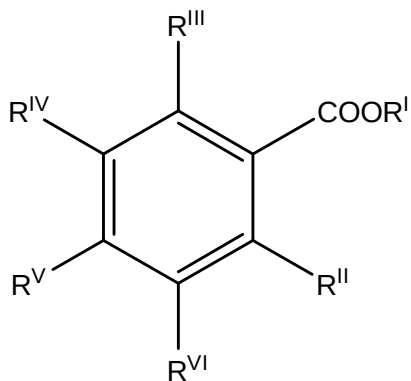
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In some preferred embodiments of the present invention, the internal electron donor may further comprise at least one additional electron donor compound. Preferably, the additional electron donor compound is one, two, or three selected from a group consisting of aromatic carboxylate ester compounds, diol ester compounds,
20 diphenol ester compounds, and diether compounds.

In some preferred embodiments of the present invention, a molar ratio of the imine compound with a ketone group as shown in Formula I to the additional electron donor compound is in a range of 1: (0.05-20), preferably in a range of 1: (0.1-10).

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According to some preferred embodiments of the present invention, the aromatic carboxylate ester compound is as shown in Formula II,



Formula II

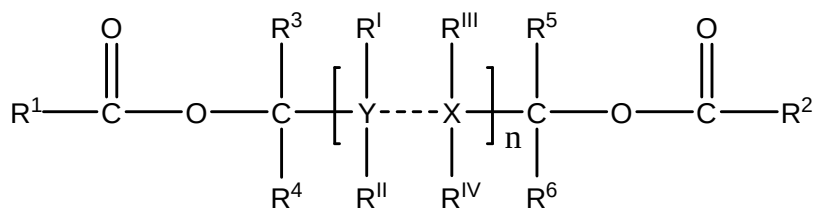
wherein in Formula II, R^I is C₁-C₂₀ alkyl with or without a halogen atom substitute, C₂-C₂₀ alkenyl with or without a halogen atom substitute, C₂-C₂₀ alkynyl
 5 with or without a halogen atom substitute, or C₆-C₃₀ alkylaryl with or without a halogen atom substitute; R^{II} is C₁-C₂₀ alkyl, C₂-C₂₀ alkenyl, C₂-C₂₀ alkynyl, or C₆-C₃₀ alkylaryl or ester group or amido group; R^{III}, R^{IV}, R^V, and R^{VI} may be identical to or different from each other, each independently selected from a group consisting of C₁-C₂₀ alkyl, C₂-C₂₀ alkenyl, C₂-C₂₀ alkynyl, C₁-C₂₀ alkoxy, C₆-C₃₀ arylalkyl, C₆-C₃₀
 10 alkylaryl, C₉-C₄₀ fused aryl, and halogen.

According some embodiments, in Formula II, R^I is methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl, ethenyl, allyl, ethynyl, phenyl, halogenated phenyl, alkyl-substituted phenyl, naphthyl,
 15 or biphenyl.

According some embodiments, in Formula II, R^{II} is methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl, ethenyl, allyl, ethynyl, phenyl, halogenated phenyl, alkyl-substituted phenyl, naphthyl,
 20 biphenyl, ethoxycarbonyl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, isobutoxycarbonyl, hexoxycarbonyl, isohexoxycarbonyl, neohexoxycarbonyl, heptyloxycarbonyl, isoheptyloxycarbonyl, neoheptyloxycarbonyl, octyloxycarbonyl, isooctyloxycarbonyl, or neo-octyloxycarbonyl.

In the present invention, the aromatic carboxylate ester compounds may be one or more selected from a group consisting of ethyl benzoate, propyl benzoate, butyl benzoate, pentyl benzoate, hexyl benzoate, heptyl benzoate, octyl benzoate, nonyl benzoate, decyl benzoate, isobutyl benzoate, isopentyl benzoate, isohexyl benzoate, 5 isooheptyl benzoate, isooctyl benzoate, isononyl benzoate, isodecyl benzoate, neopentyl benzoate, neoheptyl benzoate, neoheptyl benzoate, neoheptyl benzoate, neononyl benzoate, neodecyl benzoate, diethyl phthalate, dipropyl phthalate, diisobutyl phthalate, di-n-butyl phthalate, di-n-pentyl phthalate, diisopentyl phthalate, dineopentyl phthalate, dihexyl phthalate, diheptyl phthalate, dioctyl phthalate, dinonyl 10 phthalate, diisohexyl phthalate, diisooheptyl phthalate, diisooctyl phthalate, diisononyl phthalate, diisobutyl 3-methylphthalate, di-n-butyl 3-methylphthalate, diisopentyl 3-methylphthalate, di-n-pentyl 3-methylphthalate, diisooctyl 3-methylphthalate, di-n-octyl 3-methylphthalate, diisobutyl 3-ethylphthalate, di-n-butyl 3-ethylphthalate, di-n-octyl 3-ethylphthalate, diisobutyl 3-ethylphthalate, di-n-pentyl 3-ethylphthalate, 15 diisopentyl 3-ethylphthalate, diisobutyl 3-propylphthalate, di-n-butyl 3-propylphthalate, diisobutyl 3-chlorophthalate, diisobutyl 3-butylphthalate, di-n-butyl 3-butylphthalate, di-n-butyl 4-butylphthalate, diisobutyl 4-propylphthalate, diisopentyl 4-butylphthalate, di-n-butyl 4-chlorophthalate, diisobutyl 4-chlorophthalate, di-n-octyl 4-chlorophthalate, di-n-butyl 4-methoxyphthalate, and 20 diisobutyl 4-methoxyphthalate.

According to some embodiments of the present invention, the diol ester compound is as shown in Formula III,

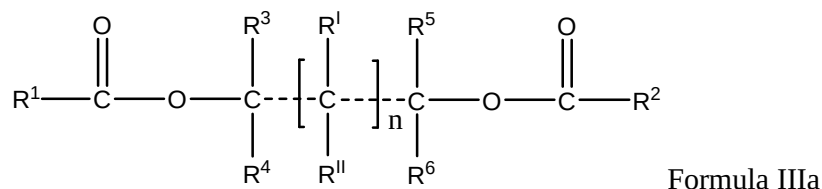


Formula III

wherein in Formula III, each of X and Y is independently selected from a group consisting of carbon, oxygen, sulfur, nitrogen, boron, and silicon; R¹ and R² may be

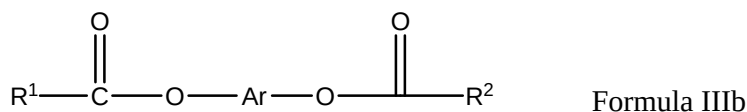
identical to or different from each other, each independently selected from a group consisting of halogen, alkyl, cycloalkyl, aryl, alkenyl, fused aryl, and ester group; R^3-R^6 may be identical to or different from each other, each independently selected from a group consisting of hydrogen, and substituted or unsubstituted alkyl, cycloalkyl, aryl, alkenyl, fused aryl, and ester group; R^1-R^{IV} may be identical to or different from each other, each independently selected from a group consisting of hydrogen, and substituted or unsubstituted alkyl, cycloalkyl, aryl, alkenyl, fused aryl, and ester group; R^3-R^6 and R^1-R^{IV} each may optionally contain one or more heteroatoms as a substitute of a carbon or hydrogen atom or both, the heteroatom being oxygen, sulfur, nitrogen, boron, silicon, phosphorus, or a halogen atom; one or more of R^3-R^6 , and R^1 to R^{IV} may be bonded together to form a ring; and n is an integer ranging from 1 to 10.

According to some preferred embodiments, the diol ester compound is as shown in Formula IIIa:



wherein in Formula IIIa, R^1 , R^2 and R^3-R^6 may be identical to or different from each other, each independently selected from a group consisting of C_1-C_{20} alkyl, C_3-C_{20} cycloalkyl, C_2-C_{20} alkenyl, C_6-C_{30} arylalkyl, C_6-C_{30} alkylaryl, C_9-C_{40} fused aryl, and ester group; R^I and R^{II} may be identical to or different from each other, each independently selected from a group consisting of hydrogen, C_1-C_{20} alkyl, C_3-C_{20} cycloalkyl, C_2-C_{20} alkenyl, C_6-C_{30} arylalkyl, C_6-C_{30} alkylaryl, C_9-C_{40} fused aryl, and ester group; R^3-R^6 and R^1-R^{IV} each may optionally contain one or more heteroatoms as a substitute of a carbon or hydrogen atom or both, the heteroatom being oxygen, sulfur, nitrogen, boron, silicon, phosphorus, or halogen atom; one or more of R^3-R^6 , R^I , and R^{II} may be bonded together to form a ring; n is an integer ranging from 1 to 5.

According to one embodiment, the diol ester compound is a diphenol ester compound, as shown in Formula IIIb,



wherein In formula IIIb, R^I and R^{II} may be identical to or different from each other, each independently selected from a group consisting of C₁-C₂₀ alkyl, C₃-C₂₀ cycloalkyl, C₂-C₂₀ alkenyl, C₆-C₃₀ arylalkyl, C₆-C₃₀ alkylaryl, C₉-C₄₀ fused aryl, and ester group; and Ar represents C₆-C₃₀ aryl, C₆-C₃₀ alkylaryl or C₉-C₄₀ fused aryl.

Preferably, in Formula III, Formula IIIa and/or Formula IIIb, R^I and R^{II} are independently selected from a group consisting of methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl, hydroxyalkyl, phenyl, halogenated phenyl, alkyl-substituted phenyl, naphthyl, biphenyl, and a heterocycle-containing group. The heterocycle-containing group is preferably a pyrrole-containing group, a pyridine-containing group, a pyrimidine-containing group, or a quinoline-containing group.

Preferably, in Formula III and Formula IIIa, each of R^I and R^{II} is independently selected from a group consisting of methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl, hydroxyalkyl, phenyl, halogenated phenyl, alkyl-substituted phenyl, etc.

According to some preferred embodiments, in Formula III and/or Formula IIIa, R^I and R^{II} bond to form a ring, for example, a substituted or unsubstituted fluorine ring.

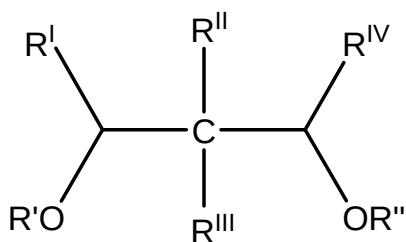
Preferably, the diol ester compound or the diphenol ester compound is one or more selected from a group consisting of 2-isopropyl-1,3-dibenzoyloxypropane, 2-butyl-1,3-dibenzoyloxypropane, 2-cyclohexyl-1,3-dibenzoyloxypropane, 2-benzyl-1,3-dibenzoyloxypropane, 2-phenyl-1,3-dibenzoyloxypropane, 2-(1-naphthyl)-1,3-dibenzoyloxypropane, 2-isopropyl-1,3-diacetoxyl propane, 2-isopropyl-2-isopentyl-1,3-dibenzoyloxypropane, 2-isopropyl-2-isobutyl-1,3-dibenzoyloxypropane,

2-isopropyl-2-isopentyl-1,3-dipropionyloxypropane,
 2-isopropyl-2-butyl-1,3-dibenzoyloxypropane,
 2-isopropyl-2-isopentyl-1-benzoyloxy-3-butyryloxypropane,
 2-isopropyl-2-isopentyl-1-benzoyloxy-3-cinnamoyloxyl propane,
 5 2-isopropyl-2-isopentyl-1-benzoyloxy-3-acetoxyl propane,
 2,2-dicyclopentyl-1,3-dibenzoyloxypropane,
 2,2-dicyclohexyl-1,3-dibenzoyloxypropane, 2,2-dibutyl-1,3-dibenzoyloxypropane,
 2,2-diisobutyl-1,3-dibenzoyloxypropane, 2,2-diisopropyl-1,3-dibenzoyloxypropane,
 2,2-diethyl-1,3-dibenzoyloxypropane, 2-ethyl-2-butyl-1,3-dibenzoyloxypropane,
 10 2,4-dibenzoyloxypentane, 3-ethyl-2,4-dibenzoyloxypentane,
 3-methyl-2,4-dibenzoyloxypentane, 3-propyl-2,4-dibenzoyloxypentane,
 3-isopropyl-2,4-dibenzoyloxypentane, 2,4-di(2-propylbenzoyloxy)pentane,
 2,4-di(4-propylbenzoyloxy)pentane, 2,4-di(2,4-dimethylbenzoyloxy)pentane,
 2,4-di(2,4-dichlorobenzoyloxy)pentane, 2,4-di(4-chlorobenzoyloxy)pentane,
 15 2,4-di(4-isopropylbenzoyloxy)pentane, 2,4-di(4-butylbenzoyloxy)pentane,
 2,4-di(4-isobutylbenzoyloxy)pentane, 3,5-dibenzoyloxyheptane,
 4-ethyl-3,5-dibenzoyloxyheptane, 4-propyl-3,5-dibenzoyloxyheptane,
 4-isopropyl-3,5-dibenzoyloxyheptane, 3,5-di(4-propylbenzoyloxy)heptane,
 3,5-di(4-isopropylbenzoyloxy)heptane, 3,5-di(4-isobutylbenzoyloxy)heptane,
 20 3,5-di(4-butylbenzoyloxy)heptane, 2-benzoyloxy-4-(4-isobutylbenzoyloxy)pentane,
 2-benzoyloxy-4-(4-butylbenzoyloxy)pentane,
 2-benzoyloxy-4-(4-propylbenzoyloxy)pentane,
 3-benzoyloxy-5-(4-isobutylbenzoyloxy)heptane,
 3-benzoyloxy-5-(4-butylbenzoyloxy)heptane,
 25 3-benzoyloxy-5-(4-propylbenzoyloxy)heptane, 9,9-dibenzoyloxymethylfluorene,
 9,9-dipropionyloxymethylfluorene, 9,9-diisobutyryloxymethylfluorene,
 9,9-dibutyryloxymethylfluorene, 9,9-dibenzoyloxymethyl-4-tert-butylfluorene,
 9,9-dibenzoyloxymethyl-4-propylfluorene,
 9,9-dibenzoyloxymethyl-1,2,3,4-tetrahydrofluorene,
 30 9,9-dibenzoyloxymethyl-1,2,3,4,5,6,7,8-octahydrofluorene,
 9,9-dibenzoyloxymethyl-2,3,6,7-diphenylpropylindene,

9,9-dibenzoyloxymethyl-1,8-dichlorofluorene, 7,
 7-dibenzoyloxymethyl-2,5-norbornadiene, 1,4-dibenzoyloxybutane,
 2,3-diisopropyl-1,4-dibenzoyloxybutane, 2,3-dibutyl-1,4-dibenzoyloxybutane,
 1,2-dibenzoyloxybenzene, 3-ethyl-1,2-dibenzoyloxybenzene,
 5 4-butyl-1,2-dibenzoyloxybenzene, 1,8-dibenzoyloxynaphthalene,
 2-ethyl-1,8-dibenzoyloxynaphthalene, 2-propyl-1,8-dibenzoyloxynaphthalene,
 2-butyl-1,8-dibenzoyloxynaphthalene, 4-butyl-1,8-dibenzoyloxynaphthalene,
 4-isobutyl-1,8-dibenzoyloxynaphthalene, 4-isopropyl-1,8-dibenzoyloxynaphthalene,
 and 4-propyl-1,8-dibenzoyloxynaphthalene.

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According to some embodiments of the present invention, the diether compound is as shown in Formula IV,



Formula IV

15 wherein in Formula IV, R' and R'' may be identical to or different from each other, each independently selected from a group consisting of C₁-C₂₀ hydrocarbyl; n is an integer ranging from 0 to 6; R^I-R^{IV} may be identical to or different from each other, each independently selected from a group consisting of hydrogen, alkoxy, substituted amino, halogen atoms, C₁-C₂₀ hydrocarbyl, and C₆-C₂₀ aryl, and two or more of
 20 R^I-R^{IV} may be bonded together to form a ring.

According to some preferred embodiments, in Formula IV, R' and R'' are C₁-C₂₀ alkyl, and are preferably methyl, ethyl, or isopropyl.

25 According to some preferred embodiments, in Formula IV, each of R^I-R^{IV} is C₁-C₂₀ alkyl, and is preferably methyl, ethyl, isopropyl, n-butyl, isobutyl, n-propyl, n-pentyl, isopentyl, n-hexyl, or isohexyl.

In the present invention, the diether compound is preferably one or more selected from a group consisting of 2-isopropyl-1,3-dimethoxypropane, 2-butyl-1,3-dimethoxypropane, 2-cyclohexyl-1,3-dimethoxypropane, 2-benzyl-1,3-dimethoxypropane, 2-phenyl-1,3-dimethoxypropane, 2-(1-naphthyl)-1,3-dimethoxypropane, 2-isopropyl-2-isopentyl-1,3-dimethoxypropane, 2-isopropyl-2-isobutyl-1,3-dimethoxypropane, 2-isopropyl-2-butyl-1,3-dimethoxypropane, 2,2-dicyclopentyl-1,3-dibenzoyloxypropane, 2,2-dicyclohexyl-1,3-dimethoxypropane, 2,2-dibutyl-1,3-dimethoxypropane, 2,2-diisobutyl-1,3-dimethoxypropane, 2,2-diisopropyl-1,3-dimethoxypropane, 2,2-diethyl-1,3-dimethoxypropane, 2-ethyl-2-butyl-1,3-dimethoxypropane, 2,4-dimethoxypentane, 3-ethyl-2,4-dimethoxypentane, 3-methyl-2,4-dimethoxypentane, 3-propyl-2,4-dimethoxypentane, 3-isopropyl-2,4-dimethoxypentane, 3,5-dimethoxyheptane, 4-ethyl-3,5-dimethoxyheptane, 4-propyl-3,5-dimethoxyheptane, 4-isopropyl-3,5-dimethoxyheptane, 9,9-dimethoxymethylfluorene, 9,9-dimethoxymethyl-4-tert-butylfluorene, 9,9-dimethoxymethyl-4-propylfluorene, 9,9-dimethoxymethyl-1,2,3,4-tetrahydrofluorene, 9,9-dimethoxymethyl-1,2,3,4, 5, 6, 7, 8-octahydrofluorene, 9,9-dimethoxymethyl-2,3,6,7-diphenylpropylindene, 9,9-dimethoxymethyl-1,8-dichlorofluorene, 7, 7-dimethoxymethyl-2,5-norbornadiene, 1,4-dimethoxybutane, 2,3-diisopropyl-1,4-dimethoxybutane, 2,3-dibutyl-1,4-dimethoxybutane, 1,2-dimethoxybenzene, 3-ethyl-1,2-dimethoxybenzene, 4-butyl-1,2-dimethoxybenzene, 1,8-dimethoxynaphthalene, 2-ethyl-1,8-dimethoxynaphthalene, 2-propyl-1,8-dimethoxynaphthalene, 2-butyl-1,8-dimethoxynaphthalene, 4-butyl-1,8-dimethoxynaphthalene, 4-isobutyl-1,8-dimethoxynaphthalene, 4-isopropyl-1,8-dimethoxynaphthalene, and 4-propyl-1,8-dimethoxynaphthalene.

The catalyst component provided according to the present invention can be prepared by the following optional method.

Method 1 may be described as follows. A magnesium halide is dissolved in a uniform solvent system comprising an organic epoxy compound, an organic phosphorus compound, and optionally an inert diluent. After a uniform solution is formed, the solution is mixed with a titanium tetrahalide or a derivative thereof, and solids are precipitated at the presence of a coprecipitation agent. An internal electron donor is loaded on the solids. A titanium tetrahalide or an inert diluent is used to further treat the solids to obtain a solid catalyst component comprising ingredients of titanium, magnesium, halogen, electron donor, etc.

In the present invention, the organic epoxy compound is preferably at least one selected from a group consisting of oxides of C₂-C₁₅ aliphatic alkanes, olefins, dialkenes, halogenated aliphatic olefins, or dialkenes, glycidyl ethers, and inner ethers. Certain specific compounds are as follows: epoxybutane, epoxypropane, ethylene oxide, butadiene oxide, butadiene dioxide, epoxy chloropropane, epoxy chlorobutane, epoxy chloropentane, methyl glycidyl ether, diglycidyl ether, tetrahydrofuran, tetrahydropyran, and the like. The organic epoxy compound is more preferably at least one selected from a group consisting of ethylene oxide, epoxypropane, epoxy chloropropane, tetrahydrofuran, and tetrahydropyran.

Preferably, the organic phosphorus compound can be a hydrocarbyl ester or halogenated hydrocarbyl ester of orthophosphoric acid or phosphorous acid, specifically, such as, trimethyl orthophosphate, triethyl orthophosphate, tributyl orthophosphate, tripentyl orthophosphate, trihexyl orthophosphate, triheptyl orthophosphate, trioctyl orthophosphate, triphenyl orthophosphate, trimethyl phosphite, triethyl phosphite, tributyl phosphite, phenylmethyl phosphate. The more preferred are tributyl orthophosphate, and/or triethyl orthophosphate.

The inert diluent can be at least one selected from a group consisting of C₅-C₂₀ alkane, cycloalkane and aromatic hydrocarbon, such as hexane, heptane, octane,

decane, cyclohexane, benzene, toluene, xylene, or derivatives thereof, more preferably from hexane and toluene.

Method 2 may be described as follows. A magnesium halide or an organic
5 magnesium compound, an alcohol compound, and a titanate compound or a titanium
halide compound, are fully mixed in an inert solvent by stirring. The resultant mixture
is heated and then cooled to obtain a spherical support, or is added an inert solvent to
obtain a uniform alcohol adduct solution. The above support or the uniform alcohol
adduct solution is mixed with titanium tetrahalide or a derivative thereof, kept at a low
10 temperature for a period of time, and then heated and added an internal electron donor.
After that, the resultant mixture is treated with titanium tetrahalide or an inert diluent,
and finally subjected to filtration, washing, and drying to obtain a solid catalyst
component comprising ingredients of titanium, magnesium, halogen, electron donor,
etc.

15

The magnesium halide is preferably at least one selected from a group consisting
of magnesium dichloride, magnesium dibromide, magnesium diiodide, methoxy
magnesium chloride, ethoxy magnesium chloride, propoxy magnesium chloride,
butoxy magnesium chloride, and the like, more preferably selected from magnesium
20 dichloride and/or ethoxy magnesium chloride.

The organic magnesium compound is preferably at least one selected from a
group consisting of dimethylmagnesium, diethylmagnesium, dipropylmagnesium,
dibutylmagnesium, methylethylmagnesium, methylpropylmagnesium,
25 methylbutylmagnesium, ethylpropylmagnesium, ethylbutylmagnesium,
dimethoxymagnesium, diethoxy magnesium, dipropoxy magnesium, ethoxy
ethylmagnesium, dibutoxy magnesium, diisobutoxy magnesium, and the like, more
preferably selected from dibutylmagnesium, diethylmagnesium and diethoxy
magnesium.

30

Method 3 may be described as follows. A magnesium halide is dissolved in a

uniform solution comprising an organic epoxy compound, and an organic phosphorus compound. An inert diluent can also be added to the uniform solution. To the uniform solution is added an internal electron donor. The resultant solution is mixed with titanium tetrahalide or a derivative thereof, kept at a low temperature for a period of
5 time, and then heated. After that, the resultant is treated with titanium tetrahalide or an inert diluent, and finally subjected to filtration, washing, and drying to obtain a solid catalyst component comprising ingredients of titanium, magnesium, halogen, electron donor, etc.

10 Method 4 may be described as follows. A magnesium halide is dissolved in a uniform solution comprising an organic epoxy compound, and an organic phosphorus compound. An inert diluent can also be added to the uniform solution. To the uniform solution is added an internal electron donor. The resultant solution is mixed with titanium tetrahalide or a derivative thereof, kept at a low temperature for a period of
15 time, and then heated. After that, the resultant is treated with titanium tetrahalide or an inert diluent, then treated with an internal electron donor, and finally subjected to filtration, washing, and drying to obtain a solid catalyst component comprising ingredients of titanium, magnesium, halogen, electron donor, etc.

20 The present invention further provides a catalyst for olefin polymerization, in particular propene polymerization, comprising the following components: A) the catalyst component; B) an organoaluminium compound; and optionally C) an organosilicon compound.

25 In the catalyst for olefin polymerization, components A) and B) are essential components, and component C) is a non-essential component.

In the present invention, the organoaluminium compound may be at least one selected from a group consisting of trialkylaluminum, dialkyl aluminum chloride,
30 alkyl aluminum chloride, and alkoxyaluminum, preferably at least one selected from tri-C₁-C₆ alkyl aluminum chloride and di-C₁-C₆-alkyl aluminum chloride, such as

trimethylaluminum, triethylaluminum, tri-n-propylaluminum, triisopropylaluminum, tri-n-butylaluminum, triisobutylaluminum, trioctylaluminum, diethylaluminum hydride, diisobutylaluminum hydride, diethylaluminum chloride, diisobutylaluminum chloride, ethyl aluminium sesquichloride, and dichloroethylaluminum.

5 Triethylaluminum and/or triisobutylaluminum are more preferred.

In the present invention, the organosilicon compound is preferably as shown in the formula $R^5_mSi(OR^6)_{4-m}$, wherein $0 \leq m \leq 3$, R^5 and R^6 may be identical to or different from each other, each independently selected from a group consisting of
10 alkyl, cycloalkyl, aryl, halogenated alkyl, and amino, R^5 also may be a halogen or hydrogen atom. Preferably, the organosilicon compound is at least one selected from the following organosilicon compounds: trimethylmethoxysilicane, trimethylethoxy silicane, trimethylphenoxysilicane, tri-n-propylmethoxysilicane, dimethyldimethoxysilicane, dipropyldimethoxysilicane, dibutyldimethoxysilicane,
15 dipentyldimethoxysilicane, diisopropyldimethoxysilicane, diisobutyldimethoxysilicane, dimethyldiethoxy silicane, cyclohexylmethyltriethoxy silicane, cyclohexylmethyldimethoxysilicane, cyclohexyldimethylmethoxysilicane, hexyldiethylmethoxysilicane, dicyclopentyldimethoxysilicane, cyclopentyldiethylmethoxysilicane, cyclopentylisopropyldimethoxysilicane,
20 cyclopentylisobutyldimethoxysilicane, 4-methylcyclohexylmethyldimethoxysilicane, 4-methylcyclohexylethyldimethoxysilicane, 4-methylcyclohexylpropyldimethoxysilicane, di(4-methylcyclohexyl)dimethoxysilicane, 4-methylcyclohexylpentyldimethoxysilicane,
25 4-methylcyclohexylcyclopentyldimethoxysilicane, diphenyldimethoxysilicane, diphenyldiethoxy silicane, phenyltriethoxy silicane, phenyltrimethoxysilicane, ethenyltrimethoxysilicane, tetramethoxysilicane, tetraethoxy silicane, tetrapropoxy silicane, tetrabutoxy silicane and so on, preferably is selected from cyclohexylmethyldimethoxysilicane, dicyclopentyldimethoxysilicane and/or
30 diisopropyldimethoxysilicane. These organosilicon compounds may be used alone, or can be used as a combination of two or more.

In the present invention, a molar ratio of components A) to B) to C) is preferably in a range of 1:(5-2000):(0-500), and more preferably in a range of 1: (10-800): (0-300).

5

In the present invention, further provided is use of the catalyst component in the field of olefin polymerization, especially in the field of propene polymerization. The present invention also provides use of the catalyst in olefin polymerization especially propene polymerization.

10

The present invention has the following beneficial effects. When the catalyst according to the present invention is used in olefin polymerization, the catalyst has a high activity and a long term activity, and the obtained polymer has an adjustable isotactic index and a relatively wide molecular weight distribution.

15

Detailed Description of the Embodiments

The implementing solutions of the present invention will be explained in detail below in conjunction with the embodiments. Those skilled persons in the art shall appreciate that the following embodiments are merely for illustrating the present invention, and shall not be construed as limiting the scope of the present invention. Where specific conditions in an embodiment are not specified, normal conditions or conditions suggested by manufacturers are adopted. Where manufacturers of reagents or instruments are not specified, the reagents or instruments shall be normal products available by purchase from the market.

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Testing Methods:

1. Melt Index (MI) of the Polymer: Melt index of the polymer was measured based on GB/T3682-2000;

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2. Isotactic Index (II) of Propene Polymer: Isotactic index of propene polymer was measured by heptane extraction. 2 g of dry polymer sample was put into an extractor for extraction with boiling heptane for 6 hours. The residue was dried to a

constant weight to obtain a residual polymer. The isotacticity of the polymer was a ratio of the weight (g) of the residual polymer to 2 (g).

3. Molecular Weight Distribution (MWD; $MWD = M_w/M_n$) of the Polymer: Molecular weight distribution of the polymer was measured at 150 °C using
5 PL-GPC220 and using trichlorobenzene as a solvent (standard sample: polystyrene; flow rate: 1.0 mL/min; column: 3 x Plgel 10 um MlxED-B 300 x 7.5 nm).

4. Activity Calculation: activity of catalyst = (mass of prepared polyolefin)/(mass of solid components of catalyst) g/g.

10 **Example 1A**

Synthesis of 6-(phenylimino)ethyl-2-acetylpyridine: 3.26 g of
2,6-diacetylpyridine, 100 mL of isopropanol, and 0.2 mL of glacial acetic acid were
placed into a 250 mL three-neck flask replaced by nitrogen gas, and were mixed
15 uniformly by stirring at room temperature, followed by, at room temperature, a slow
dropwise addition of 20 mL of isopropanol solution containing 1.96 g of aniline. The
resulting mixture was stirred and reacted for 2 hours, and then heated to perform a
reflux reaction for 12 hours. The reaction solution was concentrated under reduced
pressure, and purified by chromatographic separation, to obtain a product of 2.83 g
20 (the yield was 62%). ¹H-NMR (δ, ppm, TMS, CDCl₃): 8.46-8.42 (2H, m, ArH),
7.96-7.93 (2H, m, ArH), 7.32-7.28 (2H, m, ArH), 7.10-7.06 (2H, m, ArH),
2.35-2.32 (3H, s, CH₃), 1.15-1.12 (3H, s, CH₃); mass spectrum, FD-MS: 238.

Example 2A

25 Synthesis of 6-(4-chlorophenylimino)ethyl-2-acetylpyridine: 1.63 g of
2,6-diacetylpyridine, 80 mL of isopropanol, and 0.2 mL of glacial acetic acid were
placed into a 250 mL three-neck flask replaced by nitrogen gas, and were mixed
uniformly by stirring at room temperature, followed by, at room temperature, a slow
30 dropwise addition of 20 mL of isopropanol solution containing 1.27 g of aniline. The
resulting mixture was stirred and reacted for 2 hours, and then heated to perform a
reflux reaction for 18 hours. The reaction solution was concentrated under reduced
pressure, and purified by chromatographic separation, to obtain a product of 1.63 g
(the yield was 69%). ¹H-NMR (δ, ppm, TMS, CDCl₃): 8.44-8.40 (2H, m, ArH),

816-8.14 (1H, m, ArH), 7.46-7.41 (2H, m, ArH), 7.12-7.08 (2H, m, ArH), 2.38-2.34 (3H, s, CH₃), 1.12-1.09 (3H, s, CH₃); mass spectrum, FD-MS: 272.

Example 3A

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Synthesis of 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine: 1.63 g of 2,6-diacetylpyridine, 80 mL of isopropanol, and 0.1 mL of glacial acetic acid were placed into a 250 mL three-neck flask replaced by nitrogen gas, and were mixed uniformly by stirring at room temperature, followed by, at room temperature, a slow dropwise addition of 20 mL of isopropanol solution containing 1.78 g of 2,6-diisopropyl aniline. The resulting mixture was stirred and reacted for 2 hours, and then heated to perform a reflux reaction for 12 hours. The reaction solution was concentrated under reduced pressure, and purified by chromatographic separation, to obtain a product of 2.32 g (the yield was 72%). ¹H-NMR (δ, ppm, TMS, CDCl₃): 8.45-8.41 (2H, m, ArH), 7.96-7.92 (2H, m, ArH), 7.36-7.34 (2H, m, ArH), 3.22-3.18 (2H, m, CH), 2.27-2.24 (3H, s, CH₃), 1.28-1.24 (6H, m, CH₃), 1.14-1.10 (6H, m, CH₃), 1.10-1.07 (3H, s, CH₃); mass spectrum, FD-MS: 322.

Example 4A

20

Synthesis of 6-(2,6-dimethylphenylimino)ethyl-2-acetylpyridine: 1.63 g of 2,6-diacetylpyridine, 80 mL of isopropanol, and 0.15 g of p-methylbenzenesulfonic acid were placed into a 250 mL three-neck flask replaced by nitrogen gas, and were mixed uniformly by stirring at room temperature, followed by, at room temperature, a slow dropwise addition of 20 mL of isopropanol solution containing 1.25 g of 2,6-dimethyl aniline. The resulting mixture was stirred and reacted for 2 hours, and then heated to perform a reflux reaction for 10 hours. The reaction solution was concentrated under reduced pressure, and purified by chromatographic separation, to obtain a product of 1.85 g (the yield was 70%). ¹H-NMR (δ, ppm, TMS, CDCl₃): 8.22-8.18 (2H, m, ArH), 7.68-7.64 (2H, m, ArH), 7.12-7.08 (2H, m, ArH), 2.30-2.27 (3H, s, CH₃), 2.24-2.21 (3H, s, CH₃), 2.10-2.06 (3H, s, CH₃), 1.02-0.98 (3H, s, CH₃); mass spectrum, FD-MS: 266.

Example 5A

Synthesis of 6-(3-quinolylimino)-2-acetylpyridine: 1.63 g of 2,6-diacetylpyridine, 80 mL of isopropanol, and 0.15 g of p-methylbenzenesulfonic acid were placed into a 250 mL three-neck flask replaced by nitrogen gas, and were mixed uniformly by stirring at room temperature, followed by, at room temperature, a slow dropwise addition of 20 mL of isopropanol solution containing 1.38 g of 2,4, 6-trimethyl aniline. The resulting mixture was stirred and reacted for 2 hours, and then heated to perform a reflux reaction for 16 hours. The reaction solution was concentrated under reduced pressure, and purified by chromatographic separation, to obtain a product of 1.82 g (the yield was 65%). ¹H-NMR(δ, ppm, TMS, CDCl₃): 8.56-8.53(3H, m, ArH), 7.95-7.91(2H, m, ArH), 7.32-7.28 (2H, m, ArH), 7.12-7.08 (2H, m, ArH), 2.35-2.31 (3H, s, CH₃), 1.02-0.98 (3H, s, CH₃); mass spectrum, FD-MS:289.

Example 6A

Synthesis of 6-(1-naphthylimino)ethyl-2-acetylpyridine: 1.63 g of 2,6-diacetylpyridine, 80 mL of isopropanol, and 0.2 mL of glacial acetic acid were placed into a 250 mL three-neck flask replaced by nitrogen gas, and were mixed uniformly by stirring at room temperature, followed by, at room temperature, a slow dropwise addition of 20 mL of isopropanol solution containing 1.45 g of 1-naphthylamine. The resulting mixture was stirred and reacted for 2 hours, and then heated to perform a reflux reaction for 14 hours. The reaction solution was concentrated under reduced pressure, and purified by chromatographic separation, to obtain a product of 1.96 g (the yield was 68%). ¹H-NMR(δ, ppm, TMS, CDCl₃): 8.50-8.46 (1H, m, ArH), 8.36-8.33 (2H, m, ArH), 7.78-7.75 (2H, m, ArH), 7.32-7.28 (2H, m, ArH), 7.12-7.08 (3H, m, ArH), 2.26-2.24 (3H, s, CH₃) , 1.08-1.06 (3H, s, CH₃); mass spectrum, FD-MS: 288.

Example 7A

Synthesis of 6-(benzylimino)ethyl-2-acetylpyridine: 3.26 g of 2,6-diacetylpyridine, 120 mL of isopropanol, and 0.3 mL of glacial acetic acid were placed into a 250 mL three-neck flask replaced by nitrogen gas, and were mixed uniformly by stirring at room temperature, followed by, at room temperature, a slow

dropwise addition of 30 mL of isopropanol solution containing 2.20 g of benzylamine. The resulting mixture was stirred and reacted for 2 hours, and then heated to perform a reflux reaction for 18 hours. The reaction solution was concentrated under reduced pressure, and purified by chromatographic separation, to obtain a product of 3.43 g (the yield was 70%). ¹H-NMR(δ, ppm, TMS, CDCl₃): 8.36-8.34 (2H, m, ArH), 7.96-7.93 (1H, m, ArH), 7.32-7.28 (2H, m, ArH), 7.12-7.08 (3H, m, ArH), 2.62-2.58 (2H, s, CH₂), 2.28-2.25 (3H, s, CH₃), 1.10-1.07 (3H, s, CH₃); mass spectrum, FD-MS: 252.

10 Example 8A

Synthesis of 6-(8-quinolylimino)ethyl-2-acetylpyridine: 1.63 g of 2,6-diacetylpyridine, 70 mL of isopropanol, and 0.15 g of p-methylbenzenesulfonic acid were placed into a 250 mL three-neck flask replaced by nitrogen gas, and were mixed uniformly by stirring at room temperature, followed by, at room temperature, a slow dropwise addition of 35 mL of isopropanol solution containing 1.48 g of 8-amino quinoline. The resulting mixture was stirred and reacted for 4 hours, and then heated to perform a reflux reaction for 12 hours. The reaction solution was concentrated under reduced pressure, and purified by chromatographic separation, to obtain a product of 1.82 g (the yield was 63%). 8.58-8.53 (3H, m, ArH), 7.98-7.95 (2H, m, ArH), 7.32-7.28 (2H, m, ArH), 7.08-7.05 (2H, m, ArH), 2.28-2.24 (3H, s, CH₃), 1.10-1.06 (3H, s, CH₃); mass spectrum, FD-MS:289.

Example 9A

25

Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas, and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25 °C, followed by a dropwise addition of TiCl₄ within 1 hour. The resulting solution was slowly heated to 80 °C to gradually precipitate a solid. Then, 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine (0.006 mol) was added. The

resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally, followed by an addition of 150 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was added, and the resulting mixture was stirred for 30 minutes, heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane was added, and the resulting mixture was washed twice to obtain a catalyst component of 7.9 g, containing 3.5% Ti, 22.6% Mg, and 51.3% Cl.

Example 10A

10

Preparation of a catalyst component: The present example was the same as Example 9A, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(4-chlorophenylimino)ethyl-2-acetylpyridine.

Example 11A

15

Preparation of a catalyst component: The present example was the same as Example 9A, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(8-quinolylimino)ethyl-2-acetylpyridine.

20

Example 12A

Preparation of a catalyst component: The present example was the same as Example 9A, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(2-naphthylimino)ethyl-2-acetylpyridine.

25

Example 13A

Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas, and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25

30

°C, followed by a dropwise addition of TiCl₄ within 1 hour. The resulting solution was slowly heated to 80 °C to gradually precipitate a solid. Then, 2,4-dibenzoyloxypentane (0.003 mol) and 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine (0.003 mol) were added. The resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally, followed by an addition of 150 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was added, and the resulting mixture was stirred for 30 minutes, heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane was added, and the resulting mixture was washed twice to obtain a catalyst component of 7.9 g, containing 3.8% Ti, 21.8% Mg, and 50.8% Cl.

Example 14A

Preparation of a catalyst component: The present example was the same as Example 13A, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(p-chlorophenylimino)ethyl-2-acetylpyridine.

Example 15A

Preparation of a catalyst component: The present example was the same as Example 13A, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(8-quinolylimino)ethyl-2-acetylpyridine.

Example 16A

Preparation of a catalyst component: The present example was the same as Example 13A, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(1-naphthylimino)ethyl-2-acetylpyridine.

Example 17A

Preparation of a catalyst component: The present example was the same as Example 13A, except that 2,4-dibenzoyloxypentane was substituted with

9,9-bis(methoxymethyl)fluorine.

Example 18A

5 Preparation of a catalyst component: The present example was the same as Example 13A, except that 2,4-dibenzoyloxypentane was substituted with DNBP.

Example 19A

10 Preparation of a catalyst component: 300 mL of TiCl_4 was put into a reactor replaced by high-purity nitrogen, and cooled to $-20\text{ }^\circ\text{C}$, followed by an addition of 7.0 g of alcohol adduct of magnesium chloride (see patent CN1330086A). The resulting mixture was heated with stirring in stages. When the mixture was heated to $40\text{ }^\circ\text{C}$, 2,4-dibenzoyloxypentane (0.003 mol) and
15 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine (0.003 mol) were added. The resulting mixture was kept at $40\text{ }^\circ\text{C}$ for 2 hours and then filtered, followed by an addition of 100 mL of TiCl_4 . The resulting mixture was heated to $110\text{ }^\circ\text{C}$ and treated three times. After that, 60 mL of hexane was added, and the resulting mixture was washed three times to obtain a catalyst component of 7.2 g, containing 2.7% Ti, 20.2%
20 Mg, and 50.4% Cl.

Example 20A

25 Preparation of a catalyst component: 300 mL of TiCl_4 was put into a reactor replaced by high-purity nitrogen, and cooled to $-20\text{ }^\circ\text{C}$, followed by an addition of 7.0 g of magnesium ethylate. The resulting mixture was heated with stirring in stages. When the mixture was heated to $40\text{ }^\circ\text{C}$, 2,4-dibenzoyloxypentane (0.003 mol) and 6-(2-naphthylimino)ethyl-2-acetylpyridine (0.003 mol) were added. The resulting mixture was kept at $40\text{ }^\circ\text{C}$ for 3 hours and then filtered, followed by an addition of
30 100 mL of TiCl_4 . The resulting mixture was heated to $110\text{ }^\circ\text{C}$ and treated three times. After that, 60 mL of hexane was added, and the resulting mixture was washed three times to obtain a catalyst component of 6.7 g, containing 3.0% Ti, 20.7% Mg, and 51.3% Cl.

Example 21A

Polymerization reaction of propene: 2.5 mL of AlEt_3 and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling $\text{Al/Si (mol)}=25$ were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the solid component prepared in Example 9A and 1.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70 °C and maintained at 70 °C for 1 hour, followed by cooling, pressure releasing, and discharging, to obtain a PP resin. Results were shown in Table 1.

Example 22A

Polymerization reaction of propene: The present example was the same as Example 21A, except that the catalyst component was substituted with the catalyst component prepared in Example 10A. Results were shown in Table 1.

Example 23A

Polymerization reaction of propene: The present example was the same as Example 21A, except that the catalyst component was substituted with the catalyst component prepared in Example 11A. Results were shown in Table 1.

Example 24A

Polymerization reaction of propene: The present example was the same as Example 21A, except that the catalyst component was substituted with the catalyst component prepared in Example 12A. Results were shown in Table 1.

Example 25A

Polymerization reaction of propene: The present example was the same as Example 21A, except that the catalyst component was substituted with the catalyst component prepared in Example 13A. Results were shown in Table 1.

Example 26A

Polymerization reaction of propene: The present example was the same as Example 21A, except that the catalyst component was substituted with the catalyst component prepared in Example 14A. Results were shown in Table 1.

Example 27A

Polymerization reaction of propene: The present example was the same as Example 21A, except that the catalyst component was substituted with the catalyst component prepared in Example 15A. Results were shown in Table 1.

Example 28A

Polymerization reaction of propene: The present example was the same as Example 21A, except that the catalyst component was substituted with the catalyst component prepared in Example 16A. Results were shown in Table 1.

Example 29A

Polymerization reaction of propene: The present example was the same as Example 21A, except that the catalyst component was substituted with the catalyst component prepared in Example 17A. Results were shown in Table 1.

Example 30A

Polymerization reaction of propene: The present example was the same as Example 18A, except that the catalyst component was substituted with the catalyst component prepared in Example 18A. Results were shown in Table 1.

Example 31A

Polymerization reaction of propene: The present example was the same as Example 19A, except that the catalyst component was substituted with the catalyst component prepared in Example 19A. Results were shown in Table 1.

Example 32A

Polymerization reaction of propene: The present example was the same as
5 Example 21A, except that the catalyst component was substituted with the catalyst
component prepared in Example 20A. Results were shown in Table 1.

Example 33A

10 Polymerization reaction of propene: The present example was the same as
Example 25A, except that the time of the polymerization reaction was extended to 2
hours. Results were shown in Table 1.

Example 34A

15 Polymerization reaction of propene: The present example was the same as
Example 25A, except that the time of the polymerization reaction was extended to 3
hours. Results were shown in Table 1.

Example 35A

Polymerization reaction of propene: The present example was the same as
Example 26A, except that the time of the polymerization reaction was extended to 2
hours. Results were shown in Table 1.

25

Example 36A

Polymerization reaction of propene: The present example was the same as
Example 27A, except that the time of the polymerization reaction was extended to 3
30 hours. Results were shown in Table 1.

Example 37A

Polymerization reaction of propene: The present example was the same as

Example 26A, except that the time of the polymerization reaction was extended to 3 hours. Results were shown in Table 1.

Example 38A

5

Polymerization reaction of propene: The present example was the same as Example 27A, except that the time of the polymerization reaction was extended to 3 hours. Results were shown in Table 1.

10 **Example 39A**

Polymerization reaction of propene: The present example was the same as Example 25A, except that the adding amount of hydrogen was changed to 7.2 NL. Results were shown in Table 1.

15

Example 40A

Polymerization reaction of propene: The present example was the same as Example 29A, except that the time of the polymerization reaction was extended to 20 hours. Results were shown in Table 1.

Example 41A

Polymerization reaction of propene: The present example was the same as 25 Example 29A, except that the adding amount of hydrogen was changed to 7.2 NL. Results were shown in Table 1.

Example 42A

30 Polymerization reaction of propene: The present example was the same as Example 30A, except that the time of the polymerization reaction was extended to 2 hours. Results were shown in Table 1.

Example 43A

Polymerization reaction of propene: The present example was the same as Example 30A, except that the time of the polymerization reaction was extended to 3 hours. Results were shown in Table 1.

5

Comparative Example 1A

Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas, and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25 °C, followed by a dropwise addition of TiCl_4 within 1 hour. The resulting solution was slowly heated to 80 °C to gradually precipitate a solid. Then, DNBP (0.006 mol) was added. The resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally, followed by an addition of 150 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was added, and the resulting mixture was heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane was added, and the resulting mixture was stirred for 30 minutes. Another 60 mL of hexane was added, and the resulting mixture was washed three times to obtain a catalyst component of 7.4 g, containing 2.3% Ti, 22.5% Mg, and 51.4% Cl.

Polymerization reaction of propene: 2.5 mL of AlEt_3 and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling $\text{Al/Si (mol)}=25$ were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the above prepared catalyst component and 1.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70 °C and maintained at 70 °C for 1 hour, followed by cooling, pressure releasing, and discharging, to obtain a PP resin. Results were shown in Table 1.

Comparative Example 2A

The present example was the same as Comparative Example 1A, except that the time of the polymerization reaction was extended to 2 hours. Results were shown in Table 1.

Table 1

Examples	Activity of Catalyst (Kg polymer/g catalyst)	Isotacticity of Polymer (%)	Melt Index M.I (g/10min)	Molecular Weight Distribution Mw/Mn
21A	22.4	93.4	7.8	-
22A	23.6	93.7	8.2	-
23A	18.9	91.8	10.8	-
24A	17.7	95.1	11.2	-
25A	50.2	97.6	1.0	7.8
26A	37.6	98.1	0.7	7.9
27A	48.8	97.6	1.5	8.1
28A	41.6	97.5	2.3	8.0
29A	45.5	97.7	4.9	6.5
30A	41.6	97.6	2.3	7.0
31A	53.9	97.6	2.3	8.4
32A	50.1	98.0	2.8	8.0
33A	73.6	97.7	1.1	7.9
34A	90.5	97.6	1.8	-
35A	63.1	97.7	1.2	-
36A	70.2	98.0	1.7	-
37A	78.8	97.6	1.6	-
38A	86.9	98.2	2.0	-
39A	55.4	95.3	37.8	-
40A	73.5	98.1	1.3	-
41A	57.5	95.5	92.8	-
42A	63.4	97.7	2.5	6.6
43A	80.5	98.1	1.9	6.8
Comparative Example 1A	38.5	98.0	2.2	3.8
Comparative Example 2A	46.6	98.1	2.5	3.7

5 Note: The symbol “-” in the above Table means that related measurement was not conducted.

The comparison between the above examples and comparative examples shows that, when the catalyst of the present invention is used for polymerization reaction of propene, the catalyst has a high activity and a long term activity, and the prepared
5 polymer has an adjustable isotactic index and a relatively wide molecular weight distribution.

Example 9B

10 Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas, and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting
15 solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25 °C, followed by a dropwise addition of TiCl₄ within 1 hour. The resulting solution was slowly heated to 80 °C to gradually precipitate a solid. Then, 2,4-dibenzoyloxypentane (0.003 mol) and 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine (0.003 mol) were added. The
20 resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally, followed by an addition of 150 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was added, and the resulting mixture was stirred for 30 minutes, heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane was added, and the resulting
25 mixture was washed twice to obtain a catalyst component of 7.6 g, containing 3.7% Ti, 24.8% Mg, and 50.8% Cl.

Example 10B

30 Preparation of a catalyst component: The present example was the same as Example 9B, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(2,6-dimethylphenylimino)ethyl-2-acetylpyridine.

Example 11B

Preparation of a catalyst component: The present example was the same as Example 9B, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(2,4, 6-trimethylphenylimino)ethyl-2-acetylpyridine.

5

Example 12B

Preparation of a catalyst component: The present example was the same as Example 9B, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(8-quinolylimino)ethyl-2-acetylpyridine.

10

Example 13B

Preparation of a catalyst component: The present example was the same as Example 9B, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(1-naphthylimino)ethyl-2-acetylpyridine.

15

Example 14B

Preparation of a catalyst component: The present example was the same as Example 9B, except that 2,4-dibenzoyloxypentane was substituted with 3-ethyl-2,4-dibenzoyloxypentane.

20

Example 15B

Preparation of a catalyst component: The present example was the same as Example 9B, except that 2,4-dibenzoyloxypentane was substituted with 2,4-di(4-propylbenzoyloxy)pentane.

25

Example 16B

Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas,

30

and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25 °C, followed by a dropwise addition of TiCl_4 within 1 hour. The resulting solution was
5 slowly heated to 80 °C to gradually precipitate a solid. Then, 2,4-dibenzoyloxypentane (0.006 mol) was added. The resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally, followed by an addition of 150 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was added, and the resulting mixture was stirred for 30 minutes,
10 heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane was added, and the resulting mixture was washed twice to obtain a catalyst component of 7.8 g, containing 3.8% Ti, 20.2% Mg, and 51.8% Cl.

Example 17B

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Preparation of a catalyst component: 300 mL of TiCl_4 was put into a reactor fully replaced by high-purity nitrogen, and cooled to -20 °C, followed by an addition of 7.0 g of alcohol adduct of magnesium chloride (see patent CN1330086A). The resulting mixture was heated with stirring in stages. When the mixture was heated to 40 °C,
20 2,4-dibenzoyloxypentane (0.003 mol) and 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine (0.003 mol) were added. The resulting mixture was kept at 40 °C for 2 hours and then filtered, followed by an addition of 100 mL of TiCl_4 . The resulting mixture was heated to 110 °C and treated three times. After that, 60 mL of hexane was added, and the resulting mixture was
25 washed three times to obtain a catalyst component of 7.3 g, containing 3.5% Ti, 23.2% Mg, and 54.2% Cl.

Example 18B

30 Polymerization reaction of propene: 2.5 mL of AlEt_3 and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling $\text{Al/Si (mol)}=25$ were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the solid component prepared in Example 9B and 1.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70 °C and

maintained at 70 °C for 1 hour, followed by cooling, pressure releasing, and discharging, to obtain a PP resin. Results were shown in Table 2.

Example 19B

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Polymerization reaction of propene: The present example was the same as Example 18B, except that the catalyst component was substituted with the catalyst component prepared in Example 10B. Results were shown in Table 2.

Example 20B

10

Polymerization reaction of propene: The present example was the same as Example 18B, except that the catalyst component was substituted with the catalyst component prepared in Example 11B. Results were shown in Table 2.

15

Example 21B

Polymerization reaction of propene: The present example was the same as Example 18B, except that the catalyst component was substituted with the catalyst component prepared in Example 12B. Results were shown in Table 2.

20

Example 22B

Polymerization reaction of propene: The present example was the same as Example 18B, except that the catalyst component was substituted with the catalyst component prepared in Example 13B. Results were shown in Table 2.

25

Example 23B

Polymerization reaction of propene: The present example was the same as Example 18B, except that the catalyst component was substituted with the catalyst component prepared in Example 14B. Results were shown in Table 2.

30

Example 24B

Polymerization reaction of propene: The present example was the same as Example 18B, except that the catalyst component was substituted with the catalyst component prepared in Example 15B. Results were shown in Table 2.

5

Example 25B

Polymerization reaction of propene: The present example was the same as Example 18B, except that the catalyst component was substituted with the catalyst component prepared in Example 16B. Results were shown in Table 2.

10

Example 26B

Polymerization reaction of propene: The present example was the same as Example 18B, except that the catalyst component was substituted with the catalyst component prepared in Example 17B. Results were shown in Table 2.

15

Example 27B

Polymerization reaction of propene: The present example was the same as Example 18B, except that the time of the polymerization reaction was extended to 2 hours. Results were shown in Table 2.

20

Example 28B

Polymerization reaction of propene: The present example was the same as Example 18B, except that the time of the polymerization reaction was extended to 3 hours. Results were shown in Table 2.

25

Example 29B

Polymerization reaction of propene: The present example was the same as Example 20B, except that the time of the polymerization reaction was extended to 2 hours. Results were shown in Table 2.

30

Example 30B

Polymerization reaction of propene: The present example was the same as
5 Example 20B, except that the time of the polymerization reaction was extended to 3
hours. Results were shown in Table 2.

Example 31B

10 Polymerization reaction of propene: The present example was the same as
Example 18B, except that the adding amount of hydrogen was changed to 7.2 NL.
Results were shown in Table 2.

Example 32B

15 Polymerization reaction of propene: The present example was the same as
Example 20B, except that the adding amount of hydrogen was changed to 7.2 NL.
Results were shown in Table 2.

20 Comparative Example 1B

Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of
methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate
(TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas,
25 and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid
was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting
solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25
°C, followed by a dropwise addition of TiCl_4 within 1 hour. The resulting solution was
slowly heated to 80 °C to gradually precipitate a solid. Then,
30 2,4-dibenzoyloxypentane (0.003 mol) was added. The resulting mixture was kept at
80 °C for 1 hour, and was filtered thermally, followed by an addition of 150 mL of
methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100
mL of methylbenzene was added, and the resulting mixture was heated to 110 °C, and
washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane

was added, and the resulting mixture was stirred for 30 minutes. Another 60 mL of hexane was added, and the resulting mixture was washed three times to obtain a catalyst component of 7.4 g, containing 2.4% Ti, 22.0% Mg, and 50.6% Cl.

5 Polymerization reaction of propene: 2.5 mL of AlEt₃ and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling Al/Si (mol)=25 were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the above prepared catalyst component and 1.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70 °C and
10 maintained at 70 °C for 1 hour, followed by cooling, pressure releasing, and discharging, to obtain a PP resin. Results were shown in Table 2.

Comparative Example 2B

15 Polymerization reaction of propene: 2.5 mL of AlEt₃ and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling Al/Si (mol)=25 were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the solid component prepared in Comparative Example 1 and 7.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70
20 °C and maintained at 70 °C for 1 hour, followed by cooling, pressure releasing, and discharging, to obtain a PP resin. Results were shown in Table 2.

Table 2

Examples	Activity of Catalyst (Kg polymer/g catalyst)	Isotacticity of Polymer (%)	Melt Index M.I (g/10min)	Molecular Weight Distribution Mw/Mn
18B	50.2	98.1	1.0	7.8
19B	40.6	97.6	1.7	7.9
20B	48.8	97.7	1.5	8.1
21B	41.6	97.8	2.3	8.0
22B	45.5	97.7	1.9	7.9
23B	49.3	97.6	2.2	8.0
24B	52.9	98.2	2.3	8.1
25B	50.1	98.0	2.6	8.2
26B	53.2	98.2	2.8	8.5

27B	73.6	97.7	1.1	7.9
28B	90.5	97.6	1.8	-
29B	78.8	97.6	1.6	-
30B	86.9	98.2	2.0	-
31B	55.4	95.3	37.8	-
32B	50.5	95.5	35.8	
Comparative Example 1B	44.3	97.9	2.3	6.9
Comparative Example 2B	45.7	95.8	20.4	-

Note: The symbol “-” in the above Table means that related measurement was not conducted.

The comparison between the above Examples 18B-32B and Comparative Examples 1B-2B shows that, when a catalyst that uses an imine compound with a ketone group shown in Formula I and a diol ester compound shown in Formula II as a composite internal electron donor is used for polymerization reaction of propene, the catalyst has significantly improved hydrogen response and a high long-term activity, and the polymer prepared has a relatively wide molecular weight distribution.

10 Example 9C

Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas, and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25 °C, followed by a dropwise addition of TiCl₄ within 1 hour. The resulting solution was slowly heated to 80 °C to gradually precipitate a solid. Then, 2-isopropyl-2-isopentyl-1,3-dimethoxy propane (0.003 mol) and the 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine prepared in Example 3 (0.003 mol) were added. The resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally, followed by an addition of 150 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was

added, and the resulting mixture was stirred for 30 minutes, heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane was added, and the resulting mixture was washed twice to obtain a catalyst solid component of 7.7 g, containing 3.1% Ti, 22.8% Mg, and 51.2% Cl.

5

Example 10C

Preparation of a catalyst component: The present example was the same as Example 9C, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with the 6-(2,6- dimethylphenylimino)ethyl-2-acetylpyridine prepared in Example 4.

10

Example 11C

Preparation of a catalyst component: The present example was the same as Example 9C, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(2,4, 6- trimethylphenylimino)ethyl-2-acetylpyridine.

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Example 12C

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Preparation of a catalyst component: The present example was the same as Example 9C, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(8-quinolylimino)ethyl-2-acetylpyridine prepared in Example 8.

25

Example 13C

Preparation of a catalyst component: The present example was the same as Example 9C, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(1-naphthylimino)ethyl-2-acetylpyridine.

30

Example 14C

Preparation of a catalyst component: The present example was the same as Example 9C, except that 2-isopropyl-2-isopentyl-1,3-dimethoxy propane was

substituted with 9,9'-bis(methoxymethyl)fluorene.

Example 15C

5 Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas, and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting
10 solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25 °C, followed by a dropwise addition of TiCl_4 within 1 hour. The resulting solution was slowly heated to 80 °C to gradually precipitate a solid. Then, 9,9'-bis(methoxymethyl)fluorene (0.006 mol) was added. The resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally, followed by an addition of 150
15 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was added, and the resulting mixture was stirred for 30 minutes, heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane and the 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine prepared in Example 3 (0.006
20 mol) were added, and the resulting mixture was stirred for 30 minutes, followed by an addition of another 60 mL of hexane. The resulting mixture was washed twice to obtain a catalyst solid component of 6.8 g, containing 3.6% Ti, 21.4% Mg, and 52.3% Cl.

25 Example 16C

Preparation of a catalyst component: 300 mL of TiCl_4 was put into a reactor fully replaced by high-purity nitrogen, and cooled to -20 °C, followed by an addition of 7.0 g of alcohol adduct of magnesium chloride (see patent CN1330086A). The resulting
30 mixture was heated with stirring in stages. When the mixture was heated to 40 °C, 9,9'-bis(methoxymethyl)fluorene (0.003 mol) and the 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine (0.003 mol) prepared in Example 3 were added. The resulting mixture was kept at 40 °C for 2 hours and then filtered, followed by an addition of 100 mL of TiCl_4 . The resulting mixture was heated

to 110 °C and treated three times. After that, 60 mL of hexane was added, and the resulting mixture was washed three times to obtain a catalyst solid component of 7.1 g, containing 3.4% Ti, 21.2% Mg, and 50.7% Cl.

5 **Example 17C**

Polymerization reaction of propene: 2.5 mL of AlEt₃ and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling Al/Si (mol)=25 were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the solid component prepared in Example 9C and 1.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70 °C and maintained at 70 °C for 1 hour, followed by cooling, pressure releasing, and discharging, to obtain a PP resin. Results were shown in Table 3.

15 **Example 18C**

Polymerization reaction of propene: The present example was the same as Example 17C, except that the solid component was substituted with the solid component prepared in Example 10C. Results were shown in Table 3.

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Example 19C

Polymerization reaction of propene: The present example was the same as Example 17C, except that the solid component was substituted with the solid component prepared in Example 11C. Results were shown in Table 3.

25

Example 20C

Polymerization reaction of propene: The present example was the same as Example 17C, except that the solid component was substituted with the solid component prepared in Example 12C. Results were shown in Table 3.

30

Example 21C

Polymerization reaction of propene: The present example was the same as Example 17C, except that the solid component was substituted with the solid component prepared in Example 13C. Results were shown in Table 3.

5 **Example 22C**

Polymerization reaction of propene: The present example was the same as Example 17C, except that the solid component was substituted with the solid component prepared in Example 14C. Results were shown in Table 3.

10

Example 23C

Polymerization reaction of propene: The present example was the same as Example 17C, except that the solid component was substituted with the solid component prepared in Example 15C. Results were shown in Table 3.

15

Example 24C

Polymerization reaction of propene: The present example was the same as Example 17C, except that the solid component was substituted with the solid component prepared in Example 16C. Results were shown in Table 3.

20

Example 25C

Polymerization reaction of propene: The present example was the same as Example 17C, except that the time of the polymerization reaction was extended to 2 hours. Results were shown in Table 3.

25

Example 26C

Polymerization reaction of propene: The present example was the same as Example 17C, except that the time of the polymerization reaction was extended to 3 hours. Results were shown in Table 3.

30

Example 27C

Polymerization reaction of propene: The present example was the same as Example 23C, except that the time of the polymerization reaction was extended to 2 hours. Results were shown in Table 3.

Example 28C

Polymerization reaction of propene: The present example was the same as Example 23C, except that the time of the polymerization reaction was extended to 3 hours. Results were shown in Table 3.

Example 29C

Polymerization reaction of propene: The present example was the same as Example 23C, except that the adding amount of hydrogen was changed to 7.2 NL. Results were shown in Table 3.

Comparative Example 1C

Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas, and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25 °C, followed by a dropwise addition of TiCl₄ within 1 hour. The resulting solution was slowly heated to 80 °C to gradually precipitate a solid. Then, 2-isopropyl-2-isopentyl-1,3-dimethoxy propane (0.003 mol) was added. The resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally, followed by an addition of 150 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was added, and the resulting mixture was heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane was added, and the resulting mixture was stirred for 30

minutes. Another 60 mL of hexane was added, and the resulting mixture was washed three times to obtain a catalyst component of 7.4 g, containing 2.4% Ti, 22.0% Mg, and 50.6% Cl.

5 Polymerization reaction of propene: 2.5 mL of AlEt₃ and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling Al/Si (mol)=25 were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the above prepared catalyst component and 1.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70 °C and
10 maintained at 70 °C for 1 hour, followed by cooling, pressure releasing, and discharging, to obtain a PP resin. Results were shown in Table 3.

Comparative Example 2C

15 Polymerization reaction of propene: 2.5 mL of AlEt₃ and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling Al/Si (mol)=25 were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the solid component prepared in Comparative Example 1C and 1.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70 °C and maintained at 70 °C for 2 hours, followed by cooling, pressure releasing,
20 and discharging, to obtain a PP resin. Results were shown in Table 3.

Table 3

Examples	Activity of Catalyst (Kg Polymer/g Catalyst)	Isotacticity of Polymer (%)	Melt Index M.I (g/10min)	Molecular Weight Distribution Mw/Mn
17C	43.2	97.8	5.6	6.3
18C	40.7	97.6	6.0	6.5
19C	43.9	97.8	5.5	6.0
20C	44.6	97.8	5.4	6.4
21C	42.8	97.9	5.3	6.3
22C	47.0	97.7	5.8	6.2
23C	50.1	97.7	5.7	6.6
24C	50.5	97.6	5.6	6.6

25C	68.9	97.7	5.6	6.6
26C	79.8	98.0	5.6	6.5
27C	66.5	97.8	5.8	-
28C	82.7	97.8	6.3	-
29C	56.0	95.3	98.5	-
Comparative Example 1C	38.6	98.0	6.2	3.7
Comparative Example 2C	46.3	97.8	5.7	-

Note: The symbol “-” in the above Table means that related measurement was not conducted.

The comparison between the above Examples 17C-29C and Comparative Examples 1C-2C shows that, when a catalyst that uses an imine compound with a ketone group shown in Formula I and a diether compound shown in Formula IV as a composite internal electron donor is used for polymerization reaction of propene, the catalyst has a high activity and a long term activity, and the polymer prepared has a high isotactic index and a relatively wide molecular weight distribution.

10 **Example 9D**

Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas, and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25 °C, followed by a dropwise addition of TiCl₄ within 1 hour. The resulting solution was slowly heated to 80 °C to gradually precipitate a solid. Then, DNBP (0.003 mol) and 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine (0.003 mol) were added. The resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally, followed by an addition of 150 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was added, and the resulting mixture was stirred for 30 minutes, heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane was added, and the resulting

mixture was washed twice to obtain a catalyst component of 7.5 g, containing 3.6% Ti, 22.8% Mg, and 52.6% Cl.

Example 10D

5

Preparation of a catalyst component: The present example was the same as Example 9D, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(2,6-dimethylphenylimino)ethyl-2-acetylpyridine.

Example 11D

10

Preparation of a catalyst component: The present example was the same as Example 9D, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(2,4,6-trimethylphenylimino)ethyl-2-acetylpyridine.

15

Example 12D

Preparation of a catalyst component: The present example was the same as Example 9D, except that 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine was substituted with 6-(8-quinolylimino)ethyl-2-acetylpyridine.

20

Example 13D

Preparation of a catalyst component: The present example was the same as Example 9D, except that DNBP was substituted with DIBP.

25

Example 14D

Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas, and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25

30

°C, followed by a dropwise addition of TiCl_4 within 1 hour. The resulting solution was slowly heated to 80 °C to gradually precipitate a solid. Then, DNBP (0.006 mol) was added. The resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally, followed by an addition of 150 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was added, and the resulting mixture was stirred for 30 minutes, heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane and 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine (0.006 mol) were added, and the resulting mixture was stirred for 30 minutes, followed by an addition of another 60 mL of hexane. The resulting mixture was washed twice to obtain a catalyst component of 7.2 g, containing 3.8% Ti, 22.1% Mg, and 51.3% Cl.

Example 15D

Preparation of a catalyst component: 300 mL of TiCl_4 was put into a reactor fully replaced by high-purity nitrogen, and cooled to -20 °C, followed by an addition of 7.0 g of alcohol adduct of magnesium chloride (see patent CN1330086A). The resulting mixture was heated with stirring in stages. When the mixture was heated to 40 °C, DNBP (0.003 mol) and 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine (0.003 mol) were added. The resulting mixture was kept at 40 °C for 2 hours and then filtered, followed by an addition of 100 mL of TiCl_4 . The resulting mixture was heated to 110 °C and treated three times. After that, 60 mL of hexane was added, and the resulting mixture was washed three times to obtain a catalyst component of 7.3 g, containing 3.5% Ti, 23.2% Mg, and 54.2% Cl.

Example 16D

Preparation of a catalyst component: 300 mL of TiCl_4 was put into a reactor fully replaced by high-purity nitrogen, and cooled to -20 °C, followed by an addition of 7.0 g of magnesium ethylate. The resulting mixture was heated with stirring in stages. When the mixture was heated to 40 °C, DNBP (0.003 mol) and 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine (0.003 mol) were added. The resulting mixture was kept at 40 °C for 3 hours and then filtered, followed by an addition of 100 mL of TiCl_4 . The resulting mixture was heated to 110 °C and treated

three times. After that, 60 mL of hexane was added, and the resulting mixture was washed three times to obtain a catalyst component of 6.6 g, containing 3.0% Ti, 22.6% Mg, and 52.0% Cl.

5 **Example 17D**

Polymerization reaction of propene: 2.5 mL of AlEt_3 and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling $\text{Al/Si (mol)}=25$ were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the solid component prepared in Example 9D and 1.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70 °C and maintained at 70 °C for 1 hour, followed by cooling, pressure releasing, and discharging, to obtain a PP resin. Results were shown in Table 4.

15 **Example 18D**

Polymerization reaction of propene: The present example was the same as Example 17D, except that the catalyst component was substituted with the catalyst component prepared in Example 10D. Results were shown in Table 4.

20

Example 19D

Polymerization reaction of propene: The present example was the same as Example 17D, except that the catalyst component was substituted with the catalyst component prepared in Example 11D. Results were shown in Table 4.

25

Example 20D

Polymerization reaction of propene: The present example was the same as Example 17D, except that the catalyst component was substituted with the catalyst component prepared in Example 12D. Results were shown in Table 4.

30

Example 21D

Polymerization reaction of propene: The present example was the same as Example 17D, except that the catalyst component was substituted with the catalyst component prepared in Example 13D. Results were shown in Table 4.

5 **Example 22D**

Polymerization reaction of propene: The present example was the same as Example 17D, except that the catalyst component was substituted with the catalyst component prepared in Example 14D. Results were shown in Table 4.

10

Example 23D

Polymerization reaction of propene: The present example was the same as Example 17D, except that the catalyst component was substituted with the catalyst component prepared in Example 15D. Results were shown in Table 4.

15

Example 24D

Polymerization reaction of propene: The present example was the same as Example 17D, except that the catalyst component was substituted with the catalyst component prepared in Example 16D. Results were shown in Table 4.

20

Example 25D

Polymerization reaction of propene: The present example was the same as Example 17D, except that the time of the polymerization reaction was extended to 2 hours. Results were shown in Table 4.

25

Example 26D

Polymerization reaction of propene: The present example was the same as Example 17D, except that the time of the polymerization reaction was extended to 3 hours. Results were shown in Table 4.

30

Example 27D

Polymerization reaction of propene: The present example was the same as Example 21D, except that the time of the polymerization reaction was extended to 2
5 hours. Results were shown in Table 4.

Example 28D

Polymerization reaction of propene: The present example was the same as
10 Example 21D, except that the time of the polymerization reaction was extended to 3 hours. Results were shown in Table 4.

Example 29D

15 Polymerization reaction of propene: The present example was the same as Example 17D, except that the adding amount of hydrogen was changed to 7.2 NL. Results were shown in Table 4.

Comparative Example 1D

20

Preparation of a catalyst component: 4.8 g of magnesium chloride, 95 mL of methylbenzene, 4 mL of epoxy chloropropane, and 12.5 mL of tributyl phosphate (TBP) were put one by one into a reactor fully replaced by high-purity nitrogen gas, and were heated with stirring to 50 °C and kept at 50 °C for 2.5 hours. After the solid
25 was completely dissolved, 1.4 g of phthalic anhydride was added. The resulting solution was still kept at 50 °C for 1 hour, and then cooled to a temperature below -25 °C, followed by a dropwise addition of TiCl_4 within 1 hour. The resulting solution was slowly heated to 80 °C to gradually precipitate a solid. Then, DNBP (0.006 mol) was added. The resulting mixture was kept at 80 °C for 1 hour, and was filtered thermally,
30 followed by an addition of 150 mL of methylbenzene. The resulting mixture was washed twice to obtain a solid. Then, 100 mL of methylbenzene was added, and the resulting mixture was heated to 110 °C, and washed three times with each time lasting for 10 minutes. After that, 60 mL of hexane was added, and the resulting mixture was stirred for 30 minutes. Another 60 mL of hexane was added, and the resulting mixture

was washed three times to obtain a catalyst component of 7.4 g, containing 2.4% Ti, 22.0% Mg, and 50.6% Cl.

Polymerization reaction of propene: 2.5 mL of AlEt₃ and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling Al/Si (mol)=25 were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the above prepared catalyst component and 1.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70 °C and maintained at 70 °C for 1 hour, followed by cooling, pressure releasing, and discharging, to obtain a PP resin. Results were shown in Table 4.

Comparative Example 2D

Polymerization reaction of propene: 2.5 mL of AlEt₃ and 5 mL of cyclohexyl methyl dimethoxy silane (CHMMS) enabling Al/Si (mol)=25 were placed into a 5 L stainless reactor replaced fully by propene gas, followed by an addition of 10 mg of the above prepared catalyst component and 7.2 NL of hydrogen gas, and an introduction of 2.5 L of liquid propene. The resulting mixture was heated to 70 °C and maintained at 70 °C for 1 hour, followed by cooling, pressure releasing, and discharging, to obtain a PP resin. Results were shown in Table 4.

Comparative Example 3D

The present comparative example was the same as Comparative Example 1D, except that the time of the polymerization reaction time was extended to 2 hours. Results were shown in Table 4.

Table 4

Examples	Activity of Catalyst (Kg Polymer/g Catalyst)	Isotacticity of Polymer (%)	Melt Index M.I (g/10min)	Molecular Weight Distribution Mw/Mn
17D	41.6	97.6	2.3	7.0
18D	42.0	97.7	2.2	6.5
19D	46.0	97.8	2.0	6.4

20D	45.6	97.8	2.1	7.0
21D	40.5	97.9	1.8	6.2
22D	44.7	96.8	2.3	6.5
23D	52.3	97.5	2.5	6.3
24D	48.0	97.8	2.0	6.7
25D	63.4	97.7	2.5	6.6
26D	80.5	98.1	1.9	6.8
27D	60.8	97.6	2.5	7.2
28D	78.7	98.3	1.3	-
29D	62.0	95.4	47.6	-
Comparative Example 1D	38.5	98.0	2.2	3.8
Comparative Example 2D	43.8	96.3	28.6	-
Comparative Example 3D	46.6	98.1	2.5	-

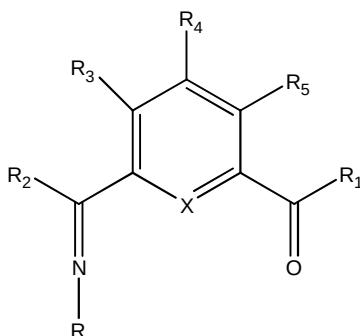
Note: The symbol “-” in the above Table means that related measurement was not conducted.

The comparison between the above Examples 17D-29D and Comparative Examples 1D-3D shows that, when a catalyst that uses an imine compound with a ketone group shown in Formula I and an aromatic carboxylic acid ester compound shown in Formula II as a composite internal electron donor is used for polymerization reaction of propene, the catalyst has a high activity and a long term activity as well as a good hydrogen response, and the polymer prepared has a high isotactic index and a relatively wide molecular weight distribution.

It should be noted that the examples above are provided only for illustrating the present invention, rather than limiting the present invention in any way. Amendments can be made to the present invention based on the disclosure of the claims and within the scope and spirit of the present invention. Although the above descriptions about the present invention involve particular methods, materials, and implementing examples, it does not mean that the present invention is limited to the presently disclosed examples. On the contrary, the present invention can be extended to other methods and applications having same functions as those of the present invention.

Claims

1. A catalyst component for olefin polymerization, comprising magnesium, titanium, halogen and an internal electron donor, wherein the internal electron donor comprises an imine compound with a ketone group as shown in Formula I,



Formula I

wherein in Formula I, R is selected from a group consisting of hydroxyl, C₁-C₂₀ alkyl with or without a halogen atom substitute, C₂-C₂₀ alkenyl with or without a halogen atom substitute group, and C₆-C₃₀ aryl with or without a halogen atom substitute group; R₁-R₅ may be identical to or different from each other, each independently selected from a group consisting of hydrogen, C₁-C₂₀ alkyl, C₂-C₂₀ alkenyl, C₆-C₃₀ arylalkyl, C₆-C₃₀ alkylaryl, C₉-C₄₀ fused aryl, halogen atoms, hydroxyl and C₁-C₂₀ alkoxy; X is selected from a group consisting of halogen, nitrogen, oxygen, phosphorus, silicon heteroatoms, substituted or unsubstituted alkyl, C₅-C₂₀ cycloalkyl, C₆-C₃₀ aryl, and C₉-C₄₀ fused aryl.

2. The catalyst component according to claim 1, wherein based on the weight of the catalyst component, a content of magnesium is in a range of 5 wt%-50 wt%, a content of titanium is in a range of 1.0 wt%-8.0 wt%, a content of halogen is in a range of 10 wt%-70 wt%, a content of the internal electron donor is in a range of 0.1 wt%-20 wt%.

3. The catalyst component according to claim 1 or 2, wherein R is methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl, hydroxyalkyl, phenyl, halogenated phenyl, alkyl-substituted phenyl, naphthyl, biphenyl, or a heterocycle-containing group; the heterocycle-containing group is

preferably a pyrrole-containing group, a pyridine-containing group, a pyrimidine-containing group, or a quinoline-containing group.

4. The catalyst component according to any one of claims 1 to 3, wherein each of
5 R₃-R₅ is independently selected from a group consisting of hydrogen, methyl, ethyl, n-propyl, isopropyl, n-butyl, tert-butyl, and isobutyl.

5. The catalyst component according to any one of claims 1 to 4, wherein X is nitrogen atom or CH.

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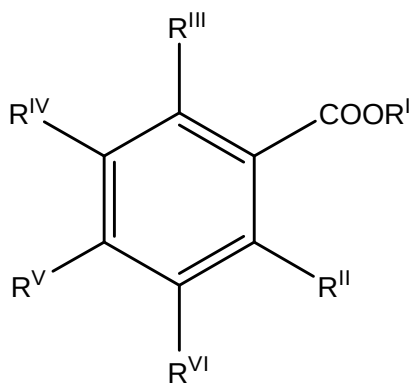
6. The catalyst component according to any one of claims 1 to 5, wherein the imine compound with a ketone group as shown in Formula I is one or more selected from a group consisting of 6-(butylimino)ethyl-2-acetylpyridine, 6-(hexylimino)ethyl-2-acetylpyridine, 6-(pentylimino)ethyl-2-acetylpyridine,
15 6-(octylimino)ethyl-2-acetylpyridine, 6-(benzylimino)ethyl-2-acetylpyridine, 6-(4-hydroxy butylimino)ethyl-2-acetylpyridine, 6-(2-hydroxy phenylimino)ethyl-2-acetylpyridine, 6-(2,6-dimethylphenylimino)ethyl-2-acetylpyridine, 6-(2,6-diisopropylphenylimino)ethyl-2-acetylpyridine,
20 6-(phenylimino)ethyl-2-acetylpyridine, 6-(2-naphthylimino)ethyl-2-acetylpyridine, 6-(1-naphthylimino)ethyl-2-acetylpyridine, 6-(4-chlorophenylimino)ethyl-2-acetylpyridine, 6-(4-trifluoromethylphenylimino)ethyl-2-acetylpyridine, 6-(2-trifluoromethylphenylimino)ethyl-2-acetylpyridine, 6-(2-hydroxy
25 -4-chlorophenylimino)ethyl-2-acetylpyridine, 6-(8-quinolylimino)ethyl-2-acetylpyridine, 6-(4-quinolylimino)ethyl-2-acetylpyridine, 6-(3-quinolylimino)ethyl-2-acetylpyridine, 6-(2,4, 6-trimethylphenylimino)ethyl-2-acetylpyridine, 6-(2-ethylphenylimino)ethyl-2-acetylpyridine,
30 6-(4-ethylphenylimino)ethyl-2-acetylpyridine, 6-(2-propylphenylimino)ethyl-2-acetylpyridine,

6-(4-propylphenylimino)ethyl-2-acetylpyridine,
 6-(3-propylphenylimino)ethyl-2-acetylpyridine,
 6-(2-butylphenylimino)ethyl-2-acetylpyridine,
 6-(4-butylphenylimino)ethyl-2-acetylpyridine, 3-(phenylimino)ethylacetophenone,
 5 3-(2,6-dimethylphenylimino)ethylacetophenone,
 3-(2,6-diisopropylphenylimino)ethylacetophenone,
 3-(2-naphthylimino)ethylacetophenone, 3-(benzylimino)ethylacetophenone,
 3-(8-quinolylimino)ethylacetophenone, 3-(2-quinolylimino)ethylacetophenone,
 6-(butylimino)ethyl-2-propionylpyridine, 6-(hexylimino)ethyl-2-propionylpyridine,
 10 6-(2,6-dimethylphenylimino)ethyl-2-propionylpyridine,
 6-(2,6-diisopropylphenylimino)ethyl-2-propionylpyridine,
 6-(phenylimino)ethyl-2-propionylpyridine, 6-(pentylimino)ethyl-2-butyrylpyridine,
 6-(2-naphthylimino)ethyl-2-butyrylpyridine,
 6-(butylimino)propyl-2-propionylpyridine, 6-(hexylimino)butyl-2-propionylpyridine,
 15 6-(2,6-dimethylphenylimino)propyl-2-propionylpyridine,
 6-(2,6-diisopropylphenylimino)propyl-2-propionylpyridine,
 6-(phenylimino)propyl-2-propionylpyridine, 6-(pentylimino)propyl-2-butyrylpyridine,
 and 6-(2-naphthylimino)propyl-2-butyrylpyridine.

20 7. The catalyst component according to any one of claims 1 to 6, wherein the
 internal electron donor further comprises at least one additional electron donor
 compound, which is one, two, or three selected from the group consisting of aromatic
 carboxylate ester compounds, diol ester compounds, and diether compounds.

25 8. The catalyst component according to claim 7, wherein a molar ratio of the
 imine compound with a ketone group as shown in Formula I to the additional electron
 donor compound is in a range of 1:(0.05-20), preferably in a range of 1:(0.1-10).

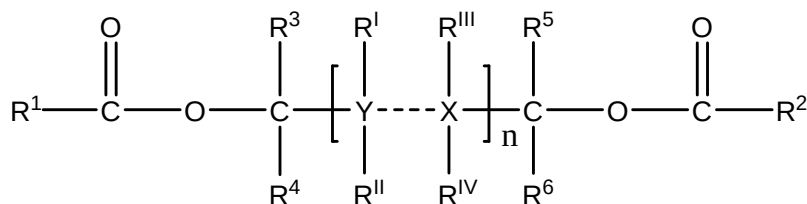
30 9. The catalyst component according to claim 7 or 8, wherein the aromatic
 carboxylate ester compound is as shown in Formula II,



Formula II

wherein in Formula II, R^I is C₁-C₂₀ alkyl with or without a halogen atom substitute, C₂-C₂₀ alkenyl with or without a halogen atom substitute, C₂-C₂₀ alkynyl with or without a halogen atom substitute, or C₆-C₃₀ alkylaryl with or without a halogen atom substitute; R^{II} is C₁-C₂₀ alkyl, C₂-C₂₀ alkenyl, C₂-C₂₀ alkynyl, or C₆-C₃₀ alkylaryl or ester group or amido group; R^{III}, R^{IV}, R^V, and R^{VI} may be identical to or different from each other, each independently selected from a group consisting of C₁-C₂₀ alkyl, C₂-C₂₀ alkenyl, C₂-C₂₀ alkynyl, C₁-C₂₀ alkoxy, C₆-C₃₀ arylalkyl, C₆-C₃₀ alkylaryl, C₉-C₄₀ fused aryl, and halogen;

the diol ester compound is as shown in Formula III,

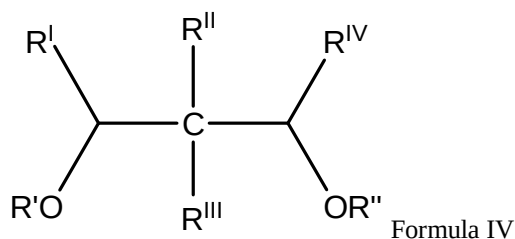


Formula III

wherein in Formula III, each of X and Y is independently selected from a group consisting of carbon, oxygen, sulfur, nitrogen, boron, and silicon; R¹ and R² may be identical to or different from each other, each independently selected from a group consisting of halogen, alkyl, cycloalkyl, aryl, alkenyl, fused aryl, and ester group; R³-R⁶ may be identical to or different from each other, each independently selected from a group consisting of hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted aryl, substituted or unsubstituted alkenyl, substituted or unsubstituted fused aryl, and substituted or unsubstituted ester

group; R^I-R^{IV} may be identical to or different from each other, each independently selected from a group consisting of hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted aryl, substituted or unsubstituted alkenyl, substituted or unsubstituted fused aryl, and substituted or unsubstituted ester group; R^3-R^6 and R^I-R^{IV} each may optionally contain one or more heteroatoms as a substitute of a carbon or hydrogen atom or both, the heteroatom being oxygen, sulfur, nitrogen, boron, silicon, phosphorus, or a halogen atom; one or more of R^3-R^6 , and R^I to R^{IV} may be bonded together to form a ring; and n is an integer ranging from 1 to 10; and/or

the diether compound is as shown in Formula IV,

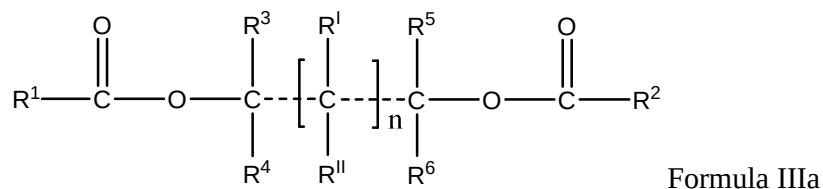


wherein in Formula IV, R' and R'' may be identical to or different from each other, each independently selected from a group consisting of C_1 - C_{20} hydrocarbyl; n is an integer ranging from 0 to 6; R^I-R^{IV} may be identical to or different from each other, each independently selected from a group consisting of hydrogen, alkoxy, substituted amino, halogen atoms, C_1 - C_{20} hydrocarbyl, and C_6 - C_{20} aryl, and two or more of R^I-R^{IV} may be bonded together to form a ring.

10. The catalyst component according to claim 9, wherein in Formula II, R^I is selected from a group consisting of methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl, ethenyl, allyl, ethynyl, phenyl, halogenated phenyl, alkyl-substituted phenyl, naphthyl, or biphenyl; and/or, R^{II} is selected from a group consisting of methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl, ethenyl, allyl, ethynyl, phenyl, halogenated phenyl, alkyl-substituted phenyl, naphthyl, biphenyl, ethoxycarbonyl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, isobutoxycarbonyl, hexoxycarbonyl, isohexoxycarbonyl, neohexoxycarbonyl,

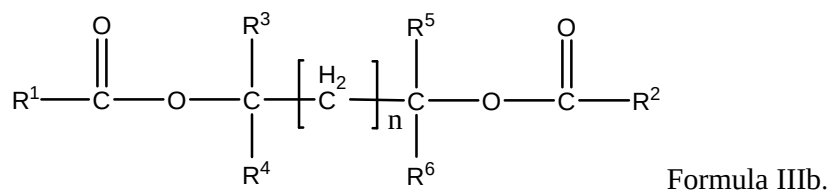
heptyloxycarbonyl, isoheptyloxycarbonyl, neoheptyloxycarbonyl, octyloxycarbonyl, isooctyloxycarbonyl, and neoocetylloxycarbonyl.

11. The catalyst component according to any one of claims 7 to 9, wherein the
5 diol ester compound is as shown Formula IIIa:



- wherein in Formula IIIa, R¹, R² and R³-R⁶ may be identical to or different from each other, each independently selected from a group consisting of C₁-C₂₀ alkyl, C₃-C₂₀ cycloalkyl, C₂-C₂₀ alkenyl, C₆-C₃₀ arylalkyl, C₆-C₃₀ alkylaryl, C₉-C₄₀ fused
10 aryl and ester group; R^I and R^{II} may be identical to or different from each other, each independently selected from a group consisting of hydrogen, C₁-C₂₀ alkyl, C₃-C₂₀ cycloalkyl, C₂-C₂₀ alkenyl, C₆-C₃₀ arylalkyl, C₆-C₃₀ alkylaryl, C₉-C₄₀ fused aryl and ester group; R³-R⁶ and R^I-R^{IV} each may optionally contain one or more heteroatoms as a substitute of a carbon or hydrogen atom or both, the heteroatom being oxygen,
15 sulfur, nitrogen, boron, silicon, phosphorus, or halogen atom; one or more of R³-R⁶, R^I, and R^{II} may be bonded to form a ring; n is an integer ranging from 1 to 5.

12. The catalyst component according to claim 11, wherein the diol ester compound is as shown in Formula IIIb:



13. The catalyst component according to any one of claims 9 to 12, wherein in Formula III, Formula IIIa and/or Formula IIIb, each of R¹ and R² is independently selected from a group consisting of methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl, hydroxyalkyl, phenyl, halogenated
25

phenyl, alkyl-substituted phenyl, naphthyl, biphenyl, a heterocycle-containing group; the heterocycle-containing group is preferably a pyrrole-containing group, a pyridine-containing group, pyrimidine-containing group, or a quinoline-containing group.

5

14. The catalyst component according to any one of claims 9 to 13, wherein in Formula III, each of R^I and R^{II} is independently selected from a group consisting of methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl, hydroxyalkyl, phenyl, halogenated phenyl, and alkyl-substituted phenyl.

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15. The catalyst component according to any one of claims 7 to 14, wherein the aromatic carboxylate ester compound is one or more selected from a group consisting of ethyl benzoate, propyl benzoate, butyl benzoate, pentyl benzoate, hexyl benzoate, heptyl benzoate, octyl benzoate, nonyl benzoate, decyl benzoate, isobutyl benzoate, isopentyl benzoate, isohexyl benzoate, isoheptyl benzoate, isooctyl benzoate, isononyl benzoate, isodecyl benzoate, neopentyl benzoate, neoheptyl benzoate, neoheptyl benzoate, neoheptyl benzoate, neooctyl benzoate, neononyl benzoate, neodecyl benzoate, diethyl phthalate, dipropyl phthalate, diisobutyl phthalate, di-n-butyl phthalate, di-n-pentyl phthalate, diisopentyl phthalate, dineopentyl phthalate, dihexyl phthalate, diheptyl phthalate, dioctyl phthalate, dinonyl phthalate, diisohexyl phthalate, diisoheptyl phthalate, diisooctyl phthalate, diisononyl phthalate, diisobutyl 3-methylphthalate, di-n-butyl 3-methylphthalate, diisopentyl 3-methylphthalate, di-n-pentyl 3-methylphthalate, diisooctyl 3-methylphthalate, di-n-octyl 3-methylphthalate, diisobutyl 3-ethylphthalate, di-n-butyl 3-ethylphthalate, di-n-octyl 3-ethylphthalate, diisobutyl 3-ethylphthalate, di-n-pentyl 3-ethylphthalate, diisopentyl 3-ethylphthalate, diisobutyl 3-propylphthalate, di-n-butyl 3-propylphthalate, diisobutyl 3-chlorophthalate, diisobutyl 3-butylphthalate, di-n-butyl 3-butylphthalate, di-n-butyl 4-butylphthalate, diisobutyl 4-propylphthalate, diisopentyl 4-butylphthalate, di-n-butyl 4-chlorophthalate, diisobutyl 4-chlorophthalate, di-n-octyl 4-chlorophthalate, di-n-butyl 4-methoxyphthalate, and diisobutyl 4-methoxyphthalate; and/or

the diether compound is one or more selected from a group consisting of

- 2-isopropyl-1,3-dimethoxypropane, 2-butyl-1,3-dimethoxypropane,
 2-cyclohexyl-1,3-dimethoxypropane, 2-benzyl-1,3-dimethoxypropane,
 2-phenyl-1,3-dimethoxypropane, 2-(1-naphthyl)-1,3-dimethoxypropane,
 2-isopropyl-2-isopentyl-1,3-dimethoxypropane,
 5 2-isopropyl-2-isobutyl-1,3-dimethoxypropane,
 2-isopropyl-2-butyl-1,3-dimethoxypropane,
 2,2-dicyclopentyl-1,3-dibenzoyloxypropane, 2,2-dicyclohexyl-1,3-dimethoxypropane,
 2,2-dibutyl-1,3-dimethoxypropane, 2,2-diisobutyl-1,3-dimethoxypropane,
 2,2-diisopropyl-1,3-dimethoxypropane, 2,2-diethyl-1,3-dimethoxypropane,
 10 2-ethyl-2-butyl-1,3-dimethoxypropane, 2,4-dimethoxypentane,
 3-ethyl-2,4-dimethoxypentane, 3-methyl-2,4-dimethoxypentane,
 3-propyl-2,4-dimethoxypentane, 3-isopropyl-2,4-dimethoxypentane,
 3,5-dimethoxyheptane, 4-ethyl-3,5-dimethoxyheptane,
 4-propyl-3,5-dimethoxyheptane, 4-isopropyl-3,5-dimethoxyheptane,
 15 9,9-dimethoxymethylfluorene, 9,9-dimethoxymethyl-4-tert-butylfluorene,
 9,9-dimethoxymethyl-4-propylfluorene,
 9,9-dimethoxymethyl-1,2,3,4-tetrahydrofluorene, 9,9-dimethoxymethyl-1,2,3,4, 5, 6,
 7, 8-octahydrofluorene, 9,9-dimethoxymethyl-2,3,6,7-diphenylpropylindene,
 9,9-dimethoxymethyl-1,8-dichlorofluorene, 7, 7-dimethoxymethyl-2,5-norbornadiene,
 20 1,4-dimethoxybutane, 2,3-diisopropyl-1,4-dimethoxybutane,
 2,3-dibutyl-1,4-dimethoxybutane, 1,2-dimethoxybenzene,
 3-ethyl-1,2-dimethoxybenzene, 4-butyl-1,2-dimethoxybenzene,
 1,8-dimethoxynaphthalene, 2-ethyl-1,8-dimethoxynaphthalene,
 2-propyl-1,8-dimethoxynaphthalene, 2-butyl-1,8-dimethoxynaphthalene,
 25 4-butyl-1,8-dimethoxynaphthalene, 4-isobutyl-1,8-dimethoxynaphthalene,
 4-isopropyl-1,8-dimethoxynaphthalene, and 4-propyl-1,8-dimethoxynaphthalene.

16. A catalyst for olefin polymerization, comprising:

- A) the catalyst component according to any one of claims 1 to 15;
 30 B) an organoaluminium compound; and optionally,
 C) an organosilicon compound.

17. The catalyst according to claim 16, wherein the olefin is propene.

18. Use of the catalyst component according to any one of claims 1 to 15 or the
5 catalyst according to claim 16 or 17 in field of olefin polymerization, in particular
propene polymerization.