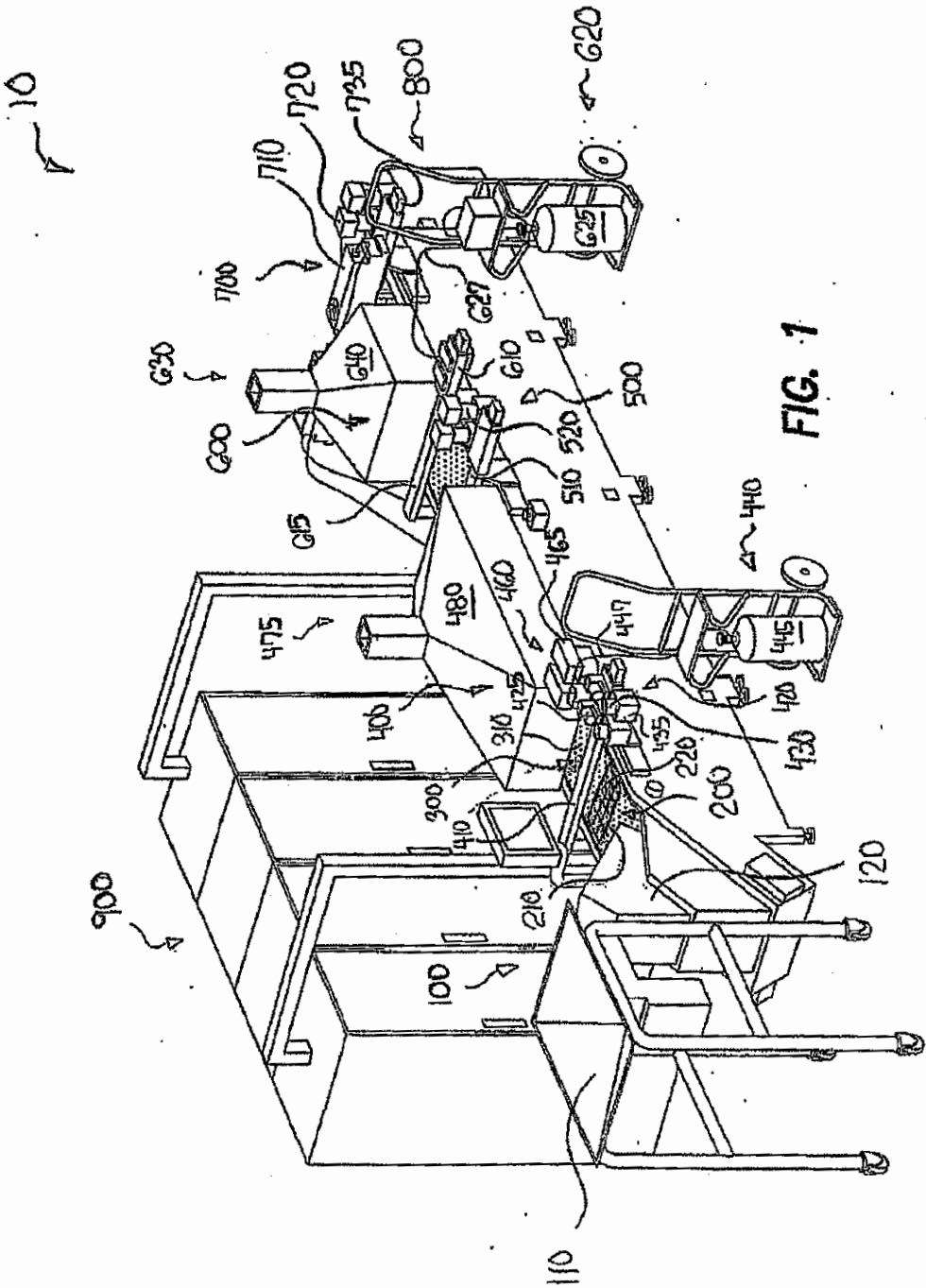




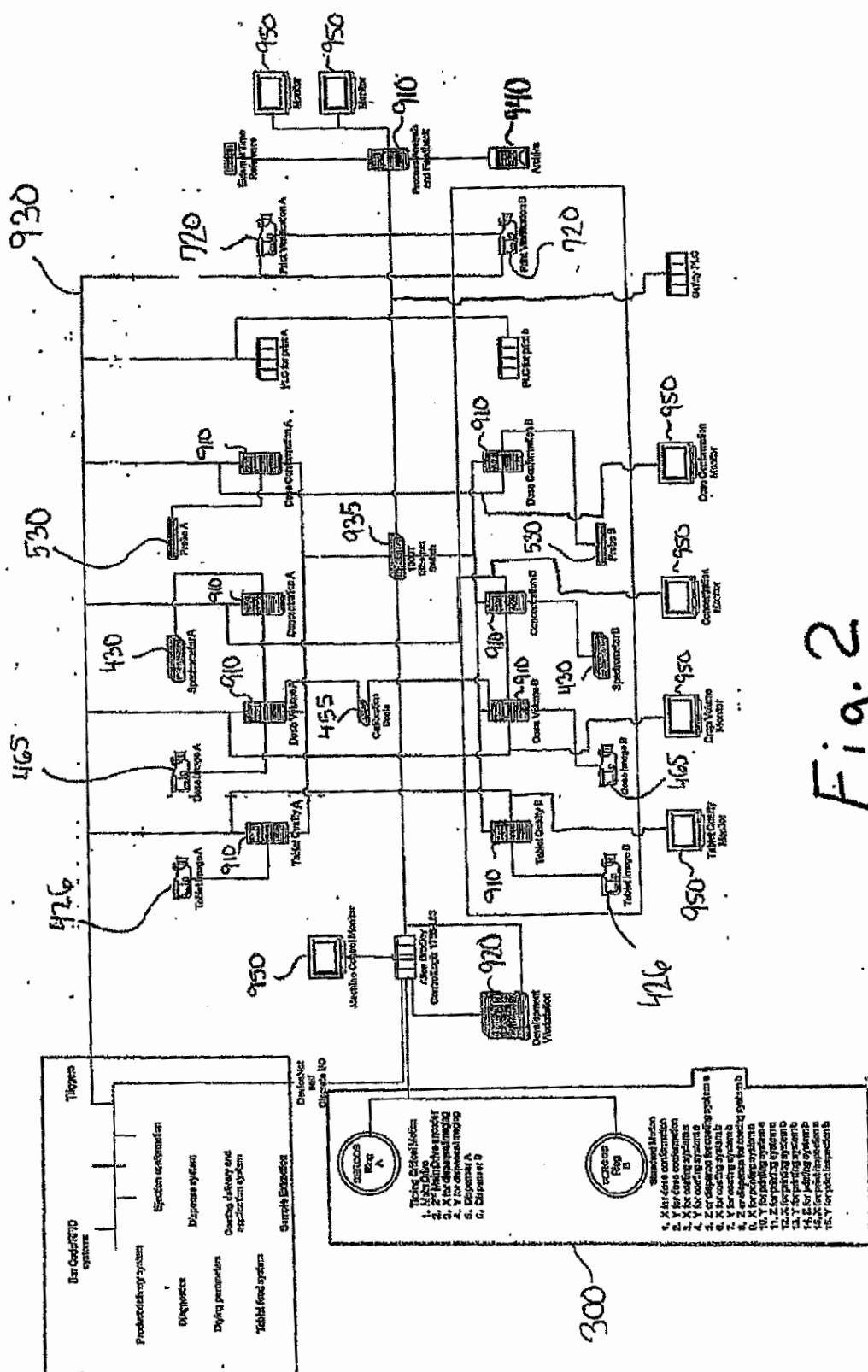


Fig. 2

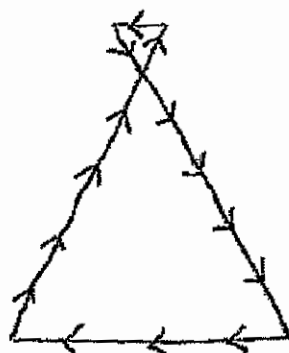


Fig. 2a



Fig. 2b

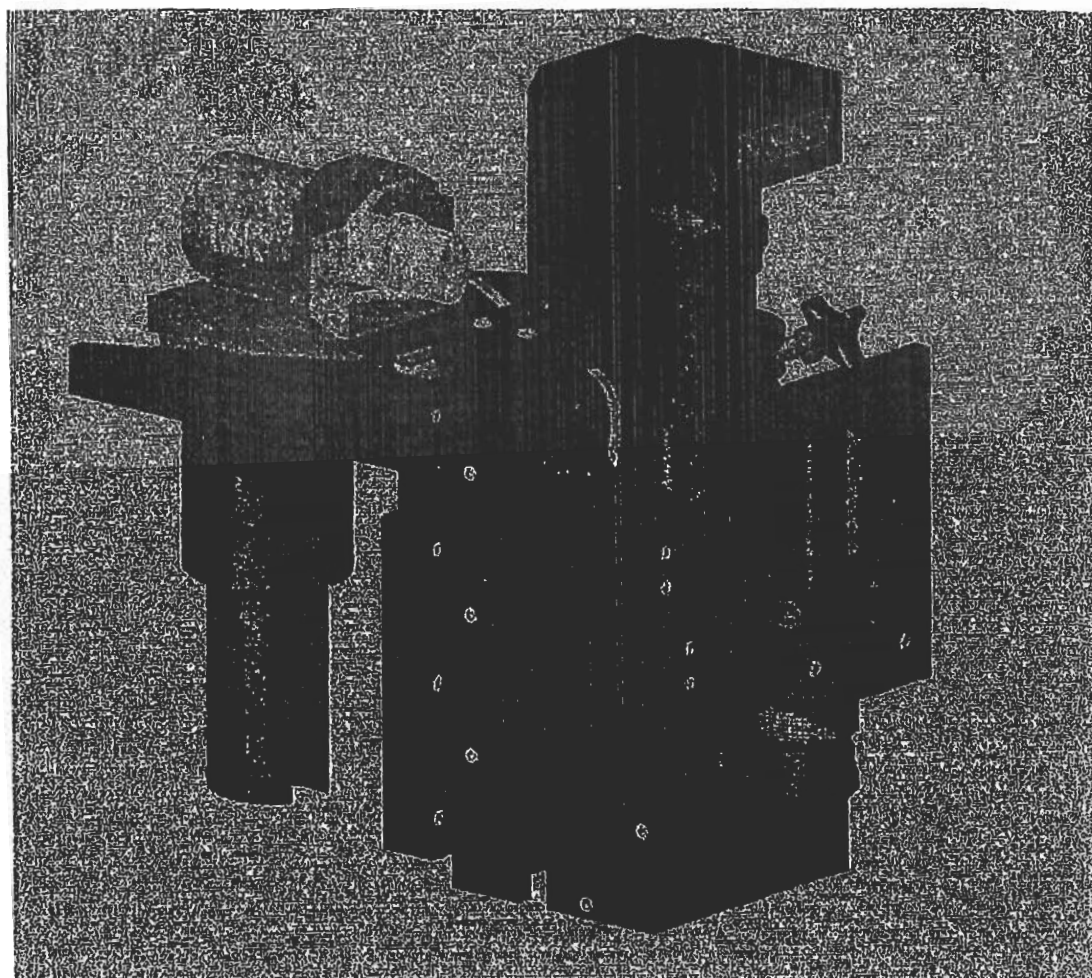


Fig. 2c

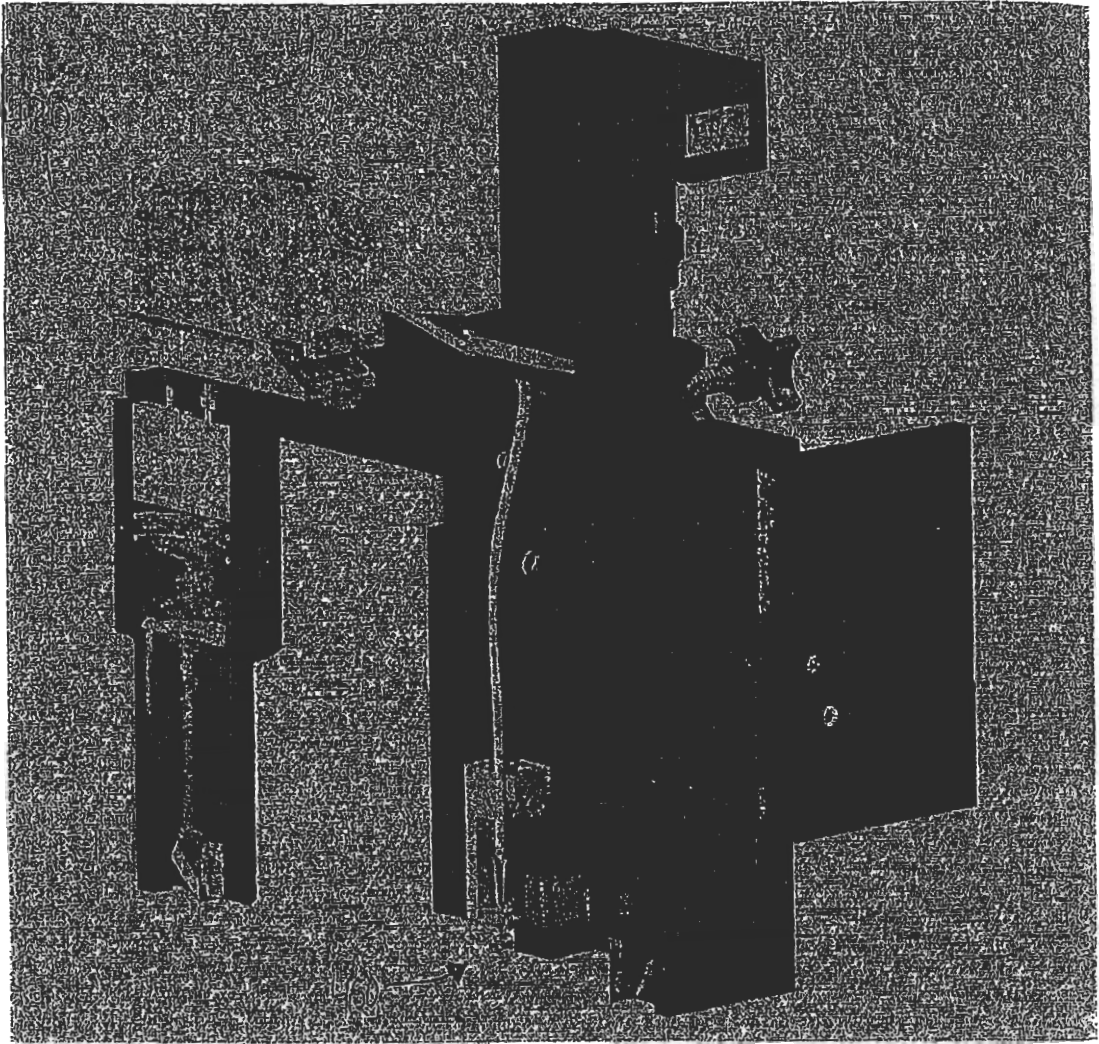


Fig. 2d

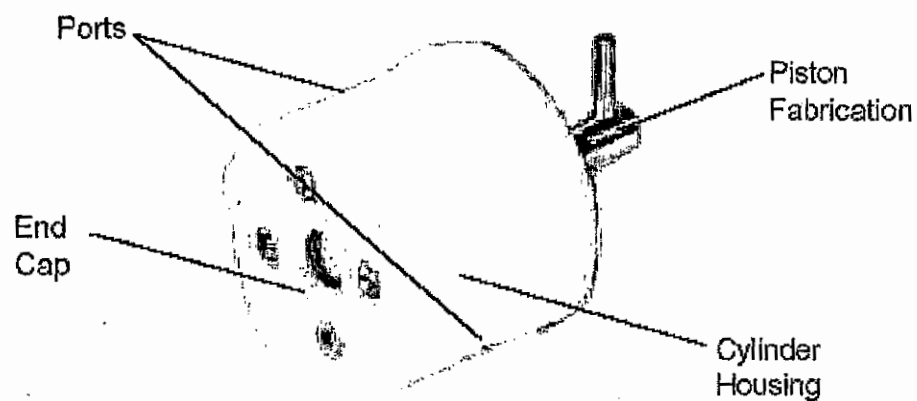


FIG. 2e

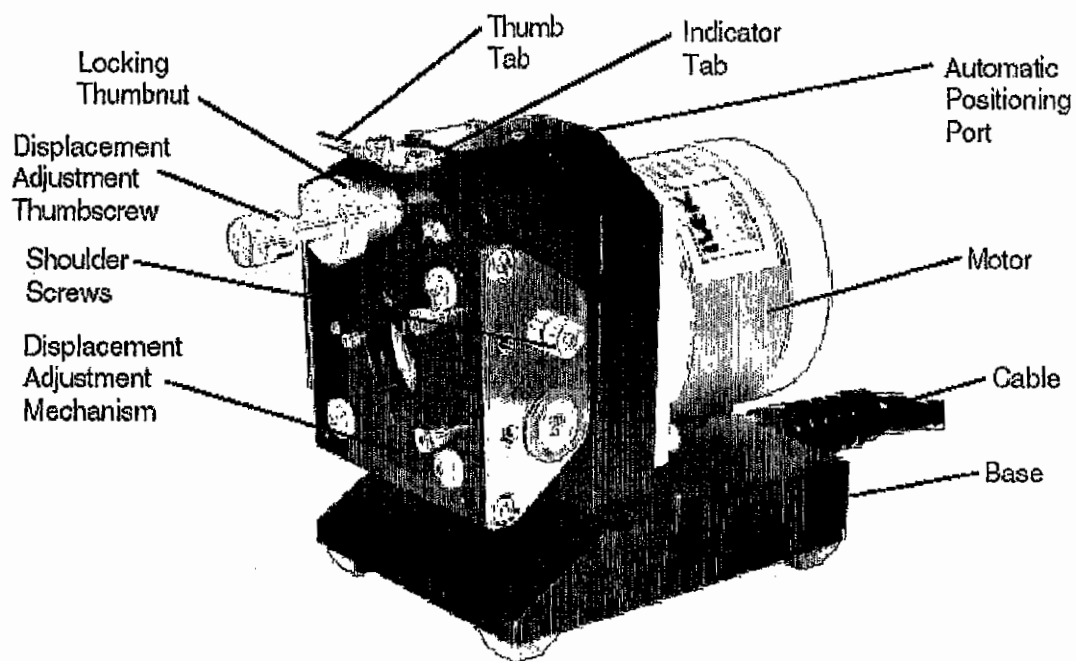


FIG. 2f

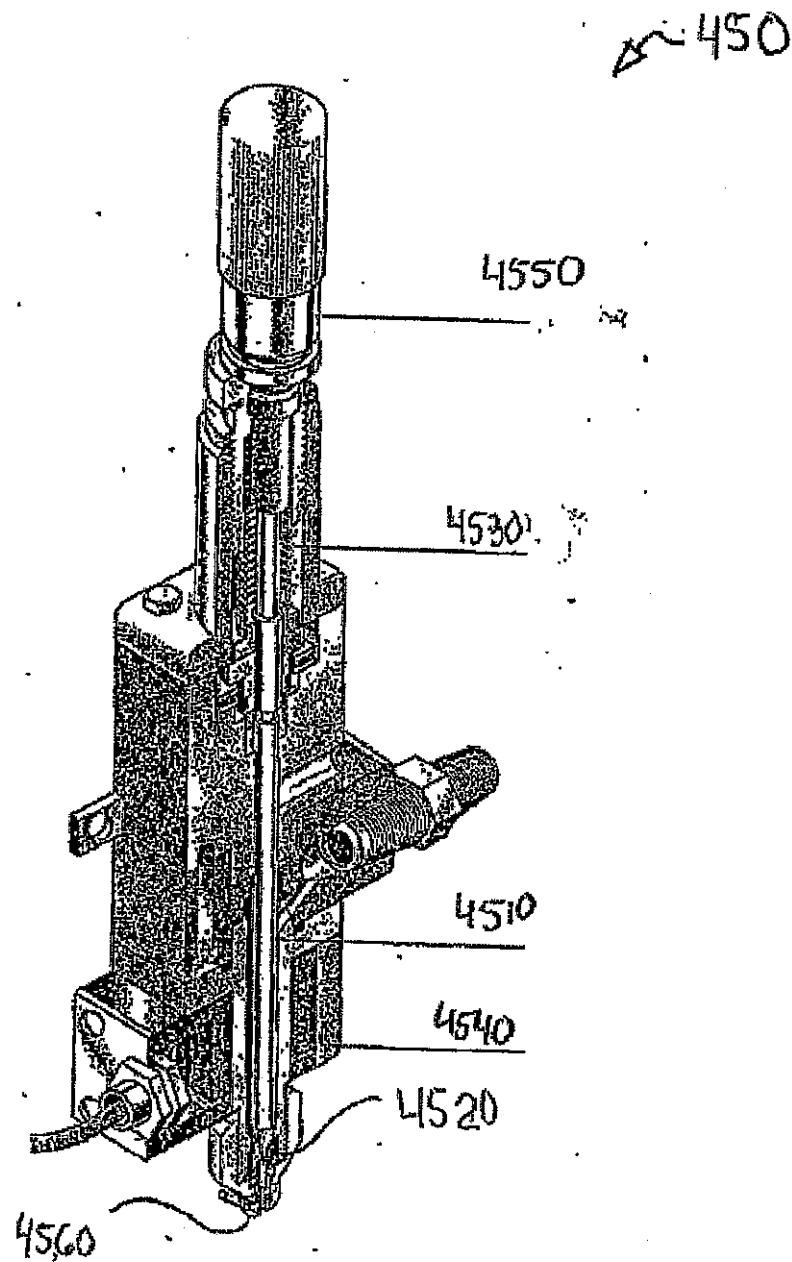


Fig. 29

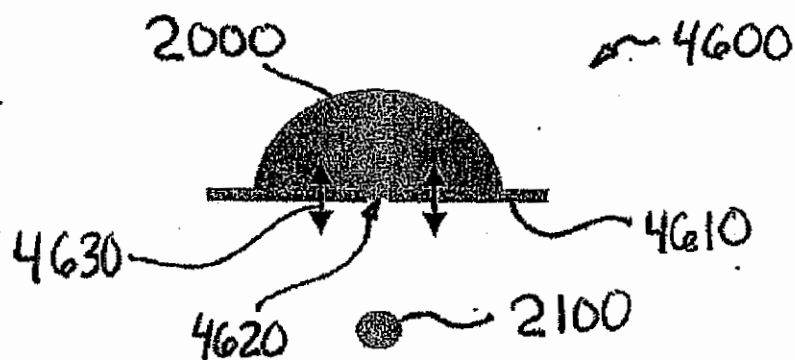


Fig. 2h

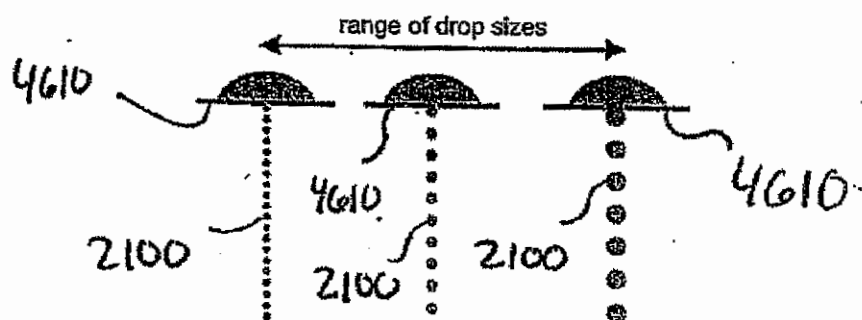


Fig. 2i

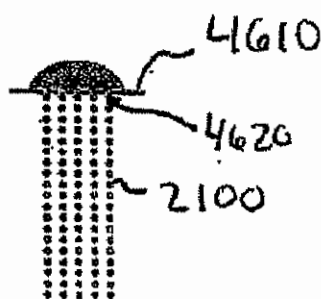


Fig. 2j

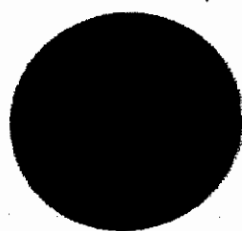
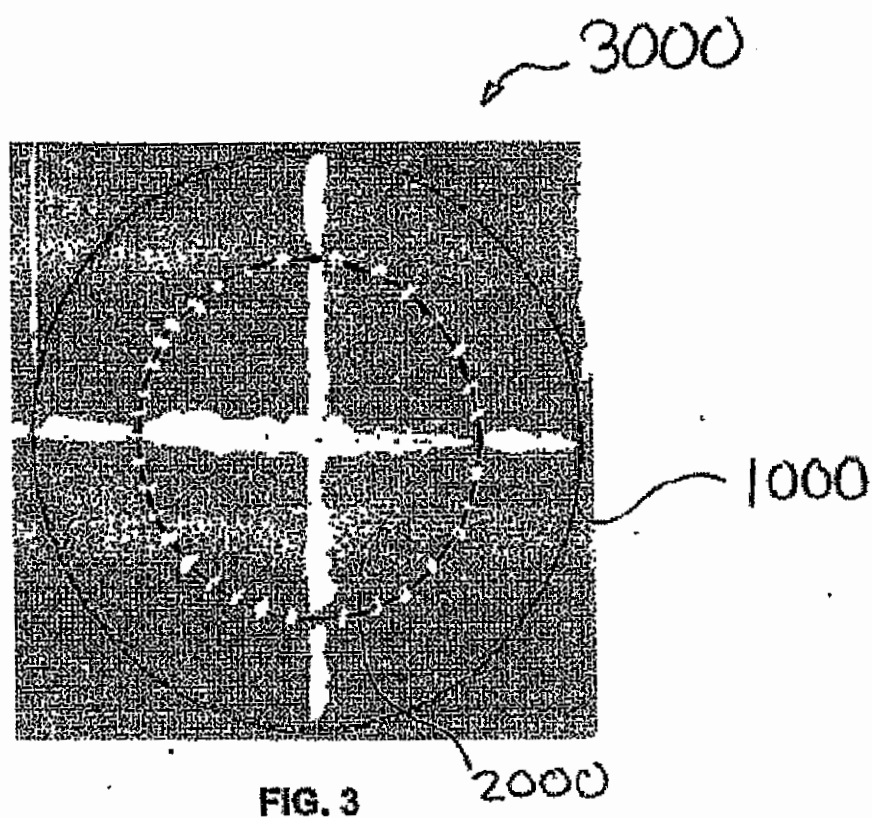
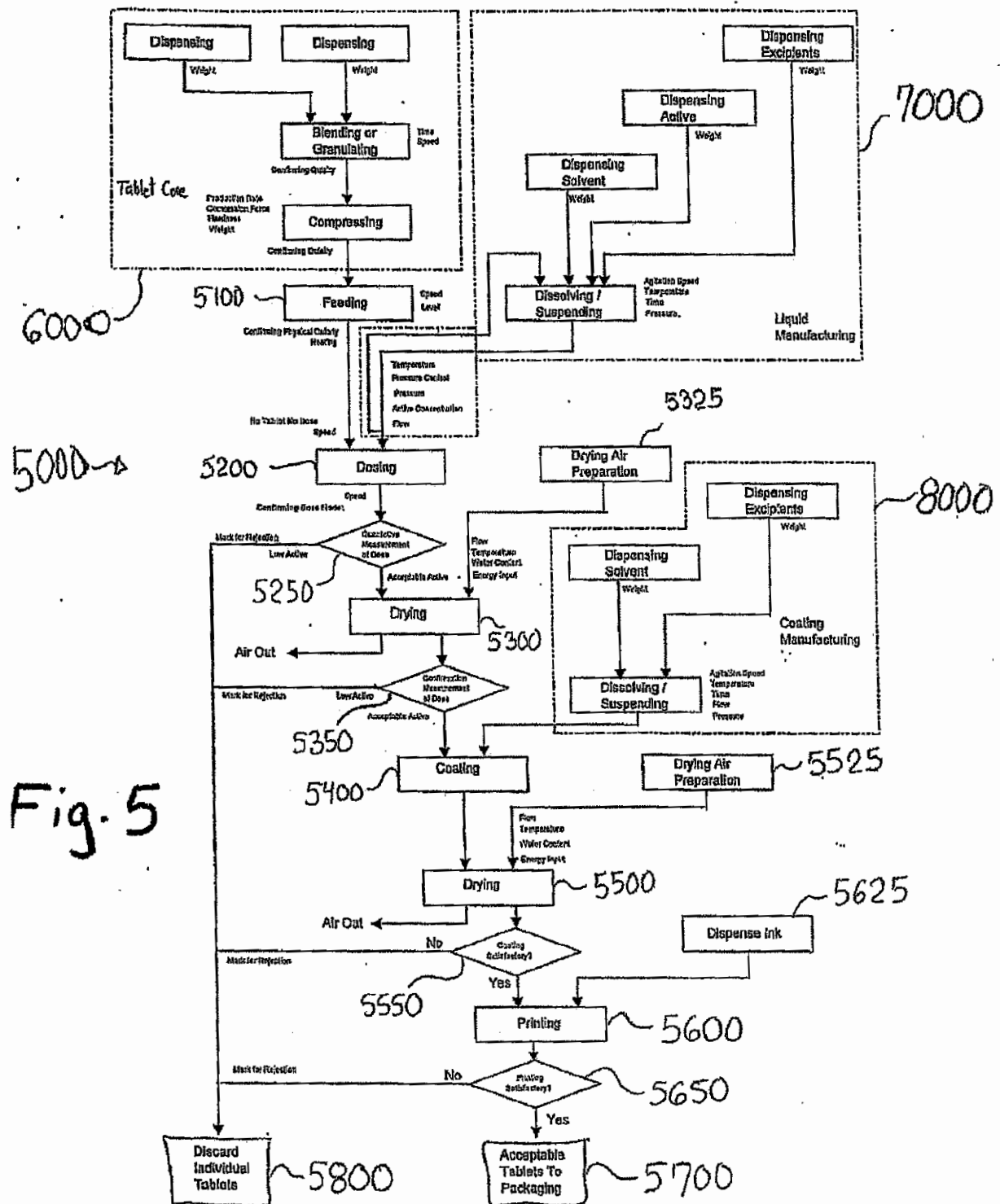


FIG. 4

Liquid Dispensing Technology - Flow Diagram



Voxel Count for Run of 300 tablets

Droplet Size Data for ~ 5ul. Droplets

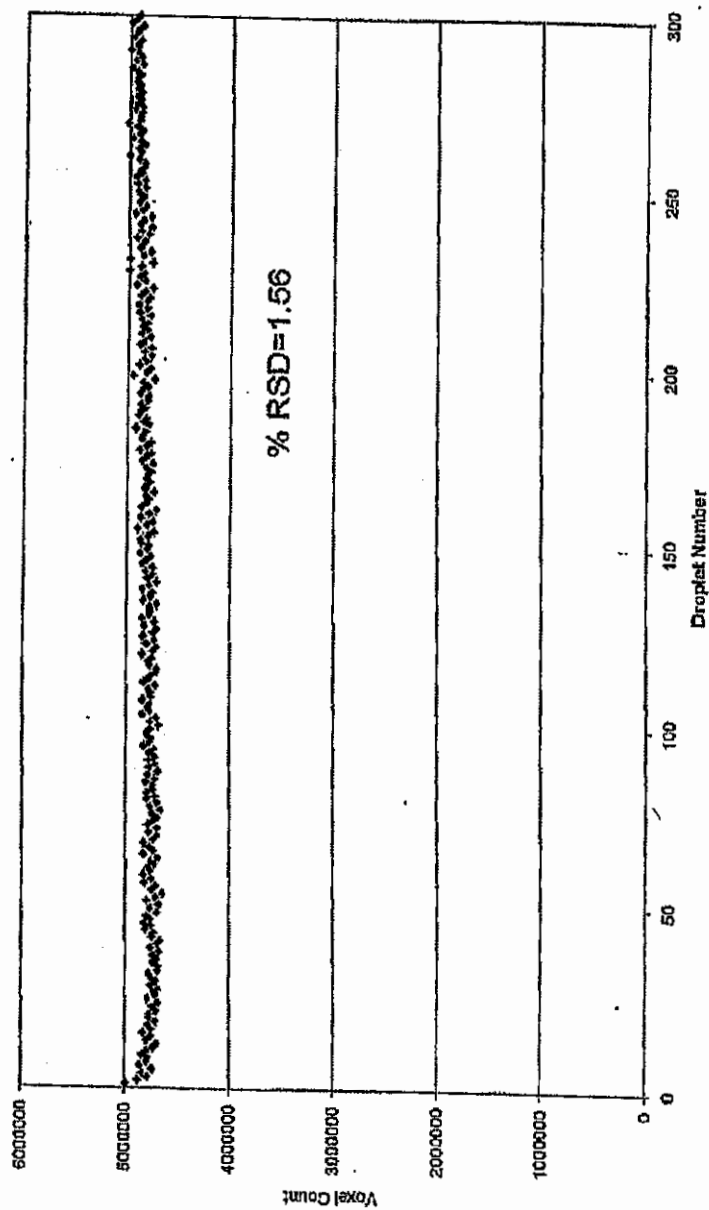
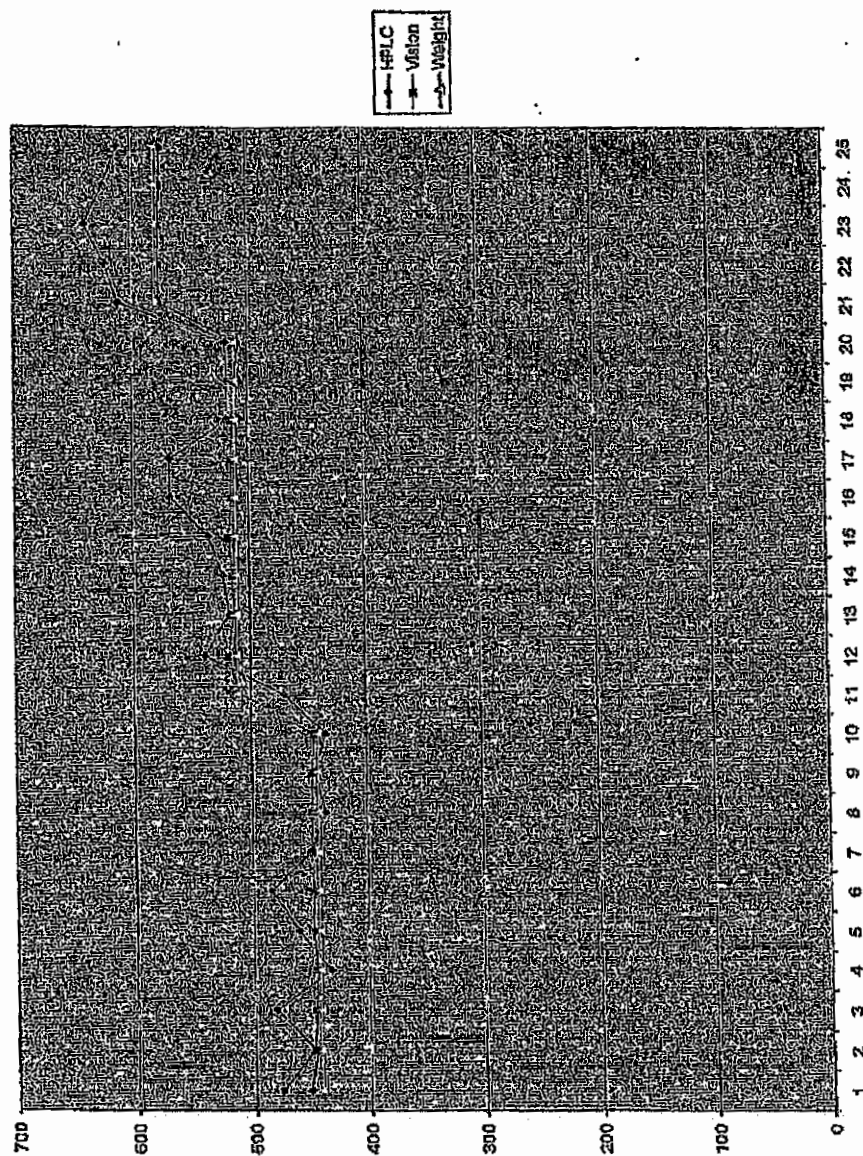


FIG. 6



Tablet No.
FIG. 6a

Voxel Count vs HPLC data (20 tabs)

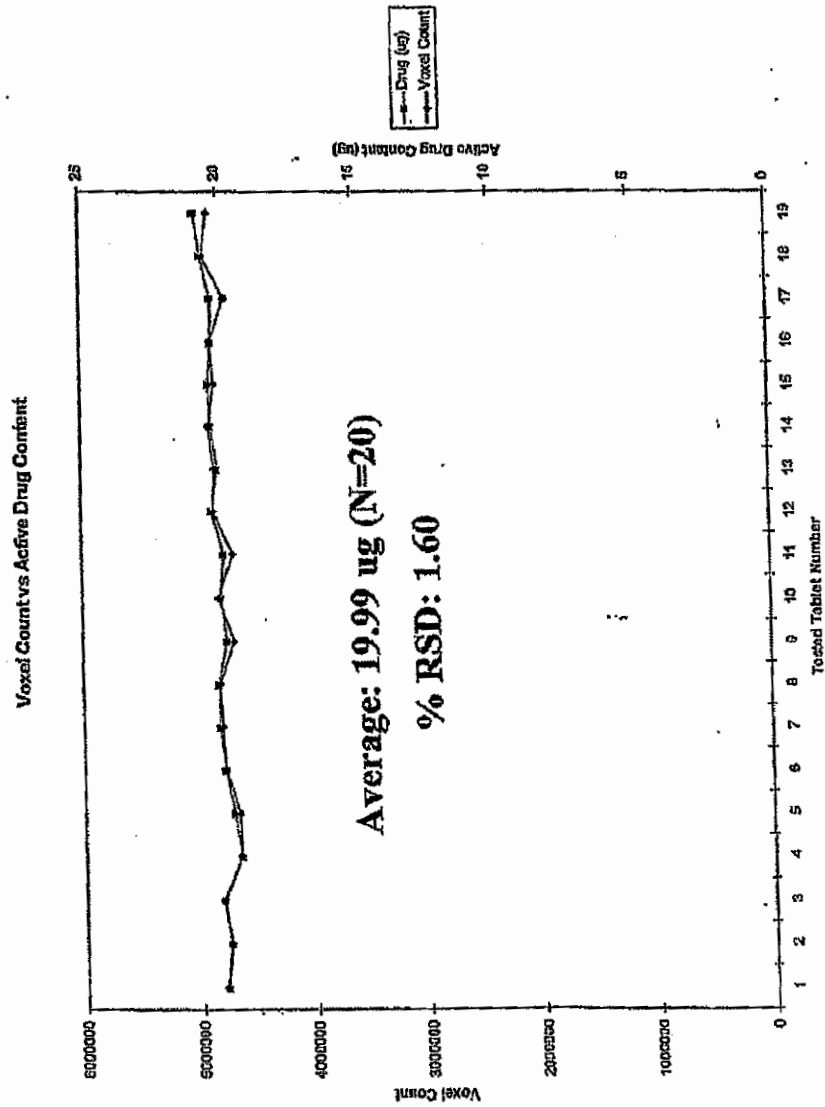
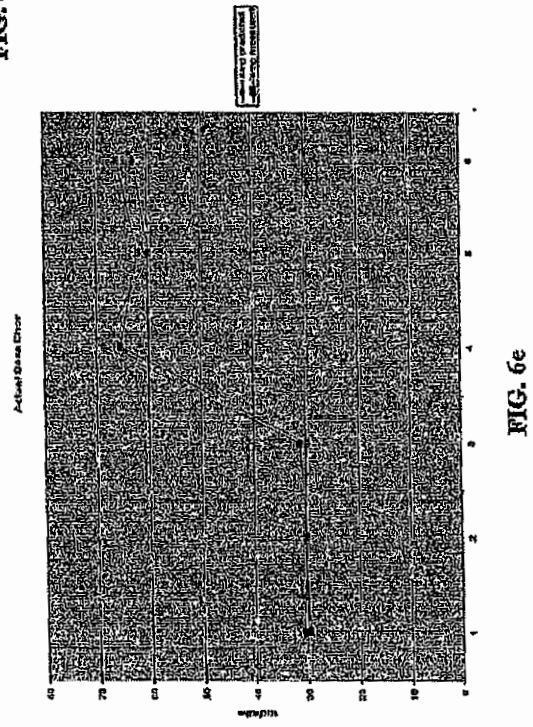
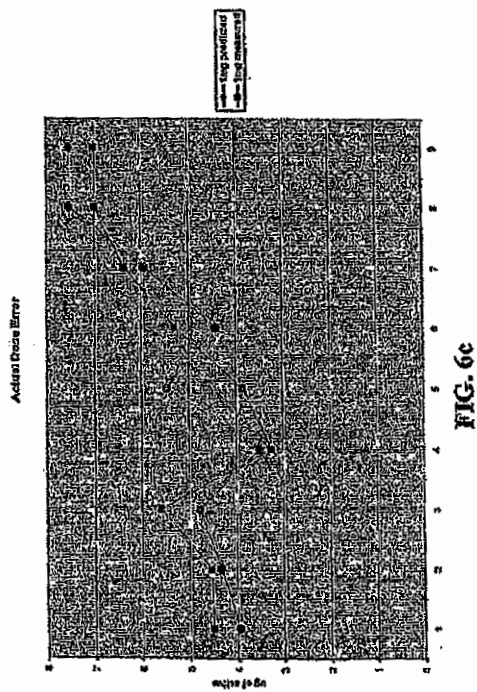
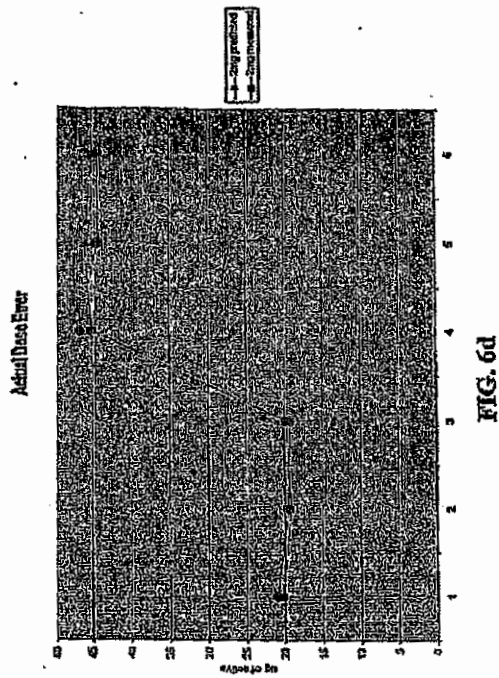


FIG. 6b



NIR Chemical Imaging

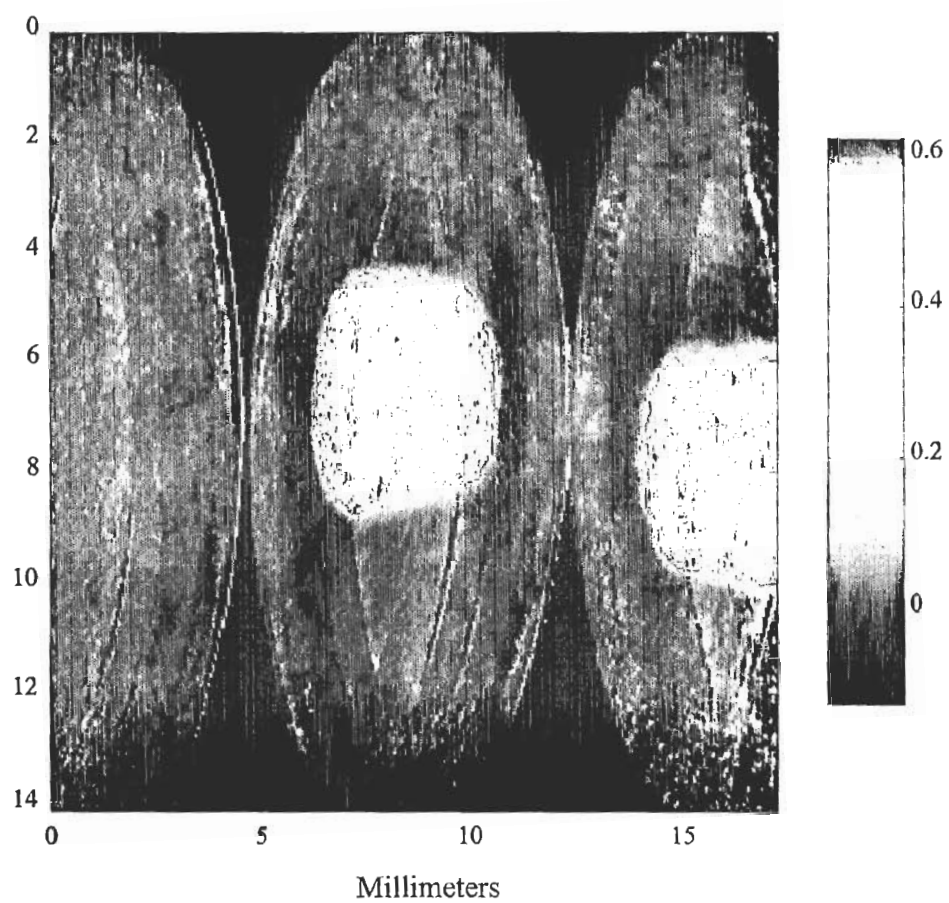


FIG. 7

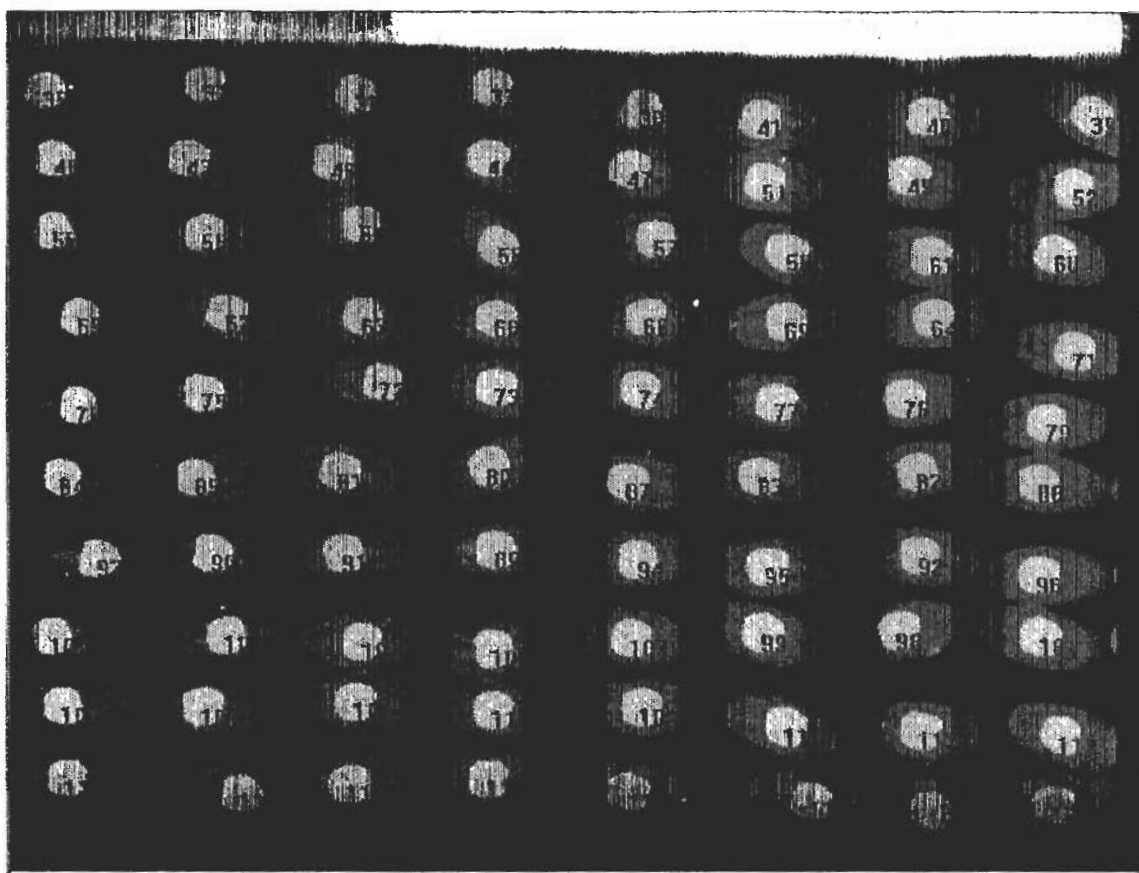


FIG. 7b

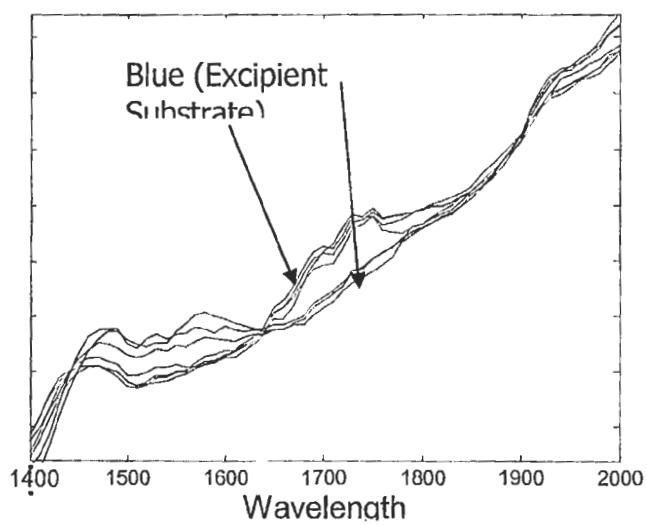


FIG. 7a

Luminescence Imaging Results

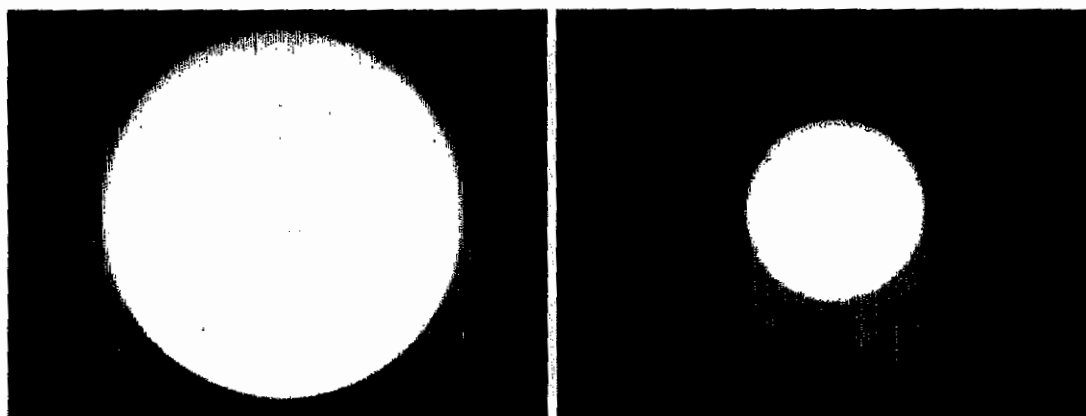
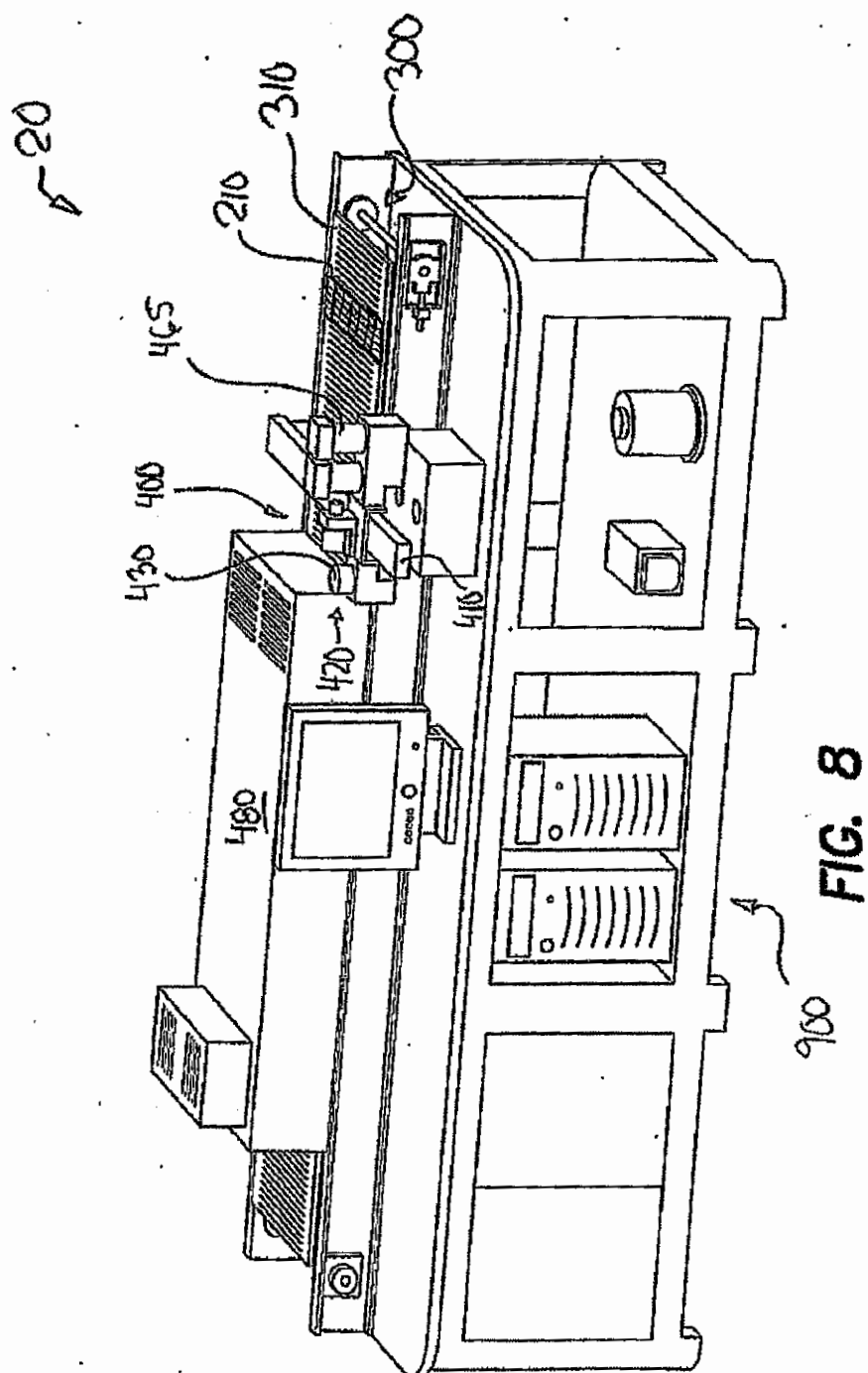
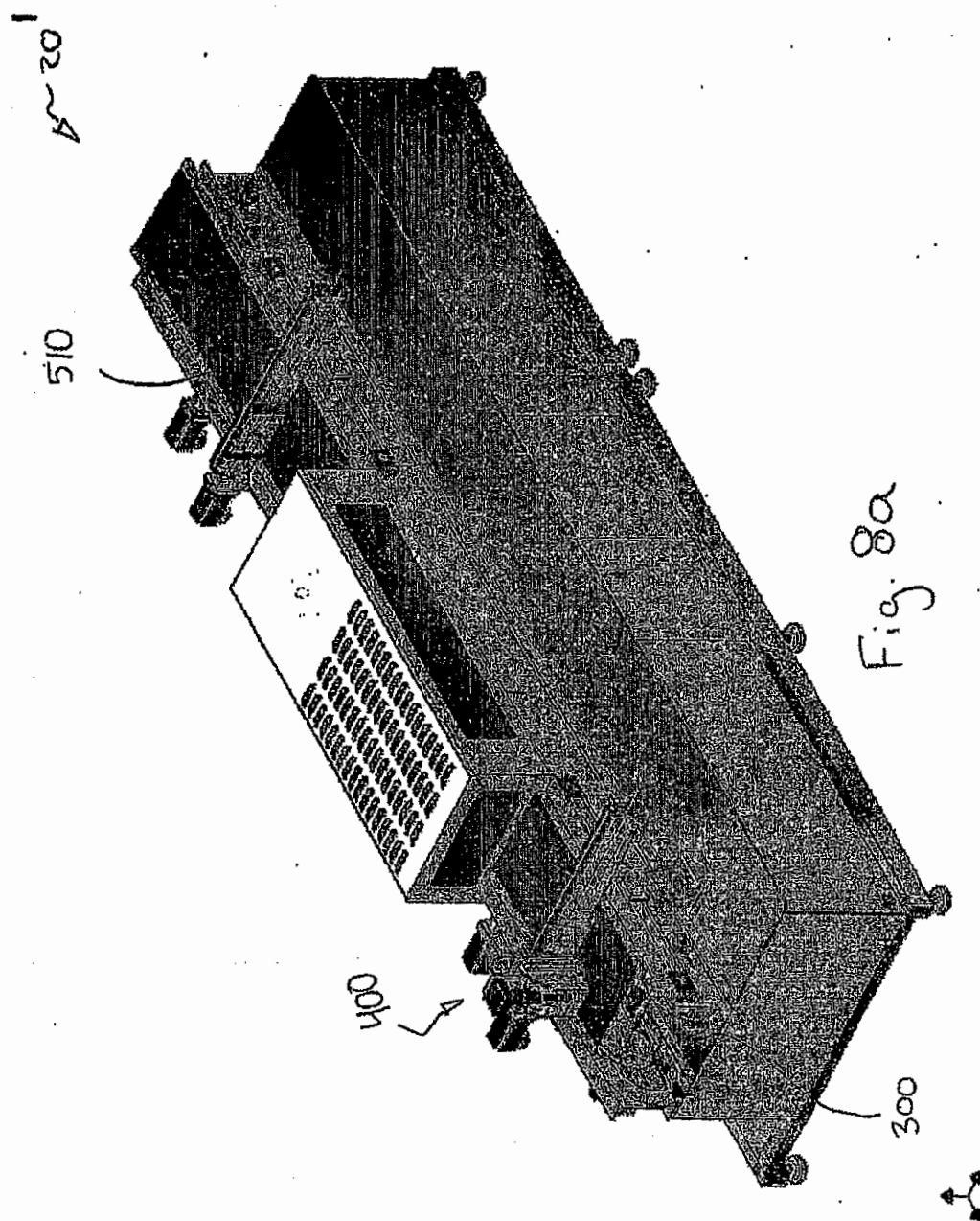


FIG. 7c

FIG. 7d





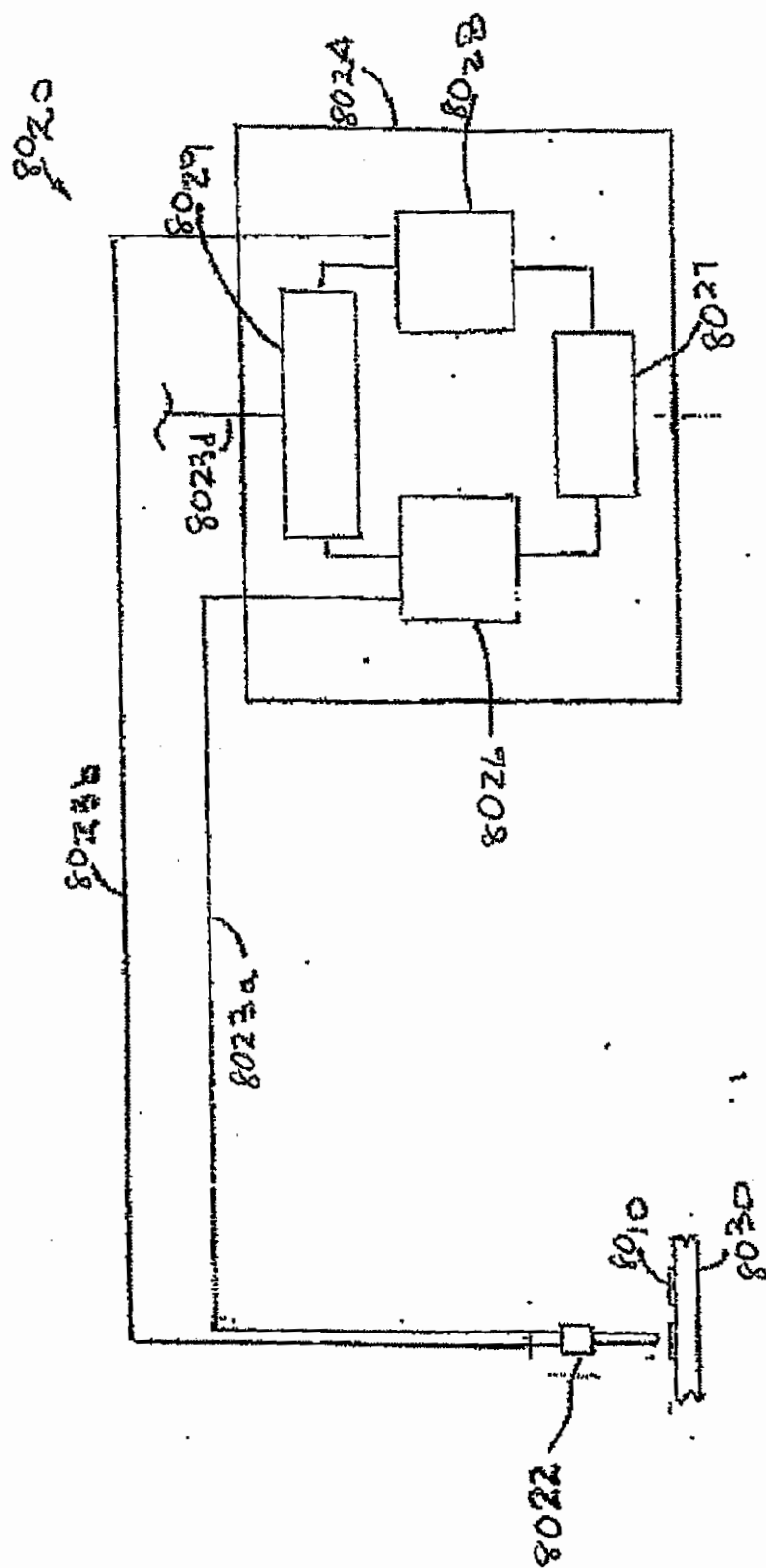


Fig. 8b

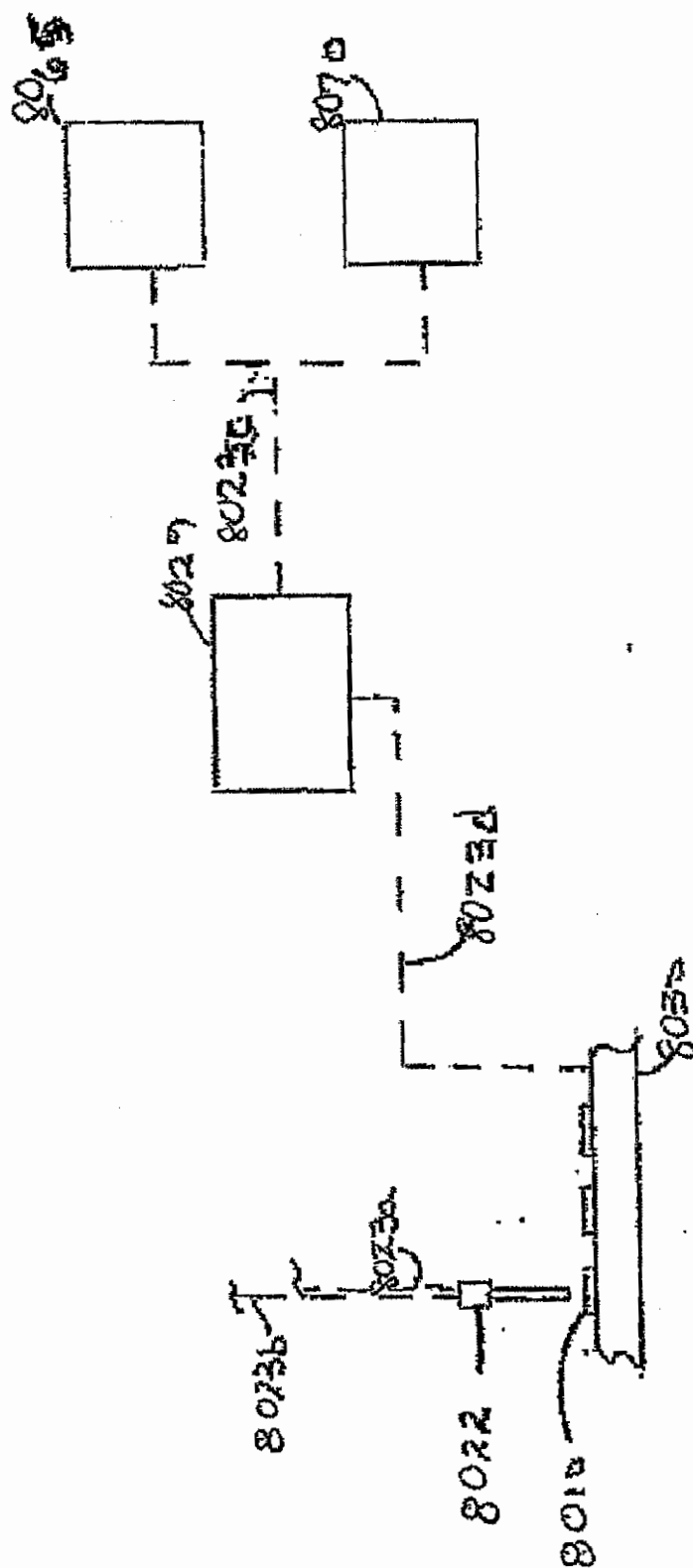
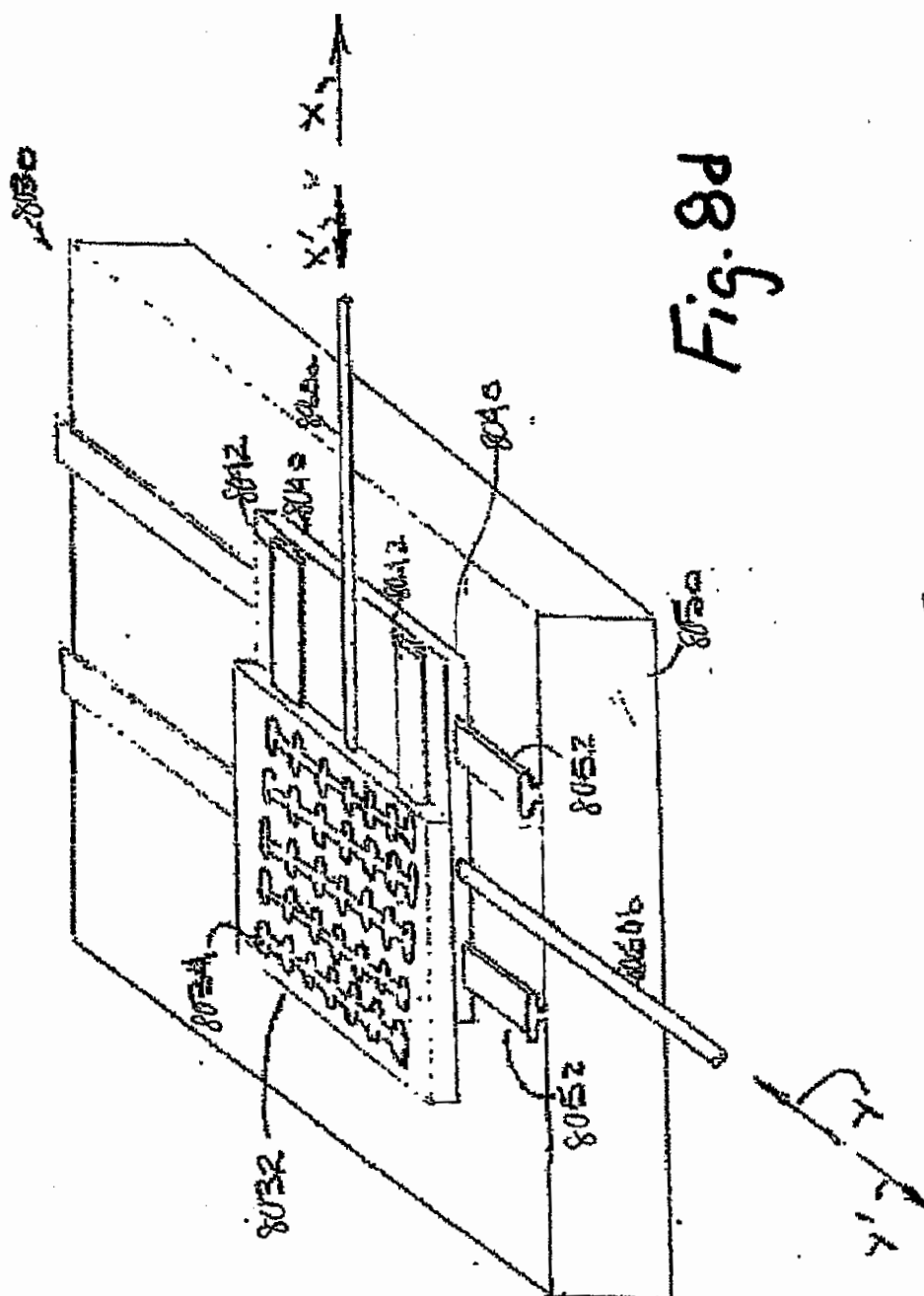


Fig. 8c



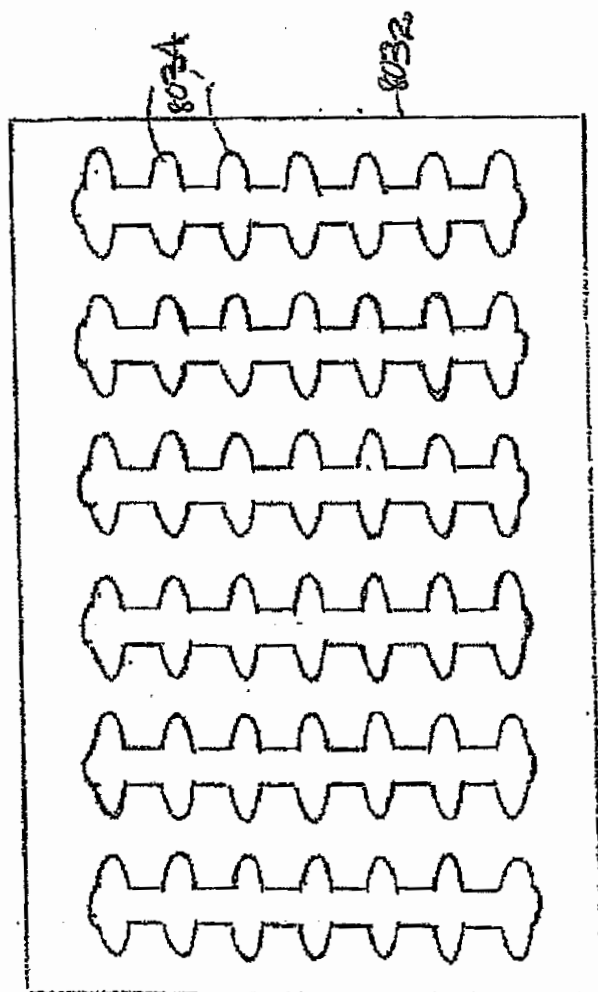


Fig. 8e

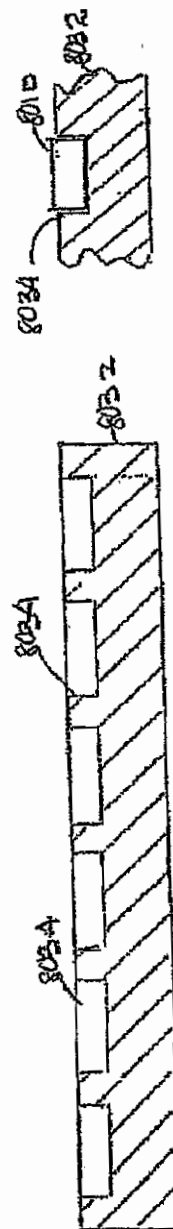


Fig. 8g

Fig. 8f

Fig. 8h

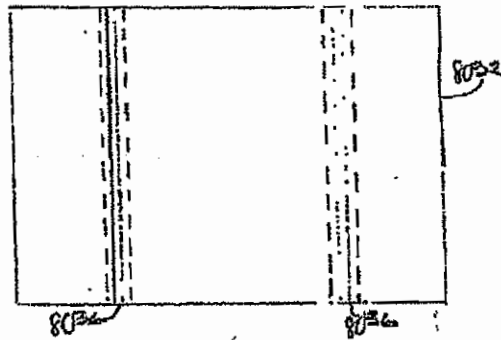


Fig. 8i

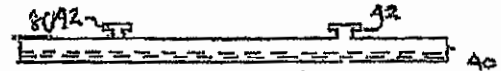


Fig. 8j



Fig. 8k

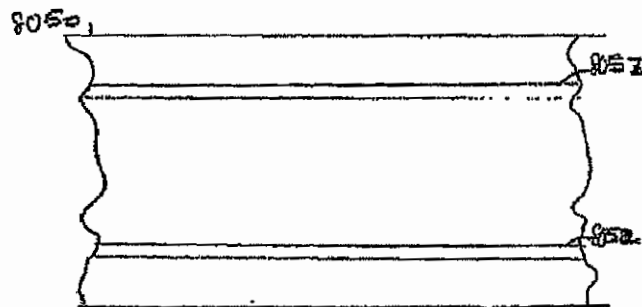
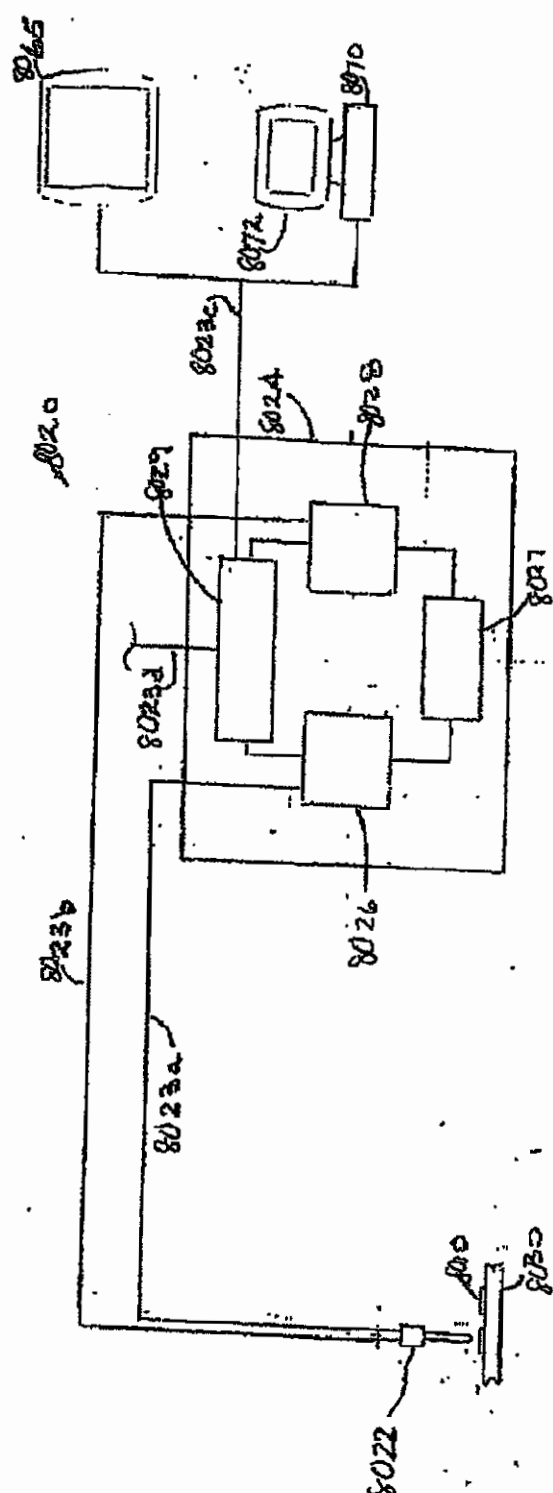


Fig. 8l



Fig. 8m



١٥٠

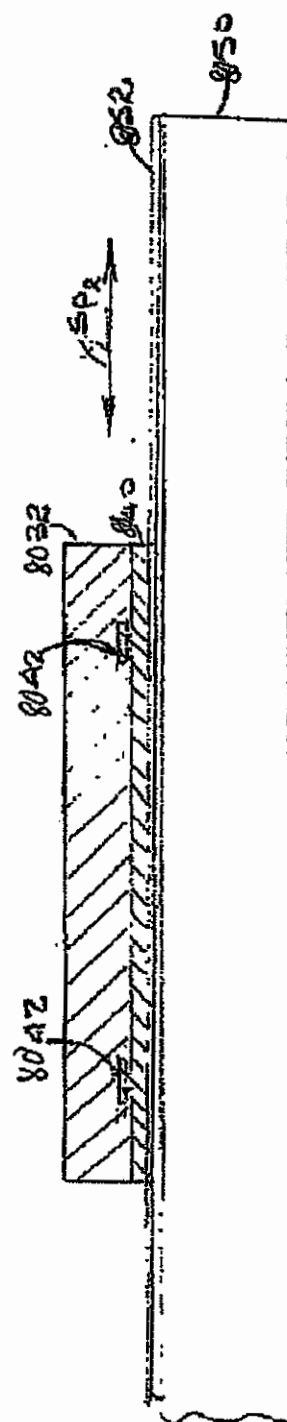


Fig. 3

20

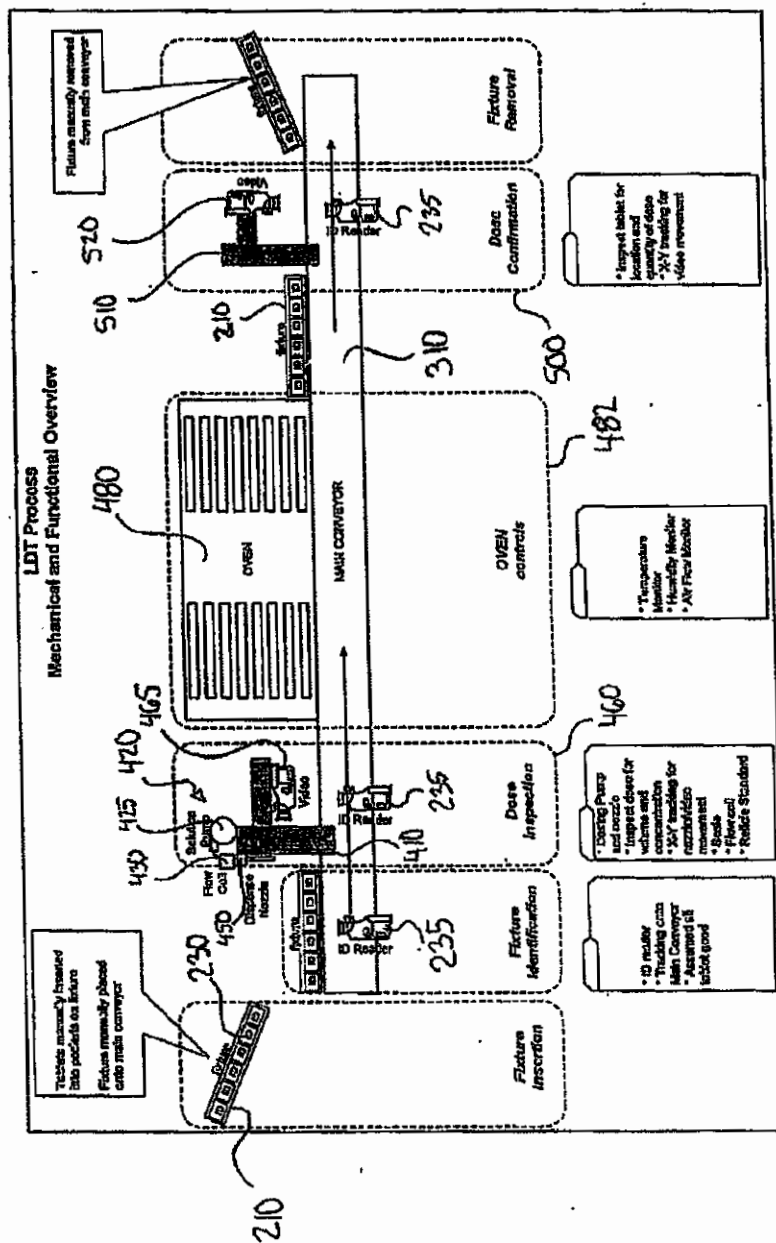


Fig. 9

~900

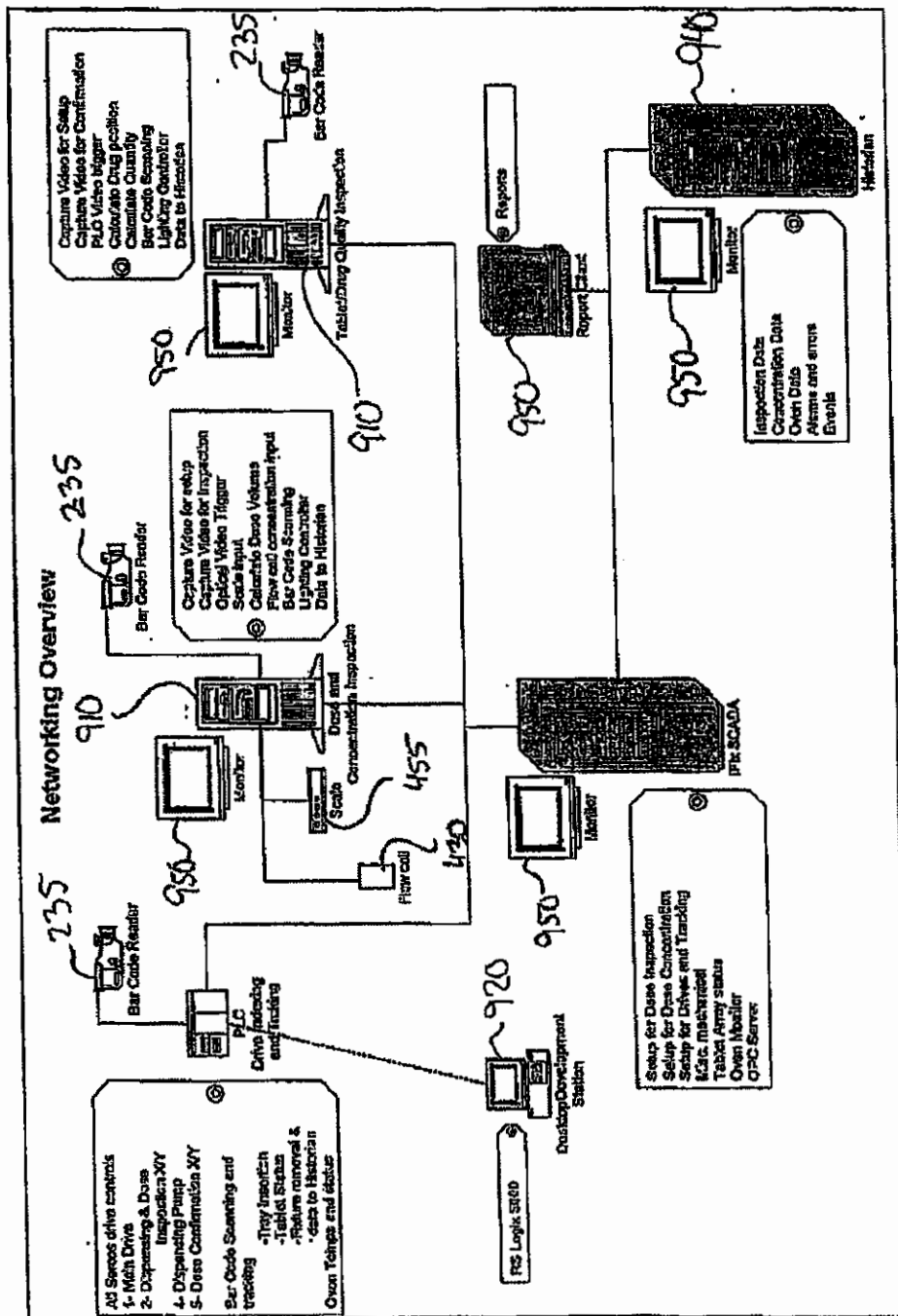


Fig. 10

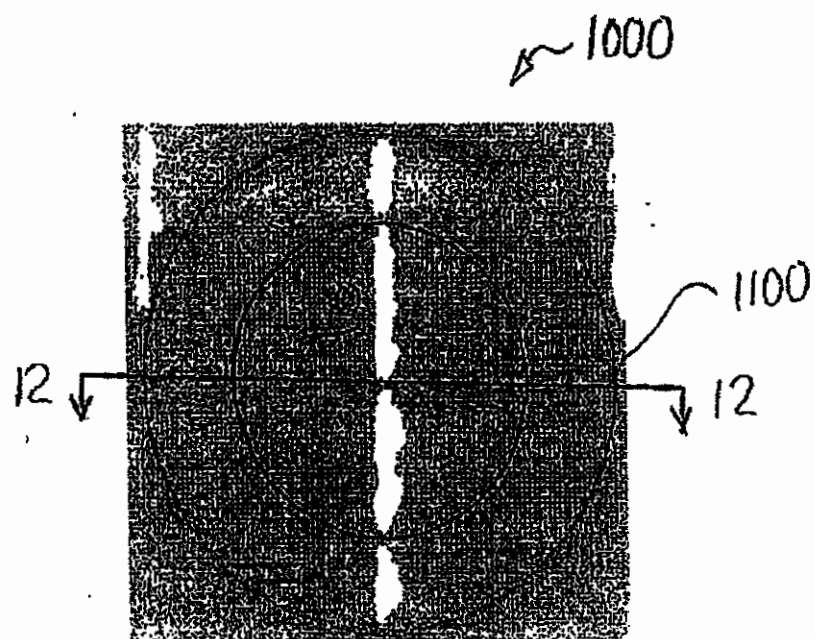


FIG. 11

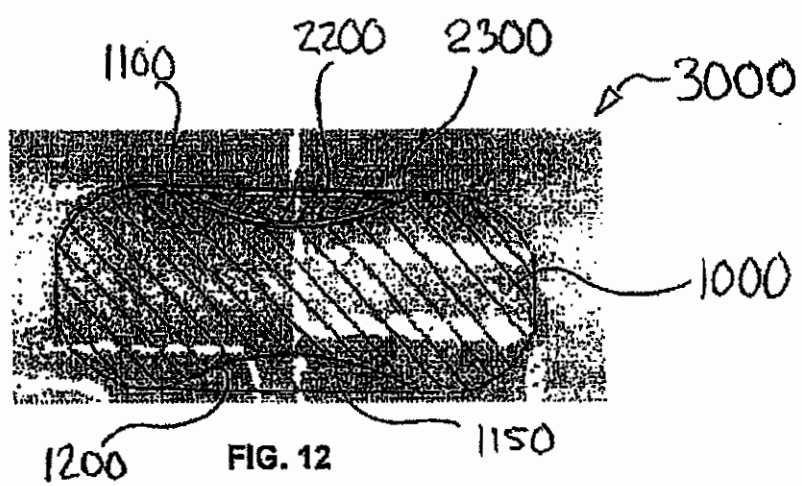


FIG. 12

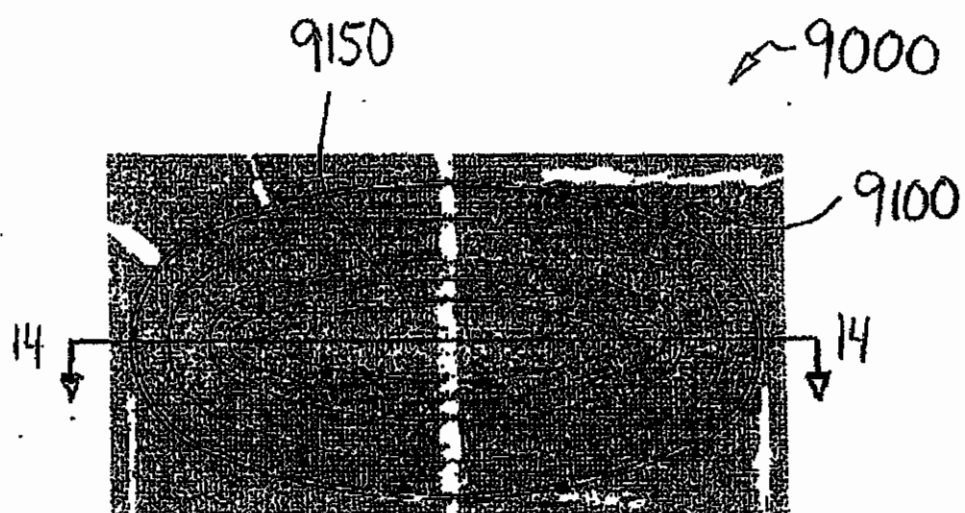


FIG. 13

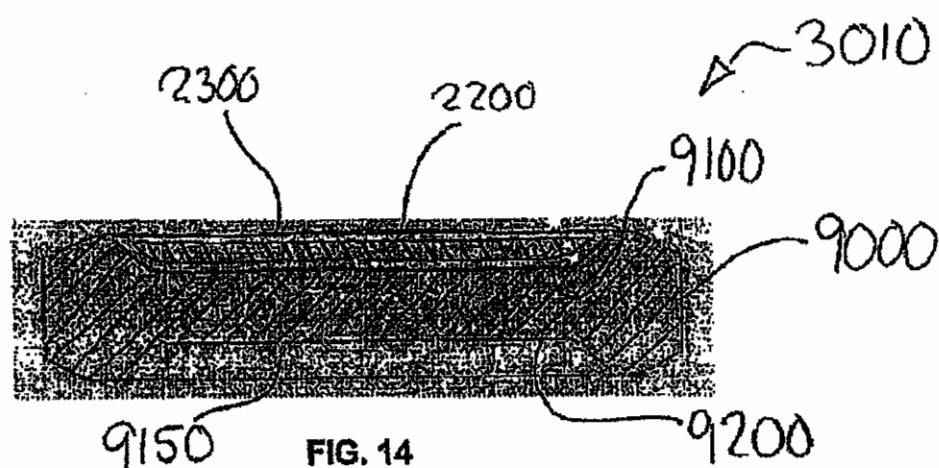


FIG. 14