

TITLE OF THE INVENTION

CHONDROITINASE, PROCESS FOR PREPARING THE SAME, AND
PHARMACEUTICAL COMPOSITION COMPRISING THE SAME

BACKGROUND OF THE INVENTIONField of the Invention:

The present invention relates to a purified chondroitinase ABC and a crystallized chondroitinase ABC having an extremely high purity and excellent stability, a process for the preparation of the chondroitinase ABC and the chondroitinase ABC crystal, and a pharmaceutical composition comprising chondroitinase as an effective component.

Description of the Background Art:

Chondroitinase ABC [EC 4.2.2.4] is an enzyme degrading hyaluronic acid, chondroitin sulfate, chondroitin, dermatan sulfate, or the like into a mixture of an unsaturated disaccharide and oligosaccharide. The enzyme is known to be produced by bacteria such as *Proteus vulgaris*.

For the preparation of chondroitinase ABC, a process which comprises subjecting a disrupted bacterial cell suspension progressively to a streptomycin treatment, an ammonium sulfate fractionation, a DEAE cellulose chromatography, and a phosphocellulose chromatography (J. Biol. Chem., 243, (7), 1523-1535 (1968)), and a process which comprises loading a disrupted bacterial cell



suspension progressively to a DEAE cellulose chromatography, a hydroxyapatite chromatography, a zinc-immobilized agarose chromatography, and a gel permeation chromatography (Agric. Biol. Chem., 50, (4), 1057-1059 (1986); Japanese Patent Laid-open (kokai) No. 122588/1987), and the like are known.

On the other hand, the intervertebral disc dissolution method (Intradiscal therapy: chemonucleolysis) was developed for curing disc herniation which is identified as a cause of human lumbar pain. In this method, chymopapain which is a protease derived from papaya or a collagenase derived from bacteria is injected into the intervertebral disc antrum to remove the swelling capacity of the disc. Chymopapain is thus commercially sold in Europe and the United States as a drug under the trademark of Chymodiactin (Smith Laboratories) or Discase (Travenol).

However, the intradiscal therapy using said protease degrades not only the herniated disc, but also proteins in the surrounding tissues. This can be a cause of side effects such as neuroparalysis, allergy, and the like.

Mark R. Brown studied enzymes which can act on herniated disc with specificity and directed his attention to the degradation of proteoglycan which is a major herniated disc constituent. His study resulted in the intradiscal therapy using chondroitinase ABC or



chondroitinase AC (USP 4,696,816).

In particular, the chondroitinase ABC produced by *Proteus vulgaris* is considered to be appropriate to medical and commercial applications because of its capability of selectively removing side chain of chondroitin sulfate or dermatan sulfate from proteoglycan, its inactivity toward keratan sulfate, heparin, and heparan sulfate, and its abundant productivity. Because of this, enzyme preparations having the chondroitinase ABC activity are prepared from culture products of *Proteus vulgaris* by aforementioned processes. These enzyme preparations, however, are not suitable for use as a drug for curing disc herniation, or as a high-purity reagent, because they have protease activity or endotoxin activity and contain nucleic acid. They are unstable as enzyme proteins (J. Biol. Chem., 243, (7), 1523-1535 (1968); GB Patent 1067253, Agric. Biol. Chem., 50, (4), 1057-1059 (1986); Japanese Patent Laid-open (kokai) Nos. 122588/1987 and 57180/1990).

Especially, the presence of impurities and instability are afraid to cause serious problems when the chondroitinase ABC is used as a drug.

SUMMARY OF THE INVENTION

The subject of the present invention is therefore to provide a novel, high-purity chondroitinase ABC and



crystallized chondroitinase ABC not containing impurities, having a high specific activity and excellent stability, and useful as a drug, and a process for preparing the chondroitinase ABC and crystallized chondroitinase ABC at a high yield.

Another subject of the present invention is to provide a pharmaceutical composition comprising chondroitinase as an effective component.

In order to resolve these subject, the present inventors have undertaken studies on the purification of chondroitinase ABC and found that a process comprising extracting the enzyme from cells of a microorganism, removing nucleic acid from the enzyme-containing extract, and treating the extract by chromatography in which a weak cation exchange resin and a strong cation exchange resin are combined produces a purified chondroitinase ABC from which impurities such as endotoxin, nucleic acid, protease, and the like have been completely removed and which shows a single band in SDS-PAGE and a single peak in HPLC (GPC: gel permeation chromatography, cation exchange).

The chondroitinase ABC thus obtained was found to be crystallized into a chondroitinase ABC crystal which has a specific activity three times higher than that of chondroitinase ABC preparations obtained by a conventional method, maintains its activity during a long-term storage, and is highly useful as a drug. These



findings have led to the completion of the present invention.

Accordingly, an object of the present invention is to provide a chondroitinase ABC with a high purity and high stability, of which the characteristics are discussed hereinafter.

Another object of the present invention is to provide a process for preparing the chondroitinase ABC with a high purity and high stability which comprises,

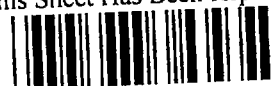
(i) a step of obtaining an enzyme-containing extract from cells of microorganism producing chondroitinase ABC (step 1),

(ii) a step of removing nucleic acid from the enzyme-containing extract (step 2), and

(iii) a step of chromatographic treatment, which comprises,

(a) absorbing the chondroitinase ABC by a chromatographic treatment of said enzyme-containing extract using a weak cation exchange resin, eluting the absorbed enzyme, absorbing the enzyme in the eluate, and eluting the absorbed enzyme by chromatography using a strong cation exchange resin (step 3-1), or

(b) absorbing the chondroitinase ABC by a chromatographic treatment of said enzyme-containing extract using a strong cation exchange resin, eluting the



absorbed enzyme, absorbing the enzyme in the eluate, and eluting the absorbed enzyme by chromatography using a weak cation exchange resin (step 3-2).

In a preferred embodiment of the present invention, said extract of chondroitinase ABC is obtained by a method comprising adding a buffer solution with a pH in the neighborhood of neutral to wet cells to produce a cell suspension and subjecting the suspension to a physical treatment to pulverize the cells; or by a method comprising adding a surfactant solution with a pH in the neighborhood of neutral to wet cells to produce a cell suspension and stirring the suspension.

Said two-step chromatography by the combination of weak and strong cation exchange resins after removal of nucleic acid from the cell extract containing chondroitinase ABC produces a high-purity chondroitinase ABC which is purer and more stable than conventional chondroitinase ABC preparations and having a specific activity more than three times higher than that of chondroitinase ABC preparations obtained by a conventional method.

A still another object of the present invention is to provide a crystallized chondroitinase ABC having a needle-like or prismatic shape and the characteristics of said purified chondroitinase ABC, which is prepared by crystallizing said purified chondroitinase ABC in a



polyether having hydroxyl groups at both ends (e.g., polyethylene glycol, polypropylene glycol).

Such a 'chondroitinase ABC and crystal thereof are highly homogeneous, has a stable quality and high specific activity, and exhibits excellent storage stability (e.g., its activity hardly decreases when allowed to stand for one month at about 25 to 40°C).

A further object of the present invention is to provide compositions containing a chondroitinase.

Specifically, the present invention provides a composition comprising a chondroitinase and serum albumin or gelatin.

The present invention further provides a composition comprising a chondroitinase and a nonionic surfactant.

A still further object of the present invention is to provide a pharmaceutical composition for curing intervertebral disc displacement comprising a chondroitinase.

Not only the above-mentioned purified chondroitinase ABC, but also conventionally known chondroitinase ABC or chondroitinase AC can be used for these compositions.

Such compositions provide a solution which prevents absorption of chondroitinase to the wall of containers, and further prevents insoluble matters from being produced by mechanical stress, thus maintaining a high



activity and useful as a drug.

Other and further objects, features and advantages of the present invention will appear more fully from the following description.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a microscopic photograph of the chondroitinase ABC crystal of the present invention.

Figure 2 shows a relationship between the activity and the reactive pH of the chondroitinase ABC of the present invention.

Figure 3 shows relationships between pH and the residual activity of chondroitinase ABC of the present invention, when the enzyme was allowed to stand at 25°C for 24 hours in various buffer solutions at a certain pH, wherein the line connected by open circles shows the residual activity when the enzyme was kept in a acetate buffer solution; the dotted line connected by crosses, a Tris-acetic acid buffer solution; the dotted line connected by triangles, a Tris-HCl buffer solution; and the line connected by solid circles, a glycine buffer solution.

Figure 4 shows a relationship between the residual and the reactive temperature of the chondroitinase ABC of the present invention.

Figure 5 shows a relationship between the residual activity of the chondroitinase ABC of the present invention and temperatures when the enzyme was kept in



different temperatures for one hour.

Figure 6 shows a chromatogram when the chondroitinase ABC of the present invention was subjected to gel permeation by HPLC.

Figure 7 shows SDS-PAGE bands in different steps of the process for the purification of the chondroitinase ABC in Example 1, wherein band A is a band exhibited by the protamine treatment supernatant; band B, the CM-Sepharose treatment liquid; band C, the S-Sepharose treatment liquid (unreduced); and band D, the S-Sepharose treatment liquid (reduced).

Figure 8 shows a relationship between the extraction time of the chondroitinase ABC from bacterial cells and the activity of the chondroitinase ABC in Example 3.

Figure 9 shows a relationship between the time required for the extraction of bacterial cells using Triton X-100-containing buffer solutions with different concentrations and the activity of the chondroitinase ABC in Example 4, wherein curve 1 indicates the extraction using a buffer solution with a surfactant concentration of 2% at 25°C; curve 2, a buffer solution with a surfactant concentration of 2% at 37°C; curve 3, a buffer solution with a surfactant concentration of 5% at 25°C; and curve 4, a buffer solution with a surfactant concentration of 5% at 37°C.



Figure 10 shows relationships between the time required for the extraction of bacterial cells using Brij-35-containing buffer solutions with different concentrations and the activity of the chondroitinase ABC in Example 4, wherein curve 1 indicates the extraction using a buffer solution with a surfactant concentration of 2% at 25°C; curve 2, a buffer solution with a surfactant concentration of 2% at 37°C; curve 3, a buffer solution with a surfactant concentration of 5% at 25°C; and curve 4, a buffer solution with a surfactant concentration of 5% at 37°C.

Figure 11 shows relationships between the time required for the extraction of bacterial cells using Nonidet P-40-containing buffer solutions with different concentrations and the activity of the chondroitinase ABC in Example 4, wherein curve 1 indicates the extraction using a buffer solution with a surfactant concentration of 2% at 25°C; curve 2, a buffer solution with a surfactant concentration of 2% at 37°C; curve 3, a buffer solution with a surfactant concentration of 5% at 25°C; and curve 4, a buffer solution with a surfactant concentration of 5% at 37°C.

Figure 12 shows relationships between the time required for the extraction of bacterial cells using POELE-containing buffer solutions with different concentrations and the activity of the chondroitinase ABC



in Example 4, wherein curve 1 indicates the extraction using a buffer solution with a surfactant concentration of 2% at 25°C; curve 2, a buffer solution with a surfactant concentration of 2% at 37°C; curve 3, a buffer solution with a surfactant concentration of 5% at 25°C; and curve 4, a buffer solution with a surfactant concentration of 5% at 37°C.

DETAILED DESCRIPTION OF THE INVENTION
AND PREFERRED EMBODIMENTS

Processes for preparing the purified chondroitinase ABC and the chondroitinase ABC crystal of the present invention are illustrated in detail.

Any cells of microorganisms conventionally known to produce chondroitinase ABC, for example microorganisms belonging to *Proteus vulgaris* or the like, can be used for the production of the chondroitinase ABC of the present invention. A specific example of such a microorganism is *Proteus vulgaris* NCTC 4636 (ATCC 6896, IFO 3988).

The microorganisms can be cultured by a conventional method (e.g., J. Biol. Chem., 243, (7), 1523-1535 (1968); Japanese Patent Laid-open (kokai) Nos. 122588/1987 or 57180/1990). Wet cells are collected from the culture and suspended into a buffer solution with a pH in the neighborhood of neutral to extract enzyme from the



suspension. A phosphate buffer solution, Tris-HCl buffer solution, acetate buffer solution, or the like with a pH of 6.0 to 8.0 and a concentration of 1 to 100 mM is normally used as the buffer solution with a pH in the neighborhood of neutral. Cells are pulverized by a bead mill procedure (using DYNOMILL or others) to extract an enzyme solution containing chondroitinase ABC, protease, other enzymes, nucleic acid, proteins, and the like.

The efficiency of the extraction of chondroitinase ABC from cells can be promoted even more by using a surfactant solution, used as a buffer solution to which a surfactant is added.

Any surfactants which can promote the enzyme-containing extraction efficiency can be used in the present invention. Nonionic surfactants are preferred as the surfactants.

Nonionic surfactants which can be used include polyoxyethylene alkyl ethers, polyoxyethylene p-t-octylphenyl ethers, polysorbate, and the like. Emulgen-type surfactants, Liponox-type surfactants, Brij-type surfactants, and the like are given as specific examples of polyoxyethylene alkyl ethers. Commercially available surfactants among these are Emulgen 120, Emulgen 109P, Liponox DCH, Brij 35, 78, 76, 96, 56, 58, 98, Nikkol BL-9EX, BL-21, BL-25, and the like. Given as specific examples of polyoxyethylene p-t-octylphenyl ethers are



Triton-type surfactants, Nonidet P40-type surfactants, Igepal/CA-type surfactants, Polytergent G, Neutronyx-type surfactants, Conco-type surfactants, and the like. Among these types of surfactants, Triton X-100, X-45, X-114, X-102, X-165, X-305, X-405, Nonidet P-40, Igepal CA-630, Neutronyx 605, Conco NIX-100, and the like are commercially available. Tween-type surfactants, Emasol-type surfactants, Sorbester-type surfactants, Crill-type surfactants, and the like are given as specific examples of polysorbates. Sorbitan mono-9-octadecanoate poly(oxy-1,2-ethanediyl) derivatives, commercially available as Tween 80, are preferred as polysorbate. Other examples of commercially available polysorbates are Tween 20, 40, 60, Emasol 4115, 4130, and the like.

Of the above surfactants, especially preferred are polyoxyethylene alkyl ether (e.g., polyoxyethylene lauryl ether, polidocanol; hereinafter referred to as "POELE"), and the like. The use of these surfactants not only promotes the enzyme-containing extraction efficiency, but also produces an enzyme-containing extract containing a chondroitinase ABC with less content of protease, concomitant protein and nucleic acid than other extraction method.

The enzyme-containing extract thus obtained is subjected to chromatography using a weak cation exchange resin or a strong cation exchange resin, and then a



chondroitinase ABC with an extremely high activity, which exhibits a single band in electrophoresis, can be produced.

No protease activity is detected in such a chondroitinase ABC. Its endotoxin content is so small that there is no problem to use it as a drug component.

For the extraction, the cultured wet cells are added to a buffer solution containing 2 to 7% of said surfactants to produce a cell suspension. The cell suspension is warmed to the temperature range of 15 to 45°C, preferably about 37°C, stirred for about 1 to 10 hours, preferably about 2 to 6 hours, and cooled to room temperature, to separate an extract from a cell residue by a separation means such as centrifuge or the like. The extract thus obtained, which contains chondroitinase ABC, as a major component, other enzymes, proteins and nucleic acid, is transferred to the purification step.

In the purification step, proteins, nucleic acid, and the like are removed from the cell extract solution. Any conventional methods are applicable to the removal of proteins and nucleic acid. When the use of the enzyme as a drug component is taken into account, an especially preferred method to remove nucleic acid is adding protamine sulfate.

The treatment using protamine is carried out by



adding 3 to 7% protamine sulfate aqueous solution to the cell extract to a final concentration of about 0.25 to 1% and stirring the mixture at about from 4°C to room temperature for 10 to 30 minutes to produce precipitate of nucleic acid and the like. The precipitate is then separated and removed by centrifuge or the like.

The supernatant thus obtained, which contains chondroitinase ABC, protease, and other enzymes, is then chromatographically prepared by using a cation exchange resin.

In the preparation of the purified chondroitinase ABC, the purification is performed by the chromatography treatment using a combination of a weak cation exchange resin and a strong cation exchange resin.

A cation exchange resin having a carboxyalkyl group, e.g., carboxymethyl group, as an exchange group is exemplified as the weak cation exchange resin used here. A polysaccharide derivative (an agarose derivative, a crosslinked dextran derivative, etc.) having a carboxymethyl group as an exchange group is given as a specific example. Commercially available examples of such cation exchange resins are CM-Sepharose, CM-Sephadex, (trademarks, products of Pharmacia), and the like.

A cation exchange resin having a sulfoalkyl group as



an exchange group is exemplified as the strong cation exchange resin used here. A polysaccharide derivative (an agarose derivative, a crosslinked dextran derivative, etc.) having a sulfoethyl group, a sulfopropyl group, or the like as an exchange group is given as a specific example. Commercially available examples of such strong cation exchange resins are S-Sepharose, SP-Sepharose (trademark, products of Pharmacia), SP-Sephadex (trademark, a product of Pharmacia), SP-Toyopearl (trademark, a Tosoh Co.), and the like.

One example of the chromatography using these two types of cation exchange resins in combination is as follows.

The first chromatography is carried out by equilibrating the weak cation exchange resin with the same buffer solution (pH 6.5 to 7.5) used in the extraction of cells (e.g., 1 to 50 mM phosphate buffer solution, Tris-HCl buffer solution, acetate buffer solution, etc.), contacting said supernatant containing the enzyme with the cation exchange resin to absorb the enzyme, and washing the cation exchange resin, optionally using a salt solution (e.g., 20 to 25 mM NaCl solution) and/or the above-mentioned surfactant solution (e.g., 0.5% POELE solution). An eluant prepared by dissolving sodium chloride into said buffer solution at a concentration of about 0.1 M is contacted with said resin



to elute fractions having an activity of the enzyme. Either gradient elution or stepwise elution can be used as a method of the elution. The chromatography treatment can be carried out either by a column method or a batch method.

The fractions thus obtained is then contacted with a strong cation exchange resin which has been equilibrated with the same buffer solution to absorb chondroitinase ABC. After washing the cation exchange resin, optionally using a salt solution (e.g., 20 to 50 mM NaCl solution) and/or water, the chondroitinase ABC is isolated by gradient elution using the same type of buffer solution (e.g., phosphate buffer solution, Tris-HCl buffer solution, acetate buffer solution, etc.), but containing NaCl with a concentration gradient of 0 to 0.5 M, preferably about 25 to 350 mM. This chromatography treatment is preferably carried out by the column method.

It is possible to reversibly perform the above chromatography using the two types of cation exchange resins.

When cells are extracted with a buffer solution containing a surfactant, the extract contains only very small amount of impurities. The enzyme, in this case, can be purified by a simple procedure, e.g., without the treatment of removing nucleic acid from the extract such



as protamine treatment, only by passing the extract through a weak cation exchange resin (e.g, CM-Sepharose) column to absorb chondroitinase ABC, washing the column, and eluting the enzyme with a gradient method.

The purified enzyme solution obtained by the chromatography may be served as a drug, a reagent, or the like, as is, after concentration and desalting. Alternatively, the concentrated and desalted enzyme solution may be made into powder by a common drying method (e.g., lyophilization) under conditions which do not inactivate or denature the enzyme.

In addition, the above purified enzyme solution may be blended and contacted with polyether having hydroxy groups at both ends (e.g., polyethylene glycol, polypropylene glycol, etc.) to crystallize the chondroitinase ABC. The crystals are rhombic or monoclinic system needle-like crystals, exhibiting crystal parameters shown in Examples hereinafter.

One example of the crystallizing procedure is as follows. Polyethylene glycol with an appropriate molecular weight, such as MW of 4,000, 6,000, or the like, is added to the enzyme solution. The solution, being adjusted to the concentration of the enzyme 250 to 500 U/ml and the concentration of polyethylene glycol 5 to 20%, preferably 10 to 15%, is allowed to stand at a temperature from 4°C to room temperature until the



crystal of the enzyme grows up.

Purified chondroitinase ABC thus obtained does not contain impurities such as endotoxin, nucleic acid, protease, other proteins, and the like, shows a single band in SDS-PAGE and a single peak in HPLC (GPC, cationic exchanger), and has a specific activity three times higher than that of chondroitinase ABC obtained by a conventional method. In addition, according to the process of the present invention, in which procedures such as the ammonium sulfate fractionation, the concentration/desalting, and the like are not required in the course of the production as in the conventional processes, the time for the manufacture of the chondroitinase ABC can be shortened, the yield is promoted, and the manufacturing cost can be reduced. Furthermore, the process of the present invention can be applied with these advantages regardless of the amount of the chondroitinase ABC to be prepared.

Chondroitinase ABC crystal produced by the crystallization method mentioned above is needle-like or prismatic in shape (see Figure 1), homogeneous, and stable in its quality. It has also a high specific activity and excellent storage stability.

The characteristics of the chondroitinase ABC obtained by the process of the present invention illustrated above are as follows.



(1) Actions

Act on hyaluronic acid, chondroitin sulfate, chondroitin, and dermatan sulfate, producing a small amount of a large molecular weight unsaturated oligosaccharide in an early stage of the reaction and, ultimately, a mixture of unsaturated disaccharide (4⁴-glucuronyl-N-acetylhexosamine and its 4- or 6-sulfate) and oligosaccharide.

(2) Optimum pH and stable pH

Optimum pH is 8.0 to 8.2, when chondroitin sulfate C is a substrate in a Tris-HCl buffer solution (Figure 2). When allowed to stand at pH 5 to 9 at 25°C for 24 hours, the enzyme exhibits about 80% or more of residual activity (Figure 3).

(3) Assay of enzyme activity

The measurement is based on the production of unsaturated disaccharides exhibiting a remarkable absorbance of the light in the ultraviolet region by an enzymatic reaction. Specifically, the enzyme reaction is carried out in an enzyme reaction solution containing the enzyme, 1.2 mg of chondroitin sulfate C (substrate), 50 mM Tris-HCl buffer solution (pH 8 to 8.5) containing 50 mM sodium acetate, and 10 µg of casein at 37°C for 20 minutes. The reaction is terminated with the addition of 0.05 M HCl (pH 1.8). The absorbance at 232 nm is then measured. Separately, a heat denatured



enzyme solution, as a control, is kept in a substrate solution with the same composition as above and treated in the same manner as above to measure the absorbance at 232 nm. The amount of unsaturated disaccharides is calculated from the increase in the absorbance of the sample over the control. In the calculation, the millimole molecular extinction coefficient of 2-acetamido-2-deoxy-3-O-(β -D-glucopyranosyluronic acid)-6-O-sulfo-D-galactose was assumed to be 5.5. As a result, one unit (U) of the enzyme is defined to be an amount of the enzyme catalyzing a reaction releasing 1 micromol of unsaturated disaccharides in one minute under the above-mentioned reaction conditions.

(4) Optimum temperature of reaction and temperature stability

The optimum temperature of reaction is 37°C, and the enzyme exhibits about 90% or more activity at 30 to 37°C (Figure 4). The enzyme was stable between 2°C and 30°C and inactivated at 50°C, when it was kept at different temperatures in a Tris-HCl buffer solution (pH 7.0) for 1 hour (Figure 5).

(5) Inhibition

The activity is inhibited by zinc ion (Zn^{2+}), nickel ion (Ni^{2+}), iron ion (Fe^{3+}), and copper ion (Cu^{2+}) as shown in Table 1.



TABLE 1

Compound	Concentration (mM)	Relative activity (%)
Not added	-	100
ZnCl ₂	2	1.2
CuCl ₂ ·2H ₂ O	2	1.2
NiCl ₂ ·6H ₂ O	2	4.2
FeCl ₃ ·6H ₂ O	0.2	5

(6) Molecular weight

Exhibits a single band by sodium dodecyl sulfate-polyacrylamide gel electrophoresis (SDS-PAGE). The molecular weight is about 100,000 dalton in both reduced and unreduced states. The molecular weight measured by the gel permeation chromatography (HPLC) was about 100,000 dalton (See Figure 6; the conditions are discussed below).

(7) Isoelectric point

Isoelectric point was about 8.2 and 8.5 (Phast Gel IEF pH 3 to 9 and a pI calibration kit 3-10, as a standard, were used in Phast System; all reagents and apparatus used were made by Pharmacia).

(8) Amino acid analysis

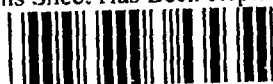
Shown in Table 2.



TABLE 2

Amino acid	Number of residue per molecule
Asp	106
Thr	51
Ser	63
Glu	87
Gly	53
Ala	50
Val	37
Met	16
Ile	45
Leu	76
Tyr	32
Phe	34
Lys	54
His	18
Arg	28
Pro	34

The above analysis was carried out by hydrolyzing chondroitinase ABC in 6M hydrochloric acid under reduced pressure at 110°C for 24 hours. Three samples were analyzed and the average values were given in Table 2. The calculation was made taking the total molecular weight as 100,000. Trp and Cys were not measured.



(9) Terminal amino acid

The N-terminal amino acid residue identified by the Edman degradation analysis ("Biochemistry Experiments No. 1, Protein chemistry II, Determination of primary structure", 132-142, August 28, 1976, published by Tokyo Kagaku Dojin) was Alanine. The N-terminal amino acid sequence was Ala-Thr-X-Asn-Pro-Ala-Phe-Asp-Pro-, wherein X means undetermined.

The C-terminal amino acid sequence identified by the carboxy peptidase method ("Biochemistry Experiments No. 1, Protein chemistry II, Determination of primary structure", 203-211) was -Ser-Leu-Pro.

The terminal amino acid sequence of the chondroitinase ABC of the present invention is thus proven to be as follows.

Ala-Thr-X-Asn-Pro-Ala-Phe-Asp-Pro-----Ser-Leu-Pro,
wherein X is undetermined.

(10) Storage stability

The enzyme is stable for at least three months at room temperature either in a solution in phosphate buffer (pH 6 to 8) or under a dry condition.

(11) Specific activity

Protein content was measured by Lowry method using bovine serum albumin as a standard. The specific



activity is at least 300 U/mg of protein.

(12) Others

The enzyme exhibits a single peak in both cation exchange HPLC and gel permeation (GPC) HPLC.

The conditions and the results of the gel permeation chromatography were as follows.

Conditions

Column: TKS G3000SW_{XL} (a product of Tosoh Co.)

Eluent: 0.1 M phosphate buffer solution (pH 7.0)
containing 0.2 M NaCl

Elution rate: 0.5 ml/minute

Processing temperature: 35°C

Detection wavelength: 280 nm

Amount charged: 20 µl

Molecular weight marker:

Cytochrome C (12.4 kilo dalton)

Adenylate kinase (32 kilo dalton)

Enolase (67 kilo dalton)

Lactate dehydrogenase (142 kilo dalton)

Glutamate dehydrogenase (290 kilo dalton)

(Enzymes are all manufactured by Oriental Yeast
Manufacturing Co. Ltd.)

Results

The chondroitinase ABC of the present invention was eluted as a single peak at a retention time of 18.43 minutes (Figure 6). The molecular weight of the enzyme



was determined to be about 100,000 dalton based on the comparison of the retention time and the above molecular weight markers.

It did not substantially contain endotoxin. The DNA and protease contents were below the detection limit, while a commercial chondroitinase ABC (Seikagaku Corporation, Catalog No. 100332) contained DNA amounting 5,000 times of the detection limit and protease 200 times.

In the comparison of the chondroitinase ABC of the present invention and Chondroitinase ABC protease-free (Seikagaku Corporation, Catalog No. 100332) which is known to have the highest purity among currently known chondroitinase ABCs, the former has a molecular weight of about 100,000 dalton in both the SDS-PAGE and HPLC (GPC), while the latter has a molecular weight of about 80,000 dalton in the SDS-PAGE and about 120,000 to 145,000 dalton in the gel filtration. This is a great difference between the two. In addition, while the former has a specific activity of 300 U/mg protein or more, the latter has a specific activity of about 110 U/mg protein. With respect to the storage stability, while the former is stable at room temperature for at least three months, the latter is claimed to be stable at -70°C for at least three months. This is also a significant difference.



Furthermore, the former chondroitinase ABC exhibits a single band in SDS-PAGE and a single peak in HPLC (GPC) and can be crystallized, and thus its terminal amino acid can be determined and its isoelectric point can be measured, whereas the latter is not an enzyme which can be identified as a substance, and, therefore, it is impossible to identify its terminal amino acid and to measure an isoelectric point.

The compositions and the drugs of the present invention is now discussed.

First, illustrating the composition and the drug comprising chondroitinase and serum albumin or gelatin, such a composition can be prepared by providing an aqueous solution containing additives mentioned below and having an adjusted pH; mixing this solution with purified chondroitinase having a specific activity of, for example, 300 U/mg or more, to produce an aqueous solution containing 5 U/mL or more, preferably 10 to 1,000 U/mL, of the purified chondroitinase; and optionally subjecting the solution to filtration to sterilize to make a liquid composition. This liquid composition may further be processed into a dry composition, preferably a lyophilized composition, by a drying treatment under unheated conditions such as lyophilization or the like. Alternatively, the liquid composition may be frozen at -20°C to -80°C .



Essential additives mixed with purified chondroitinase in the composition of the present invention are proteins such as serum albumin or gelatin. These may be used together.

Serum albumin of mammals, e.g., human, cattle, horse, swine, sheep, goat, etc., are given as examples. Human serum albumin (HSA) which is applicable to parenteral administrations is preferred, when the composition is used as injection preparation for human. For example, human serum albumin prepared from plasma of healthy persons as a raw material and fractionated and purified by the Cohn's ethanol fractionation method can be used. Especially preferred is serum albumin treated with heat, preferably at about 60°C for about 10 hours, to deactivate hepatitis virus and the like. HSA may contain sodium N-acetyltryptophan and/or sodium caprylate added thereto as stabilizers.

As example of gelatin, gelatin derived from animals such as cattle or swine can be given. Specifically, gelatin used here is prepared by appropriately treating collagen obtained from skin, bone, and the like of animals to solubilize. Such gelatins include acid treated gelatin (A-type) which has been treated with a mineral acid (pH 1 to 3, e.g., hydrochloric acid, sulfuric acid, sulfurous acid, phosphoric acid, etc.) and



having an isoelectric point of 7.0 to 9.0, and alkali treated gelatin (B-type) which has been treated with an alkali (e.g., lime, etc.) and having an isoelectric point of 4.5 to 5.0. The acid treated gelatin is more preferred as gelatin used in the present invention. As examples of the acid treated gelatin, given are commercially available Nippi high grade gelatin (Type A) and the like.

The composition of the present invention is normally adjusted to pH 5 to 9, preferably pH 6 to 8, when it is a solution. For this purpose, it usually contains a buffer agent which can maintain the pH within these ranges. There are no specific limitations as to the types of buffer agents used in the present invention, so long as the same is physiologically acceptable. Examples of such buffer agents include those containing one or more compounds selected from the group consisting of hydrochloric acid, sodium hydroxide, sodium carbonate, sodium hydrogen carbonate, phosphoric acid, potassium dihydrogenphosphate, dipotassium hydrogenphosphate, sodium dihydrogenphosphate, disodium hydrogenphosphate, aminoacetic acid, sodium benzoate, citric acid, sodium citrate, acetic acid, sodium acetate, tartaric acid, sodium tartarate, lactic acid, sodium lactate, ethanolamine, arginine, and ethylenediamine. Especially preferred is a phosphate buffer. If pH is smaller than 5



or greater than 9, chondroitinase may be inactivated or insoluble matters may be produced in the solution.

Although an amount of 0.001 time or more by weight of such added proteins for the amount of the protein of chondroitinase exhibits a recognizable effect, a preferable amount is 0.01 to 500 times by weight, and particularly 0.05 to 100 times by weight. Even though an amount exceeding 500 times by weight may bring about the effect of the present invention, the enzyme activity per unit weight is reduced in such a large amount. The concentration of the buffer agent in the composition is 1 to 100 mM, and preferably 10 to 50 mM.

In addition to these additives, the composition of the present invention may contain additives conventionally added to pharmaceutical compositions, such as isotonizing agents, excipients, preservatives, soothing agents, and the like. For example, there are no restrictions as to excipients so long as they are commonly used for injection preparations, with preferred examples being creatinine, lactose, mannitol, purified sucrose, xylose, and the like.

The composition of the present invention is mainly used as injection preparations or a raw material of injection preparations containing chondroitinase as an effective component. Solution compositions are filled in



containers such as ampules or vials, and distributed or stored, and served as injection preparations as are. It is possible to dry or freeze the solution composition in suitable containers for distribution and storing. Such a dry or frozen composition is dissolved with distilled water for injection, physiological saline, or the like, or liquefied before administration. These injection preparations can be used as an agent containing chondroitinase as an effective component for curing disc herniation. Such a curing agent can be used for the intervertebral disc dissolution method wherein herniated disc is dissolved by injecting it into intervertebral disc space of the patients. Although a dose cannot be generically specified and varies depending on the symptoms, age, and the like, normally an amount of about 10 to 300 U per dose is used in the case of chondroitinase ABC.

Illustrating now the composition and the drug of the present invention comprising chondroitinase and a nonionic surfactant, the additives to be mixed with chondroitinase in such a composition is a nonionic surfactant and a buffer agent. Preferred nonionic surfactants which can be added include polyoxyethylene sorbitan fatty acid esters (polysorbate), polyoxyethylene hydrogenated castor oil, sucrose fatty acid esters, polyoxyethylene polyoxypropylene glycol, and the like.



As examples of polyoxyethylene sorbitan fatty acid esters, polyoxyethylene sorbitan (the polymerization degree = about 20) monolaurate, monopalmitate, monooleate, monostearate, trioleate, and the like are given. As commercial products, Polysorbate 80 (Tween 80) (polyoxyethylene (20) sorbitan monooleate), Polysorbate 60 (polyoxyethylene(20)sorbitan monostearate), Polysorbate 40, Tween 21, 81, 65, 85, and the like are named. As examples of polyoxyethylene hydrogenated castor oil, given are commercially available HCO-10, HCO-50, HCO-60, and the like. As sucrose fatty acid esters, commercially available DK ester F-160 and the like are exemplified. Pluronic F-68 and the like are given as examples of commercially available polyoxyethylene polyoxypropylene glycol.

As buffer agents, any physiologically acceptable buffer agents can be used. The aforementioned buffer agents can be used for this type of composition as well, with a phosphate buffer, e.g., a sodium phosphate buffer solution and a potassium phosphate buffer being particularly preferred. A liquid pharmaceutical composition of this type is adjusted to a pH region of 5 to 9, and preferably 6 to 8, by the addition of a buffer solution. When the pH is smaller than 5 or greater than 9, the chondroitinase may be deactivated or insoluble



matters may be formed in the solution.

Regarding the amount of these additives to be incorporated, although an amount of 0.06 time or more by weight of the nonionic surfactant for the amount of chondroitinase exhibit the recognizable effect, a preferable amount is 0.6 to 300 times. The concentration of the buffer agent in the solution composition is 1 mM or more, and preferably 10 to 50 mM.

This type of composition may be processed into a final product form after the further addition of the aforementioned additives, such as isotonizing agents, excipients, preservatives, soothing agents, and the like. The preparation thus obtained can be used as a curing agent for intervertebral disc displacement in the same manner as described above, and can provide a solution which prevents adsorption of chondroitinase to the wall of containers and formation of insoluble matters from being produced by mechanical stress.

Summarizing the effects of the present invention, since the purified chondroitinase ABC of the present invention is remarkably high pure and contains no substantial amount of protease, nucleic acid and endotoxin, it is extremely useful as a drug and a reagent for use in research and experiments.

Because the purified chondroitinase ABC of the present invention has superior storage stability, its



activity is hardly lost when it is used as a drug. Its high specific activity and minimal impurity content makes it possible to minimize a dose and prevents occurrence of side effects.

Regarding the effects of the purified chondroitinase ABC of the present invention as a reagent for experiments in research, it can promote the reproducibility of experimental results when it is used for experiments using animal cells, for example, since the enzyme contains no endotoxin and protease.

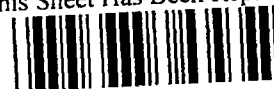
Furthermore, elimination of the conventionally required ammonium sulfate fractionation and omission of concentration/desalting procedure in the purification process according to the process of the present invention resulted in the reduction in the purification steps and the time for the processing, the promotion of the yield, and the decrease in the production costs.

Other features of the invention will become apparent in the following description of the exemplary embodiment which is given for illustration of the invention and is not intended to be limiting thereof.

EXAMPLE

Example 1

Proteus vulgaris (NCTC 4636, ATCC 6896, IFO 3988) was cultured by a commonly known method (J. Biol. Chem.,



243, (7), 1523-1535 (1968)) to obtain cultured wet cells. To 200 g of the cells was added 600 mL of 5 mM phosphate buffer solution (pH 6.5 to 7.0) to make a suspension. The cells were pulverized using the DYNOMILL[®] and centrifuged to obtain an enzyme-containing extract solution (step 1).

Protamine sulfate was used to remove nucleic acid from the cell extract solution. A 5% protamine sulfate aqueous solution was added to said enzyme-containing extract solution to a final concentration of 0.5%. The mixture was stirred at 4°C for 30 minutes and the produced precipitate was removed by centrifuge, thus obtaining a supernatant (step 2).

After the addition of about 5 times by volume of water, the supernatant was purified by column chromatography. Specifically, a column packed with CM-Sephadex was equilibrated with 5 mM phosphate buffer solution (pH 6.5 to 7.0), following which the supernatant was charged into the column for absorbing the enzyme. The column was washed with the same buffer solution, then the same buffer solution but containing 0.025 M NaCl, followed by elution with the same buffer solution containing 0.1 M NaCl to obtain fractions exhibiting the enzyme activity (step 3).

After the addition of about 5 times by volume of water, the fractions with the enzyme activity was



absorbed in S-Sepharose column which was equilibrated with 5 mM phosphate buffer solution (pH 6.5 to 7.0) in advance. The column was washed with the same buffer solution, then the same buffer solution but containing 0.025 M NaCl, followed by gradient elution with the same buffer solution containing linear concentration gradient of 0.025 to 0.35 M NaCl to obtain fractions exhibiting enzyme activity.

The eluted chondroitinase ABC solution exhibited a single band (SDS-PAGE), with nucleic acid (DNA), protease, etc. having been removed, and had a specific activity of 380 U/mg, which was about three times higher than the specific activity of chondroitinase ABC obtained by a conventional method. Thus the chondroitinase ABC was a high-purity enzyme.

To the enzyme solution (a phosphate buffer solution, pH 7.0) was added polyethylene glycol (molecular weight: 4,000) so as to give a concentration of 15%, and the mixture was allowed to stand at room temperature for about one week to produce white or colorless needle-like or prismatic crystals of chondroitinase ABC. A microscope photography (magnification: 2.5) of the crystals is given in Figure 1.

The crystals were rhombic or monoclinic system needle-like crystals, having the following crystal



parameters identified by X-ray crystal structure analysis.

	Rhombic system	Monoclinic system
Space group	P222 ₁	P2 ₁
Lattice constant	a=214 Å	a=214 Å
	b=92 Å	b=56 Å
	c=56 Å	c=92 Å
	$\alpha=90^\circ$	$\alpha=90^\circ$
	$\beta=90^\circ$	$\beta\geq 90^\circ$
	$\gamma=90^\circ$	$\gamma=90^\circ$

The results of SDS-PAGE in each purification step are shown in Figure 7.

SDS-PAGE was carried out according to a common method (Laemmli, U.K., Nature, 227, 680-685 (1970)) using 10% gel.

A clear single band was seen in both unreduced and reduced states when the enzyme was treated with S-Sepharose (see Figures 7; C and D).

The degrees of purification of chondroitinase ABC in each purification step in the process of the present invention is shown in Table 3.



TABLE 3

Step	Total activity (U)	Total protein (mg)	Specific activity (U/mg)	Purity (times)	Yield (%)
Extract (Step 1)	75000	37000	2	1	100
Protamine treated solution (Step 2)	58000	1600	36	18	77
CM-Sepharose treated solution (Step 3)	43000	240	180	90	57
S-Sepharose treated solution (Step 4)	31000	82	380	190	41

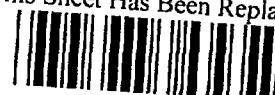
Contents of endotoxin and residual amounts of protease are shown in Table 4.

TABLE 4

Step	Endotoxin content *		Total protease **	
	pg/100 U	EU/100 U	μg	%
Extract (Step 1)			320	100
Protamine treated solution (Step 2)	8.1×10^8	2.3×10^6	64	20
CM-Sepharose treated solution (Step 3)	6.7×10^5	1.9×10^3	30	9
S-Sepharose treated solution (Step 4)	5.0	1.4×10^{-2}	<0.3	<0.1

* The endotoxin content for 100 unit (U) of chondroitinase ABC; Measured by Toxicolor system (trademark, a product of Seikagaku Corporation). EU designates an endotoxin unit.

** Measured using FITC-casein as a substrate



No substantial amount of endotoxin was contained in the enzyme solution obtained in step 4. Its content was only trace; 5.0 pg/100 U as shown in the above Table. Also, as a result of the measurement of nucleic acid (DNA) by the threshold method (DNA measurement device, Threshold, trademark, manufactured by Molecular Device Co.), no DNA was detected, proving that the DNA content is below the detectable limit.

Table 5 shows the stability of the chondroitinase ABC obtained in Step 4 of the present invention, when the enzyme was left in a solution at different temperatures. In the Table, the stability is indicated by the relative activity to -40°C (as 100%), when a 350 U/ml solution was stored for 5 days.

TABLE 5

Temperature	Relative activity
°C	(%)
-40	100
4	109
Room temperature	109
37	91

Example 2

7.5 kg of wet cells of *Proteus vulgaris* (NCTC 4636, ATCC 6896, IFO 3988) used in Example 1 was charged into a tank containing about 15 L of 40 mM phosphate buffer



solution (pH 7.0 ± 0.5) to which 10% polyoxyethylene lauryl ether (POELE; Nikkol BL-9EX) was added and about 7.5 L of purified water. The mixture was stirred to obtain a cell suspension, which was warmed at $35^\circ\text{C} \pm 3^\circ\text{C}$ and stirred for about two hours at this temperature. After about two hours, about 30 L of 20 mM phosphate buffer solution (pH 7.0 ± 0.5) was added to dilute the suspension. The suspension was then cooled to 20°C .

The suspension was centrifuged by a sharpless centrifuge to obtain a supernatant. The temperature of the solution was kept below 20°C before and after the centrifuge.

The supernatant thus obtained was diluted with the addition of about 30 L of purified water which was cooled to 2 to 15°C , and passed through CM-Sepharose column (gel amount: about 5 L) to absorb the chondroitinase ABC to the column.

The column was washed with 1 L of purified water, 10 L of 0.5% POELE aqueous solution, and 5 L of 0.04 M phosphate buffer solution (pH 6.2 ± 0.2). Next, the column was linear gradiently eluted with about 20 L of 0.04 M phosphate buffer solution (pH 6.2 ± 0.2) containing concentration gradient of 0 to 0.25 M NaCl to obtain fractions exhibiting chondroitinase ABC activity.

The eluate was passed through a sterilizing filter



with a pore size of 0.22 μm and collected in a sterilized container, thus obtaining a chondroitinase ABC solution.

The relationship between the cell extraction time (hour) and the enzyme activity is shown in Table 6.

TABLE 6

Steps	Time elapsed (hr)	Total enzyme activity ($\times 10^4$ u)	Amount of solution (l)
Immediately after suspension	0	54.3	35
At commencement of stirring (32°C)	0	301	35
After stirring	0.25	460	35
	0.5	491	35
	1.0	538	35
	1.5	509	35
	2.0	515	35
Supernatant by centrifugation		383	60

The enzyme concentration was equilibrated within 1 to 2 hours after commencement of the cell extraction.

The total nucleic acid in the extract reached a maximum (about 25 g) at 0.25 hour after commencement of the stirring, decreased thereafter, and was equilibrated (about 2 to 3 g) after about one hour.

Example 3



5 kg of wet cells of *Proteus vulgaris* (NCTC 4636, ATCC 6896, IFO 3988) used in Example 1 was charged into a 5-fold volume of 20 mM phosphate buffer solution (pH 7.0) to which 5% POELE was added, and extracted for 3 hours at 37°C. The extract was subjected to the protamine treatment, CM-Sepharose chromatography, and S-Sepharose chromatography in the same manner as in Example 1 (the conditions of the separation are shown in Table 7), and gradiently eluted to obtain a chondroitinase ABC. The solution exhibited a single band of chondroitinase ABC in SDS-PAGE. The solution was passed through a sterilizing filter with a pore size of 0.22 μ m by a feed pump and collected in a sterilized container, thus obtaining a chondroitinase ABC solution.

Calculation of the data given in Table 7 indicates the extraction of the chondroitinase ABC of about 500 units per one g of the cells.

The degree of the purification in each step in Example 3 is shown in Table 7.



TABLE 7

Steps	Total enzyme activity ($\times 10^4$ u)	Recovery yield (%)	Endotoxin (pg/100 u)
Frozen cells	295	—	—
Extract	262	88.8*	—
Protamine treatment	203	68.8*	—
CM-Sepharose treatment			
Effluent	4	2.0	—
Washing I (Phosphate buffer containing 0.5% POELE)	0.1	<0.1	—
Washing II (25 mM NaCl)	3.3	1.6	—
Elate (100 mM NaCl)	157	77.4	1,300
Sterilized filtrate	158	77.8	341
S-Sepharose treatment			
Effluent	0	0	—
Washing I (Distilled water)	0.1	<0.1	—
Washing II (50 mM NaCl)	0.5	2.5	—
Elate	150	73.9	3.4

* indicates a recovery rate from frozen cell; other recovery rate data were obtained from protamine treated solution.

The relationship between the time required for the chondroitinase ABC to be extracted from the cells and the activity of the chondroitinase ABC is shown in Figure 8.

Example 4

Triton X-100, Brij-35, Nonidet P-40 was added so as



to give a concentration of 2% and 5% to prepare suspensions in the same manner as in Example 3 using POELE. Extraction of chondroitinase ABC was performed at 25°C or 37°C. The results are shown in Figures 9-12, which shows that the cases where extraction was carried out at 37°C and using surfactants at a concentration of 5% produced extracts exhibiting higher activity and purified equilibrated within 2 to 4 hours.

Example 5

<Effect of preventing adhesion to glass and plastic containers (solutions)>

Solutions of chondroitinase ABC composition were obtained from 5 units (U) of the chondroitinase ABC prepared in Example 1 (specific activity: 300 u/mg) and purified gelatin (acid treated gelatin), human serum albumin (HSA), or bovine serum albumin (BSA), each in amounts of 0.001 to 100 times of the enzyme protein, as shown in Tables 8 and 9. The pH was adjusted to 7.0 with the addition of 50 mM potassium phosphate buffer solution. These solutions were charged into vials made of glass or plastic (polypropylene) and stored for 24 hours at 4°C, following which the enzyme activities in solutions were measured to investigate their effects of preventing adhesion to the containers. The results are expressed by percentage of the activity in the solutions



after storing for that of before storing, and are given in Table 8 (glass vials) and Table 9 (plastic vials).

TABLE 8

Adhesion to glass containers

Additive	Amount of additives (times)						
	0	0.001	0.01	0.1	1	10	100
Gelatin	65	78	87	98	99	103	96
HSA	65	82	92	100	102	98	101
BSA	65	80	94	98	96	99	100

TABLE 9

Adhesion to plastic containers

Additive	Amount of additives (times)						
	0	0.001	0.01	0.1	1	10	100
Gelatin	75	84	98	101	98	100	104
HSA	75	86	98	99	100	105	99
BSA	75	85	96	103	101	105	102

Example 6

<Effect of preventing formation of insoluble matters and effect of maintaining the activity when reconstitution (lyophilized composition)>

Solutions of chondroitinase ABC composition were



obtained from 50 units (U) of chondroitinase ABC (specific activity: 380 U/mg) and materials shown in Tables 10 and 11, each in amounts of 0.001 to 10 times of the enzyme protein, as shown in Tables 10 and 11. The pH was adjusted to 6.5 with the addition of 20 mM sodium phosphate buffer solution. After the addition of creatinine (10 mg/ml) as an excipient, these solutions were charged into vials and freeze-dried to obtain a dry chondroitinase ABC composition. The compositions were stored for one month at 40°C in the vials to observe their properties to find no abnormality such as discoloration, deformation, and the like. Water for injection was added to observe their properties when reconstituted and their activities were measured to examine the activity maintenance effect of the additive. The results are shown in Tables 10 and 11. Table 10 shows the results of the naked eye observation as to the presence or absence of insoluble matters when the composition was reconstituted, and Table 11 shows the activity after storage in percentage of the activity before the storage.

In the same manner as above a composition (chondroitinase ABC: 50 U, specific activity: 380 U/mg; HSA: 0.05 time of the enzyme protein) to which no creatinine was added was prepared to observe the property and to measure the activity after storage to find that



the solution was colorless and clear, and maintained 80% residual activity.

TABLE 10

Property after reconstitution

Additive	Amount of additives (times)						
	0	0.001	0.01	0.05	0.1	1	10
Gelatin	+	-	-	-	-	-	-
HSA	+	-	-	-	-	-	-
BSA	+	-	-	-	-	-	-

-: colorless and clear

+: insoluble matters were observed

TABLE 11

Residual Activity after storage

Additive	Amount of additives (times)						
	0	0.001	0.01	0.05	0.1	1	10
Gelatin	0.3	24	47	80	96	100	98
HSA	0.3	23	45	83	99	98	98
BSA	0.3	20	50	77	92	100	94

The above experimental results demonstrate that the addition of gelatin, HSA, or BSA to purified chondroitinase and the adjustment of pH to the neighborhood of neutral in a solution prevents adhesion



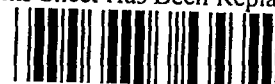
of purified chondroitinase to containers, makes the solution colorless and transparent after dissolution, and maintains the enzyme without lowering its activity during storage.

These effects are especially remarkable when gelatin, HSA, or BSA is used in an amount of 0.05 to 10 times of the enzyme protein of the purified chondroitinase. In this instance, a particularly preferred chondroitinase composition is a chondroitinase ABC composition prepared by using a high-purity chondroitinase ABC having a high specific activity together with gelatin, HSA, or BSA, and dissolving them in a sodium phosphate buffer solution with pH 5 to 9, preferable 6 to 8, to make a solution (10 to 50 mM as a sodium phosphate buffer concentration), and lyophilizing it. It is desirable that the lyophilized composition provides a solution having the pH of the above range when it was dissolved.

Example 7

<Effect of preventing adhesion to glass containers>

Chondroitinase ABC (0.4 unit or 4 unit) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in amounts of 0.075 to 75 times of the amount of enzyme protein (1.33 μ g or 13.3 μ g), followed by the addition of a phosphate buffer



solution to adjust pH to 6.9. This solution was filled in ampules made of glass to obtain a pharmaceutical composition. The ampules were stored at 20°C for 20 hours to measure its titer and examine the effect of preventing adhesion to containers. The results are shown in Table 12.

TABLE 12 Residual relative
activity (%)

Chondroitinase ABC (Unit)	Amount of Polysorbate 80 (times)				
	0	0.075	0.75	7.5	75
0.4	68		78	84	93
4	71	89	84	110	

Example 8

<Effect of preventing production of insoluble matters by shaking>

Chondroitinase ABC (40 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in amounts of 0.0075 to 7.5 times of the amount of enzyme protein (133 µg), as shown in Table 13, followed by the addition of a phosphate buffer to adjust pH to 6.9. This buffer was filled in ampules made of glass. The ampules were shaken using a shaking incubator at 160 times per minute for 8 hours to observe the presence or absence of insoluble matters produced. The



results are shown in Table 13.

TABLE 13

Additive	Amount of Polysorbate (times)				
	0	0.0075	0.075	0.75	7.5
Polysorbate 80	Present	Present	Absent	Absent	Absent
Polysorbate 60	Present	—	—	—	Absent
Polysorbate 40	Present	—	—	—	Absent

Example 9

<Effect of preventing formation of insoluble matters by vibration during transportation>

Chondroitinase ABC (5 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in amounts of 0.060 to 6.0 times of the amount of enzyme protein (16.7 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 6.9. This solution was filled in ampules made of glass. The ampules were transported in a truck at a temperature of below 25°C for 7 days to observe the presence or absence of insoluble matters formed. The results are shown in Table 14.



TABLE 14

<Chondroitinase ABC:5 Units >

Amount (times) of Polysorbate 80	Transported distance (km)	
	800	1200
0	Present	Present
0.060	Present	Present
0.60	Absent	Present
6.0	Absent	Absent

Example 10

<Effect of preventing formation of insoluble matters by vibration during transportation>

Chondroitinase ABC (50 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in amounts of 0.0060 to 0.60 times of the amount of enzyme protein (167 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 6.9. This solution was filled in ampules made of glass. The ampules were transported in a truck at a temperature of below 25°C for 7 days to observe the presence or absence of insoluble matters formed. The results are shown in Table 15.

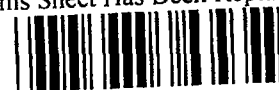


TABLE 15

<Chondroitinase ABC:50 Units .>

Amount (times) of Polysorbate 80	Transported distance (km)	
	800	1200
0	Present	Present
0.0060	Present	Present
0.060	Absent	Present
0.60	Absent	Absent

Example 11

<Effect of preventing formation of insoluble matters by vibration during transportation>

Chondroitinase ABC (140 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in an amount of 32 times of the amount of enzyme protein (467 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 6.9. This solution was filled in ampules made of glass. The ampules were transported in a truck at a temperature of below 22.6°C for 16 days to observe the presence or absence of insoluble matters formed. Further, the titer was measured to calculate the residual rate. The results are shown in Tables 16 and 17.



TABLE 16

<Chondroitinase ABC:140 Units .>

Amount (times) of Polysorbate 80	Transported distance (km)			
	800	1200	1600	2000
32	Absent	Absent	Absent	Absent

TABLE 17

<Chondroitinase ABC: 140 Units >

Amount (times) of Polysorbate 80	Residual rate after transportation
32	88-93%

Example 12

<Effect of preventing formation of insoluble matters by vibration during transportation>

Chondroitinase ABC (5 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in an amount of 30 to 300 times of the amount of enzyme protein (16.7 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 6.9. This solution was filled in ampules made of glass. The ampules were transported in a truck at a temperature of below 11.7°C for 19 days to observe the presence or absence of insoluble matters formed. Further, the titer was measured to calculate the residual rate. The results are shown in Tables 18 and 19.



TABLE 18

<Chondroitinase ABC: 5 Units >

Amount (times) of Polysorbate 80	Transported distance (km)			
	800	1200	1600	2000
30	Absent	Absent	Present	Present
90	Absent	Absent	Absent	Absent
300	Absent	Absent	Absent	Absent

TABLE 19

<Chondroitinase ABC: 5 Units >

Amount (times) of Polysorbate 80	Residual rate after transportation
30	95-101%
90	102-107%
300	110-114%

Example 13

<Effect of preventing formation of insoluble matters by vibration during transportation>

Chondroitinase ABC (50 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in an amount of 3.0 to 30 times of the amount of enzyme protein (167 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 6.9. This solution was filled in ampules made of glass. The ampules were transported in a truck at a temperature



of below 11.7°C for 19 days to observe the presence or absence of insoluble matters produced. Further, the titer was measured to calculate the residual rate. The results are shown in Tables 20 and 21.

TABLE 20

<Chondroitinase ABC: 50 Units >

Amount (times) of Polysorbate 80	Transported distance (km)			
	800	1200	1600	2000
3.0	Absent	Absent	Present	Present
9.0	Absent	Absent	Absent	Absent
30	Absent	Absent	Absent	Absent

TABLE 21

<Chondroitinase ABC: 50 Units >

Amount (times) of Polysorbate 80	Residual rate after transportation
3.0	100-101%
9.0	102-103%
30	100-103%

Example 14

Chondroitinase ABC (30 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Pluronic F68 in an amount of 15 times of the amount of the enzyme (100 µg), followed by the addition of a phosphate buffer solution to adjust pH to 7. This solution was filled in ampules made of glass to obtain a



pharmaceutical composition.

Chondroitinase ABC (80 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added HCO-60 in an amount of 15 times of the amount of the enzyme (267 µg), followed by the addition of a phosphate buffer solution to adjust pH to 7. This solution was filled in ampules made of glass to obtain a pharmaceutical composition.

Chondroitinase ABC (30 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in an amount of 15 times of the amount of the enzyme (100 µg), followed by the addition of a phosphate buffer solution to adjust pH to 7. This solution was filled in ampules made of glass to obtain a pharmaceutical composition.

Chondroitinase ABC (60 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 and Pluronic F68, each in an amount of 7.5 times of the amount of the enzyme (200 µg), followed by the addition of a phosphate buffer solution to adjust pH to 7. This solution was filled in ampules made of glass to obtain a pharmaceutical composition.

Chondroitinase ABC (50 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added HCO-60 and DK ester F-160, each in an amount of 7.5 times



of the amount of the enzyme (167 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 7. This solution was filled in ampules made of glass to obtain a pharmaceutical composition.

Obviously, numerous modifications and variations of the present invention are possible in light of the above teachings. It is therefore to be understood that within the scope of the appended claims, the invention may be practiced other than as specifically described herein.



SEQUENCE LISTING

GENERAL INFORMATION:

(i) APPLICANT:

- (A) NAME: SEIKAGAKU KOGYO KABUSHIKI KAISHA
- (B) STREET: 1-5, NIHONBASHI-HONCHO 2-CHOME, CHOU-KU
- (C) CITY: TOKYO
- (E) COUNTRY: JAPAN
- (F) POSTAL CODE (ZIP): NONE

(ii) TITLE OF INVENTION: CHONDROITINASE, PROCESS FOR PREPARING THE SAME, AND PHARMACEUTICAL COMPOSITION CONTAINING THE SAME

(iii) NUMBER OF SEQUENCES: 1

(iv) COMPUTER READABLE FORM:

- (A) MEDIUM TYPE: Floppy disk
- (B) COMPUTER: IBM PC compatible
- (C) OPERATING SYSTEM: PC-DOS/MS-DOS
- (D) SOFTWARE: PatentIn Release #1.0, Version #1.25 (EPO)

INFORMATION FOR SEQ ID NO: 1: ✓

(i) SEQUENCE CHARACTERISTICS:

- (A) LENGTH: 9 amino acids
- (B) TYPE: amino acid
- (D) TOPOLOGY: linear

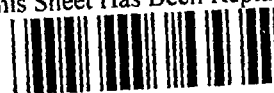
(ii) MOLECULE TYPE: peptide

(v) FRAGMENT TYPE: N-terminal

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 1:

Ala Thr Xaa Asn Pro Ala Phe Asp Pro
1 5





WHAT IS CLAIMED IS:

1. A purified chondroitinase ABC having the following characteristics,

(i) has a molecular weight of about 100,000 dalton both by the measurement of the SDS-polyacrylamide gel electrophoresis (SDS-PAGE), in either the reduced state or the unreduced state, and the measurement by the gel permeation chromatography method,

(ii) has an isoelectric point of about pH 8.2 and about pH 8.5,

(iii) has an optimum pH of 8.0 to 8.2 (substrate: chondroitin sulfate C, buffer solution: a Tris-HCl buffer solution) and an optimum reaction temperature of 37°C,

(iv) the activity is inhibited by Zn^{2+} , Ni^{2+} , Fe^{3+} , and Cu^{2+} ,

(v) has alanine as the N-terminal amino acid residue and proline as the C-terminal amino acid residue,

(vi) exhibits a single band in SDS-PAGE and a single peak in either HPLC (GPC; gel permeation chromatography) or cation exchange HPLC,

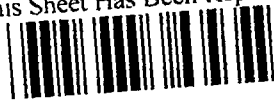
(vii) does not contain a substantial amount of endotoxin and contain nucleic acid and protease of an amount below the detectable limit,

(viii) can be crystallized, and

(ix) has a specific activity of 300 U/mg or more.

2. The process for preparing the purified





chondroitinase ABC as defined in Claim 1 comprising extracting chondroitinase ABC from cells of a microorganism producing chondroitinase ABC and purifying the extract.

3. The process for preparing the purified chondroitinase ABC according to Claim 2, wherein said extraction is carried out using a surfactant solution.

4. A process for preparing the purified chondroitinase ABC as defined in Claim 1 comprising,

(i) a step of obtaining an enzyme-containing extract from cells of microorganism producing chondroitinase ABC (step 1),

(ii) a step of removing nucleic acid from the enzyme-containing extract (step 2), and

(iii) a step of chromatographic treatment which comprises,

(a) absorbing the chondroitinase ABC by a chromatographic treatment of the enzyme-containing extract obtained by step 2 using a weak cation exchange resin, eluting the absorbed enzyme, absorbing the enzyme in the eluate, and eluting the absorbed enzyme by chromatography using a strong cation exchange resin (step 3-1), or

(b) absorbing the chondroitinase ABC by a chromatographic treatment of the enzyme-containing extract obtained by step 2 using a strong cation exchange





resin, eluting the absorbed enzyme, absorbing the enzyme in the eluate, and eluting the absorbed enzyme by chromatography using a weak cation exchange resin (step 3-2).

5. The process for preparing the purified chondroitinase ABC according to Claim 4, wherein the exchange group in said weak cation exchange resin used in said step 3-1 or 3-2 is a carboxyalkyl group and the exchange group in said strong cation exchange resin used in said step 3-1 or 3-2 is a sulfoalkyl group.

6. The process for preparing the purified chondroitinase ABC according to Claim 4, wherein said enzyme-containing extract in step 1 is obtained by extraction of cells of microorganism producing chondroitinase ABC using a surfactant solution.

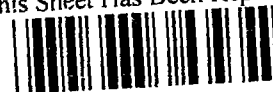
7. A process for preparing the purified chondroitinase ABC as defined in Claim 1 comprising,

(i) a step of obtaining an enzyme-containing extract from cells of microorganism producing chondroitinase ABC by extraction using a surfactant solution,

(ii) a step of subjecting the enzyme-containing extract to a chromatographic treatment using a weak cation exchange resin or a strong cation exchange resin to absorb the chondroitinase ABC to said resin, and

(iii) a step of eluting the chondroitinase ABC





absorbed to said resin while continuously changing the ionic strength of the eluent.

8. Chondroitinase ABC in the form of needle-like or prismatic crystals and having the characteristics (i) to (ix) as defined in Claim 1.

9. Chondroitinase ABC in the form of crystals of Claim 8 prepared by crystallization in polyether having hydroxy groups at both ends.

10. Needle-like or prismatic crystals of chondroitinase ABC having characteristics as defined in Claim 1, which is of rhombic or monoclinic system and having the following crystal parameters.

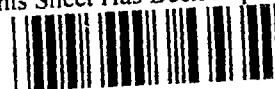
	Rhombic system	Monoclinic system
Space group	$P222_1$	$P2_1$
Lattice constant	$a=214 \text{ \AA}$	$a=214 \text{ \AA}$
	$b=92 \text{ \AA}$	$b=56 \text{ \AA}$
	$c=56 \text{ \AA}$	$c=92 \text{ \AA}$
	$\alpha=90^\circ$	$\alpha=90^\circ$
	$\beta=90^\circ$	$\beta \geq 90^\circ$
	$\gamma=90^\circ$	$\gamma=90^\circ$

11. A composition comprising a chondroitinase and serum albumin or gelatin.

12. The composition according to Claim 11 having pH of 5 to 9 when it is made into a solution.

13. The composition according to Claim 11, wherein said chondroitinase is a purified chondroitinase having a





specific activity of 300 U/mg or more.

14. The composition according to Claims 11 comprising serum albumin or gelatin in an amount of at least 0.001 time of the chondroitinase.

15. The composition according to Claim 11, wherein said chondroitinase is a purified chondroitinase ABC having a specific activity of 300 U/mg or more, containing no substantial amount of endotoxin and an amount of nucleic acid and protease below the detection limit.

16. The composition according to Claim 11, which is a solution or a dried product.

17. The composition according to Claim 11, which comprises a physiologically acceptable buffer agent and is adjusted so as to show pH of 5 to 9 and a concentration of the buffer of 1 to 100 mM when it is a solution.

18. The composition according to Claim 17, wherein said buffer agent is a buffer agent comprising one or more compounds selected from the group consisting of hydrochloric acid, sodium hydroxide, sodium carbonate, sodium hydrogencarbonate, phosphoric acid, potassium dihydrogenphosphate, dipotassium hydrogenphosphate, sodium dihydrogenphosphate, disodium hydrogenphosphate, aminoacetic acid, sodium benzoate, citric acid, sodium





citrate, acetic acid, sodium acetate, tartaric acid, sodium tartarate, lactic acid, sodium lactate, ethanolamine, arginine, and ethylenediamine.

19. A pharmaceutical composition comprising a chondroitinase and serum albumin or gelatin.

20. An injection composition comprising a chondroitinase and serum albumin or gelatin.

21. Use of injection composition comprising a chondroitinase and serum albumin or gelatin for the treatment of intervertebral disc displacement.

22. A composition comprising chondroitinase and a nonionic surfactant.

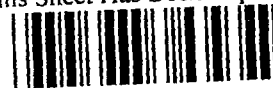
23. The composition according to Claim 22, which comprises a physiologically acceptable buffer agent and is adjusted so as to show pH of 5 to 9 and a concentration of the buffer of 1 to 100 mM when it is a solution.

24. The composition according to Claim 22, wherein said chondroitinase has a specific activity of 300 U/mg or more.

25. The composition according to Claim 22, wherein said nonionic surfactant is polyoxyethylene sorbitan fatty acid ester.

26. The composition according to Claim 22, comprising a nonionic surfactant in an amount of 0.6 to 300 times by weight for 1 unit weight of the





chondroitinase having a specific activity of 300 U/mg or more, and adjusted to pH 6 to pH 8 with a 10 to 50 mM phosphate buffer agent when it is a solution.

27. The composition according to Claim 22, which is in the liquid state.

28. A pharmaceutical composition comprising a sterile solution containing as an active ingredient chondroitinase in an admixture of serum albumin, gelatin or nonionic surfactant and sterile water without preservatives, said solution being adapted to be injected into a patient for the treatment of intervertebral displacement.



5

ABSTRACT

CHONDROITINASE, PROCESS FOR PREPARING THE SAME, AND
PHARMACEUTICAL COMPOSITION COMPRISING THE SAME

A crystallizable, purified chondroitinase ABC having a molecular weight of about 100,000 dalton by the measurement of the SDS-polyacrylamide gel electrophoresis (SDS-PAGE) and the measurement by the gel permeation chromatography method, having alanine as the N-terminal amino acid and proline as the C-terminal amino acid. A process for the purification of the crystallizable purified chondroitinase ABC comprising removing nucleic acid from an surfactant solution extract obtained from cells of chondroitinase ABC-producing microorganisms and chromatographically treating by concentration gradient elution using a weak cation exchange resin or a strong cation exchange resin. A composition comprising a chondroitinase and serum albumin, gelatin, or a nonionic surfactant.



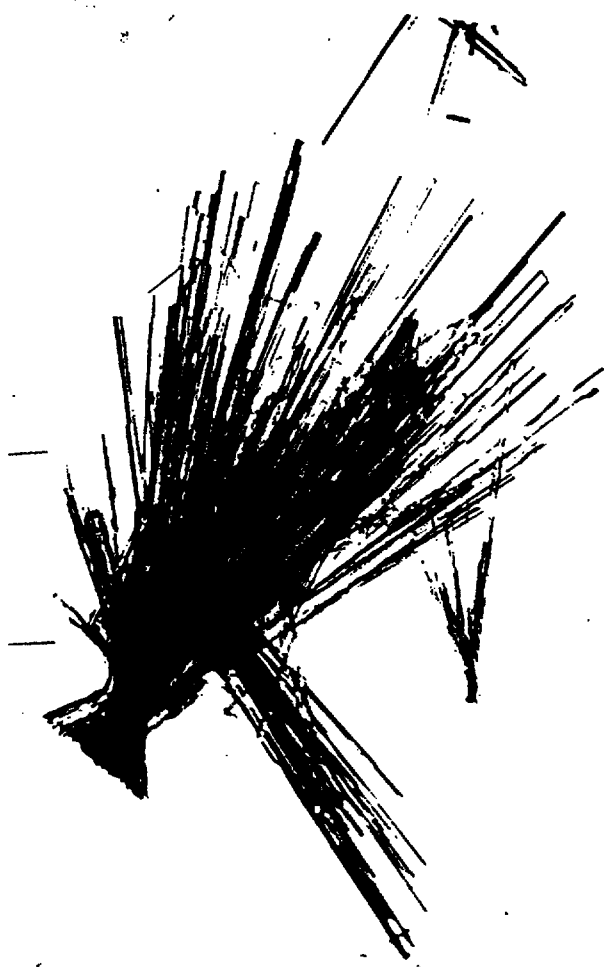


Figure 1

This Sheet Has Been Replaced



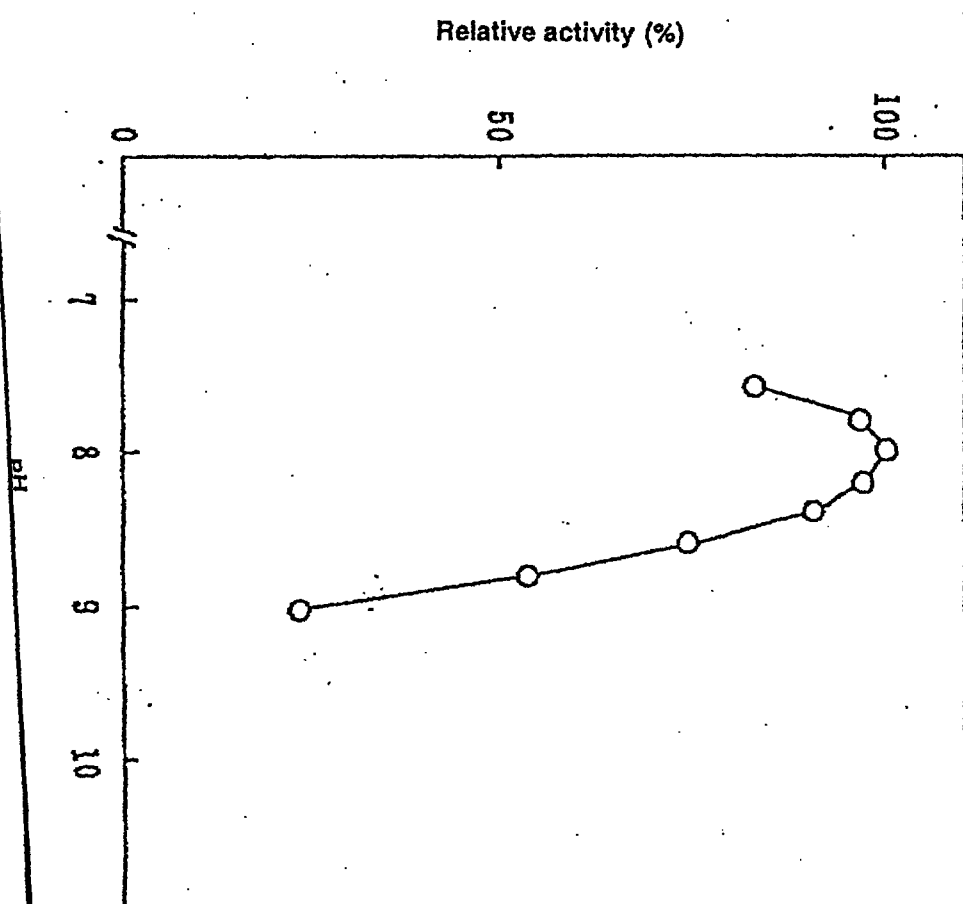


Figure 2

This Sheet Has Been Replaced



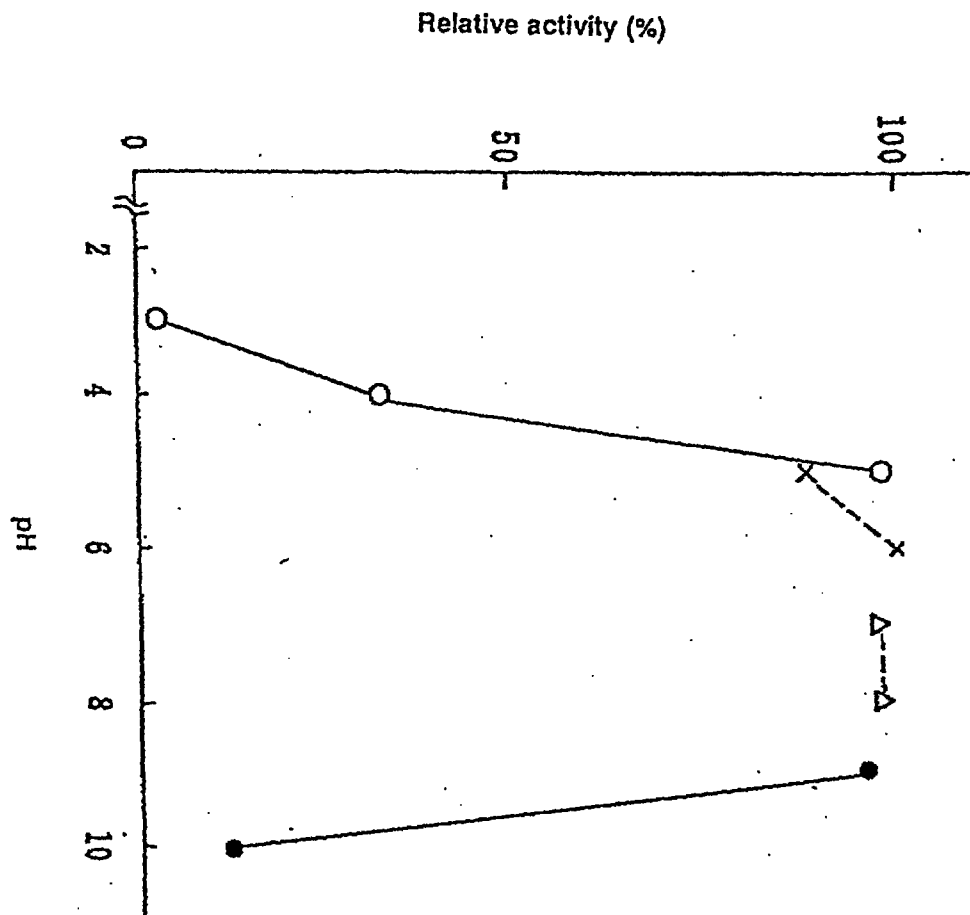


Figure 3

This Sheet Has Been Replaced



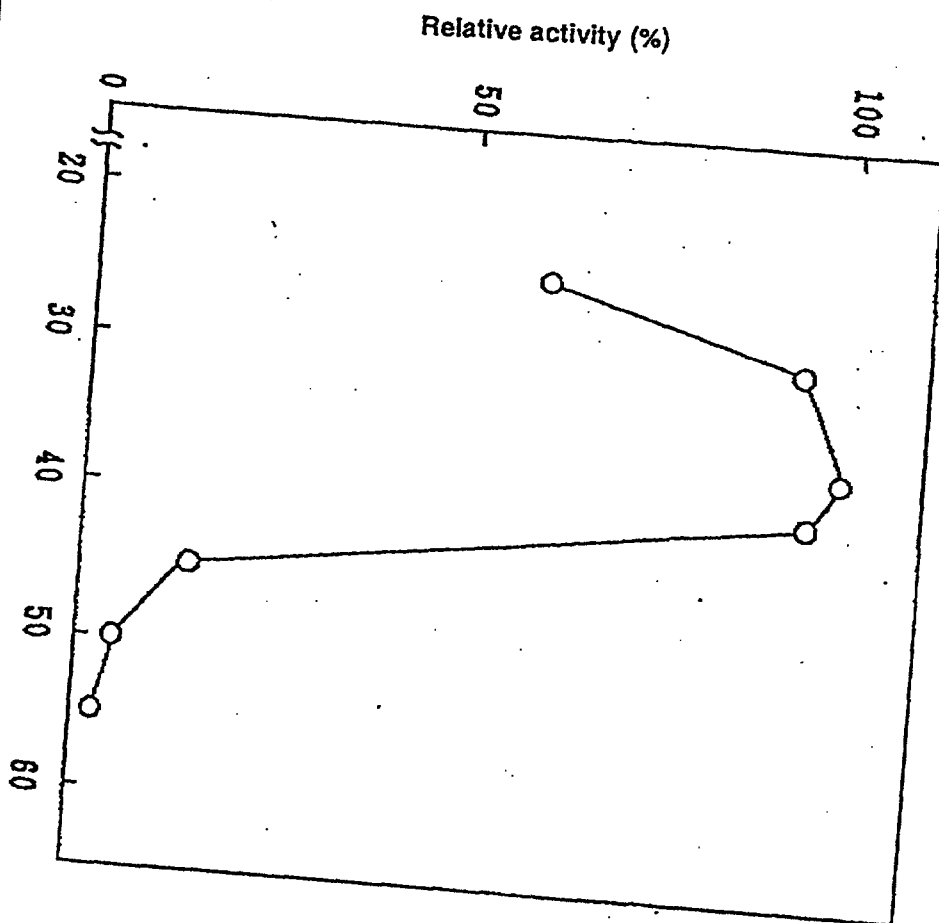


Figure 4

This Sheet Has Been Replaced



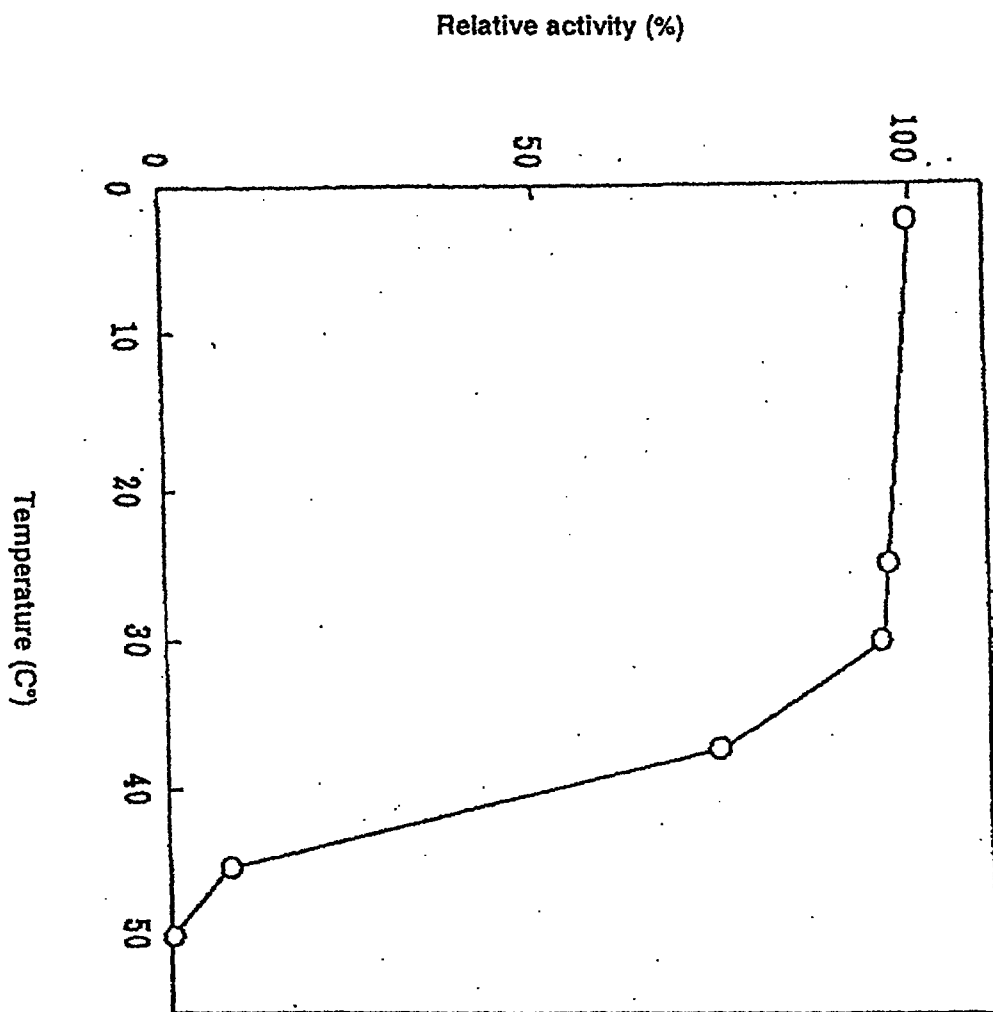


Figure 5

This Sheet Has Been Replaced



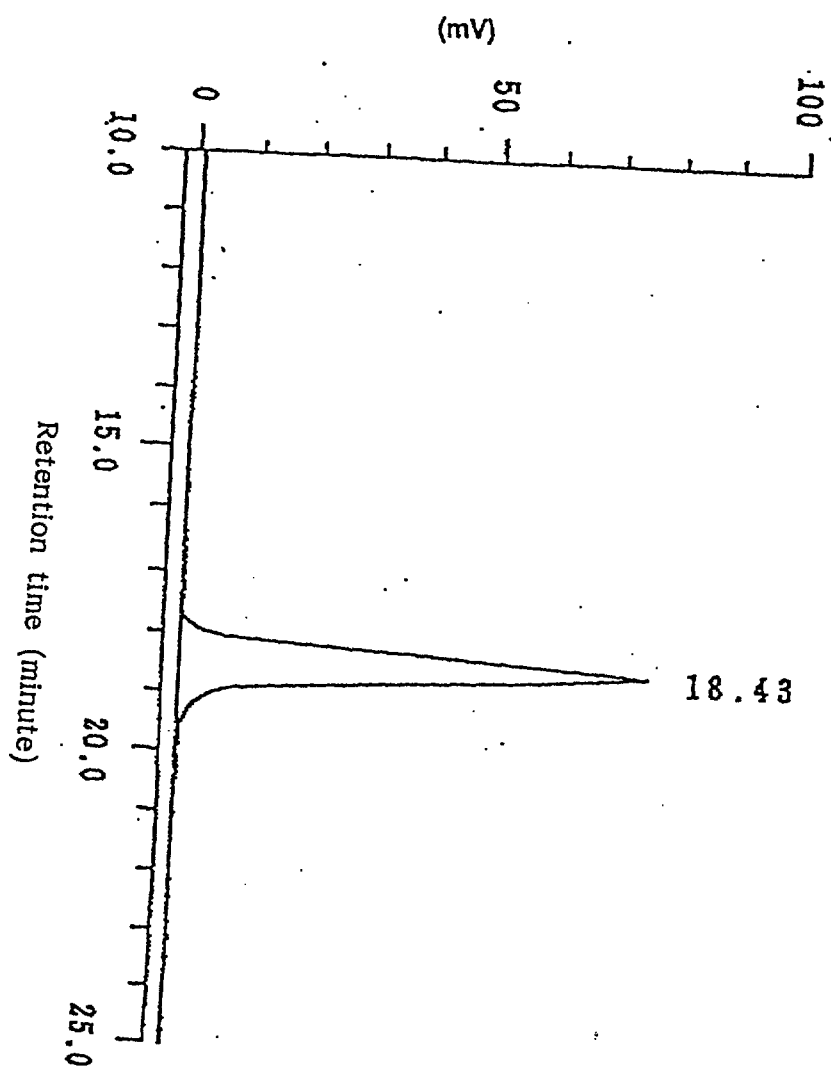


Figure 6

This Sheet Has Been Replaced



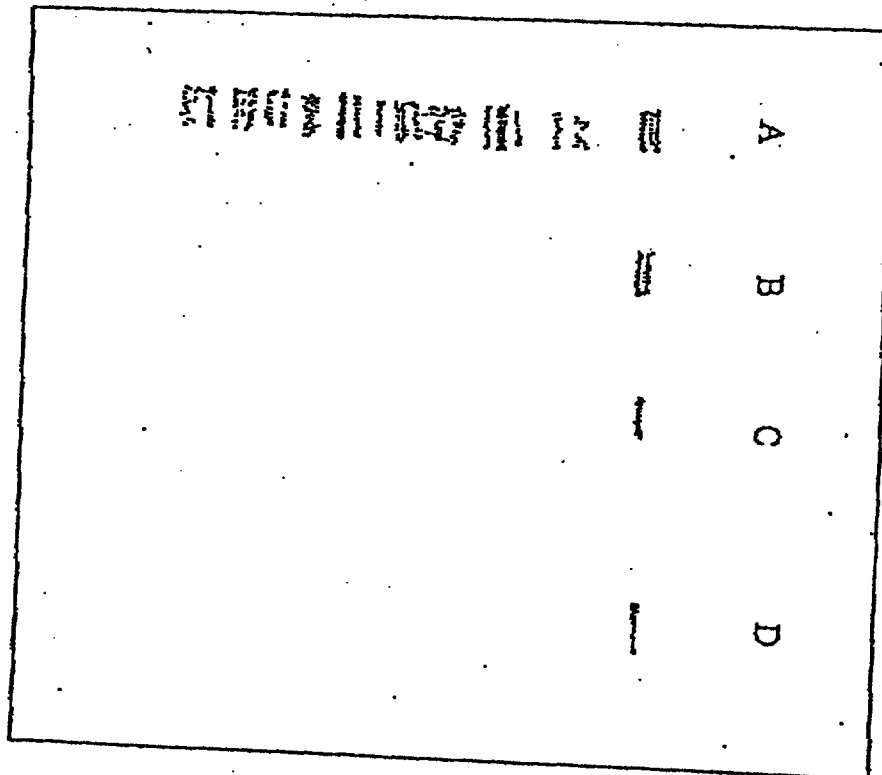


Figure 7

This Sheet Has Been Replaced



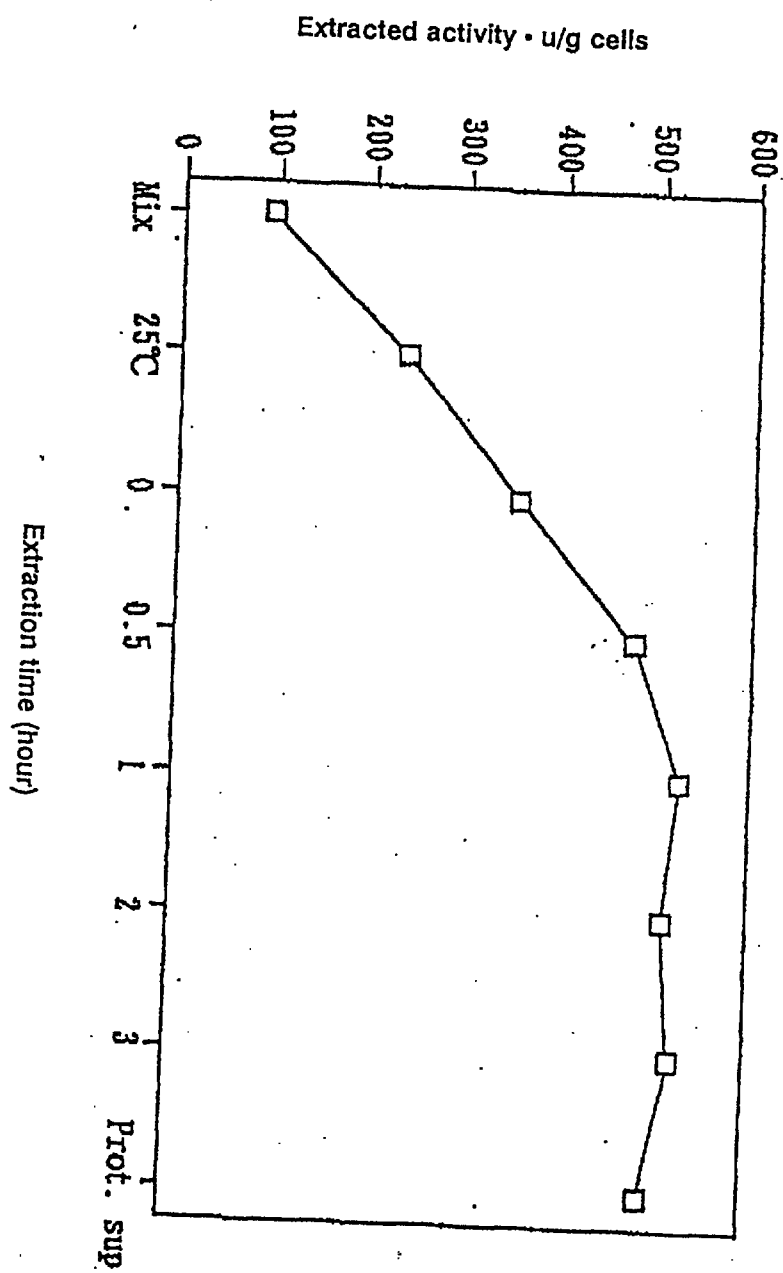


Figure 8

This Sheet Has Been Replaced



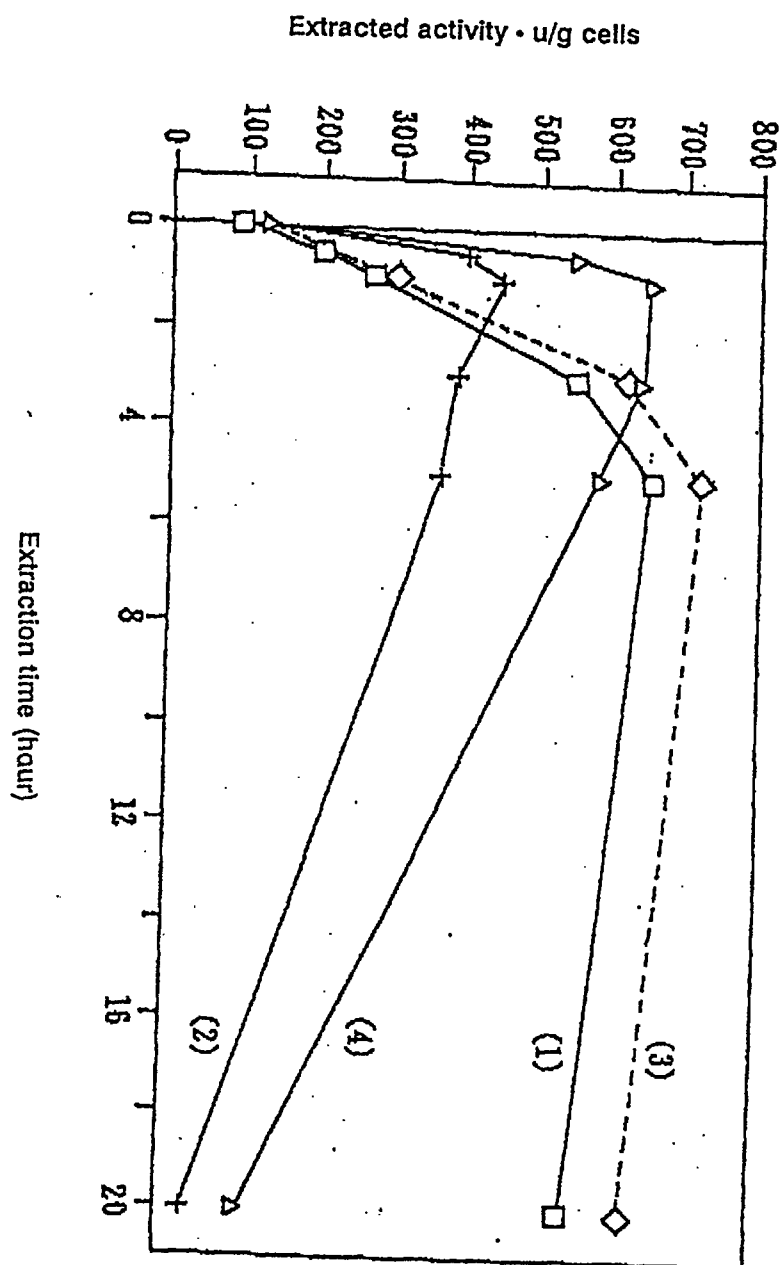


Figure 9

This Sheet Has Been Replaced



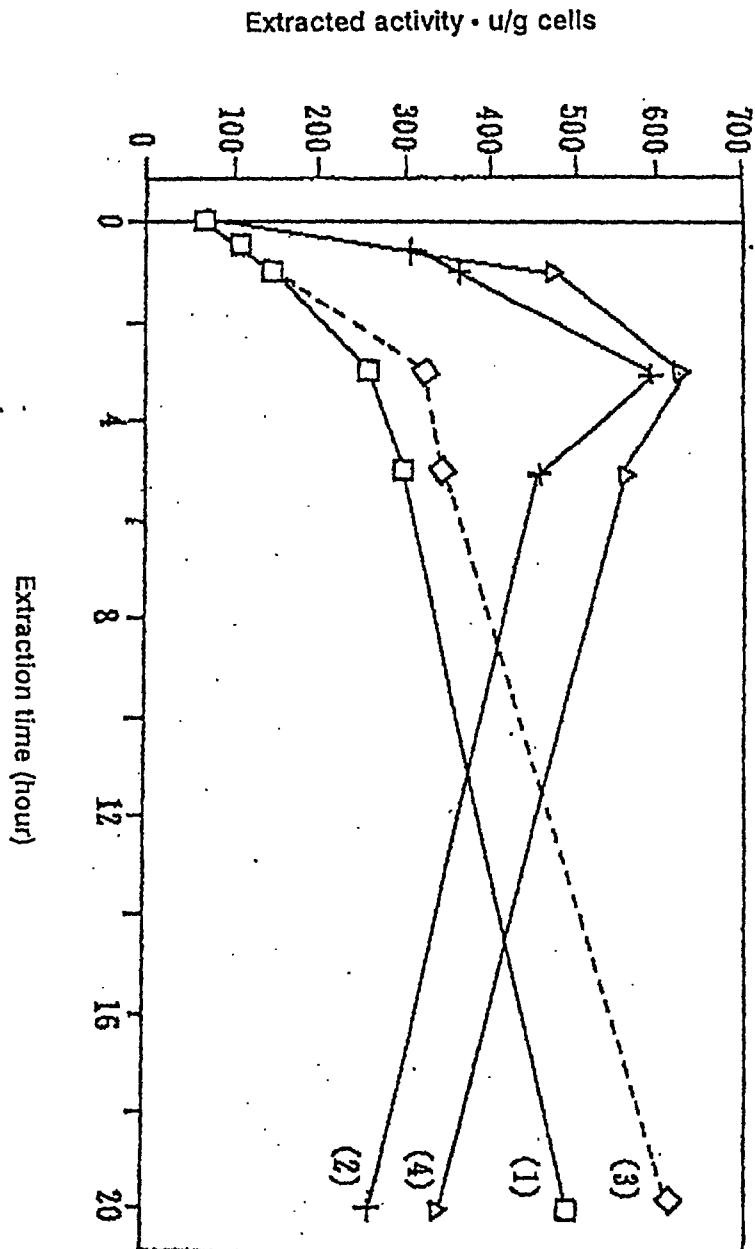


Figure 10

This Sheet Has Been Replaced



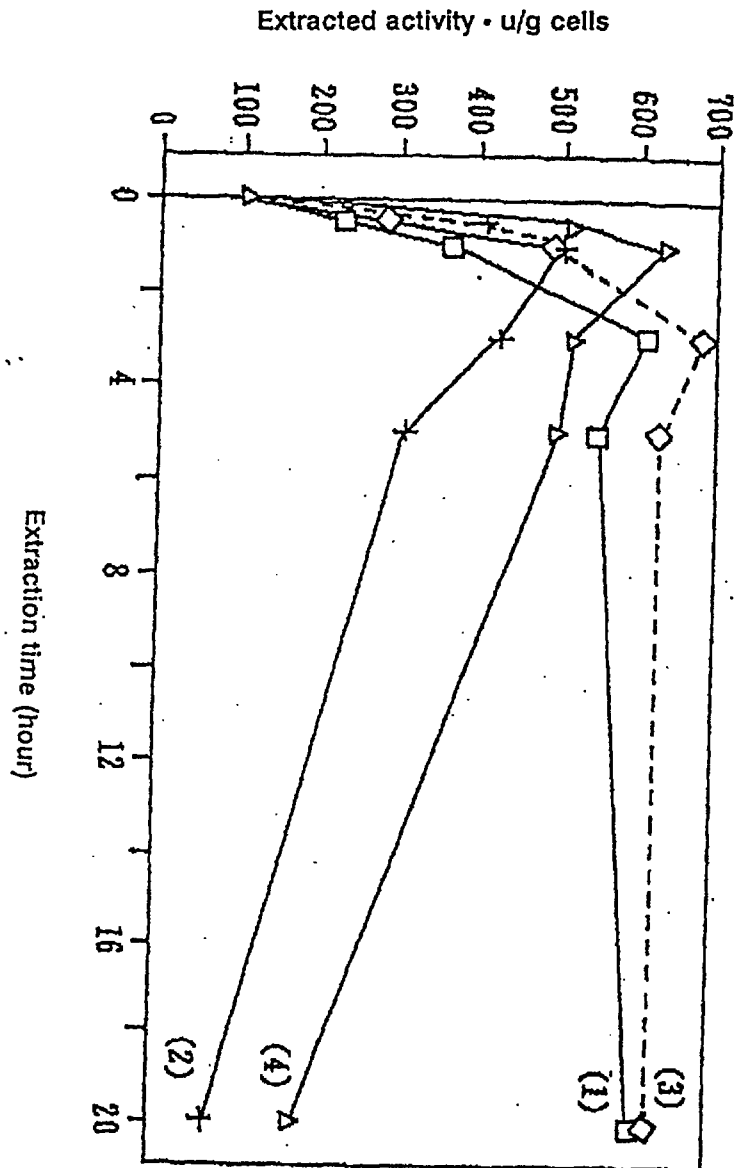


Figure 11

This Sheet Has Been Replaced



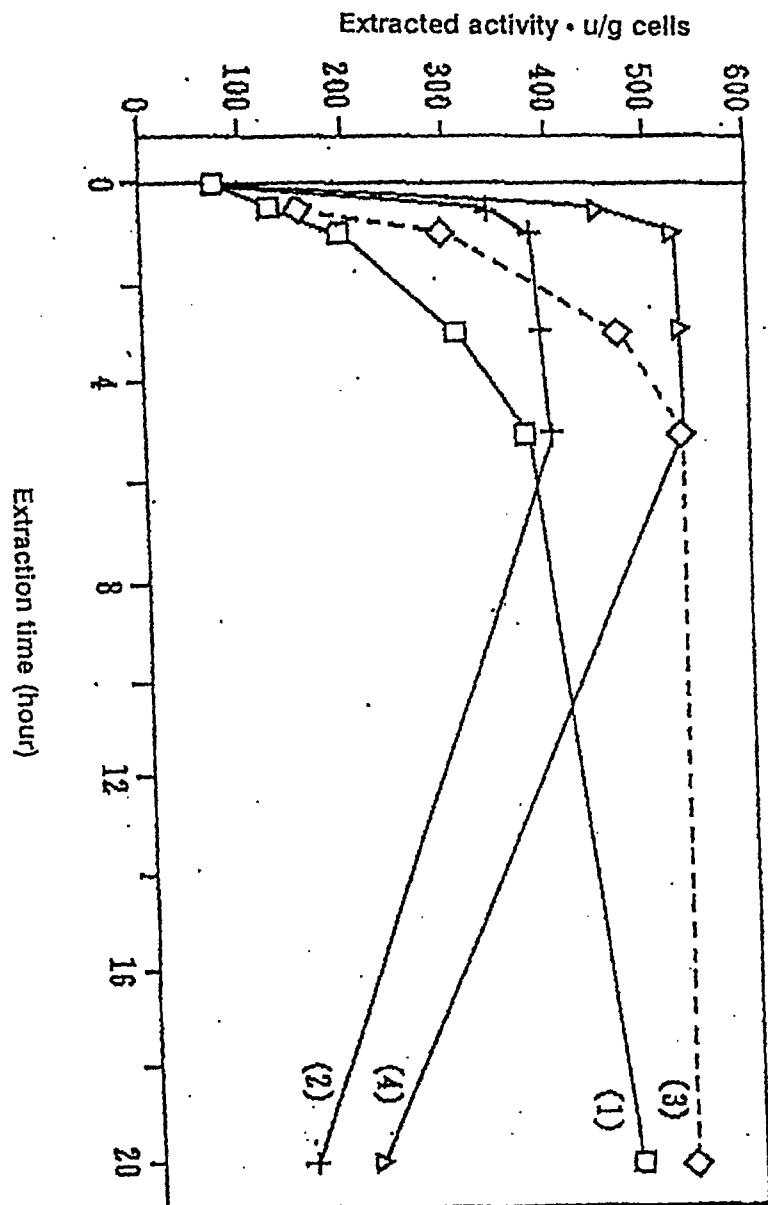


Figure 12

This Sheet Has Been Replaced



TITLE OF THE INVENTION

CHONDROITINASE, PROCESS FOR PREPARING THE SAME, AND
PHARMACEUTICAL COMPOSITION COMPRISING THE SAME

BACKGROUND OF THE INVENTION

Field of the Invention:

The present invention relates to a purified chondroitinase ABC and a crystallized chondroitinase ABC having an extremely high purity and excellent stability, a process for the preparation of the chondroitinase ABC and the chondroitinase ABC crystal, and a pharmaceutical composition comprising chondroitinase as an effective component.

Description of the Background Art:

Chondroitinase ABC [EC 4.2.2.4] is an enzyme degrading hyaluronic acid, chondroitin sulfate, chondroitin, dermatan sulfate, or the like into a mixture of an unsaturated disaccharide and oligosaccharide. The enzyme is known to be produced by bacteria such as *Proteus vulgaris*.

For the preparation of chondroitinase ABC, a process which comprises subjecting a disrupted bacterial cell suspension progressively to a streptomycin treatment, an ammonium sulfate fractionation, a DEAE cellulose chromatography, and a phosphocellulose chromatography (J. Biol. Chem., 243, (7), 1523-1535 (1968)), and a process which comprises loading a disrupted bacterial cell

✓	5, 11, 14, 18, 25, 26, 42	-	✓	1	58
✓	57	15	✓	24	1-5
			✓	412	412
✓	44	-	✓	44	-

suspension progressively to a DEAE cellulose chromatography, a hydroxyapatite chromatography, a zinc-immobilized agarose chromatography, and a gel permeation chromatography (Agric. Biol. Chem., 50, (4), 1057-1059 (1986); Japanese Patent Laid-open (kokai) No. 122588/1987), and the like are known.

On the other hand, the intervertebral disc dissolution method (Intradiscal therapy: chemonucleolysis) was developed for curing disc herniation which is identified as a cause of human lumbar pain. In this method, chymopapain which is a protease derived from papaya or a collagenase derived from bacteria is injected into the intervertebral disc antrum to remove the swelling capacity of the disc. Chymopapain is thus commercially sold in Europe and the United States as a drug under the trademark of Chymodiactin (Smith Laboratories) or Discase (Travenol).

However, the intradiscal therapy using said protease degrades not only the herniated disc, but also proteins in the surrounding tissues. This can be a cause of side effects such as neuroparalysis, allergy, and the like.

Mark R. Brown studied enzymes which can act on herniated disc with specificity and directed his attention to the degradation of proteoglycan which is a major herniated disc constituent. His study resulted in the intradiscal therapy using chondroitinase ABC or

This is the replacement sheet

21 FEB 1997

Date:

chondroitinase AC (USP 4,696,816).

In particular, the chondroitinase ABC produced by *Proteus vulgaris* is considered to be appropriate to medical and commercial applications because of its capability of selectively removing side chain of chondroitin sulfate or dermatan sulfate from proteoglycan, its inactivity toward keratan sulfate, heparin, and heparan sulfate, and its abundant productivity. Because of this, enzyme preparations having the chondroitinase ABC activity are prepared from culture products of *Proteus vulgaris* by aforementioned processes. These enzyme preparations, however, are not suitable for use as a drug for curing disc herniation, or as a high-purity reagent, because they have protease activity or endotoxin activity and contain nucleic acid. They are unstable as enzyme proteins (J. Biol. Chem., 243, (7), 1523-1535 (1968); GB Patent 1067253, Agric. Biol. Chem., 50, (4), 1057-1059 (1986); Japanese Patent Laid-open (kokai) Nos. 122588/1987 and 57180/1990).

Especially, the presence of impurities and instability are afraid to cause serious problems when the chondroitinase ABC is used as a drug.

SUMMARY OF THE INVENTION

The subject of the present invention is therefore to provide a novel, high-purity chondroitinase ABC and

This is the replacement sheet

Date: 21 FEB 1997

crystallized chondroitinase ABC not containing impurities, having a high specific activity and excellent stability, and useful as a drug, and a process for preparing the chondroitinase ABC and crystallized chondroitinase ABC at a high yield.

Another subject of the present invention is to provide a pharmaceutical composition comprising chondroitinase as an effective component.

In order to resolve these subject, the present inventors have undertaken studies on the purification of chondroitinase ABC and found that a process comprising extracting the enzyme from cells of a microorganism, removing nucleic acid from the enzyme-containing extract, and treating the extract by chromatography in which a weak cation exchange resin and a strong cation exchange resin are combined produces a purified chondroitinase ABC from which impurities such as endotoxin, nucleic acid, protease, and the like have been completely removed and which shows a single band in SDS-PAGE and a single peak in HPLC (GPC: gel permeation chromatography, cation exchange).

The chondroitinase ABC thus obtained was found to be crystallized into a chondroitinase ABC crystal which has a specific activity three times higher than that of chondroitinase ABC preparations obtained by a conventional method, maintains its activity during a long-term storage, and is highly useful as a drug. These

This is the replacement sheet

Date: 2015.05.10

findings have led to the completion of the present invention.

Accordingly, an object of the present invention is to provide a chondroitinase ABC with a high purity and high stability, of which the characteristics are discussed hereinafter.

Another object of the present invention is to provide a process for preparing the chondroitinase ABC with a high purity and high stability which comprises,

(i) a step of obtaining an enzyme-containing extract from cells of microorganism producing chondroitinase ABC (step 1),

(ii) a step of removing nucleic acid from the enzyme-containing extract (step 2), and

(iii) a step of chromatographic treatment, which comprises,

(a) absorbing the chondroitinase ABC by a chromatographic treatment of said enzyme-containing extract using a weak cation exchange resin, eluting the absorbed enzyme, absorbing the enzyme in the eluate, and eluting the absorbed enzyme by chromatography using a strong cation exchange resin (step 3-1), or

(b) absorbing the chondroitinase ABC by a chromatographic treatment of said enzyme-containing extract using a strong cation exchange resin, eluting the



absorbed enzyme, absorbing the enzyme in the eluate, and eluting the absorbed enzyme by chromatography using a weak cation exchange resin (step 3-2).

In a preferred embodiment of the present invention, said extract of chondroitinase ABC is obtained by a method comprising adding a buffer solution with a pH in the neighborhood of neutral to wet cells to produce a cell suspension and subjecting the suspension to a physical treatment to pulverize the cells; or by a method comprising adding a surfactant solution with a pH in the neighborhood of neutral to wet cells to produce a cell suspension and stirring the suspension.

Said two-step chromatography by the combination of weak and strong cation exchange resins after removal of nucleic acid from the cell extract containing chondroitinase ABC produces a high-purity chondroitinase ABC which is purer and more stable than conventional chondroitinase ABC preparations and having a specific activity more than three times higher than that of chondroitinase ABC preparations obtained by a conventional method.

A still another object of the present invention is to provide a crystallized chondroitinase ABC having a needle-like or prismatic shape and the characteristics of said purified chondroitinase ABC, which is prepared by crystallizing said purified chondroitinase ABC in a



polyether having hydroxyl groups at both ends (e.g., polyethylene glycol, polypropylene glycol).

Such a 'chondroitinase ABC and crystal thereof are highly homogeneous, has a stable quality and high specific activity, and exhibits excellent storage stability (e.g., its activity hardly decreases when allowed to stand for one month at about 25 to 40°C).

A further object of the present invention is to provide compositions containing a chondroitinase.

Specifically, the present invention provides a composition comprising a chondroitinase and serum albumin or gelatin.

The present invention further provides a composition comprising a chondroitinase and a nonionic surfactant.

A still further object of the present invention is to provide a pharmaceutical composition for curing intervertebral disc displacement comprising a chondroitinase.

Not only the above-mentioned purified chondroitinase ABC, but also conventionally known chondroitinase ABC or chondroitinase AC can be used for these compositions.

Such compositions provide a solution which prevents absorption of chondroitinase to the wall of containers, and further prevents insoluble matters from being produced by mechanical stress, thus maintaining a high

This is the replacement sheet

Date: 21 SEP 1997

activity and useful as a drug.

Other and further objects, features and advantages of the present invention will appear more fully from the following description.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a microscopic photograph of the chondroitinase ABC crystal of the present invention.

Figure 2 shows a relationship between the activity and the reactive pH of the chondroitinase ABC of the present invention.

Figure 3 shows relationships between pH and the residual activity of chondroitinase ABC of the present invention, when the enzyme was allowed to stand at 25°C for 24 hours in various buffer solutions at a certain pH, wherein the line connected by open circles shows the residual activity when the enzyme was kept in a acetate buffer solution; the dotted line connected by crosses, a Tris-acetic acid buffer solution; the dotted line connected by triangles, a Tris-HCl buffer solution; and the line connected by solid circles, a glycine buffer solution.

Figure 4 shows a relationship between the residual and the reactive temperature of the chondroitinase ABC of the present invention.

Figure 5 shows a relationship between the residual activity of the chondroitinase ABC of the present invention and temperatures when the enzyme was kept in

This is the replacement sheet

Date 21 FEB 1997

different temperatures for one hour.

Figure 6 shows a chromatogram when the chondroitinase ABC of the present invention was subjected to gel permeation by HPLC.

Figure 7 shows SDS-PAGE bands in different steps of the process for the purification of the chondroitinase ABC in Example 1, wherein band A is a band exhibited by the protamine treatment supernatant; band B, the CM-Sepharose treatment liquid; band C, the S-Sepharose treatment liquid (unreduced); and band D, the S-Sepharose treatment liquid (reduced).

Figure 8 shows a relationship between the extraction time of the chondroitinase ABC from bacterial cells and the activity of the chondroitinase ABC in Example 3.

Figure 9 shows a relationship between the time required for the extraction of bacterial cells using Triton X-100-containing buffer solutions with different concentrations and the activity of the chondroitinase ABC in Example 4, wherein curve 1 indicates the extraction using a buffer solution with a surfactant concentration of 2% at 25°C; curve 2, a buffer solution with a surfactant concentration of 2% at 37°C; curve 3, a buffer solution with a surfactant concentration of 5% at 25°C; and curve 4, a buffer solution with a surfactant concentration of 5% at 37°C.

Figure 10 shows relationships between the time required for the extraction of bacterial cells using Brij-35-containing buffer solutions with different concentrations and the activity of the chondroitinase ABC in Example 4, wherein curve 1 indicates the extraction using a buffer solution with a surfactant concentration of 2% at 25°C; curve 2, a buffer solution with a surfactant concentration of 2% at 37°C; curve 3, a buffer solution with a surfactant concentration of 5% at 25°C; and curve 4, a buffer solution with a surfactant concentration of 5% at 37°C.

Figure 11 shows relationships between the time required for the extraction of bacterial cells using Nonidet P-40-containing buffer solutions with different concentrations and the activity of the chondroitinase ABC in Example 4, wherein curve 1 indicates the extraction using a buffer solution with a surfactant concentration of 2% at 25°C; curve 2, a buffer solution with a surfactant concentration of 2% at 37°C; curve 3, a buffer solution with a surfactant concentration of 5% at 25°C; and curve 4, a buffer solution with a surfactant concentration of 5% at 37°C.

Figure 12 shows relationships between the time required for the extraction of bacterial cells using POELE-containing buffer solutions with different concentrations and the activity of the chondroitinase ABC

This is the replacement sheet

Date: 7-1-66

in Example 4, wherein curve 1 indicates the extraction using a buffer solution with a surfactant concentration of 2% at 25°C; curve 2, a buffer solution with a surfactant concentration of 2% at 37°C; curve 3, a buffer solution with a surfactant concentration of 5% at 25°C; and curve 4, a buffer solution with a surfactant concentration of 5% at 37°C.

DETAILED DESCRIPTION OF THE INVENTION
AND PREFERRED EMBODIMENTS

Processes for preparing the purified chondroitinase ABC and the chondroitinase ABC crystal of the present invention are illustrated in detail.

Any cells of microorganisms conventionally known to produce chondroitinase ABC, for example microorganisms belonging to *Proteus vulgaris* or the like, can be used for the production of the chondroitinase ABC of the present invention. A specific example of such a microorganism is *Proteus vulgaris* NCTC 4636 (ATCC 6896, IFO 3988).

The microorganisms can be cultured by a conventional method (e.g., J. Biol. Chem., 243, (7), 1523-1535 (1968); Japanese Patent Laid-open (kokai) Nos. 122588/1987 or 57180/1990). Wet cells are collected from the culture and suspended into a buffer solution with a pH in the neighborhood of neutral to extract enzyme from the



suspension. A phosphate buffer solution, Tris-HCl buffer solution, acetate buffer solution, or the like with a pH of 6.0 to 8.0 and a concentration of 1 to 100 mM is normally used as the buffer solution with a pH in the neighborhood of neutral. Cells are pulverized by a bead mill procedure (using DYNOMILL or others) to extract an enzyme solution containing chondroitinase ABC, protease, other enzymes, nucleic acid, proteins, and the like.

The efficiency of the extraction of chondroitinase ABC from cells can be promoted even more by using a surfactant solution, used as a buffer solution to which a surfactant is added.

Any surfactants which can promote the enzyme-containing extraction efficiency can be used in the present invention. Nonionic surfactants are preferred as the surfactants.

Nonionic surfactants which can be used include polyoxyethylene alkyl ethers, polyoxyethylene p-t-octylphenyl ethers, polysorbate, and the like. Emulgen-type surfactants, Liponox-type surfactants, Brij-type surfactants, and the like are given as specific examples of polyoxyethylene alkyl ethers. Commercially available surfactants among these are Emulgen 120, Emulgen 109P, Liponox DCH, Brij 35, 78, 76, 96, 56, 58, 98, Nikkol BL-9EX, BL-21, BL-25, and the like. Given as specific examples of polyoxyethylene p-t-octylphenyl ethers are

Triton-type surfactants, Nonidet P40-type surfactants, Igepal/CA-type surfactants, Polytergent G, Neutronyx-type surfactants, Conco-type surfactants, and the like. Among these types of surfactants, Triton X-100, X-45, X-114, X-102, X-165, X-305, X-405, Nonidet P-40, Igepal CA-630, Neutronyx 605, Conco NIX-100, and the like are commercially available. Tween-type surfactants, Emasol-type surfactants, Sorbester-type surfactants, Crill-type surfactants, and the like are given as specific examples of polysorbates. Sorbitan mono-9-octadecanoate poly(oxy-1,2-ethanediyl) derivatives, commercially available as Tween 80, are preferred as polysorbate. Other examples of commercially available polysorbates are Tween 20, 40, 60, Emasol 4115, 4130, and the like.

Of the above surfactants, especially preferred are polyoxyethylene alkyl ether (e.g., polyoxyethylene lauryl ether, polidocanol; hereinafter referred to as "POELE"), and the like. The use of these surfactants not only promotes the enzyme-containing extraction efficiency, but also produces an enzyme-containing extract containing a chondroitinase ABC with less content of protease, concomitant protein and nucleic acid than other extraction method.

The enzyme-containing extract thus obtained is subjected to chromatography using a weak cation exchange resin or a strong cation exchange resin, and then a

This is the replacement sheet

Date: 2002.02.03

chondroitinase ABC with an extremely high activity, which exhibits a single band in electrophoresis, can be produced.

No protease activity is detected in such a chondroitinase ABC. Its endotoxin content is so small that there is no problem to use it as a drug component.

For the extraction, the cultured wet cells are added to a buffer solution containing 2 to 7% of said surfactants to produce a cell suspension. The cell suspension is warmed to the temperature range of 15 to 45°C, preferably about 37°C, stirred for about 1 to 10 hours, preferably about 2 to 6 hours, and cooled to room temperature, to separate an extract from a cell residue by a separation means such as centrifuge or the like. The extract thus obtained, which contains chondroitinase ABC, as a major component, other enzymes, proteins and nucleic acid, is transferred to the purification step.

In the purification step, proteins, nucleic acid, and the like are removed from the cell extract solution. Any conventional methods are applicable to the removal of proteins and nucleic acid. When the use of the enzyme as a drug component is taken into account, an especially preferred method to remove nucleic acid is adding protamine sulfate.

The treatment using protamine is carried out by

This is the replacement sheet

Date: 21 FEB 1997

adding 3 to 7% protamine sulfate aqueous solution to the cell extract to a final concentration of about 0.25 to 1% and stirring the mixture at about from 4°C to room temperature for 10 to 30 minutes to produce precipitate of nucleic acid and the like. The precipitate is then separated and removed by centrifuge or the like.

The supernatant thus obtained, which contains chondroitinase ABC, protease, and other enzymes, is then chromatographically prepared by using a cation exchange resin.

In the preparation of the purified chondroitinase ABC, the purification is performed by the chromatography treatment using a combination of a weak cation exchange resin and a strong cation exchange resin.

A cation exchange resin having a carboxyalkyl group, e.g., carboxymethyl group, as an exchange group is exemplified as the weak cation exchange resin used here. A polysaccharide derivative (an agarose derivative, a crosslinked dextran derivative, etc.) having a carboxymethyl group as an exchange group is given as a specific example. Commercially available examples of such cation exchange resins are CM-Sepharose, CM-Sephadex, (trademarks, products of Pharmacia), and the like.

A cation exchange resin having a sulfoalkyl group as

an exchange group is exemplified as the strong cation exchange resin used here. A polysaccharide derivative (an agarose derivative, a crosslinked dextran derivative, etc.) having a sulfoethyl group, a sulfopropyl group, or the like as an exchange group is given as a specific example. Commercially available examples of such strong cation exchange resins are S-Sepharose, SP-Sepharose (trademark, products of Pharmacia), SP-Sephadex (trademark, a product of Pharmacia), SP-Toyopearl (trademark, a Tosoh Co.), and the like.

One example of the chromatography using these two types of cation exchange resins in combination is as follows.

The first chromatography is carried out by equilibrating the weak cation exchange resin with the same buffer solution (pH 6.5 to 7.5) used in the extraction of cells (e.g., 1 to 50 mM phosphate buffer solution, Tris-HCl buffer solution, acetate buffer solution, etc.), contacting said supernatant containing the enzyme with the cation exchange resin to absorb the enzyme, and washing the cation exchange resin, optionally using a salt solution (e.g., 20 to 25 mM NaCl solution) and/or the above-mentioned surfactant solution (e.g., 0.5% POELE solution). An eluant prepared by dissolving sodium chloride into said buffer solution at a concentration of about 0.1 M is contacted with said resin



to elute fractions having an activity of the enzyme. Either gradient elution or stepwise elution can be used as a method of the elution. The chromatography treatment can be carried out either by a column method or a batch method.

The fractions thus obtained is then contacted with a strong cation exchange resin which has been equilibrated with the same buffer solution to absorb chondroitinase ABC. After washing the cation exchange resin, optionally using a salt solution (e.g., 20 to 50 mM NaCl solution) and/or water, the chondroitinase ABC is isolated by gradient elution using the same type of buffer solution (e.g., phosphate buffer solution, Tris-HCl buffer solution, acetate buffer solution, etc.), but containing NaCl with a concentration gradient of 0 to 0.5 M, preferably about 25 to 350 mM. This chromatography treatment is preferably carried out by the column method.

It is possible to reversibly perform the above chromatography using the two types of cation exchange resins.

When cells are extracted with a buffer solution containing a surfactant, the extract contains only very small amount of impurities. The enzyme, in this case, can be purified by a simple procedure, e.g., without the treatment of removing nucleic acid from the extract such



as protamine treatment, only by passing the extract through a weak cation exchange resin (e.g, CM-Sepharose) column to absorb chondroitinase ABC, washing the column, and eluting the enzyme with a gradient method.

The purified enzyme solution obtained by the chromatography may be served as a drug, a reagent, or the like, as is, after concentration and desalting. Alternatively, the concentrated and desalted enzyme solution may be made into powder by a common drying method (e.g., lyophilization) under conditions which do not inactivate or denature the enzyme.

In addition, the above purified enzyme solution may be blended and contacted with polyether having hydroxy groups at both ends (e.g., polyethylene glycol, polypropylene glycol, etc.) to crystallize the chondroitinase ABC. The crystals are rhombic or monoclinic system needle-like crystals, exhibiting crystal parameters shown in Examples hereinafter.

One example of the crystallizing procedure is as follows. Polyethylene glycol with an appropriate molecular weight, such as MW of 4,000, 6,000, or the like, is added to the enzyme solution. The solution, being adjusted to the concentration of the enzyme 250 to 500 U/ml and the concentration of polyethylene glycol 5 to 20%, preferably 10 to 15%, is allowed to stand at a temperature from 4°C to room temperature until the



crystal of the enzyme grows up.

Purified chondroitinase ABC thus obtained does not contain impurities such as endotoxin, nucleic acid, protease, other proteins, and the like, shows a single band in SDS-PAGE and a single peak in HPLC (GPC, cationic exchanger), and has a specific activity three times higher than that of chondroitinase ABC obtained by a conventional method. In addition, according to the process of the present invention, in which procedures such as the ammonium sulfate fractionation, the concentration/desalting, and the like are not required in the course of the production as in the conventional processes, the time for the manufacture of the chondroitinase ABC can be shortened, the yield is promoted, and the manufacturing cost can be reduced. Furthermore, the process of the present invention can be applied with these advantages regardless of the amount of the chondroitinase ABC to be prepared.

Chondroitinase ABC crystal produced by the crystallization method mentioned above is needle-like or prismatic in shape (see Figure 1), homogeneous, and stable in its quality. It has also a high specific activity and excellent storage stability.

The characteristics of the chondroitinase ABC obtained by the process of the present invention illustrated above are as follows.

This is the replacement sheet

Date: 2007.11.11

(1) Actions

20

Act on hyaluronic acid, chondroitin sulfate, chondroitin, and dermatan sulfate, producing a small amount of a large molecular weight unsaturated oligosaccharide in an early stage of the reaction and, ultimately, a mixture of unsaturated disaccharide (Δ^4 -glucuronyl-N-acetylhexosamine and its 4- or 6-sulfate) and oligosaccharide.

(2) Optimum pH and stable pH

Optimum pH is 8.0 to 8.2, when chondroitin sulfate C is a substrate in a Tris-HCl buffer solution (Figure 2). When allowed to stand at pH 5 to 9 at 25°C for 24 hours, the enzyme exhibits about 80% or more of residual activity (Figure 3).

(3) Assay of enzyme activity

The measurement is based on the production of unsaturated disaccharides exhibiting a remarkable absorbance of the light in the ultraviolet region by an enzymatic reaction. Specifically, the enzyme reaction is carried out in an enzyme reaction solution containing the enzyme, 1.2 mg of chondroitin sulfate C (substrate), 50 mM Tris-HCl buffer solution (pH 8 to 8.5) containing 50 mM sodium acetate, and 10 μ g of casein at 37°C for 20 minutes. The reaction is terminated with the addition of 0.05 M HCl (pH 1.8). The absorbance at 232 nm is then measured. Separately, a heat denatured

This is the replacement sheet

Date. 21 FEB 1997

enzyme solution, as a control, is kept in a substrate solution with the same composition as above and treated in the same manner as above to measure the absorbance at 232 nm. The amount of unsaturated disaccharides is calculated from the increase in the absorbance of the sample over the control. In the calculation, the millimole molecular extinction coefficient of 2-acetamido-2-deoxy-3-O-(β -D-glucopyranosyluronic acid)-6-O-sulfo-D-galactose was assumed to be 5.5. As a result, one unit (U) of the enzyme is defined to be an amount of the enzyme catalyzing a reaction releasing 1 micromol of unsaturated disaccharides in one minute under the above-mentioned reaction conditions.

(4) Optimum temperature of reaction and temperature stability

The optimum temperature of reaction is 37°C, and the enzyme exhibits about 90% or more activity at 30 to 37°C (Figure 4). The enzyme was stable between 2°C and 30°C and inactivated at 50°C, when it was kept at different temperatures in a Tris-HCl buffer solution (pH 7.0) for 1 hour (Figure 5).

(5) Inhibition

The activity is inhibited by zinc ion (Zn^{2+}), nickel ion (Ni^{2+}), iron ion (Fe^{3+}), and copper ion (Cu^{2+}) as shown in Table 1.

TABLE 1

Compound	Concentration (mM)	Relative activity (%)
Not added	-	100
ZnCl ₂	2	1.2
CuCl ₂ ·2H ₂ O	2	1.2
NiCl ₂ ·6H ₂ O	2	4.2
FeCl ₃ ·6H ₂ O	0.2	5

(6) Molecular weight

Exhibits a single band by sodium dodecyl sulfate-polyacrylamide gel electrophoresis (SDS-PAGE). The molecular weight is about 100,000 dalton in both reduced and unreduced states. The molecular weight measured by the gel permeation chromatography (HPLC) was about 100,000 dalton (See Figure 6; the conditions are discussed below).

(7) Isoelectric point

Isoelectric point was about 8.2 and 8.5 (Phast Gel IEF pH 3 to 9 and a pI calibration kit 3-10, as a standard, were used in Phast System; all reagents and apparatus used were made by Pharmacia).

(8) Amino acid analysis

Shown in Table 2.

This is the replacement sheet

Date: 11-18-80

TABLE 2

Amino acid	Number of residue per molecule
Asp	106
Thr	51
Ser	63
Glu	87
Gly	53
Ala	50
Val	37
Met	16
Ile	45
Leu	76
Tyr	32
Phe	34
Lys	54
His	18
Arg	28
Pro	34

The above analysis was carried out by hydrolyzing chondroitinase ABC in 6M hydrochloric acid under reduced pressure at 110°C for 24 hours. Three samples were analyzed and the average values were given in Table 2. The calculation was made taking the total molecular weight as 100,000. Trp and Cys were not measured.

This is a replacement sheet

Date: 21 FEB 1997

(9) Terminal amino acid

The N-terminal amino acid residue identified by the Edman degradation analysis ("Biochemistry Experiments No. 1, Protein chemistry II, Determination of primary structure", 132-142, August 28, 1976, published by Tokyo Kagaku Dojin) was Alanine. The N-terminal amino acid sequence was Ala-Thr-X-Asn-Pro-Ala-Phe-Asp-Pro-, wherein X means undetermined.

The C-terminal amino acid sequence identified by the carboxy peptidase method ("Biochemistry Experiments No. 1, Protein chemistry II, Determination of primary structure", 203-211) was -Ser-Leu-Pro.

The terminal amino acid sequence of the chondroitinase ABC of the present invention is thus proven to be as follows.

Ala-Thr-X-Asn-Pro-Ala-Phe-Asp-Pro-----Ser-Leu-Pro,
wherein X is undetermined.

(10) Storage stability

The enzyme is stable for at least three months at room temperature either in a solution in phosphate buffer (pH 6 to 8) or under a dry condition.

(11) Specific activity

Protein content was measured by Lowry method using bovine serum albumin as a standard. The specific

This is a reproduction of the original document.

2 1 FEB 1997

activity is at least 300 U/mg of protein.

(12) Others

The enzyme exhibits a single peak in both cation exchange HPLC and gel permeation (GPC) HPLC.

The conditions and the results of the gel permeation chromatography were as follows.

Conditions

Column: TKS G3000SW_{XL} (a product of Tosoh Co.)

Eluent: 0.1 M phosphate buffer solution (pH 7.0)

containing 0.2 M NaCl

Elution rate: 0.5 ml/minute

Processing temperature: 35°C

Detection wavelength: 280 nm

Amount charged: 20 µl

Molecular weight marker:

Cytochrome C (12.4 kilo dalton)

Adenylate kinase (32 kilo dalton)

Enolase (67 kilo dalton)

Lactate dehydrogenase (142 kilo dalton)

Glutamate dehydrogenase (290 kilo dalton)

(Enzymes are all manufactured by Oriental Yeast
Manufacturing Co. Ltd.)

Results

The chondroitinase ABC of the present invention was eluted as a single peak at a retention time of 18.43 minutes (Figure 6). The molecular weight of the enzyme

This is the replacement sheet

Date: 11.11.87

was determined to be about 100,000 dalton based on the comparison of the retention time and the above molecular weight markers.

It did not substantially contain endotoxin. The DNA and protease contents were below the detection limit, while a commercial chondroitinase ABC (Seikagaku Corporation, Catalog No. 100332) contained DNA amounting 5,000 times of the detection limit and protease 200 times.

In the comparison of the chondroitinase ABC of the present invention and Chondroitinase ABC protease-free (Seikagaku Corporation, Catalog No. 100332) which is known to have the highest purity among currently known chondroitinase ABCs, the former has a molecular weight of about 100,000 dalton in both the SDS-PAGE and HPLC (GPC), while the latter has a molecular weight of about 80,000 dalton in the SDS-PAGE and about 120,000 to 145,000 dalton in the gel filtration. This is a great difference between the two. In addition, while the former has a specific activity of 300 U/mg protein or more, the latter has a specific activity of about 110 U/mg protein. With respect to the storage stability, while the former is stable at room temperature for at least three months, the latter is claimed to be stable at -70°C for at least three months. This is also a significant difference.

Furthermore, the former chondroitinase ABC exhibits a single band in SDS-PAGE and a single peak in HPLC (GPC) and can be crystallized, and thus its terminal amino acid can be determined and its isoelectric point can be measured, whereas the latter is not an enzyme which can be identified as a substance, and, therefore, it is impossible to identify its terminal amino acid and to measure an isoelectric point.

The compositions and the drugs of the present invention is now discussed.

First, illustrating the composition and the drug comprising chondroitinase and serum albumin or gelatin, such a composition can be prepared by providing an aqueous solution containing additives mentioned below and having an adjusted pH; mixing this solution with purified chondroitinase having a specific activity of, for example, 300 U/mg or more, to produce an aqueous solution containing 5 U/mL or more, preferably 10 to 1,000 U/mL, of the purified chondroitinase; and optionally subjecting the solution to filtration to sterilize to make a liquid composition. This liquid composition may further be processed into a dry composition, preferably a lyophilized composition, by a drying treatment under unheated conditions such as lyophilization or the like. Alternatively, the liquid composition may be frozen at -20°C to -80°C .

Essential additives mixed with purified chondroitinase in the composition of the present invention are proteins such as serum albumin or gelatin. These may be used together.

Serum albumin of mammals, e.g., human, cattle, horse, swine, sheep, goat, etc., are given as examples. Human serum albumin (HSA) which is applicable to parenteral administrations is preferred, when the composition is used as injection preparation for human. For example, human serum albumin prepared from plasma of healthy persons as a raw material and fractionated and purified by the Cohn's ethanol fractionation method can be used. Especially preferred is serum albumin treated with heat, preferably at about 60°C for about 10 hours, to deactivate hepatitis virus and the like. HSA may contain sodium N-acetyltryptophan and/or sodium caprylate added thereto as stabilizers.

As example of gelatin, gelatin derived from animals such as cattle or swine can be given. Specifically, gelatin used here is prepared by appropriately treating collagen obtained from skin, bone, and the like of animals to solubilize. Such gelatins include acid treated gelatin (A-type) which has been treated with a mineral acid (pH 1 to 3, e.g., hydrochloric acid, sulfuric acid, sulfurous acid, phosphoric acid, etc.) and

This is the replacement sheet

Date: 2-1-1970

having an isoelectric point of 7.0 to 9.0, and alkali treated gelatin (B-type) which has been treated with an alkali (e.g., lime, etc.) and having an isoelectric point of 4.5 to 5.0. The acid treated gelatin is more preferred as gelatin used in the present invention. As examples of the acid treated gelatin, given are commercially available Nippi high grade gelatin (Type A) and the like.

The composition of the present invention is normally adjusted to pH 5 to 9, preferably pH 6 to 8, when it is a solution. For this purpose, it usually contains a buffer agent which can maintain the pH within these ranges. There are no specific limitations as to the types of buffer agents used in the present invention, so long as the same is physiologically acceptable. Examples of such buffer agents include those containing one or more compounds selected from the group consisting of hydrochloric acid, sodium hydroxide, sodium carbonate, sodium hydrogen carbonate, phosphoric acid, potassium dihydrogenphosphate, dipotassium hydrogenphosphate, sodium dihydrogenphosphate, disodium hydrogenphosphate, aminoacetic acid, sodium benzoate, citric acid, sodium citrate, acetic acid, sodium acetate, tartaric acid, sodium tartarate, lactic acid, sodium lactate, ethanolamine, arginine, and ethylenediamine. Especially preferred is a phosphate buffer. If pH is smaller than 5

This is the tenth and final sheet

Date: 21 FEB 1997

or greater than 9, chondroitinase may be inactivated or insoluble matters may be produced in the solution.

Although an amount of 0.001 time or more by weight of such added proteins for the amount of the protein of chondroitinase exhibits a recognizable effect, a preferable amount is 0.01 to 500 times by weight, and particularly 0.05 to 100 times by weight. Even though an amount exceeding 500 times by weight may bring about the effect of the present invention, the enzyme activity per unit weight is reduced in such a large amount. The concentration of the buffer agent in the composition is 1 to 100 mM, and preferably 10 to 50 mM.

In addition to these additives, the composition of the present invention may contain additives conventionally added to pharmaceutical compositions, such as isotonizing agents, excipients, preservatives, soothing agents, and the like. For example, there are no restrictions as to excipients so long as they are commonly used for injection preparations, with preferred examples being creatinine, lactose, mannitol, purified sucrose, xylose, and the like.

The composition of the present invention is mainly used as injection preparations or a raw material of injection preparations containing chondroitinase as an effective component. Solution compositions are filled in

Printed at the National Center for Human Genome Research

21 FEB 1997

containers such as ampules or vials, and distributed or stored, and served as injection preparations as are. It is possible to dry or freeze the solution composition in suitable containers for distribution and storing. Such a dry or frozen composition is dissolved with distilled water for injection, physiological saline, or the like, or liquefied before administration. These injection preparations can be used as an agent containing chondroitinase as an effective component for curing disc herniation. Such a curing agent can be used for the intervertebral disc dissolution method wherein herniated disc is dissolved by injecting it into intervertebral disc space of the patients. Although a dose cannot be generically specified and varies depending on the symptoms, age, and the like, normally an amount of about 10 to 300 U per dose is used in the case of chondroitinase ABC.

Illustrating now the composition and the drug of the present invention comprising chondroitinase and a nonionic surfactant, the additives to be mixed with chondroitinase in such a composition is a nonionic surfactant and a buffer agent. Preferred nonionic surfactants which can be added include polyoxyethylene sorbitan fatty acid esters (polysorbate), polyoxyethylene hydrogenated castor oil, sucrose fatty acid esters, polyoxyethylene polyoxypropylene glycol, and the like.

This is the replacement sheet

Date: 21 FEB 1997

As examples of polyoxyethylene sorbitan fatty acid esters, polyoxyethylene sorbitan (the polymerization degree = about 20) monolaurate, monopalmitate, monooleate, monostearate, trioleate, and the like are given. As commercial products, Polysorbate 80 (Tween 80) (polyoxyethylene (20) sorbitan monooleate), Polysorbate 60 (polyoxyethylene(20)sorbitan monostearate), Polysorbate 40, Tween 21, 81, 65, 85, and the like are named. As examples of polyoxyethylene hydrogenated castor oil, given are commercially available HCO-10, HCO-50, HCO-60, and the like. As sucrose fatty acid esters, commercially available DK ester F-160 and the like are exemplified. Pluronic F-68 and the like are given as examples of commercially available polyoxyethylene polyoxypropylene glycol.

As buffer agents, any physiologically acceptable buffer agents can be used. The aforementioned buffer agents can be used for this type of composition as well, with a phosphate buffer, e.g., a sodium phosphate buffer solution and a potassium phosphate buffer being particularly preferred. A liquid pharmaceutical composition of this type is adjusted to a pH region of 5 to 9, and preferably 6 to 8, by the addition of a buffer solution. When the pH is smaller than 5 or greater than 9, the chondroitinase may be deactivated or insoluble

This is a continuation of serial

Date: 21 FEB 1967

matters may be formed in the solution.

Regarding the amount of these additives to be incorporated, although an amount of 0.06 time or more by weight of the nonionic surfactant for the amount of chondroitinase exhibit the recognizable effect, a preferable amount is 0.6 to 300 times. The concentration of the buffer agent in the solution composition is 1 mM or more, and preferably 10 to 50 mM.

This type of composition may be processed into a final product form after the further addition of the aforementioned additives, such as isotonizing agents, excipients, preservatives, soothing agents, and the like. The preparation thus obtained can be used as a curing agent for intervertebral disc displacement in the same manner as described above, and can provide a solution which prevents adsorption of chondroitinase to the wall of containers and formation of insoluble matters from being produced by mechanical stress.

Summarizing the effects of the present invention, since the purified chondroitinase ABC of the present invention is remarkably high pure and contains no substantial amount of protease, nucleic acid and endotoxin, it is extremely useful as a drug and a reagent for use in research and experiments.

Because the purified chondroitinase ABC of the present invention has superior storage stability, its

This is the related art space

21 FEB 1997

activity is hardly lost when it is used as a drug. Its high specific activity and minimal impurity content makes it possible to minimize a dose and prevents occurrence of side effects.

Regarding the effects of the purified chondroitinase ABC of the present invention as a reagent for experiments in research, it can promote the reproducibility of experimental results when it is used for experiments using animal cells, for example, since the enzyme contains no endotoxin and protease.

Furthermore, elimination of the conventionally required ammonium sulfate fractionation and omission of concentration/desalting procedure in the purification process according to the process of the present invention resulted in the reduction in the purification steps and the time for the processing, the promotion of the yield, and the decrease in the production costs.

Other features of the invention will become apparent in the following description of the exemplary embodiment which is given for illustration of the invention and is not intended to be limiting thereof.

EXAMPLE

Example 1

Proteus vulgaris (NCTC 4636, ATCC 6896, IFO 3988) was cultured by a commonly known method (J. Biol. Chem.,

This is the replacement sheet

Date: 21 FEB 1997

243, (7), 1523-1535 (1968)) to obtain cultured wet cells. To 200 g of the cells was added 600 mL of 5 mM phosphate buffer solution (pH 6.5 to 7.0) to make a suspension. The cells were pulverized using the DYNOMILL[®] and centrifuged to obtain an enzyme-containing extract solution (step 1).

Protamine sulfate was used to remove nucleic acid from the cell extract solution. A 5% protamine sulfate aqueous solution was added to said enzyme-containing extract solution to a final concentration of 0.5%. The mixture was stirred at 4°C for 30 minutes and the produced precipitate was removed by centrifuge, thus obtaining a supernatant (step 2).

After the addition of about 5 times by volume of water, the supernatant was purified by column chromatography. Specifically, a column packed with CM-Sephadex was equilibrated with 5 mM phosphate buffer solution (pH 6.5 to 7.0), following which the supernatant was charged into the column for absorbing the enzyme. The column was washed with the same buffer solution, then the same buffer solution but containing 0.025 M NaCl, followed by elution with the same buffer solution containing 0.1 M NaCl to obtain fractions exhibiting the enzyme activity (step 3).

After the addition of about 5 times by volume of water, the fractions with the enzyme activity was



absorbed in S-Sepharose column which was equilibrated with 5 mM phosphate buffer solution (pH 6.5 to 7.0) in advance. The column was washed with the same buffer solution, then the same buffer solution but containing 0.025 M NaCl, followed by gradient elution with the same buffer solution containing linear concentration gradient of 0.025 to 0.35 M NaCl to obtain fractions exhibiting enzyme activity.

The eluted chondroitinase ABC solution exhibited a single band (SDS-PAGE), with nucleic acid (DNA), protease, etc. having been removed, and had a specific activity of 380 U/mg, which was about three times higher than the specific activity of chondroitinase ABC obtained by a conventional method. Thus the chondroitinase ABC was a high-purity enzyme.

To the enzyme solution (a phosphate buffer solution, pH 7.0) was added polyethylene glycol (molecular weight: 4,000) so as to give a concentration of 15%, and the mixture was allowed to stand at room temperature for about one week to produce white or colorless needle-like or prismatic crystals of chondroitinase ABC. A microscope photography (magnification: 2.5) of the crystals is given in Figure 1.

The crystals were rhombic or monoclinic system needle-like crystals, having the following crystal



parameters identified by X-ray crystal structure analysis.

	Rhombic system	Monoclinic system
Space group	P222 ₁	P2 ₁
Lattice constant	a=214 Å	a=214 Å
	b=92 Å	b=56 Å
	c=56 Å	c=92 Å
	$\alpha=90^\circ$	$\alpha=90^\circ$
	$\beta=90^\circ$	$\beta \geq 90^\circ$
	$\gamma=90^\circ$	$\gamma=90^\circ$

The results of SDS-PAGE in each purification step are shown in Figure 7.

SDS-PAGE was carried out according to a common method (Laemmli, U.K., Nature, 227, 680-685 (1970)) using 10% gel.

A clear single band was seen in both unreduced and reduced states when the enzyme was treated with S-Sepharose (see Figures 7; C and D).

The degrees of purification of chondroitinase ABC in each purification step in the process of the present invention is shown in Table 3.

This is the replacement sheet

Date: 21 FEB 1997

TABLE 3

Step	Total activity (U)	Total protein (mg)	Specific activity (U/mg)	Purity (times)	Yield (%)
Extract (Step 1)	75000	37000	2	1	100
Protamine treated solution (Step 2)	58000	1600	36	18	77
CM-Sepharose treated solution (Step 3)	43000	240	180	90	57
S-Sepharose treated solution (Step 4)	31000	82	380	190	41

Contents of endotoxin and residual amounts of protease are shown in Table 4.

TABLE 4

Step	Endotoxin content *		Total protease **	
	pg/100 U	EU/100 U	μg	%
Extract (Step 1)			320	100
Protamine treated solution (Step 2)	8.1×10^8	2.3×10^6	64	20
CM-Sepharose treated solution (Step 3)	6.7×10^5	1.9×10^3	30	9
S-Sepharose treated solution (Step 4)	5.0	1.4×10^{-2}	<0.3	<0.1

* The endotoxin content for 100 unit (U) of chondroitinase ABC; Measured by Toxicolor system (trademark, a product of Seikagaku Corporation). EU designates an endotoxin unit.

** Measured using FITC-casein as a substrate

This is the replacement sheet

Date: 21 Feb 1997

No substantial amount of endotoxin was contained in the enzyme solution obtained in step 4. Its content was only trace; 5.0 pg/100 U as shown in the above Table. Also, as a result of the measurement of nucleic acid (DNA) by the threshold method (DNA measurement device, Threshold, trademark, manufactured by Molecular Device Co.), no DNA was detected, proving that the DNA content is below the detectable limit.

Table 5 shows the stability of the chondroitinase ABC obtained in Step 4 of the present invention, when the enzyme was left in a solution at different temperatures. In the Table, the stability is indicated by the relative activity to -40°C (as 100%), when a 350 U/ml solution was stored for 5 days.

TABLE 5

Temperature	Relative activity
°C	(%)
-40	100
4	109
Room temperature	109
37	91

Example 2

7.5 kg of wet cells of *Proteus vulgaris* (NCTC 4636, ATCC 6896, IFO 3988) used in Example 1 was charged into a tank containing about 15 L of 40 mM phosphate buffer

This is the reproduction of the original document.

21 FEB 1997

solution (pH 7.0 ± 0.5) to which 10% polyoxyethylene lauryl ether (POELE; Nikkol BL-9EX) was added and about 7.5 L of purified water. The mixture was stirred to obtain a cell suspension, which was warmed at $35^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and stirred for about two hours at this temperature. After about two hours, about 30 L of 20 mM phosphate buffer solution (pH 7.0 ± 0.5) was added to dilute the suspension. The suspension was then cooled to 20°C .

The suspension was centrifuged by a sharpless centrifuge to obtain a supernatant. The temperature of the solution was kept below 20°C before and after the centrifuge.

The supernatant thus obtained was diluted with the addition of about 30 L of purified water which was cooled to 2 to 15°C , and passed through CM-Sepharose column (gel amount: about 5 L) to absorb the chondroitinase ABC to the column.

The column was washed with 1 L of purified water, 10 L of 0.5% POELE aqueous solution, and 5 L of 0.04 M phosphate buffer solution (pH 6.2 ± 0.2). Next, the column was linear gradiently eluted with about 20 L of 0.04 M phosphate buffer solution (pH 6.2 ± 0.2) containing concentration gradient of 0 to 0.25 M NaCl to obtain fractions exhibiting chondroitinase ABC activity.

The eluate was passed through a sterilizing filter



with a pore size of 0.22 μm and collected in a sterilized container, thus obtaining a chondroitinase ABC solution.

The relationship between the cell extraction time (hour) and the enzyme activity is shown in Table 6.

TABLE 6

Steps	Time elapsed (hr)	Total enzyme activity ($\times 10^4$ u)	Amount of solution (l)
Immediately after suspension	0	54.3	35
At commencement of stirring (32°C)	0	301	35
After stirring	0.25	460	35
	0.5	491	35
	1.0	538	35
	1.5	509	35
	2.0	515	35
Supernatant by centrifugation		383	60

The enzyme concentration was equilibrated within 1 to 2 hours after commencement of the cell extraction.

The total nucleic acid in the extract reached a maximum (about 25 g) at 0.25 hour after commencement of the stirring, decreased thereafter, and was equilibrated (about 2 to 3 g) after about one hour.

Example 3

This is the replacement sheet

Date. 11/11/57

5 kg of wet cells of *Proteus vulgaris* (NCTC 4636, ATCC 6896, IFO 3988) used in Example 1 was charged into a 5-fold volume of 20 mM phosphate buffer solution (pH 7.0) to which 5% POELE was added, and extracted for 3 hours at 37°C. The extract was subjected to the protamine treatment, CM-Sepharose chromatography, and S-Sepharose chromatography in the same manner as in Example 1 (the conditions of the separation are shown in Table 7), and gradiently eluted to obtain a chondroitinase ABC. The solution exhibited a single band of chondroitinase ABC in SDS-PAGE. The solution was passed through a sterilizing filter with a pore size of 0.22 μ m by a feed pump and collected in a sterilized container, thus obtaining a chondroitinase ABC solution.

Calculation of the data given in Table 7 indicates the extraction of the chondroitinase ABC of about 500 units per one g of the cells.

The degree of the purification in each step in Example 3 is shown in Table 7.

43
TABLE 7

Steps	Total enzyme activity ($\times 10^4$ u)	Recovery yield (%)	Endotoxin (pg/100 u)
Frozen cells	295	—	—
Extract	262	88.8*	—
Protamine treatment	203	68.8*	—
CM-Sepharose treatment			
Effluent	4	2.0	—
Washing I (Phosphate buffer containing 0.5% POELE)	0.1	<0.1	—
Washing II (25 mM NaCl)	3.3	1.6	—
Eluate (100 mM NaCl)	157	77.4	1,300
Sterilized filtrate	158	77.8	341
S-Sepharose treatment			
Effluent	0	0	—
Washing I (Distilled water)	0.1	<0.1	—
Washing II (50 mM NaCl)	0.5	2.5	—
Eluate	150	73.9	3.4

* indicates a recovery rate from frozen cell; other recovery rate data were obtained from protamine treated solution.

The relationship between the time required for the chondroitinase ABC to be extracted from the cells and the activity of the chondroitinase ABC is shown in Figure 8.

Example 4

Triton X-100, Brij-35, Nonidet P-40 was added so as

This is the replacement sheet

Date: 21 FEB 1967

to give a concentration of 2% and 5% to prepare suspensions in the same manner as in Example 3 using POELE. Extraction of chondroitinase ABC was performed at 25°C or 37°C. The results are shown in Figures 9-12, which shows that the cases where extraction was carried out at 37°C and using surfactants at a concentration of 5% produced extracts exhibiting higher activity and purified equilibrated within 2 to 4 hours.

Example 5

<Effect of preventing adhesion to glass and plastic containers (solutions)>

Solutions of chondroitinase ABC composition were obtained from 5 units (U) of the chondroitinase ABC prepared in Example 1 (specific activity: 300 u/mg) and purified gelatin (acid treated gelatin), human serum albumin (HSA), or bovine serum albumin (BSA), each in amounts of 0.001 to 100 times of the enzyme protein, as shown in Tables 8 and 9. The pH was adjusted to 7.0 with the addition of 50 mM potassium phosphate buffer solution. These solutions were charged into vials made of glass or plastic (polypropylene) and stored for 24 hours at 4°C, following which the enzyme activities in solutions were measured to investigate their effects of preventing adhesion to the containers. The results are expressed by percentage of the activity in the solutions

This is the replacement sheet

Date:

20 Feb 1967

after storing for that of before storing, and are given in Table 8 (glass vials) and Table 9 (plastic vials).

TABLE 8

Adhesion to glass containers

Additive	Amount of additives (times)						
	0	0.001	0.01	0.1	1	10	100
Gelatin	65	78	87	98	99	103	96
HSA	65	82	92	100	102	98	101
BSA	65	80	94	98	96	99	100

TABLE 9

Adhesion to plastic containers

Additive	Amount of additives (times)						
	0	0.001	0.01	0.1	1	10	100
Gelatin	75	84	98	101	98	100	104
HSA	75	86	98	99	100	105	99
BSA	75	85	96	103	101	105	102

Example 6

<Effect of preventing formation of insoluble matters and effect of maintaining the activity when reconstitution (lyophilized composition)>

Solutions of chondroitinase ABC composition were

This is the reference sheet.

2 1 FEB 1997

obtained from 50 units (U) of ⁴⁶chondroitinase ABC (specific activity: 380 U/mg) and materials shown in Tables 10 and 11, each in amounts of 0.001 to 10 times of the enzyme protein, as shown in Tables 10 and 11. The pH was adjusted to 6.5 with the addition of 20 mM sodium phosphate buffer solution. After the addition of creatinine (10 mg/ml) as an excipient, these solutions were charged into vials and freeze-dried to obtain a dry chondroitinase ABC composition. The compositions were stored for one month at 40°C in the vials to observe their properties to find no abnormality such as discoloration, deformation, and the like. Water for injection was added to observe their properties when reconstituted and their activities were measured to examine the activity maintenance effect of the additive. The results are shown in Tables 10 and 11. Table 10 shows the results of the naked eye observation as to the presence or absence of insoluble matters when the composition was reconstituted, and Table 11 shows the activity after storage in percentage of the activity before the storage.

In the same manner as above a composition (chondroitinase ABC: 50 U, specific activity: 380 U/mg; HSA: 0.05 time of the enzyme protein) to which no creatinine was added was prepared to observe the property and to measure the activity after storage to find that

This is the replacement sheet

Date: 21 FEB 1997

the solution was colorless and clear, and maintained 80% residual activity.

TABLE 10

Property after reconstitution

Additive	Amount of additives (times)						
	0	0.001	0.01	0.05	0.1	1	10
Gelatin	+	-	-	-	-	-	-
HSA	+	-	-	-	-	-	-
BSA	+	-	-	-	-	-	-

-: colorless and clear

+: insoluble matters were observed

TABLE 11

Residual Activity after storage

Additive	Amount of additives (times)						
	0	0.001	0.01	0.05	0.1	1	10
Gelatin	0.3	24	47	80	96	100	98
HSA	0.3	23	45	83	99	98	98
BSA	0.3	20	50	77	92	100	94

The above experimental results demonstrate that the addition of gelatin, HSA, or BSA to purified chondroitinase and the adjustment of pH to the neighborhood of neutral in a solution prevents adhesion

This is the replacement sheet

Date: 21 FEB 1960

of purified chondroitinase to containers, makes the solution colorless and transparent after dissolution, and maintains the enzyme without lowering its activity during storage.

These effects are especially remarkable when gelatin, HSA, or BSA is used in an amount of 0.05 to 10 times of the enzyme protein of the purified chondroitinase. In this instance, a particularly preferred chondroitinase composition is a chondroitinase ABC composition prepared by using a high-purity chondroitinase ABC having a high specific activity together with gelatin, HSA, or BSA, and dissolving them in a sodium phosphate buffer solution with pH 5 to 9, preferable 6 to 8, to make a solution (10 to 50 mM as a sodium phosphate buffer concentration), and lyophilizing it. It is desirable that the lyophilized composition provides a solution having the pH of the above range when it was dissolved.

Example 7

<Effect of preventing adhesion to glass containers>

Chondroitinase ABC (0.4 unit or 4 unit) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in amounts of 0.075 to 75 times of the amount of enzyme protein (1.33 μ g or 13.3 μ g), followed by the addition of a phosphate buffer

49

solution to adjust pH to 6.9. This solution was filled in ampules made of glass to obtain a pharmaceutical composition. The ampules were stored at 20°C for 20 hours to measure its titer and examine the effect of preventing adhesion to containers. The results are shown in Table 12.

		TABLE 12 Residual relative activity (%)			
Chondroitinase ABC		Amount of Polysorbate 80 (times)			
(Unit)		0	0.075	0.75	7.5 75
0.4	68			78	84 93
4	71	89	84	110	

Example 8

<Effect of preventing production of insoluble matters by shaking>

Chondroitinase ABC (40 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in amounts of 0.0075 to 7.5 times of the amount of enzyme protein (133 µg), as shown in Table 13, followed by the addition of a phosphate buffer to adjust pH to 6.9. This buffer was filled in ampules made of glass. The ampules were shaken using a shaking incubator at 160 times per minute for 8 hours to observe the presence or absence of insoluble matters produced. The

This is the replacement sheet

Date: 21 FEB 1991

results are shown in Table 13.

TABLE 13

Additive	Amount of Polysorbate (times)				
	0	0.0075	0.075	0.75	7.5
Polysorbate 80	Present	Present	Absent	Absent	Absent
Polysorbate 60	Present	—	—	—	Absent
Polysorbate 40	Present	—	—	—	Absent

Example 9

<Effect of preventing formation of insoluble matters by vibration during transportation>

Chondroitinase ABC (5 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in amounts of 0.060 to 6.0 times of the amount of enzyme protein (16.7 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 6.9. This solution was filled in ampules made of glass. The ampules were transported in a truck at a temperature of below 25°C for 7 days to observe the presence or absence of insoluble matters formed. The results are shown in Table 14.

This is the replacement sheet

Date: 11/11/89

TABLE 14

<Chondroitinase ABC:5 Units >

Amount (times) of Polysorbate 80	Transported distance (km)	
	800	1200
0	Present	Present
0.060	Present	Present
0.60	Absent	Present
6.0	Absent	Absent

Example 10

<Effect of preventing formation of insoluble matters by vibration during transportation>

Chondroitinase ABC (50 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in amounts of 0.0060 to 0.60 times of the amount of enzyme protein (167 µg), followed by the addition of a phosphate buffer solution to adjust pH to 6.9. This solution was filled in ampules made of glass. The ampules were transported in a truck at a temperature of below 25°C for 7 days to observe the presence or absence of insoluble matters formed. The results are shown in Table 15.

This is the reverse side sheet

Date: 21 FEB 1997

TABLE 15

<Chondroitinase ABC: 50 Units .>

Amount (times) of Polysorbate 80	Transported distance (km)	
	800	1200
0	Present	Present
0.0060	Present	Present
0.060	Absent	Present
0.60	Absent	Absent

Example 11

<Effect of preventing formation of insoluble matters by vibration during transportation>

Chondroitinase ABC (140 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in an amount of 32 times of the amount of enzyme protein (467 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 6.9. This solution was filled in ampules made of glass. The ampules were transported in a truck at a temperature of below 22.6°C for 16 days to observe the presence or absence of insoluble matters formed. Further, the titer was measured to calculate the residual rate. The results are shown in Tables 16 and 17.

This is the replacement sheet

Date: 21 FEB 1987

53
TABLE 16

<Chondroitinase ABC: 140 Units >

Amount (times) of Polysorbate 80	Transported distance (km)			
	800	1200	1600	2000
32	Absent	Absent	Absent	Absent

TABLE 17

<Chondroitinase ABC: 140 Units >

Amount (times) of Polysorbate 80	Residual rate after transportation
32	88-93%

Example 12

<Effect of preventing formation of insoluble matters by vibration during transportation>

Chondroitinase ABC (5 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in an amount of 30 to 300 times of the amount of enzyme protein (16.7 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 6.9. This solution was filled in ampules made of glass. The ampules were transported in a truck at a temperature of below 11.7°C for 19 days to observe the presence or absence of insoluble matters formed. Further, the titer was measured to calculate the residual rate. The results are shown in Tables 18 and 19.

This is the replacement sheet

Date: 11 FEB 1987

TABLE 18

<Chondroitinase ABC: 5 Units >

Amount (times) of Polysorbate 80	Transported distance (km)			
	800	1200	1600	2000
30	Absent	Absent	Present	Present
90	Absent	Absent	Absent	Absent
300	Absent	Absent	Absent	Absent

TABLE 19

<Chondroitinase ABC: 5 Units >

Amount (times) of Polysorbate 80	Residual rate after transportation
30	95-101%
90	102-107%
300	110-114%

Example 13

<Effect of preventing formation of insoluble matters by vibration during transportation>

Chondroitinase ABC (50 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in an amount of 3.0 to 30 times of the amount of enzyme protein (167 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 6.9. This solution was filled in ampules made of glass. The ampules were transported in a truck at a temperature

This is the replacement sheet

21 FEB 1997

of below 11.7°C for 19 days to observe the presence or absence of insoluble matters produced. Further, the titer was measured to calculate the residual rate. The results are shown in Tables 20 and 21.

TABLE 20

<Chondroitinase ABC: 50 Units >

Amount (times) of Polysorbate 80	Transported distance (km)			
	800	1200	1600	2000
3.0	Absent	Absent	Present	Present
9.0	Absent	Absent	Absent	Absent
30	Absent	Absent	Absent	Absent

TABLE 21

<Chondroitinase ABC: 50 Units >

Amount (times) of Polysorbate 80	Residual rate after transportation
3.0	100-101%
9.0	102-103%
30	100-103%

Example 14

Chondroitinase ABC (30 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Pluronic F68 in an amount of 15 times of the amount of the enzyme (100 µg), followed by the addition of a phosphate buffer solution to adjust pH to 7. This solution was filled in ampules made of glass to obtain a

This is the replacement sheet

Date: 21 FEB 1967

pharmaceutical composition.

Chondroitinase ABC (80 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added HCO-60 in an amount of 15 times of the amount of the enzyme (267 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 7. This solution was filled in ampules made of glass to obtain a pharmaceutical composition.

Chondroitinase ABC (30 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 in an amount of 15 times of the amount of the enzyme (100 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 7. This solution was filled in ampules made of glass to obtain a pharmaceutical composition.

Chondroitinase ABC (60 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added Polysorbate 80 and Pluronic F68, each in an amount of 7.5 times of the amount of the enzyme (200 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 7. This solution was filled in ampules made of glass to obtain a pharmaceutical composition.

Chondroitinase ABC (50 units) was dissolved into 0.1 M aqueous solution of NaCl. To the solution was added HCO-60 and DK ester F-160, each in an amount of 7.5 times

This is the replacement sheet

Date: 2010.05.27

of the amount of the enzyme (167 μ g), followed by the addition of a phosphate buffer solution to adjust pH to 7. This solution was filled in ampules made of glass to obtain a pharmaceutical composition.

Obviously, numerous modifications and variations of the present invention are possible in light of the above teachings. It is therefore to be understood that within the scope of the appended claims, the invention may be practiced other than as specifically described herein.

THIS IS THE ORIGINAL WORK SHEET

2 1 FEB 1997

(i) APPLICANT:

- (iii) NUMBER OF SEQUENCES: 1

- (iv) COMPUTER READABLE FORM:

- (A) MEDIUM TYPE: Floppy disk
(B) COMPUTER: IBM PC compatible
(C) OPERATING SYSTEM: PC-DOS/MS-DOS
(D) SOFTWARE: PatentIn Release #1.0, Version #1.25 (EPO)

(i) SEQUENCE CHARACTERISTICS:

- ESSENCE CHARACTERISTICS:
(A) LENGTH: 9 amino acids
(B) TYPE: amino acid
(D) TOPOLOGY: linear

- (ii) MOLECULE TYPE: peptide

- (v) FRAGMENT TYPE: N-terminal

- ixi) SEQUENCE DESCRIPTION: SEQ ID NO: 1:

Ala Thr Xaa Asn Pro Ala Phe Asp Pro
1 5

This is the replacement sheet

Date: 21 FEB 1997

WHAT IS CLAIMED IS:

1. A purified chondroitinase ABC having the following characteristics,

(i) has a molecular weight of about 100,000 dalton both by the measurement of the SDS-polyacrylamide gel electrophoresis (SDS-PAGE), in either the reduced state or the unreduced state, and the measurement by the gel permeation chromatography method,

(ii) has an isoelectric point of about pH 8.2 and about pH 8.5,

(iii) has an optimum pH of 8.0 to 8.2 (substrate: chondroitin sulfate C, buffer solution: a Tris-HCl buffer solution) and an optimum reaction temperature of 37°C,

(iv) the activity is inhibited by Zn^{2+} , Ni^{2+} , Fe^{3+} , and Cu^{2+} ,

(v) has alanine as the N-terminal amino acid residue and proline as the C-terminal amino acid residue,

(vi) exhibits a single band in SDS-PAGE and a single peak in either HPLC (GPC; gel permeation chromatography) or cation exchange HPLC,

(vii) does not contain a substantial amount of endotoxin and contain nucleic acid and protease of an amount below the detectable limit,

(viii) can be crystallized, and

(ix) has a specific activity of 300 U/mg or more.

2. The process for preparing the purified



This is the replacement sheet

Date. 1991. 11. 15



chondroitinase ABC as defined in Claim 1 comprising extracting chondroitinase ABC from cells of a microorganism producing chondroitinase ABC and purifying the extract.

3. The process for preparing the purified chondroitinase ABC according to Claim 2, wherein said extraction is carried out using a surfactant solution.

4. A process for preparing the purified chondroitinase ABC as defined in Claim 1 comprising,

(i) a step of obtaining an enzyme-containing extract from cells of microorganism producing chondroitinase ABC (step 1),

(ii) a step of removing nucleic acid from the enzyme-containing extract (step 2), and

(iii) a step of chromatographic treatment which comprises,

(a) absorbing the chondroitinase ABC by a chromatographic treatment of the enzyme-containing extract obtained by step 2 using a weak cation exchange resin, eluting the absorbed enzyme, absorbing the enzyme in the eluate, and eluting the absorbed enzyme by chromatography using a strong cation exchange resin (step 3-1), or

(b) absorbing the chondroitinase ABC by a chromatographic treatment of the enzyme-containing extract obtained by step 2 using a strong cation exchange





resin, eluting the absorbed enzyme, absorbing the enzyme in the eluate, and eluting the absorbed enzyme by chromatography using a weak cation exchange resin (step 3-2).

5. The process for preparing the purified chondroitinase ABC according to Claim 4, wherein the exchange group in said weak cation exchange resin used in said step 3-1 or 3-2 is a carboxyalkyl group and the exchange group in said strong cation exchange resin used in said step 3-1 or 3-2 is a sulfoalkyl group.

6. The process for preparing the purified chondroitinase ABC according to Claim 4, wherein said enzyme-containing extract in step 1 is obtained by extraction of cells of microorganism producing chondroitinase ABC using a surfactant solution.

7. A process for preparing the purified chondroitinase ABC as defined in Claim 1 comprising,

(i) a step of obtaining an enzyme-containing extract from cells of microorganism producing chondroitinase ABC by extraction using a surfactant solution,

(ii) a step of subjecting the enzyme-containing extract to a chromatographic treatment using a weak cation exchange resin or a strong cation exchange resin to absorb the chondroitinase ABC to said resin, and

(iii) a step of eluting the chondroitinase ABC

This is the replacement sheet



Date:

21 FEB 1997



absorbed to said resin while continuously changing the ionic strength of the eluent.

8. Chondroitinase ABC in the form of needle-like or prismatic crystals and having the characteristics (i) to (ix) as defined in Claim 1.

9. Chondroitinase ABC in the form of crystals of Claim 8 prepared by crystallization in polyether having hydroxy groups at both ends.

10. Needle-like or prismatic crystals of chondroitinase ABC having characteristics as defined in Claim 1, which is of rhombic or monoclinic system and having the following crystal parameters.

	Rhombic system	Monoclinic system
Space group	P222 ₁	P2 ₁
Lattice constant	a=214 Å	a=214 Å
	b=92 Å	b=56 Å
	c=56 Å	c=92 Å
	$\alpha=90^\circ$	$\alpha=90^\circ$
	$\beta=90^\circ$	$\beta \geq 90^\circ$
	$\gamma=90^\circ$	$\gamma=90^\circ$

11. A composition comprising a chondroitinase and serum albumin or gelatin.

12. The composition according to Claim 11 having pH of 5 to 9 when it is made into a solution.

13. The composition according to Claim 11, wherein said chondroitinase is a purified chondroitinase having a

This is the replacement sheet



Date: 11-67



specific activity of 300 U/mg or more.

14. The composition according to Claims 11 comprising serum albumin or gelatin in an amount of at least 0.001 time of the chondroitinase.

15. The composition according to Claim 11, wherein said chondroitinase is a purified chondroitinase ABC having a specific activity of 300 U/mg or more, containing no substantial amount of endotoxin and an amount of nucleic acid and protease below the detection limit.

16. The composition according to Claim 11, which is a solution or a dried product.

17. The composition according to Claim 11, which comprises a physiologically acceptable buffer agent and is adjusted so as to show pH of 5 to 9 and a concentration of the buffer of 1 to 100 mM when it is a solution.

18. The composition according to Claim 17, wherein said buffer agent is a buffer agent comprising one or more compounds selected from the group consisting of hydrochloric acid, sodium hydroxide, sodium carbonate, sodium hydrogencarbonate, phosphoric acid, potassium dihydrogenphosphate, dipotassium hydrogenphosphate, sodium dihydrogenphosphate, disodium hydrogenphosphate, aminoacetic acid, sodium benzoate, citric acid, sodium



This is the replacement sheet

21 FEB 1997



citrate, acetic acid, sodium acetate, tartaric acid, sodium tartarate, lactic acid, sodium lactate, ethanolamine, arginine, and ethylenediamine.

19. A pharmaceutical composition comprising a chondroitinase and serum albumin or gelatin.

20. An injection composition comprising a chondroitinase and serum albumin or gelatin.

21. Use of injection composition comprising a chondroitinase and serum albumin or gelatin for the treatment of intervertebral disc displacement.

22. A composition comprising chondroitinase and a nonionic surfactant.

23. The composition according to Claim 22, which comprises a physiologically acceptable buffer agent and is adjusted so as to show pH of 5 to 9 and a concentration of the buffer of 1 to 100 mM when it is a solution.

24. The composition according to Claim 22, wherein said chondroitinase has a specific activity of 300 U/mg or more.

25. The composition according to Claim 22, wherein said nonionic surfactant is polyoxyethylene sorbitan fatty acid ester.

26. The composition according to Claim 22, comprising a nonionic surfactant in an amount of 0.6 to 300 times by weight for 1 unit weight of the

This is the replacement sheet



Date: 21 FEB 1997



chondroitinase having a specific activity of 300 U/mg or more, and adjusted to pH 6 to pH 8 with a 10 to 50 mM phosphate buffer agent when it is a solution.

27. The composition according to Claim 22, which is in the liquid state.

28. A pharmaceutical composition comprising a sterile solution containing as an active ingredient chondroitinase in an admixture of serum albumin, gelatin or nonionic surfactant and sterile water without preservatives, said solution being adapted to be injected into a patient for the treatment of intervertebral displacement.



This is the replacement sheet

Date: 11/11/87

ABSTRACTCHONDROITINASE, PROCESS FOR PREPARING THE SAME, AND
PHARMACEUTICAL COMPOSITION COMPRISING THE SAME

A crystallizable, purified chondroitinase ABC having a molecular weight of about 100,000 dalton by the measurement of the SDS-polyacrylamide gel electrophoresis (SDS-PAGE) and the measurement by the gel permeation chromatography method, having alanine as the N-terminal amino acid and proline as the C-terminal amino acid. A process for the purification of the crystallizable purified chondroitinase ABC comprising removing nucleic acid from an surfactant solution extract obtained from cells of chondroitinase ABC-producing microorganisms and chromatographically treating by concentration gradient elution using a weak cation exchange resin or a strong cation exchange resin. A composition comprising a chondroitinase and serum albumin, gelatin, or a nonionic surfactant.

This Sheet Has Been Replaced



This is the replacement sheet

DATE

21 FEB 1997



Figure 1

This is the replacement sheet

Date: 21 FEB 1997

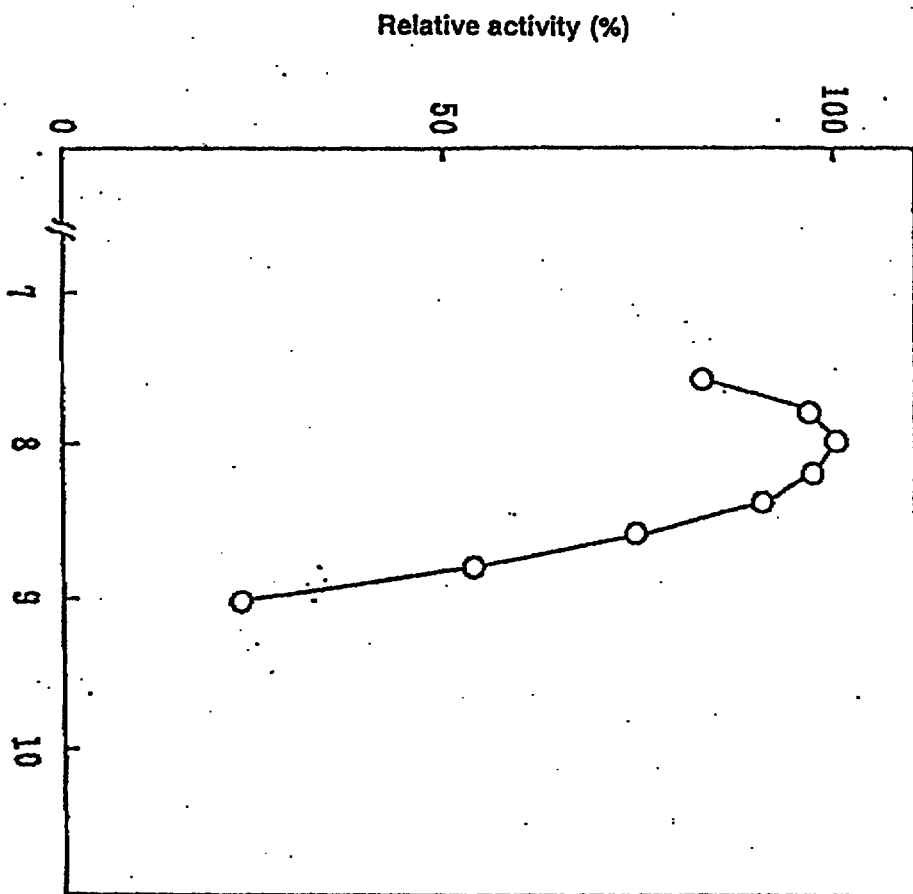


Figure 2

This is the replacement sheet

Date: 11-11-87

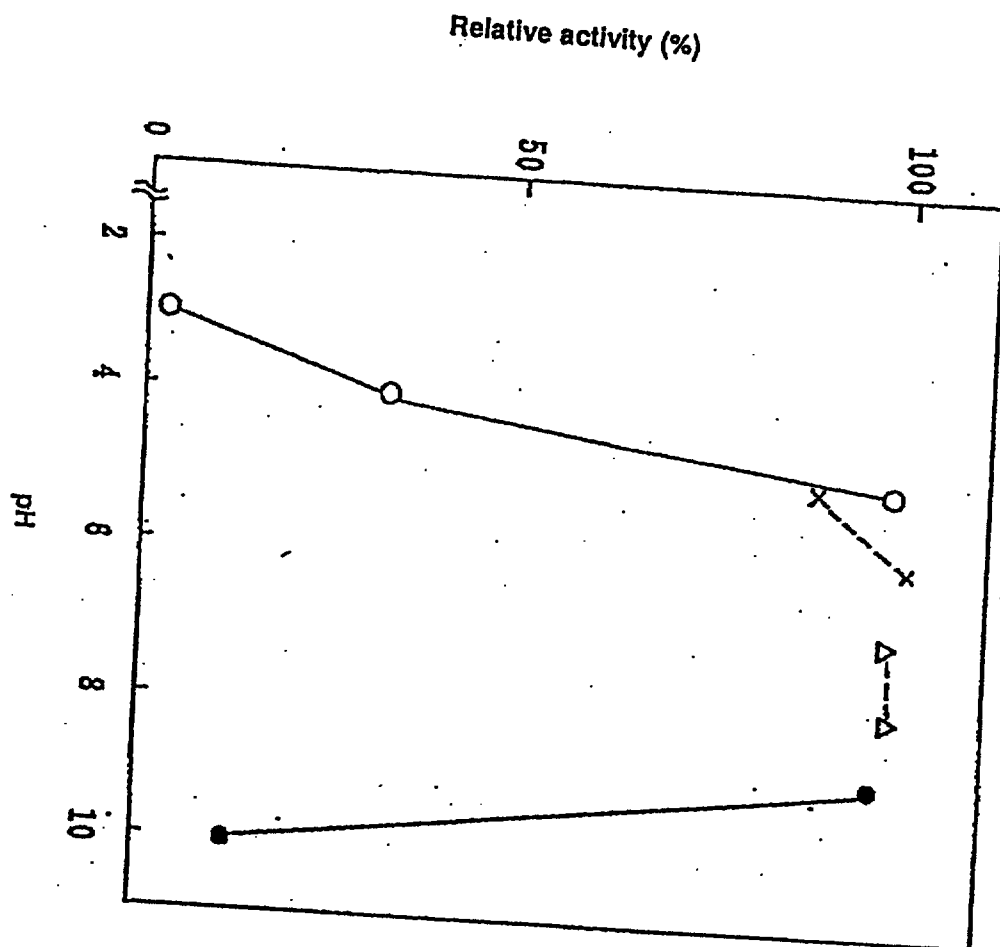


Figure 3

This is the replacement sheet

Date: 21 FEB 1997

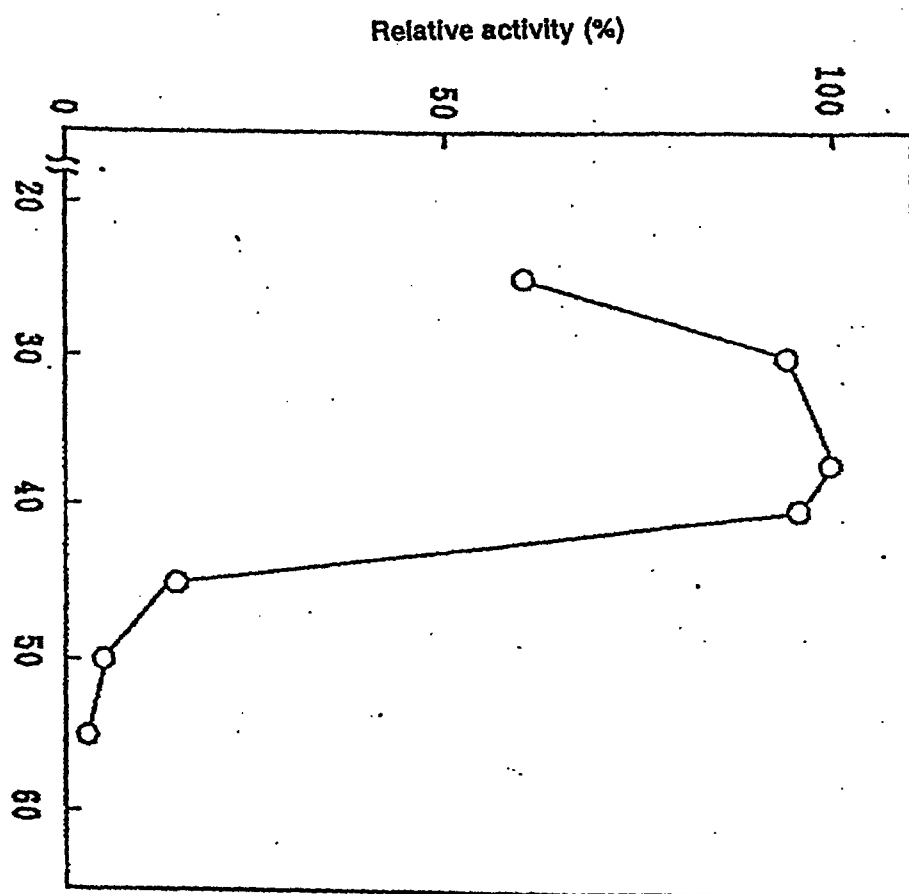


Figure 4

This is the replacement sheet

Date: 21 FEB 1997

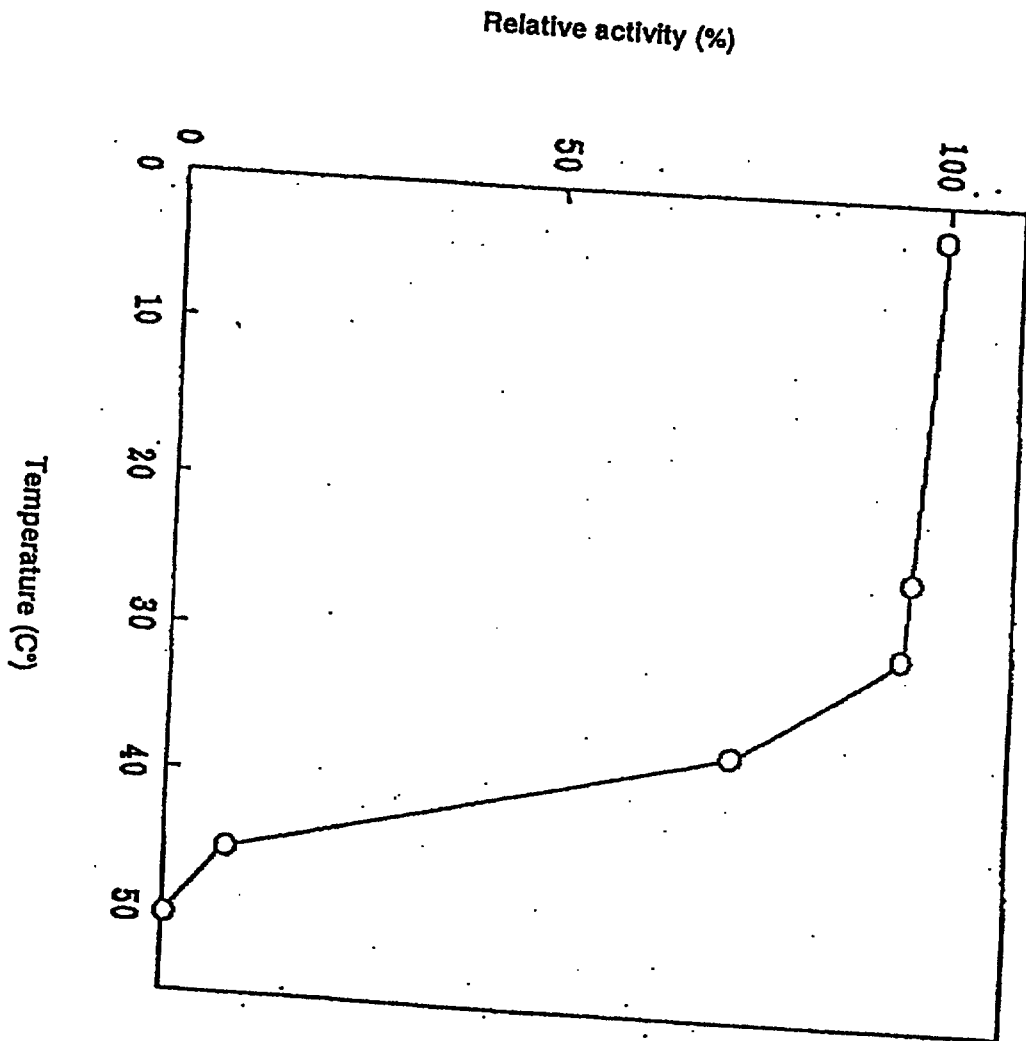


Figure 5

This is the replacement sheet

Date: 11/15/2017

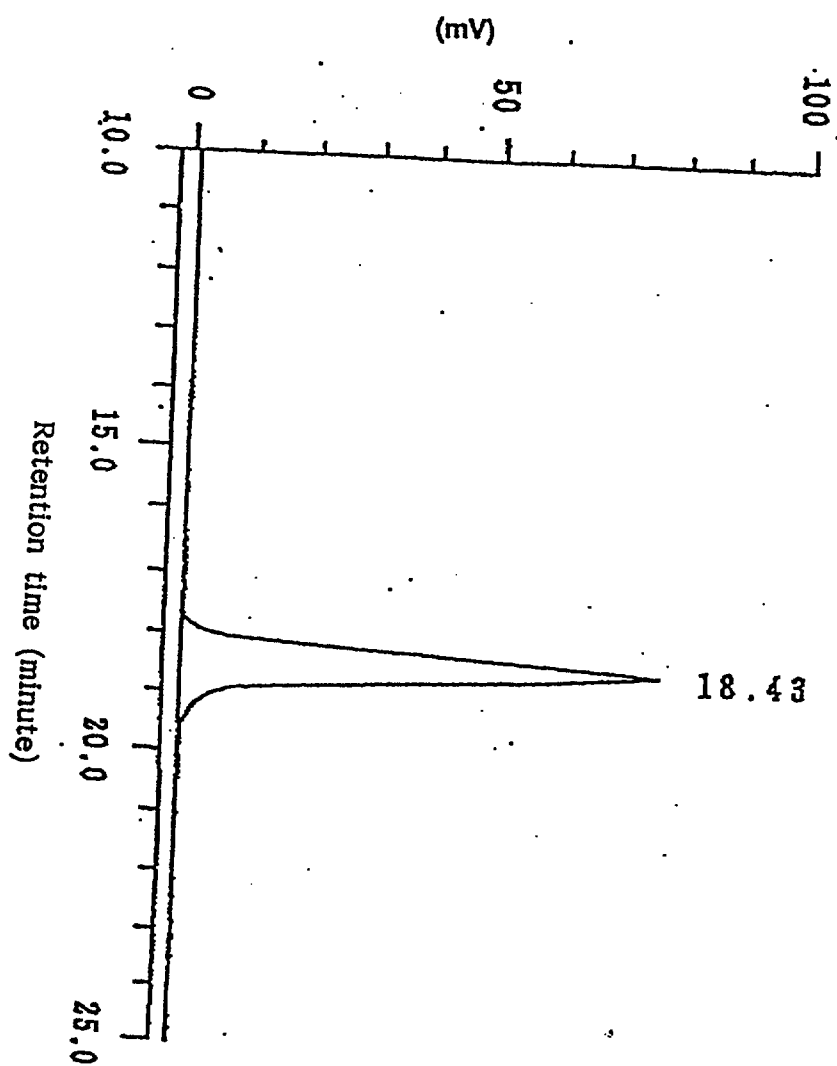
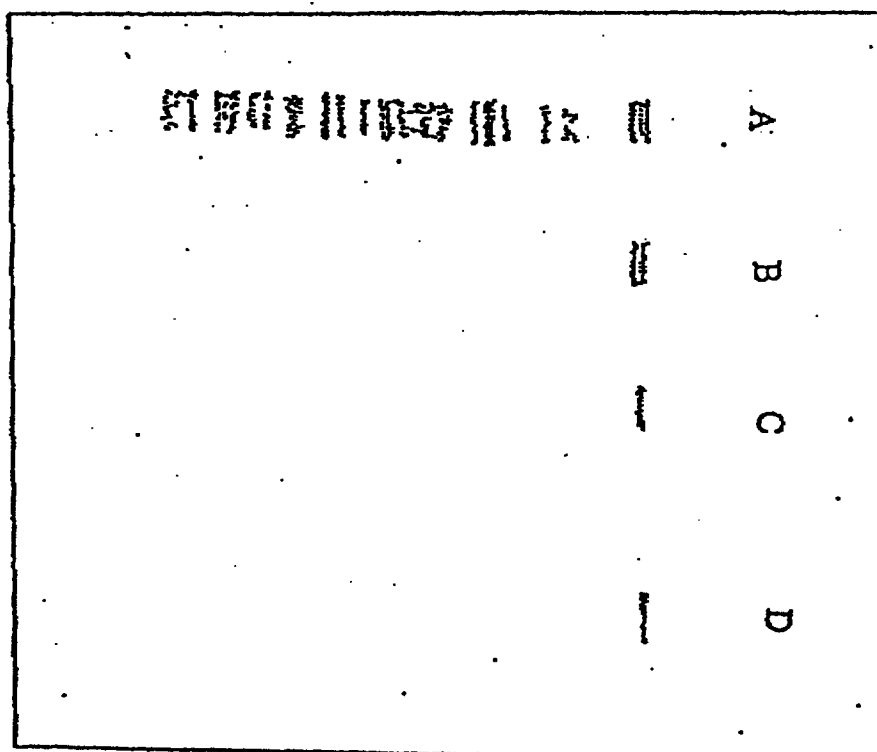


Figure 6

This is the replacement sheet

Date: 21 FEB 1997

Figure 7



This is the reference sheet

Date: 21 FEB 1997

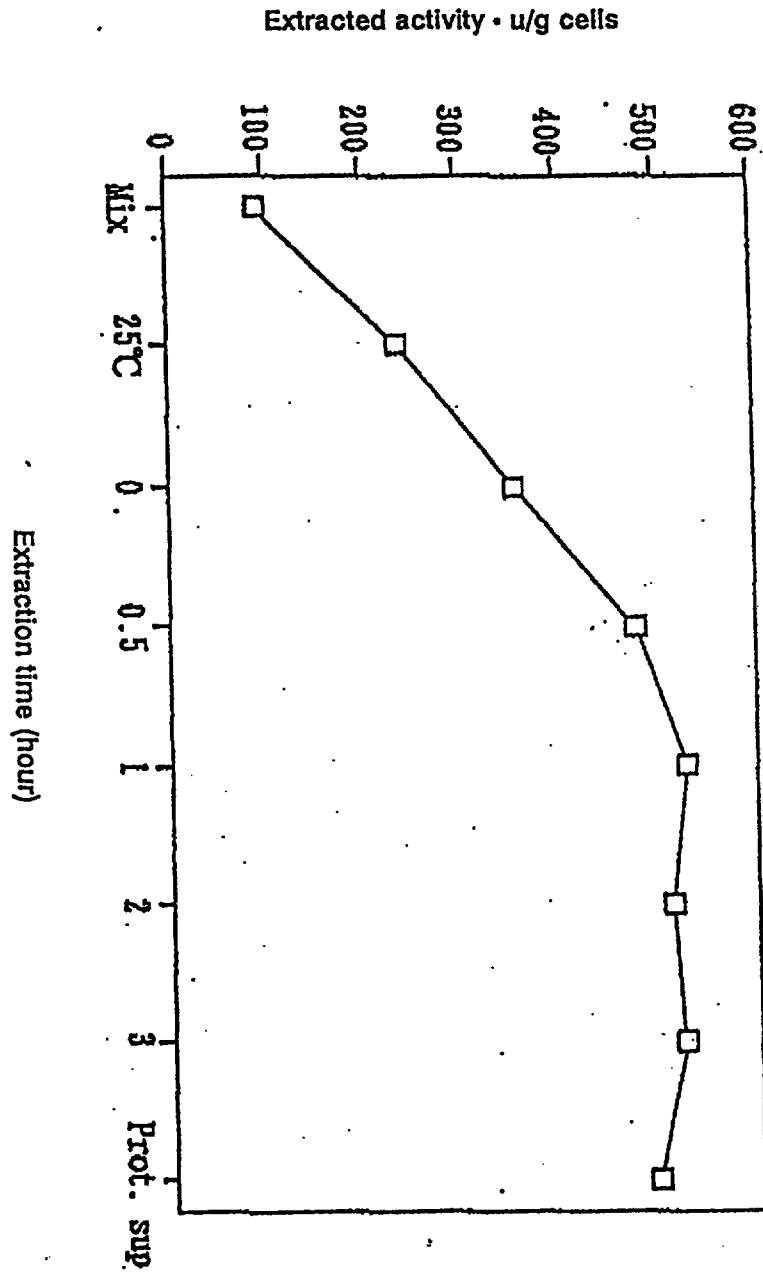


Figure 8

This is the replacement sheet

Date:

2008-08-12

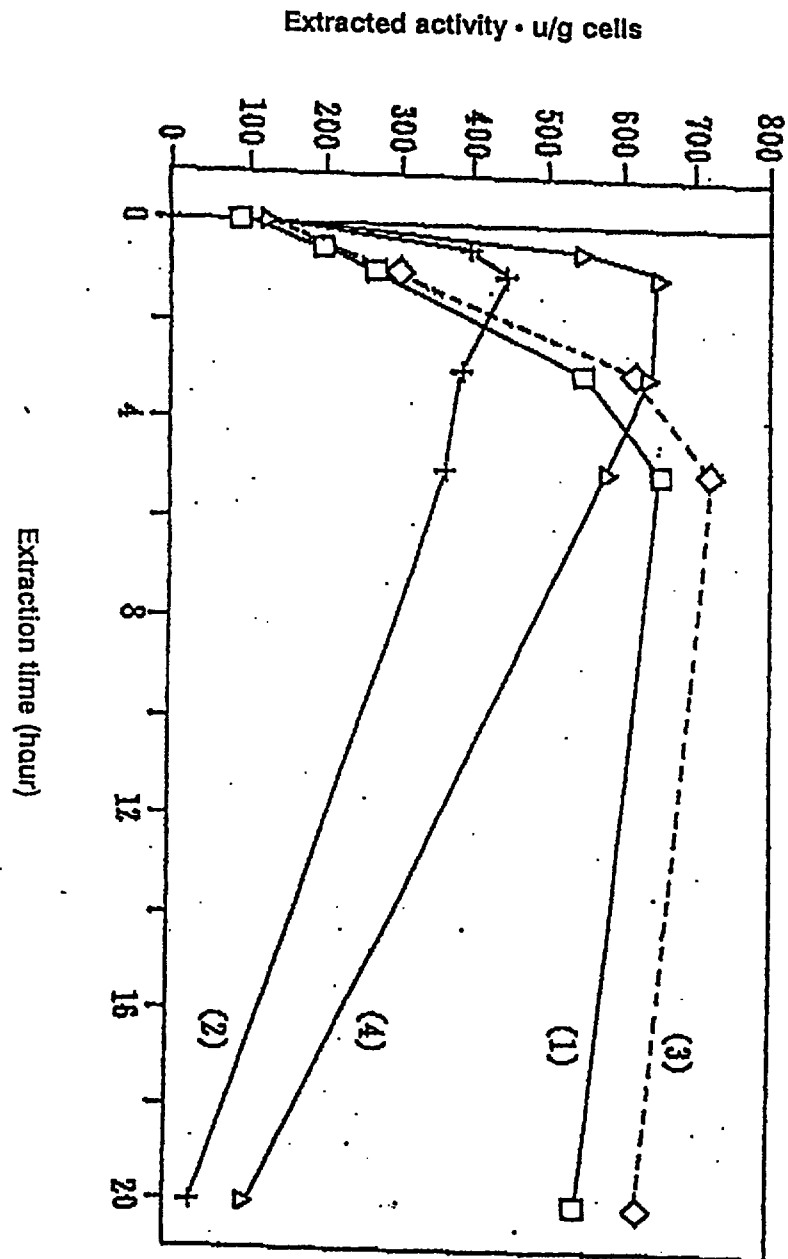


Figure 9

This is the replacement sheet

Date: 21 FEB 1997

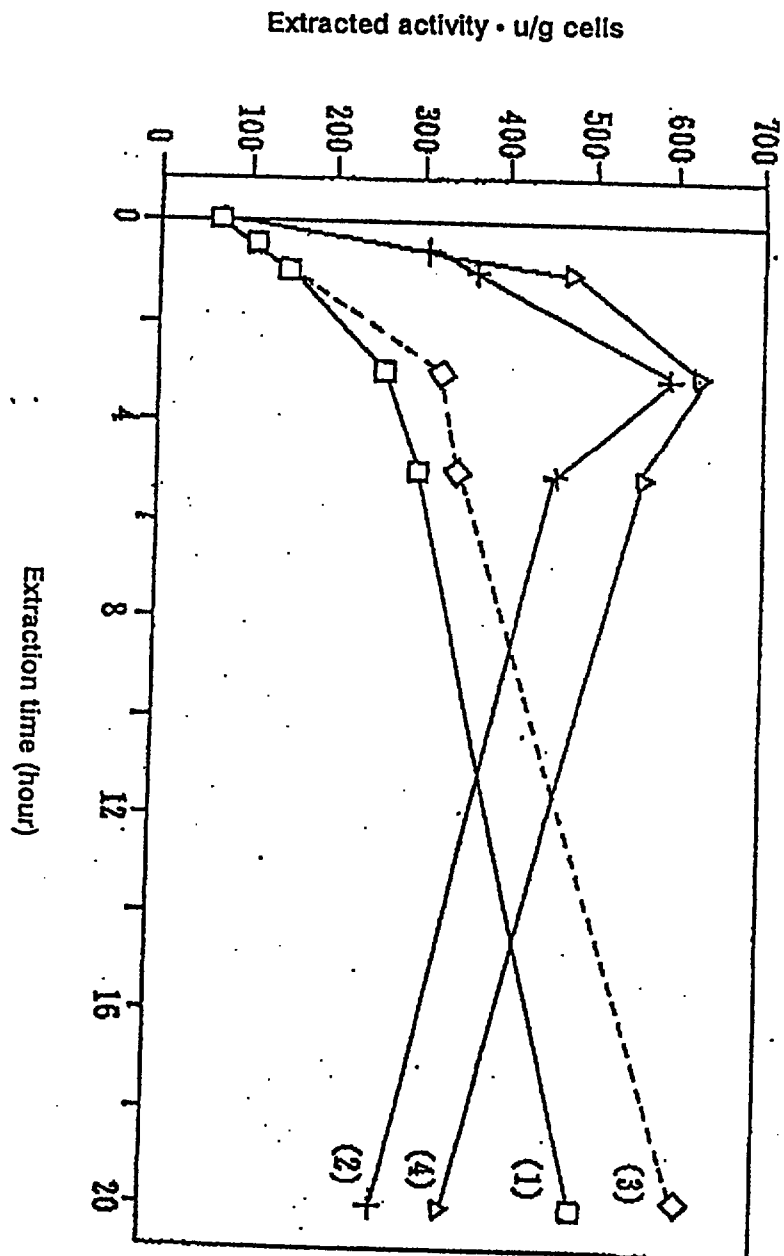


Figure 10

This is the replacement sheet

21 FEB 1997

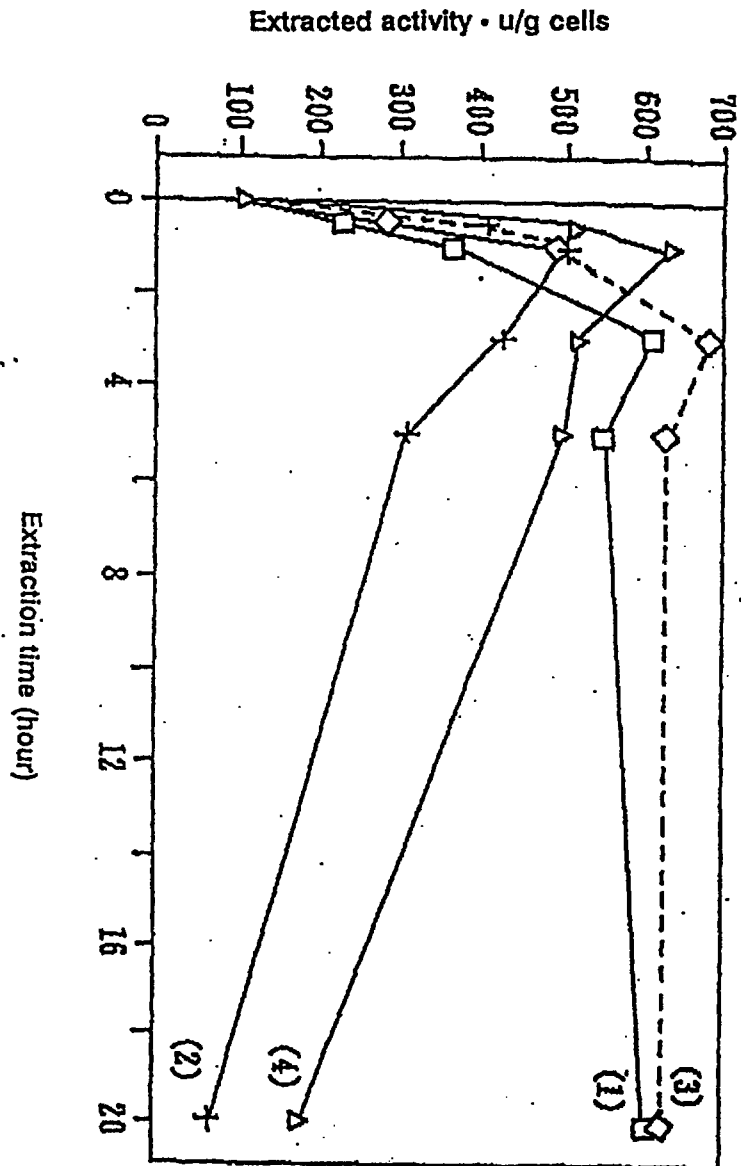


Figure 11

This is the replacement sheet

Date: FEB 1997

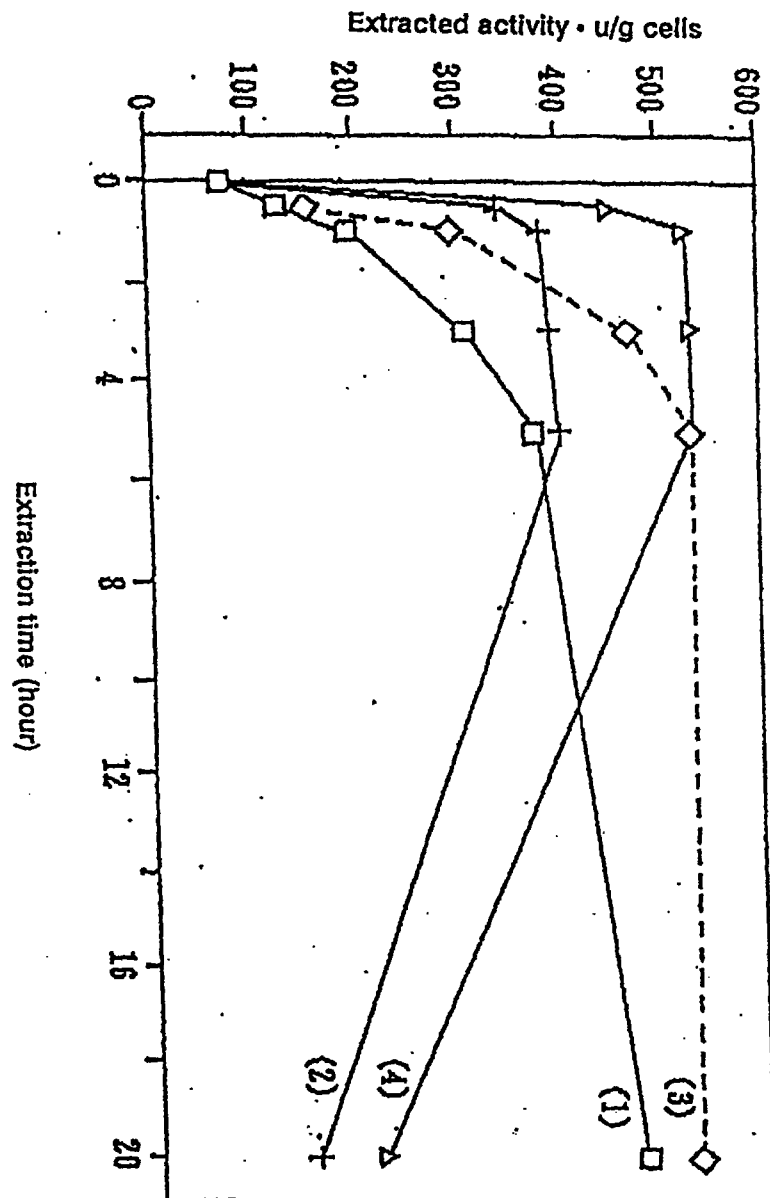


Figure 12

This is the replacement sheet

Date: 21 FEB 1997

findings have led to the completion of the present invention.

Accordingly, the present invention provides a chondroitinase ABC with a high purity and high stability, of which the characteristics are given in claim 1.

The present invention further provides a process for preparing the chondroitinase ABC with a high purity and high stability of the invention, which process is defined in claim 2. The process may comprise

(i) a step of obtaining an enzyme-containing extract from cells of microorganism producing chondroitinase ABC (step 1),

(ii) a step of removing nucleic acid from the enzyme-containing extract (step 2), and

(iii) a step of chromatographic treatment, which comprises,

(a) adsorbing the chondroitinase ABC by a chromatographic treatment of said enzyme-containing extract using a weak cation exchange resin, eluting the adsorbed enzyme, adsorbing the enzyme in the eluate, and eluting the adsorbed enzyme by chromatography using a strong cation exchange resin (step 3-1), or

(b) adsorbing the chondroitinase ABC by a chromatographic treatment of said enzyme-containing extract using a strong cation exchange resin, eluting the

✓

3,6, 11, 16, 18, 25, 30, 40

✓

81

63

✓

14

This is the replacement sheet

21/8/99

Date: 21 AUG 1999

adsorbed enzyme, adsorbing the enzyme in the eluate, and eluting the adsorbed enzyme by chromatography using a weak cation exchange resin (step 3-2).

In a preferred embodiment of the present invention, said extract of chondroitinase ABC is obtained by a method comprising adding a buffer solution with a pH in the neighborhood of neutral to wet cells to produce a cell suspension and subjecting the suspension to a physical treatment to pulverize the cells; or by a method comprising adding a surfactant solution with a pH in the neighborhood of neutral to wet cells to produce a cell suspension and stirring the suspension.

Said two-step chromatography by the combination of weak and strong cation exchange resins after removal of nucleic acid from the cell extract containing chondroitinase ABC produces a high-purity chondroitinase ABC which is purer and more stable than conventional chondroitinase ABC preparations and having a specific activity more than three times higher than that of chondroitinase ABC preparations obtained by a conventional method.

A still another object of the present invention is to provide a crystallized chondroitinase ABC having a needle-like or prismatic shape and the characteristics of said purified chondroitinase ABC, which is prepared by crystallizing said purified chondroitinase ABC in a

in Example 4, wherein curve 1 indicates the extraction using a buffer solution with a surfactant concentration of 2% at 25°C; curve 2, a buffer solution with a surfactant concentration of 2% at 37°C; curve 3, a buffer solution with a surfactant concentration of 5% at 25°C; and curve 4, a buffer solution with a surfactant concentration of 5% at 37°C.

DETAILED DESCRIPTION OF THE INVENTION
AND PREFERRED EMBODIMENTS

Processes for preparing the purified chondroitinase ABC and the purified chondroitinase ABC crystal of the present invention are illustrated in detail.

Any cells of microorganisms conventionally known to produce chondroitinase ABC, for example microorganisms belonging to *Proteus vulgaris* or the like, can be used for the production of the chondroitinase ABC of the present invention. A specific example of such a microorganism is *Proteus vulgaris* NCTC 4636 (ATCC 6896, IFO 3988).

The microorganisms can be cultured by a conventional method (e.g., J. Biol. Chem., 243, (7), 1523-1535 (1968); Japanese Patent Laid-open (kokai) Nos. 122588/1987 or 57180/1990). Wet cells are collected from the culture and suspended into a buffer solution with a pH in the neighborhood of neutral to extract enzyme from the

an exchange group is exemplified as the strong cation exchange resin used here. A polysaccharide derivative (an agarose derivative, a crosslinked dextran derivative, etc.) having a sulfoethyl group, a sulfopropyl group, or the like as an exchange group is given as a specific example. Commercially available examples of such strong cation exchange resins are S-Sepharose, SP-Sepharose (trademark, products of Pharmacia), SP-Sephadex (trademark, a product of Pharmacia), SP-Toyopearl (trademark, a Tosoh Co.), and the like.

One example of the chromatography using these two types of cation exchange resins in combination is as follows.

The first chromatography is carried out by equilibrating the weak cation exchange resin with the same buffer solution (pH 6.5 to 7.5) used in the extraction of cells (e.g., 1 to 50 mM phosphate buffer solution, Tris-HCl buffer solution, acetate buffer solution, etc.), contacting said supernatant containing the enzyme with the cation exchange resin to adsorb the enzyme, and washing the cation exchange resin, optionally using a salt solution (e.g., 20 to 25 mM NaCl solution) and/or the above-mentioned surfactant solution (e.g., 0.5% POELE solution). An eluant prepared by dissolving sodium chloride into said buffer solution at a concentration of about 0.1 M is contacted with said resin

. This is the replacement sheet

Date: 21 AUG 1999

to elute fractions having an activity of the enzyme. Either gradient elution or stepwise elution can be used as a method of the elution. The chromatography treatment can be carried out either by a column method or a batch method.

The fractions thus obtained is then contacted with a strong cation exchange resin which has been equilibrated with the same buffer solution to adsorb chondroitinase ABC. After washing the cation exchange resin, optionally using a salt solution (e.g., 20 to 50 mM NaCl solution) and/or water, the chondroitinase ABC is isolated by gradient elution using the same type of buffer solution (e.g., phosphate buffer solution, Tris-HCl buffer solution, acetate buffer solution, etc.), but containing NaCl with a concentration gradient of 0 to 0.5 M, preferably about 25 to 350 mM. This chromatography treatment is preferably carried out by the column method.

It is possible to reversibly perform the above chromatography using the two types of cation exchange resins.

When cells are extracted with a buffer solution containing a surfactant, the extract contains only very small amount of impurities. The enzyme, in this case, can be purified by a simple procedure, e.g., without the treatment of removing nucleic acid from the extract such

This is the replacement sheet

Date: 21 APR 1960

as protamine treatment, only by passing the extract through a weak cation exchange resin (e.g, CM-Sepharose) column to adsorb chondroitinase ABC, washing the column, and eluting the enzyme with a gradient method.

The purified enzyme solution obtained by the chromatography may be served as a drug, a reagent, or the like, as is, after concentration and desalting. Alternatively, the concentrated and desalted enzyme solution may be made into powder by a common drying method (e.g., lyophilization) under conditions which do not inactivate or denature the enzyme.

In addition, the above purified enzyme solution may be blended and contacted with polyether having hydroxyl groups at both ends (e.g., polyethylene glycol, polypropylene glycol, etc.) to crystallize the chondroitinase ABC. The crystals are rhombic or monoclinic system needle-like crystals, exhibiting crystal parameters shown in Examples hereinafter.

One example of the crystallizing procedure is as follows. Polyethylene glycol with an appropriate molecular weight, such as MW of 4,000, 6,000, or the like, is added to the enzyme solution. The solution, being adjusted to the concentration of the enzyme 250 to 500 U/ml and the concentration of polyethylene glycol 5 to 20%, preferably 10 to 15%, is allowed to stand at a temperature from 4°C to room temperature until the

243, (7), 1523-1535 (1968)) to obtain cultured wet cells. To 200 g of the cells was added 600 mL of 5 mM phosphate buffer solution (pH 6.5 to 7.0) to make a suspension. The cells were pulverized using the DYNOMILL[®] and centrifuged to obtain an enzyme-containing extract solution (step 1).

Protamine sulfate was used to remove nucleic acid from the cell extract solution. A 5% protamine sulfate aqueous solution was added to said enzyme-containing extract solution to a final concentration of 0.5%. The mixture was stirred at 4°C for 30 minutes and the produced precipitate was removed by centrifuge, thus obtaining a supernatant (step 2).

After the addition of about 5 times by volume of water, the supernatant was purified by column chromatography. Specifically, a column packed with CM-Sephadex was equilibrated with 5 mM phosphate buffer solution (pH 6.5 to 7.0), following which the supernatant was charged into the column for adsorbing the enzyme. The column was washed with the same buffer solution, then the same buffer solution but containing 0.025 M NaCl, followed by elution with the same buffer solution containing 0.1 M NaCl to obtain fractions exhibiting the enzyme activity (step 3).

After the addition of about 5 times by volume of water, the fractions with the enzyme activity was

This is the replacement sheet

Date: 21 AUG 1999

adsorbed in S-Sepharose column which was equilibrated with 5 mM phosphate buffer solution (pH 6.5 to 7.0) in advance. The column was washed with the same buffer solution, then the same buffer solution but containing 0.025 M NaCl, followed by gradient elution with the same buffer solution containing linear concentration gradient of 0.025 to 0.35 M NaCl to obtain fractions exhibiting enzyme activity.

The eluted chondroitinase ABC solution exhibited a single band (SDS-PAGE), with nucleic acid (DNA), protease, etc. having been removed, and had a specific activity of 380 U/mg, which was about three times higher than the specific activity of chondroitinase ABC obtained by a conventional method. Thus the chondroitinase ABC was a high-purity enzyme.

To the enzyme solution (a phosphate buffer solution, pH 7.0) was added polyethylene glycol (molecular weight: 4,000) so as to give a concentration of 15%, and the mixture was allowed to stand at room temperature for about one week to produce white or colorless needle-like or prismatic crystals of chondroitinase ABC. A microscope photography (magnification: 2.5) of the crystals is given in Figure 1.

The crystals were rhombic or monoclinic system needle-like crystals, having the following crystal

This is the replacement sheet

Date: 21 AUG 1991

solution (pH 7.0 ± 0.5) to which 10% polyoxyethylene lauryl ether (POELE; Nikkol BL-9EX) was added and about 7.5 L of purified water. The mixture was stirred to obtain a cell suspension, which was warmed at $35^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and stirred for about two hours at this temperature. After about two hours, about 30 L of 20 mM phosphate buffer solution (pH 7.0 ± 0.5) was added to dilute the suspension. The suspension was then cooled to 20°C .

The suspension was centrifuged by a sharpless centrifuge to obtain a supernatant. The temperature of the solution was kept below 20°C before and after the centrifuge.

The supernatant thus obtained was diluted with the addition of about 30 L of purified water which was cooled to 2 to 15°C , and passed through CM-Sepharose column (gel amount: about 5 L) to adsorb the chondroitinase ABC to the column.

The column was washed with 1 L of purified water, 10 L of 0.5% POELE aqueous solution, and 5 L of 0.04 M phosphate buffer solution (pH 6.2 ± 0.2). Next, the column was linear gradiently eluted with about 20 L of 0.04 M phosphate buffer solution (pH 6.2 ± 0.2) containing concentration gradient of 0 to 0.25 M NaCl to obtain fractions exhibiting chondroitinase ABC activity.

The eluate was passed through a sterilizing filter

WHAT IS CLAIMED is:

1. A purified chondroitinase ABC having the following characteristics,
 - (i) has a molecular weight of about 100,000 dalton
5 both by the measurement of the SDS-polyacrylamide gel electrophoresis (SDS-PAGE), in either the reduced state or the unreduced state, and the measurement by the gel permeation chromatography method,
 - (ii) has an isoelectric point of about pH 8.2 and about
10 pH 8.5,
 - (iii) has an optimum of pH of 8.0 to 8.2 (substrate: chondroitin sulfate C, buffer solution: a Tris-HCl buffer solution) and an optimum reaction temperature of 37°C,
 - (iv) the activity is inhibited by Zn^{2+} , Ni^{2+} , Fe^{3+} ,
15 and Cu^{2+} ,
 - (v) has alanine as the N-terminal amino acid residue and proline as the C-terminal amino acid residue,
 - (vi) exhibits a single band in SDS-PAGE and a single peak in either HPLC (GPC; gel permeation chromatography) or
20 cation exchange HPLC,
 - (vii) does not contain a substantial amount of endotoxin and contain nucleic acid and protease of an amount below the detection limit,
 - (viii) can be crystallized, and
 - 25 (ix) has a specific activity of 300 U/mg or more.
2. The process for preparing the purified chondroitinase ABC as defined in Claim 1 comprising extracting chondroitinase ABC from cells of a microorganism producing chondroitinase ABC and purifying the extract.
- 30 3. The process for preparing the purified chondroitinase ABC according to claim 2, wherein said extraction is carried out using a surfactant solution.
4. A process for preparing the purified chondroitinase ABC as defined in claim 1 comprising,



This is the replacement sheet

Date: 21 AUG 1999

(i) a step of obtaining an enzyme-containing extract from cells of microorganism producing chondroitinase ABC (step 1),

(ii) a step of removing nucleic acid from the enzyme-containing extract (step 2),

(iii) a step of chromatographic treatment which comprises,

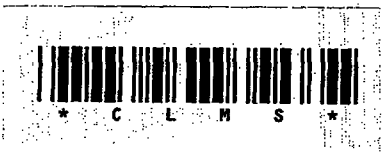
(a) adsorbing the chondroitinase ABC by a chromatographic treatment of the enzyme-containing extract obtained by step 2 using a weak cation exchange resin, eluting the adsorbed enzyme, adsorbing the enzyme in the eluate by chromatography using a strong cation exchange resin, and eluting the adsorbed enzyme (step 3-1), or

(b) adsorbing the chondroitinase ABC by a chromatographic treatment of the enzyme-containing extract obtained by step 2 using a strong cation exchange resin, eluting the adsorbed enzyme, adsorbing the enzyme in the eluate by chromatography using a weak cation exchange resin, and eluting the adsorbed enzyme (step 3-2).

5. The process for preparing the purified chondroitinase ABC according to Claim 4, wherein the exchange group in said weak cation exchange resin used in said step 3-1 or 3-2 is a carboxyalkyl group and the exchange group in said strong cation exchange resin used in said step 3-1 or 3-2 is a sulfoalkyl group.

6. The process for preparing the purified chondroitinase ABC according to claim 4, wherein said enzyme-containing extract in step 1 is obtained by extraction of cells of microorganism producing chondroitinase ABC using a surfactant solution.

7. A process for preparing the purified chondroitinase ABC as defined in Claim 1 comprising,



This is the replacement sheet

Date: 21 AUG 1999

(i) a step of obtaining an enzyme-containing extract from cells of microorganism producing chondroitinase ABC by extraction using a surfactant solution,

(ii) a step of subjecting the enzyme-containing extract to a chromatographic treatment using a weak cation exchange resin or a strong cation exchange resin to adsorb the chondroitinase ABC to said resin, and

(iii) a step of eluting the chondroitinase ABC adsorbed to said resin while continuously changing the ionic strength of the eluent.

8. Chondroitinase ABC in the form of needle-like or prismatic crystals and having characteristics (i) to (ix) as defined in claim 1.

9. Chondroitinase ABC in the form of crystals of claim 8 prepared by crystallization in polyether having hydroxyl groups at both ends.

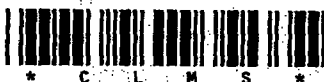
10. Needle-like or prismatic crystals of chondroitinase ABC having characteristics as defined in Claim 1, which is of rhombic or monoclinic system and having the following crystal parameters.

	Rhombic system	Monoclinic system
Space group	P222 ₁	P2 ₁
Lattice constant	a=214 Å	a=214 Å
	b=92 Å	b=56 Å
	c=56 Å	c=92 Å
	$\alpha=90^\circ$	$\alpha=90^\circ$
	$\beta=90^\circ$	$\beta \geq 90^\circ$
	$\gamma=90^\circ$	$\gamma=90^\circ$

11. A composition comprising a chondroitinase and serum albumin or gelatin, wherein said chondroitinase is a purified chondroitinase ABC having a specific activity of 300 U/mg or more, containing no substantial amount of

This is the replacement sheet

Date: 21 AUG 1999



endotoxin and an amount of nucleic acid and protease below the detection limit.

12. The composition according to Claim 11 having pH of 5 to 9 when it is made into a solution.

5 13. The composition according to Claim 11 or 12 comprising serum albumin or gelatin in an amount of at least 0.001 times of the chondroitinase.

14. The composition according to Claim 11, 12 or 13 which is a solution or a dried product.

10 15. The composition according to any of Claims 11 to 14, which comprises a physiologically acceptable buffer agent and is adjusted so as to show pH of 5 to 9 and a concentration of the buffer of 1 to 100 mM when it is a solution.

15 16. The composition according to Claim 15, wherein said buffer agent is a buffer agent comprising one or more compounds selected from hydrochloric acid, sodium hydroxide, sodium carbonate, sodium hydrogencarbonate, phosphoric acid, potassium dihydrogenphosphate, dipotassium
20 hydrogenphosphate, sodium dihydrogenphosphate, disodium hydrogenphosphate, aminoacetic acid, sodium benzoate, citric acid, sodium citrate, acetic acid, sodium acetate, tartaric acid, sodium tartarate, lactic acid, sodium lactate, ethanolamine, arginine, and ethylenediamine.

25 17. A pharmaceutical composition comprising a chondroitinase and serum albumin or gelatin, wherein said chondroitinase is a purified chondroitinase ABC having a specific activity of 300 U/mg or more, containing no substantial amount of endotoxin and an amount of nucleic
30 acid and protease below the detection limit.



This is the replacement sheet

Date: 21 AUG 1999

18. Use of a composition comprising a chondroitinase and serum albumin or gelatin in the preparation of a medicament for the treatment of intervertebral disc displacement, wherein said chondroitinase is a purified chondroitinase ABC
5 having a specific activity of 300 U/mg or more, containing no substantial amount of endotoxin and an amount of nucleic acid and protease below the detection limit.

19. A composition comprising a chondroitinase and a nonionic surfactant, wherein said chondroitinase is a
10 purified chondroitinase ABC having a specific activity of 300 U/mg or more, containing no substantial amount of endotoxin and an amount of nucleic acid and protease below the detection limit.

20. The composition according to Claim 19, which comprises
15 a physiologically acceptable buffer agent and is adjusted so as to show pH of 5 to 9 and a concentration of the buffer of 1 to 100 mM when it is a solution.

21. The composition according to Claim 19 or 20, wherein
20 said nonionic surfactant is polyoxyethylene sorbitan fatty acid ester.

22. The composition according to Claim 19, 20 or 21, comprising a nonionic surfactant in an amount of 0.6 to 300 times by weight for 1 unit weight of the chondroitinase having a specific activity of 300 U/mg or more, and adjusted
25 to pH 6 to pH 8 with a 10 to 50 mM phosphate buffer agent when it is a solution.

23. The composition according to any of Claims 19 to 22, which is in the liquid state.

24. A pharmaceutical composition comprising a sterile
30 solution containing as active ingredient chondroitinase in an admixture of serum albumin, gelatin or nonionic surfactant and sterile water without preservatives, said



This is the replacement sheet

Date: 21 AUG 1999

ABSTRACTCHONDROITINASE, PROCESS FOR PREPARING THE SAME, AND
PHARMACEUTICAL COMPOSITION COMPRISING THE SAME

A crystallizable, purified chondroitinase ABC having a molecular weight of about 100,000 dalton by the measurement of the SDS-polyacrylamide gel electrophoresis (SDS-PAGE) and the measurement by the gel permeation chromatography method, having alanine as the N-terminal amino acid and proline as the C-terminal amino acid. A process for the purification of the crystallizable purified chondroitinase ABC comprising removing nucleic acid from an surfactant solution extract obtained from cells of chondroitinase ABC-producing microorganisms and chromatographically treating by concentration gradient elution using a weak cation exchange resin or a strong cation exchange resin. A composition comprising a chondroitinase and serum albumin, gelatin, or a nonionic surfactant.

This is the replacement sheet

Date: 21 AUG 1999