embodiments.

[0126] In the present embodiment, an exemplary case where the diameter of the sealing lid 960 is 92 mm, and the length of each perforation line 22 is 67 mm, is described. The center meeting portion of the perforation lines 22 corresponds to the center of the sealing lid 960. An angle formed by the adjacent perforation lines 22 that extend radially from the center of the sealing lid 960 is 60°. The perforation lines 22 are formed as three straight lines. The lengths of the perforations are 2 mm, 6 mm, 7 mm, 7 mm, 7 mm, 7 mm, 7 mm, 7 mm, 6 mm, and 2 mm in order, respectively, from the outer side. The length of a portion connecting between adjacent perforations is 1 mm. The inner diameter for the annular adhesion region 163 is 65 mm and the outer diameter is 71 mm. The funnel inner diameter 133 is 35.4 mm. The length of the air slit 192 is 4 mm. The adhesion region 1163 is formed so as to include: one circular area that includes, as its center, the center meeting portion of the perforation lines 22 and has the diameter of 15 mm; and two areas provided on each perforation line 22 inside the funnel inner diameter, and two areas provided on each perforation line 22 outside the funnel inner diameter, such that the total number of the areas of the adhesion region 1163 is thirteen.

[0127] The adhering strength of the adhesion regions 163 and 1163 preferably ranges from 30N to 70N in a direction parallel to the surface of the sealing lid 960. The adhesion region 163 is provided over the entirety of the circumference of the annular portion surrounding the perforation lines 22, and the adhesion region 1163 is provided over the perforation lines 22 inside and outside the inner diameter of the funnel component. Therefore, the adhering strength can be enhanced in the direction parallel to the surface of the sealing lid 660.

[0128] (Fourteenth embodiment)

A fourteenth embodiment of the present invention will be described. ~~The fourteenth embodiment of the present invention will be described.~~ The present embodiment is different from the thirteenth embodiment in sealing lid. Also for the sealing lid, description of the same contents as described for the thirteenth embodiment is omitted as appropriate. (a) of FIG. 34 is a plan view of a sealing lid 1060 according to the present embodiment. (b) of FIG. 38 schematically illustrates a cross-section taken along a line F-F' shown in (a) of FIG. 38. The sealing lid 1060 is formed such that, in the sealing lid 960 of the thirteenth embodiment, one more adhesion region 1163 is provided over each perforation line 22 inside the inner diameter of the funnel component. In a case where the adhesion region having such a structure is provided, even when the diameter of the sealing lid is increased, contents are prevented from spilling through the perforation lines 22, its outer appearance and hygiene are enhanced, and the opening strength at the perforation lines 22 is prevented from being excessively enhanced. In the present embodiment, at the tab 164, the upper film 161 and the lower film 162 are adhered to

[0139] The number of the ruled lines 1201 and the length of each ruled line 1201 are not limited to the exemplary ones as shown in FIG. 4136. As other examples, a first, second, and third modifications of the present embodiment are shown in FIG. 37 and FIG. 38. In an example shown in (a) of FIG. 37, 12 ruled lines 1201 are provided on the outer surface of the bottom portion 18 at regular intervals so as to radially extend as viewed from the center portion of the bottom portion 18. In this example, the length of each of the ruled lines 1201 is 22 mm. Further, in an example shown in (b) of FIG. 37, 12 ruled lines 1201 each having the length of 30 mm are provided on the outer surface of the bottom portion 18 at regular intervals. In an example shown in FIG. 38, 8 ruled lines 1201 each having the length of 12 mm and 8 ruled lines 1201 each having the length of 22 mm are provided on the outer surface of the bottom portion 18 at regular intervals such that the ruled line 1201 having the length of 12 mm and the ruled line 1201 having the length of 22 mm are alternately provided. The ruled lines may not be provided at regular intervals.

[0140] The length of each ruled line 1201 may be greater than or equal to 5 mm and less than 100 mm. The number of the ruled lines 1201 may be greater than or equal to 6 and less than 30. When the length of each ruled line 1201 is less than the above length, or the number of the ruled lines 1201 is less than the above number, crinkling is likely to occur. On the other hand, when the length of each ruled line 1201 is greater than the above length, or the number of the ruled lines 1201 is greater than the above number, rigidity of the bottom portion 18 is excessively reduced, and the strength of the packaging container is reduced. The number of the ruled lines 1201 is particularly preferably greater than or equal to 6, and less than 25.

[0141] Further, a fourth modification of the present embodiment may be implemented in which, in addition to the 12 ruled lines 1201, circular lines 1202 that intersect the 12 ruled lines 1201 may be provided, on the outer surface portion of the bottom portion 18, around the center portion of the bottom portion 18, which corresponds to the center of the circular shape formed by each circular line, as shown in FIG. 39.

[0142] In each of the above examples, the ruled lines 1201 are not formed in the center portion of the bottom portion 18. However, the ruled lines 1201 may pass through the center portion of the bottom portion 18.

[0143] Further, in each of the above examples, the bottom portion 18 is circular. However, the bottom portion 18 may be formed such that the upper and lower flat planes have a polygonal shape such as a square shape or a regular hexagon. Thus, the shape of the bottom portion 18 is not limited to any specific shape. The side wall 17 may have its inner side portion connected with the outer edge of the bottom portion 18.

[0144] (a) of FIG. 40 is a schematic cross-sectional view illustrating a portion near the

1000 bottom portion
1001 crinkle
1012 flange portion
1060 sealing lid
1120 container body
1160 sealing lid
1161 upper film
1162 lower film
~~1163 adhesion region~~
1163 adhesion region
1164 tab
1165 half cut
1169 separation layer
1201 ruled line
1202 line
1960 sealing lid