

FIG. 1

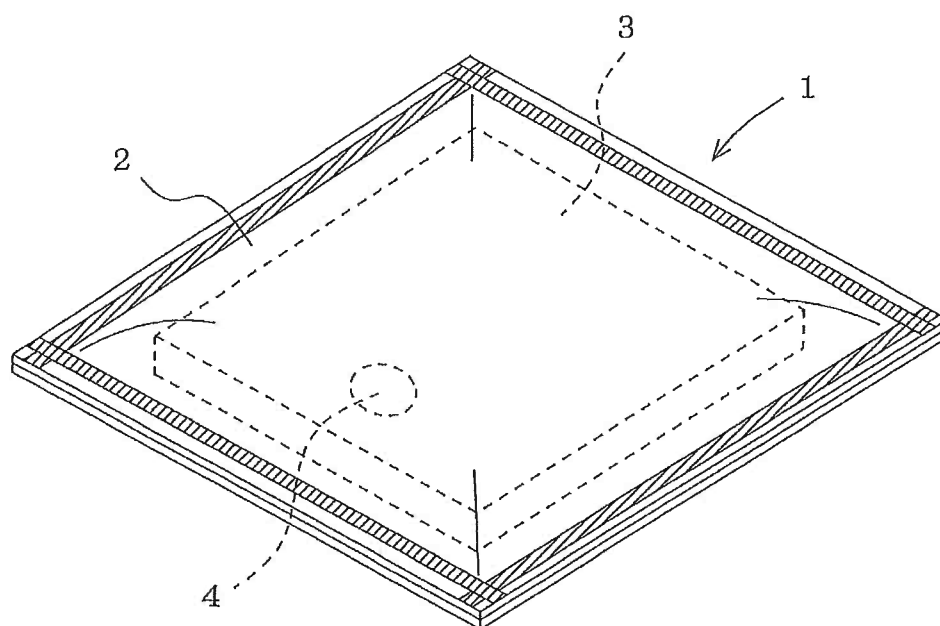


FIG. 2

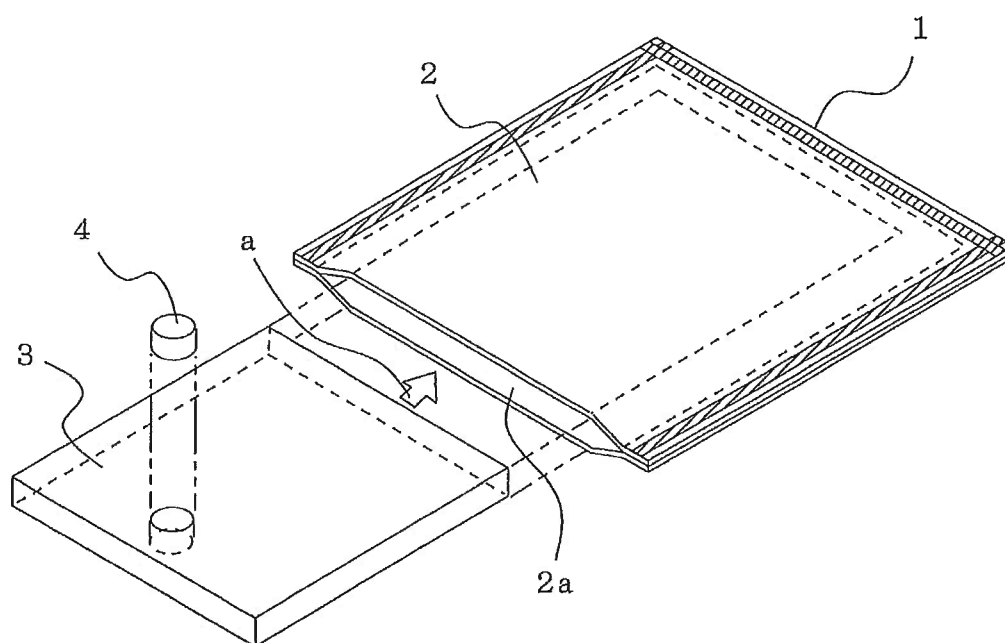


FIG. 3

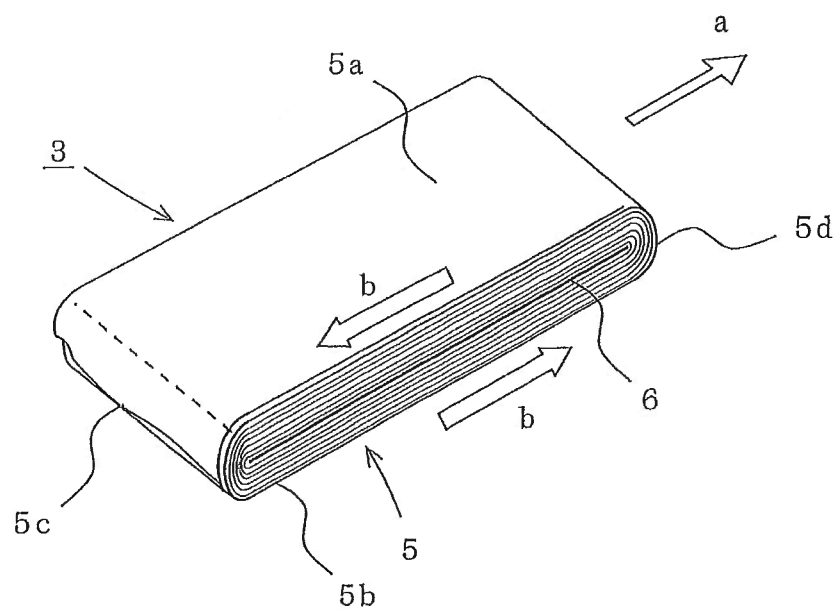


FIG. 4

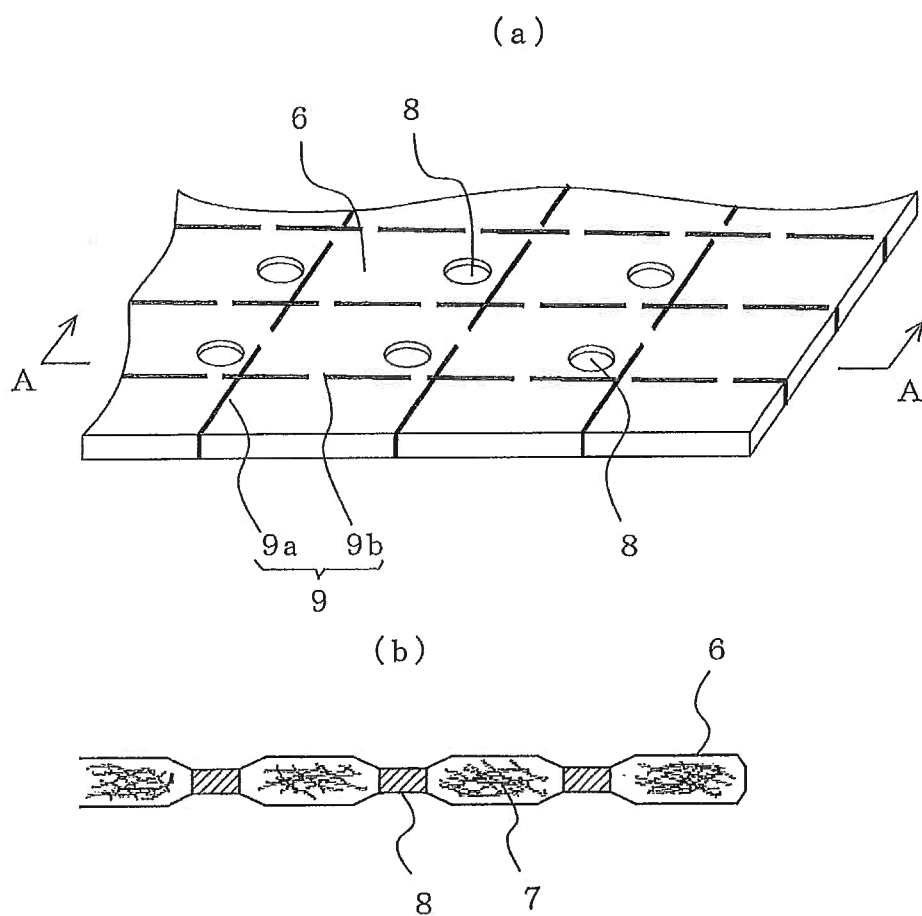


FIG. 5

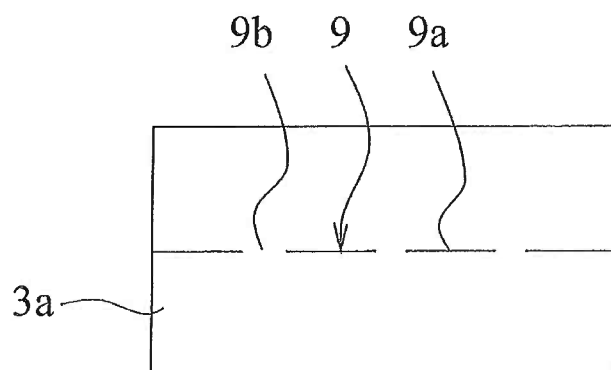


FIG. 6

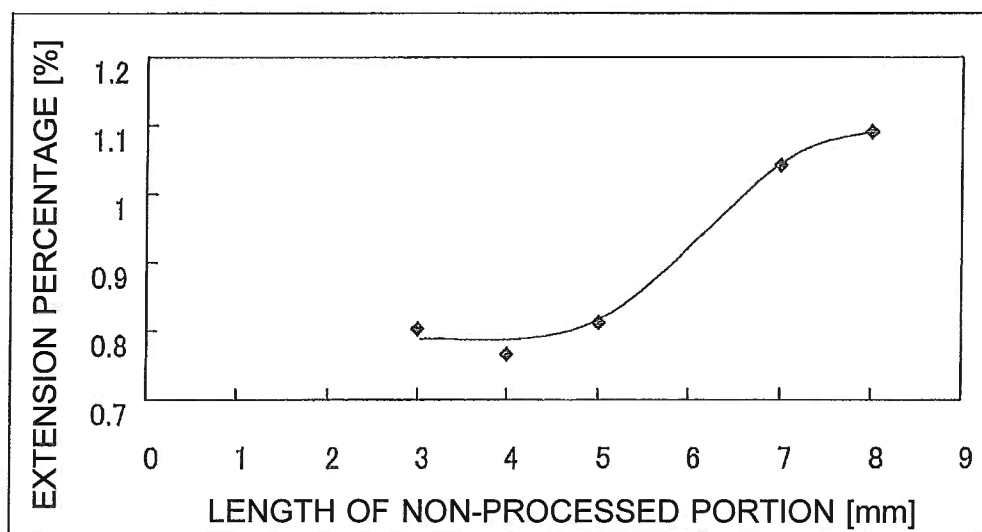


FIG. 7

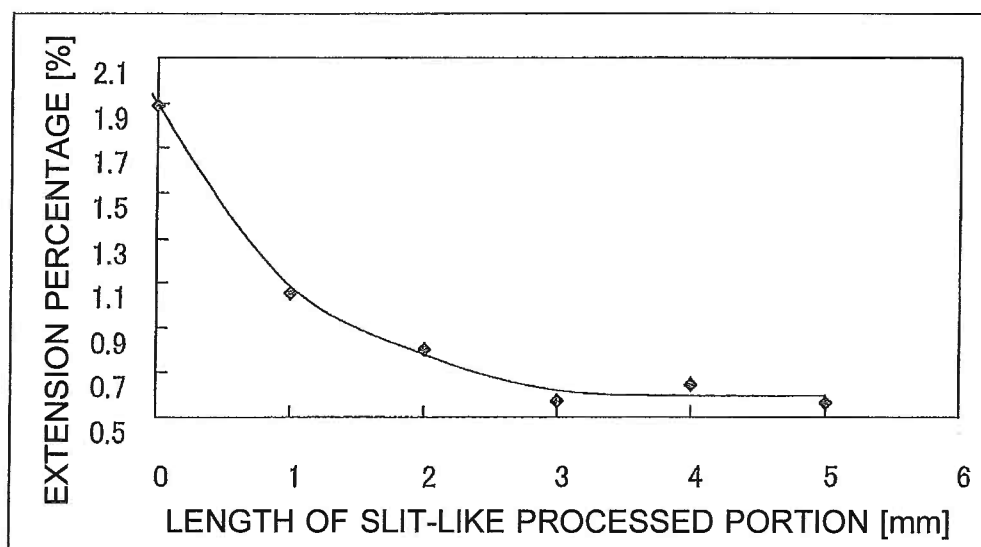


FIG. 8

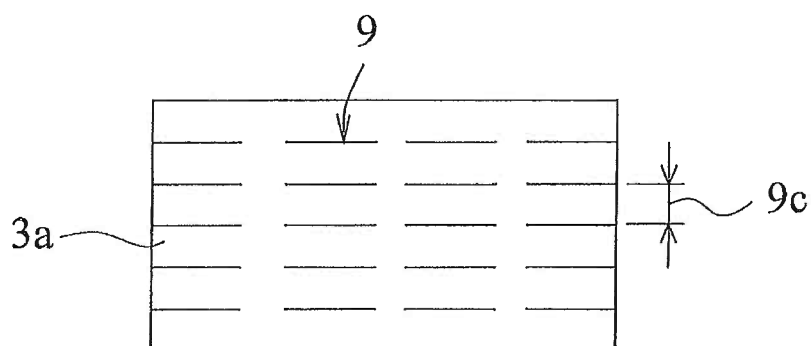


FIG. 9

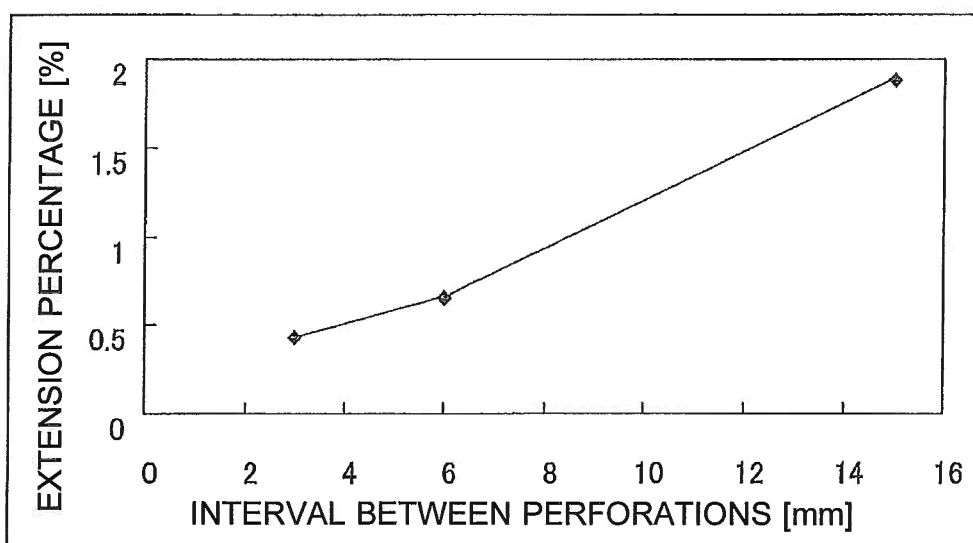


FIG. 10

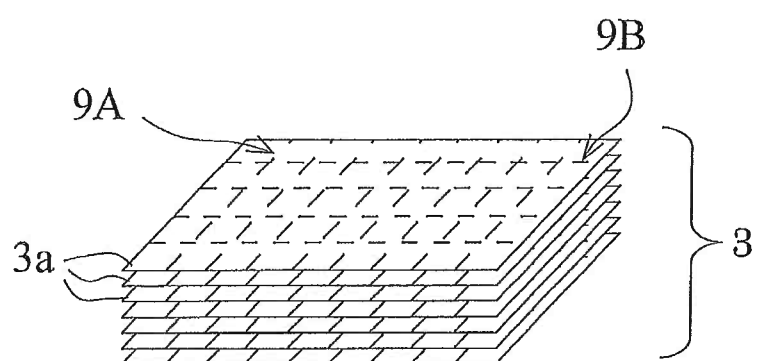


FIG. 11

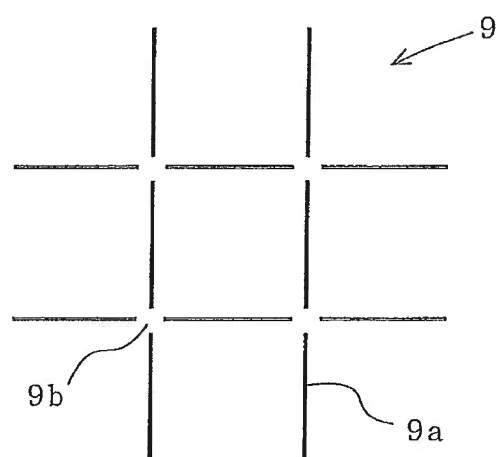


FIG. 12

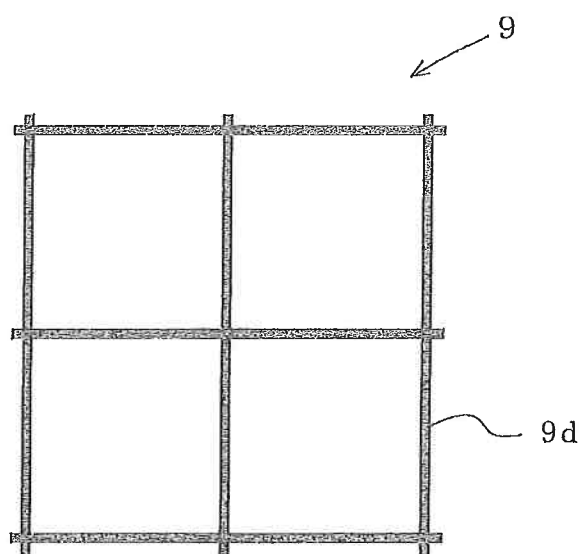


FIG. 13

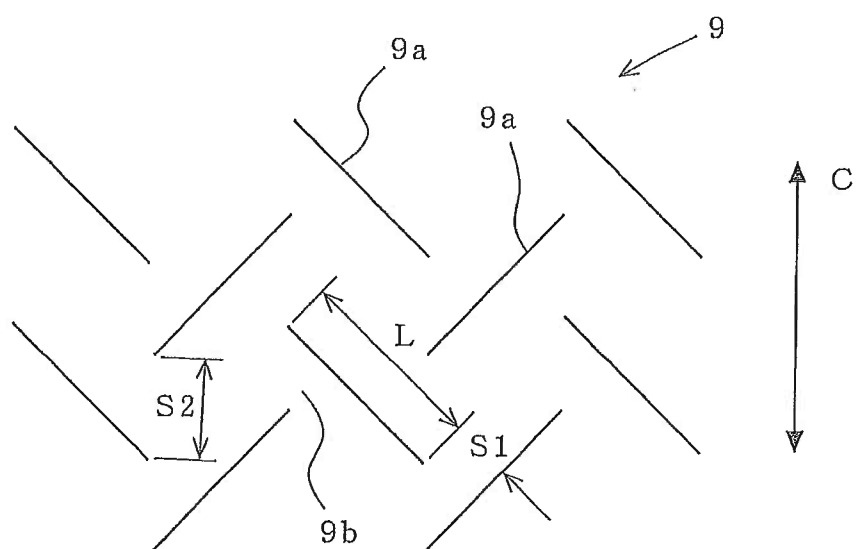
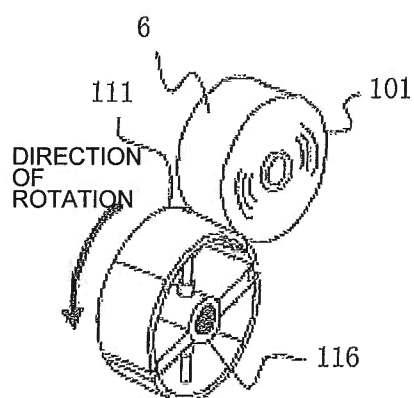
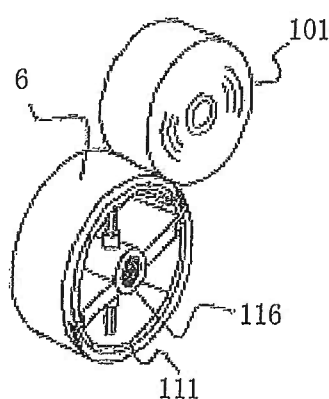


FIG. 14

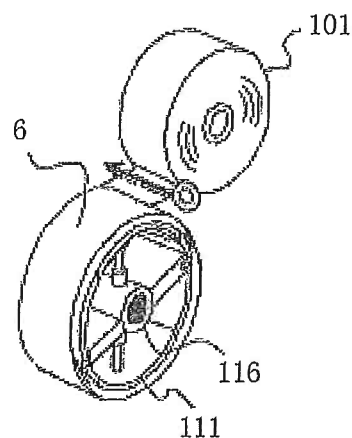
(a) WINDING START STEP



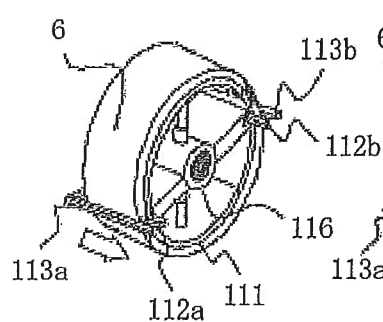
(b) WINDING END STEP



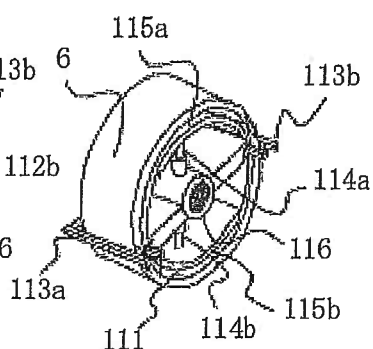
(c) CUTTING STEP



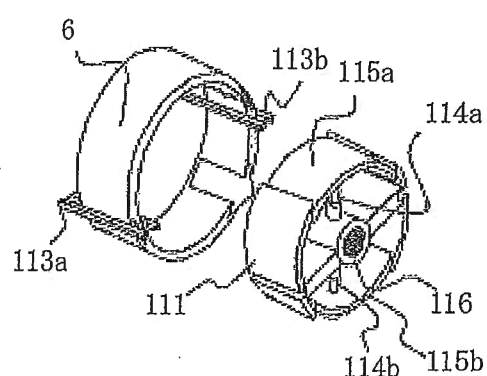
(d) CORE FIXING STEP



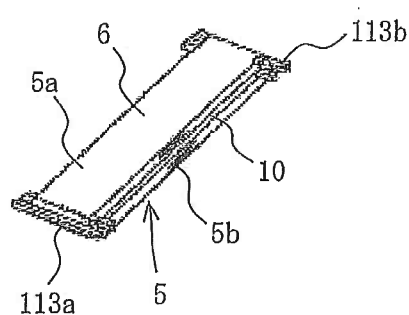
(e) SPOOL TRANSFORMATION STEP



(f) SPOOL SEPARATION STEP



(g) CORE FORMATION STEP



(h) ILLUSTRATION OF FINISHED LAMINATED BODY

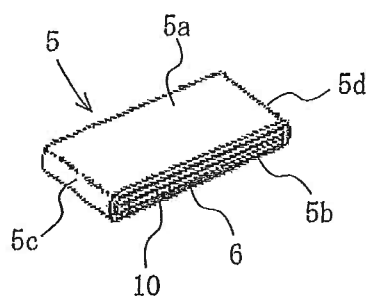


FIG. 15

