

**PHOTOIMAGEABLE COMPOSITIONS
FOR IMPROVED ADHESION AND PROCESSING TIMES**

Abstract of the Disclosure

5 In a negative acting photoimageable composition comprising an acid functional binder polymer having a weight average molecular weight between 5000 and 40,000, optional additional higher molecular weight binder polymer, photopolymerizable α,β -ethylenically unsaturated compounds, and photoinitiator. At least a portion of the photopolymerizable compounds are isocyanate trimers having tri- α,β -ethylenically unsaturated functionality.