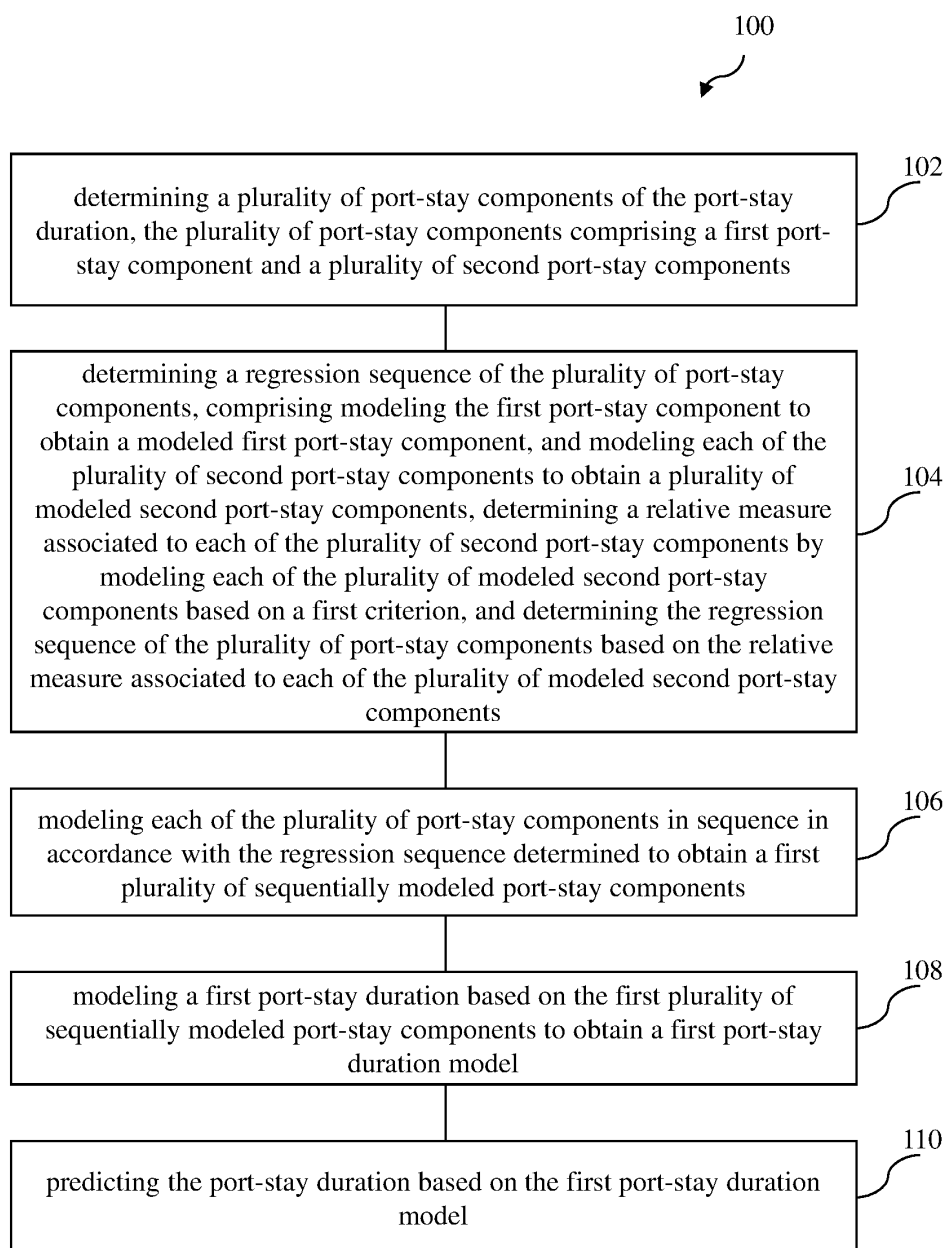
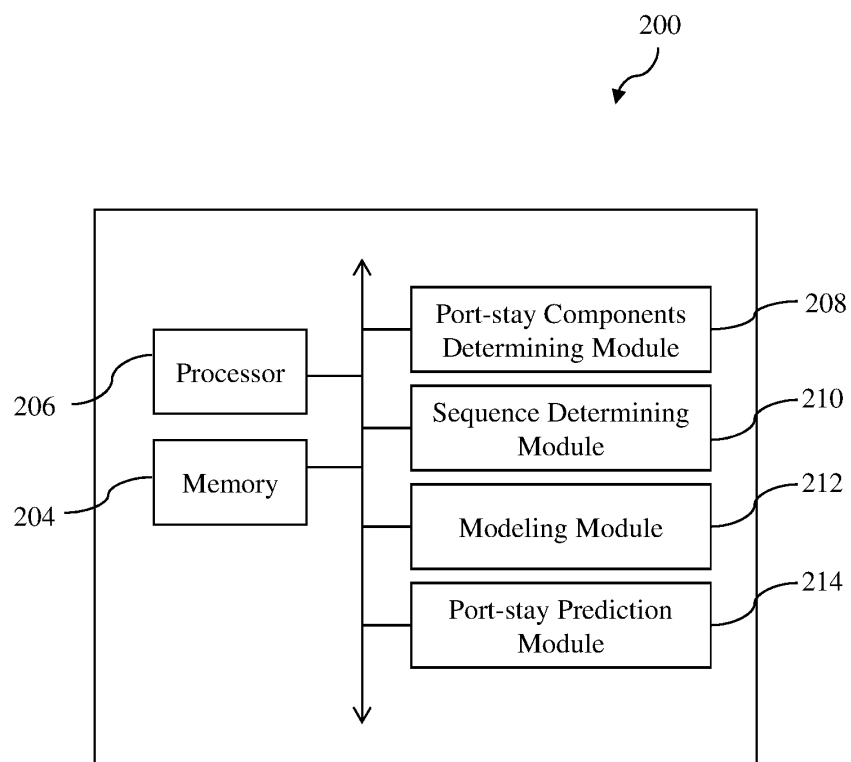


**FIG. 1**

**FIG. 2**

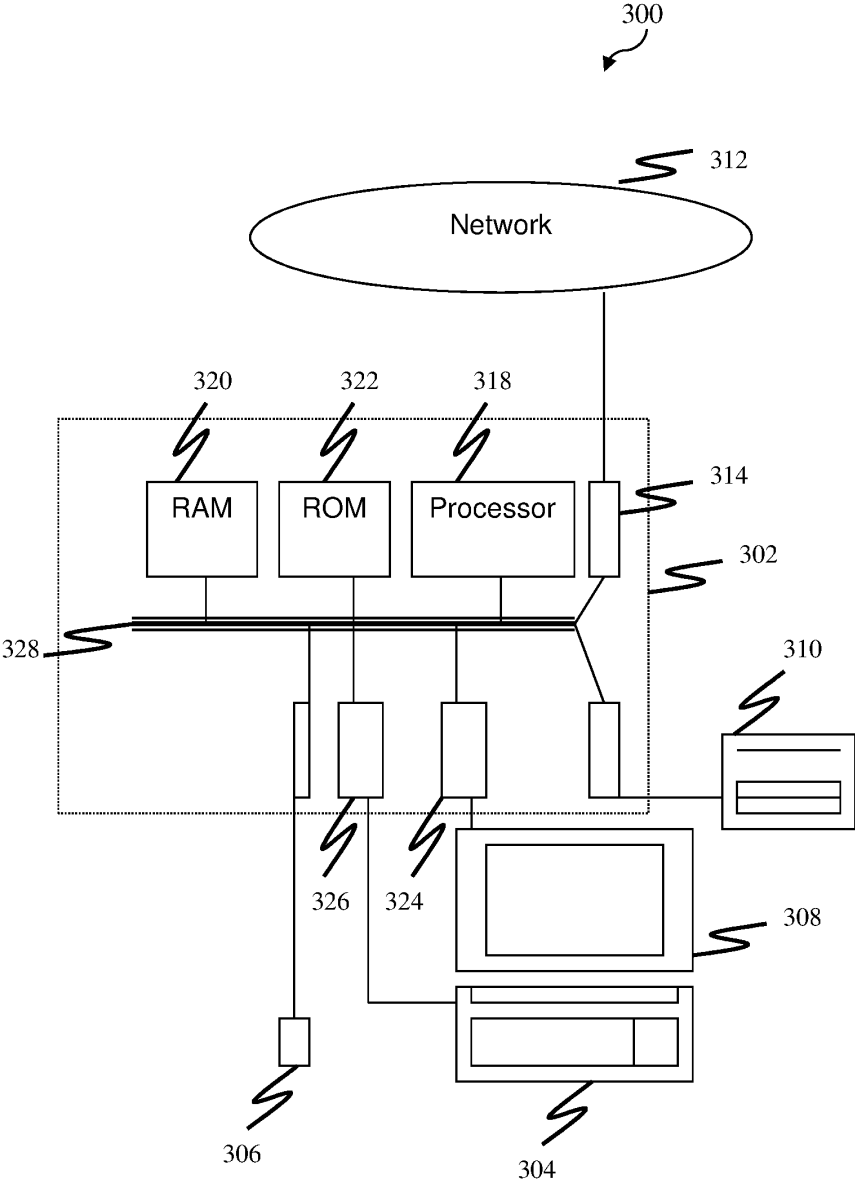


FIG. 3

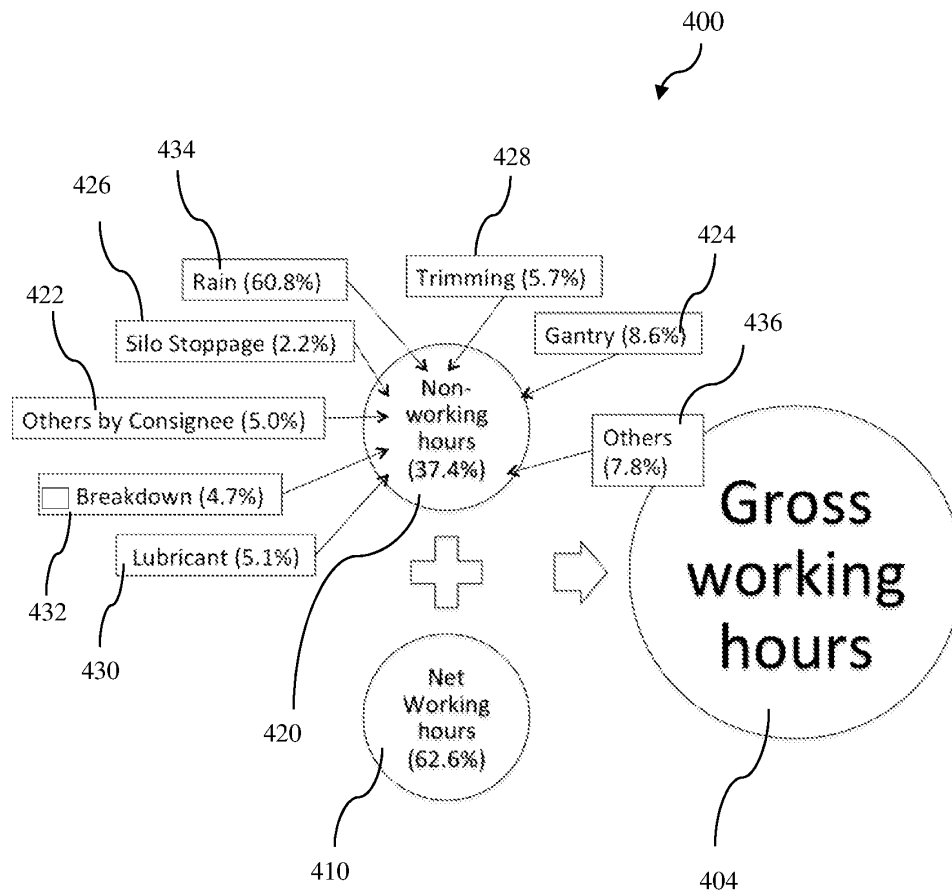
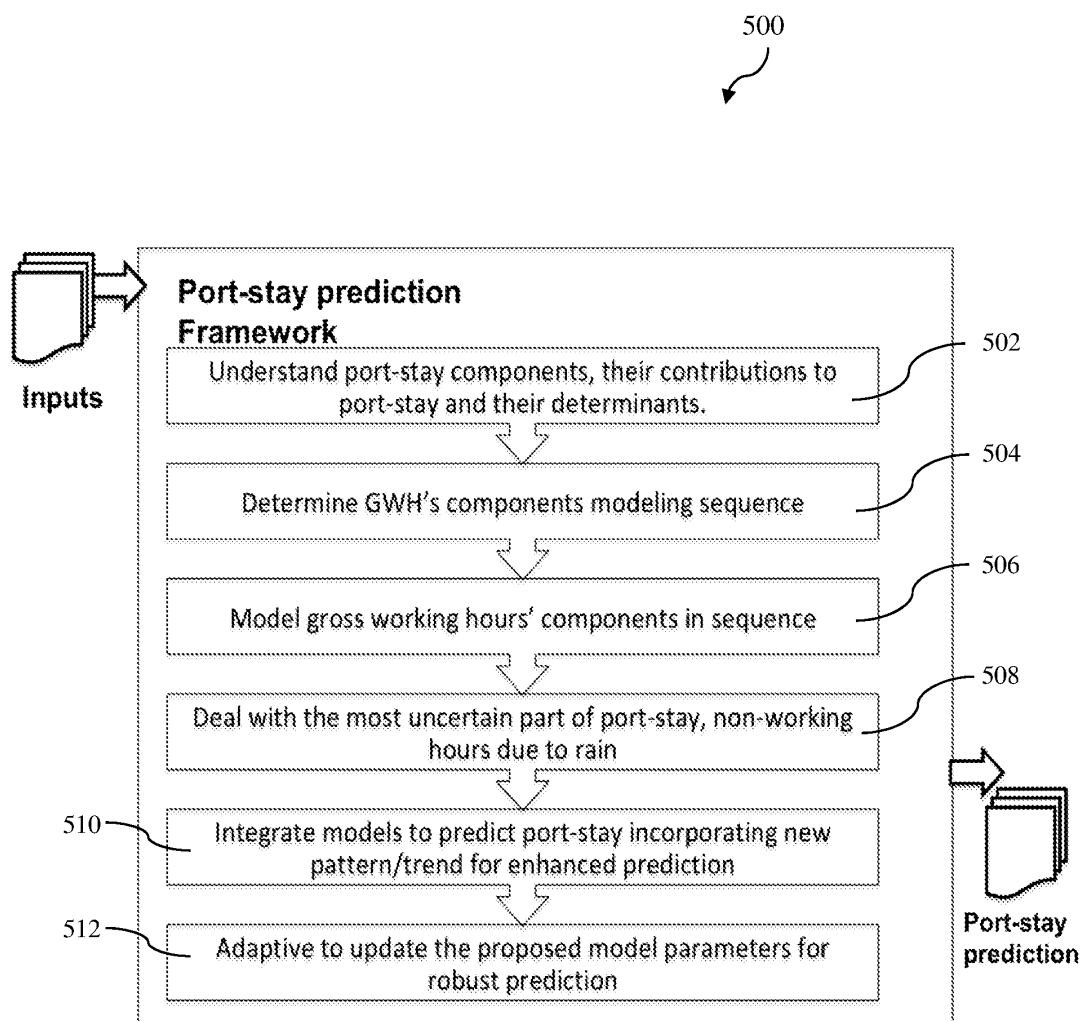


FIG. 4

**FIG. 5**

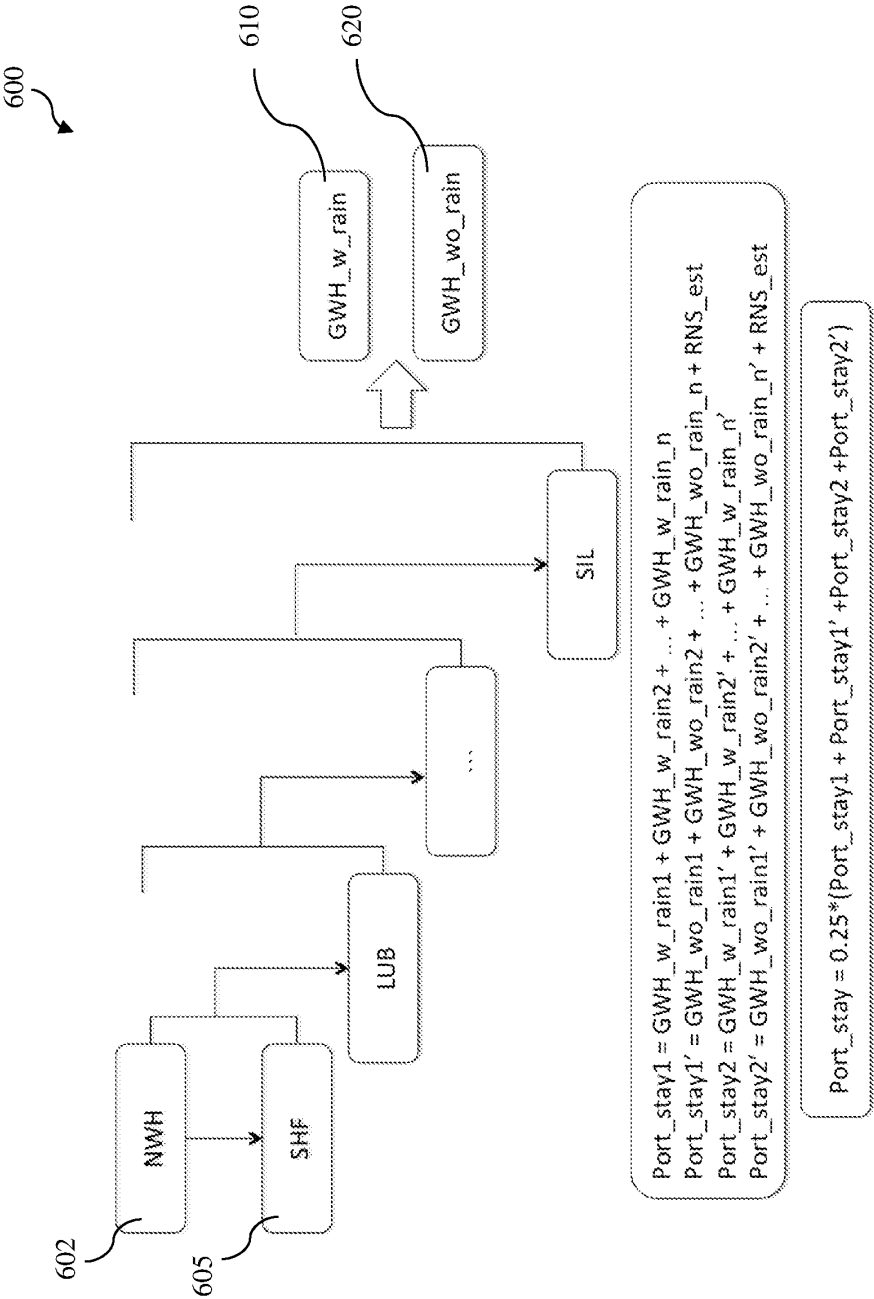


FIG. 6

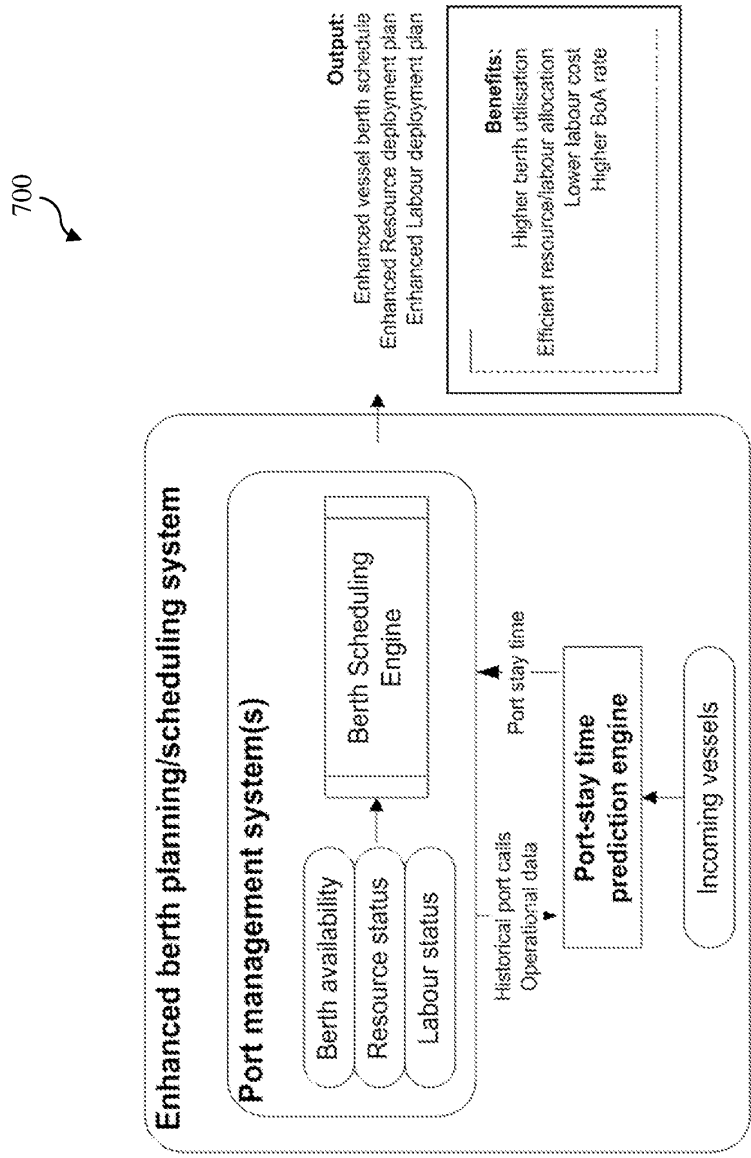


FIG. 7

Berth 1	26/01/2018 - 01/02/2018 Vessel 1 unloading	02/02/2018 - 11/02/2018 Vessel 2 unloading	12/02/2018 - 20/02/2018 Vessel 3 unloading
	26/01/2018 - 01/02/2018 Vessel 4 unloading	05/02/2018 - 17/02/2018 Vessel 5 unloading	
Labour needs	26/01/2018 - 01/02/2018 Unloader operators: 2 2 teams x 4 workers	05/02/2018 - 11/02/2018 Unloader operators: 2 2 team x 3 workers	02/02/2018 - 17/02/2018 Unloader operators: 2 2 team x 3 workers
	02/02/2018 - 05/02/2018 Unloader operators: 1 1 team x 3 workers	11/02/2018 - 12/02/2018 Unloader operators: 1 1 team x 3 worker	17/02/2018 - 20/02/2018 Unloader operators: 1 1 team x 3 workers

FIG. 8A

Berth 1	26/01/2018 - 01/02/2018 Vessel 1 unloading	02/02/2018 - 15/02/2018 Vessel 2 unloading	16/02/2018 - 23/02/2018 Vessel 3 unloading
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FIG. 8B

Berth 2	26/01/2018 - 01/02/2018 Vessel 4 unloading	01/02/2018 - 04/02/2018 Vessel 6 unloading	05/02/2018 - 17/02/2018 Vessel 5 unloading
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FIG. 8C

900

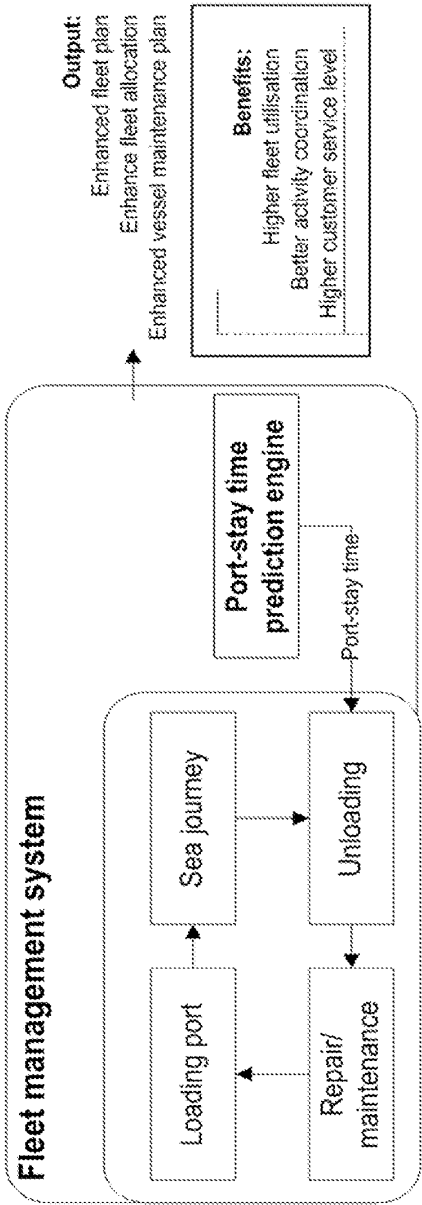


FIG. 9