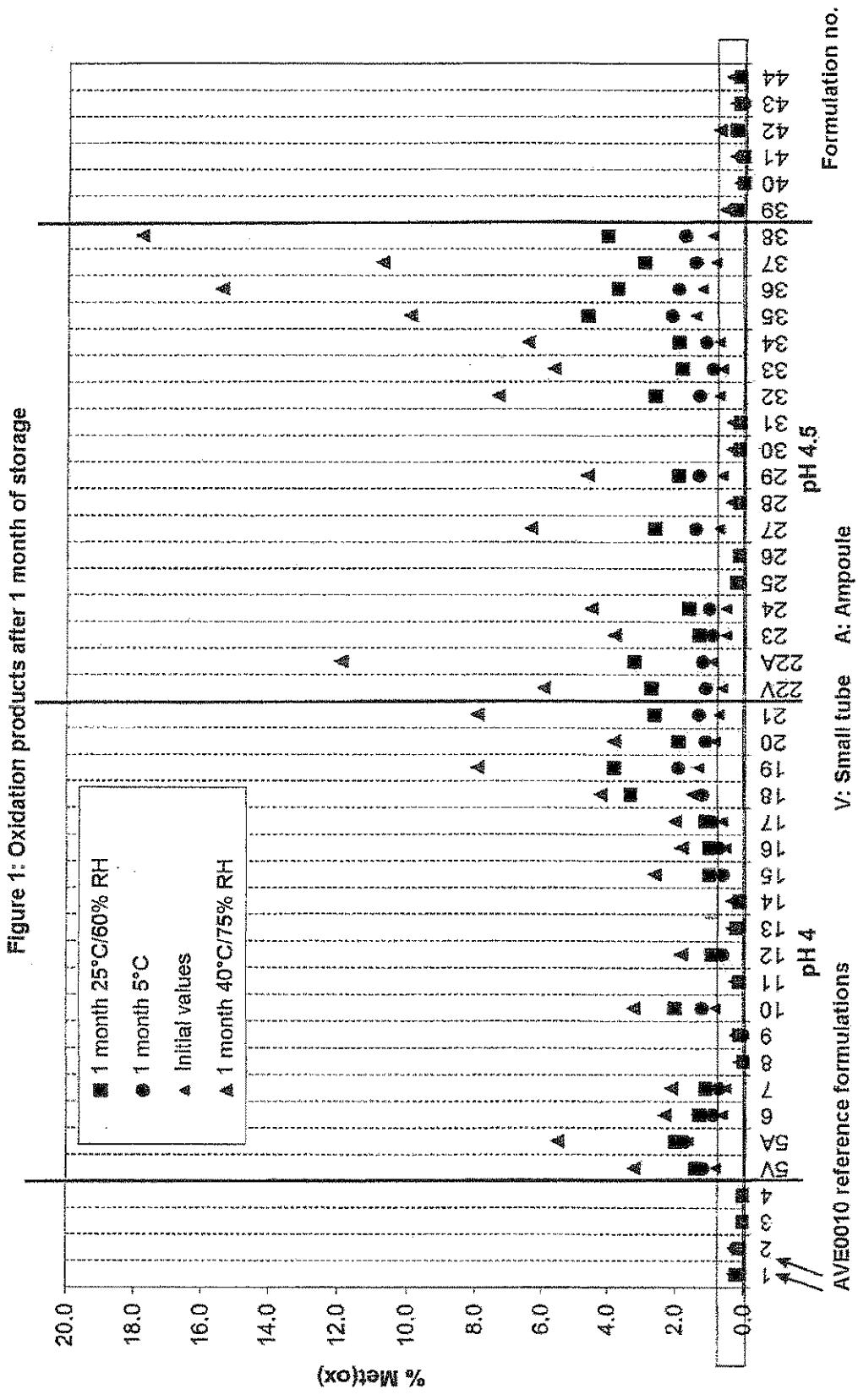


Figure 1: Oxidation products after 1 month of storage

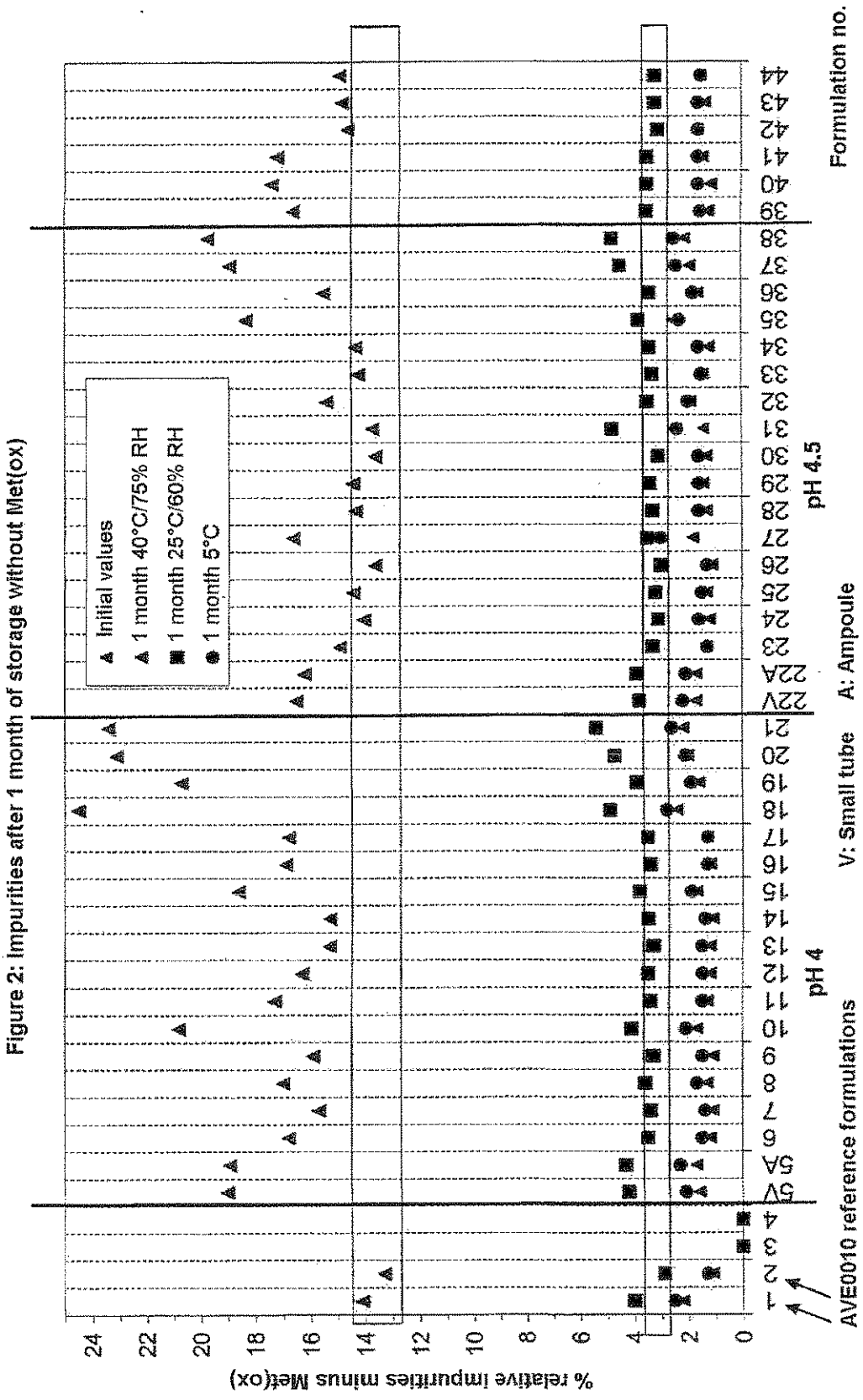


Figure 2: Impurities after 1 month of storage without Met(ox)

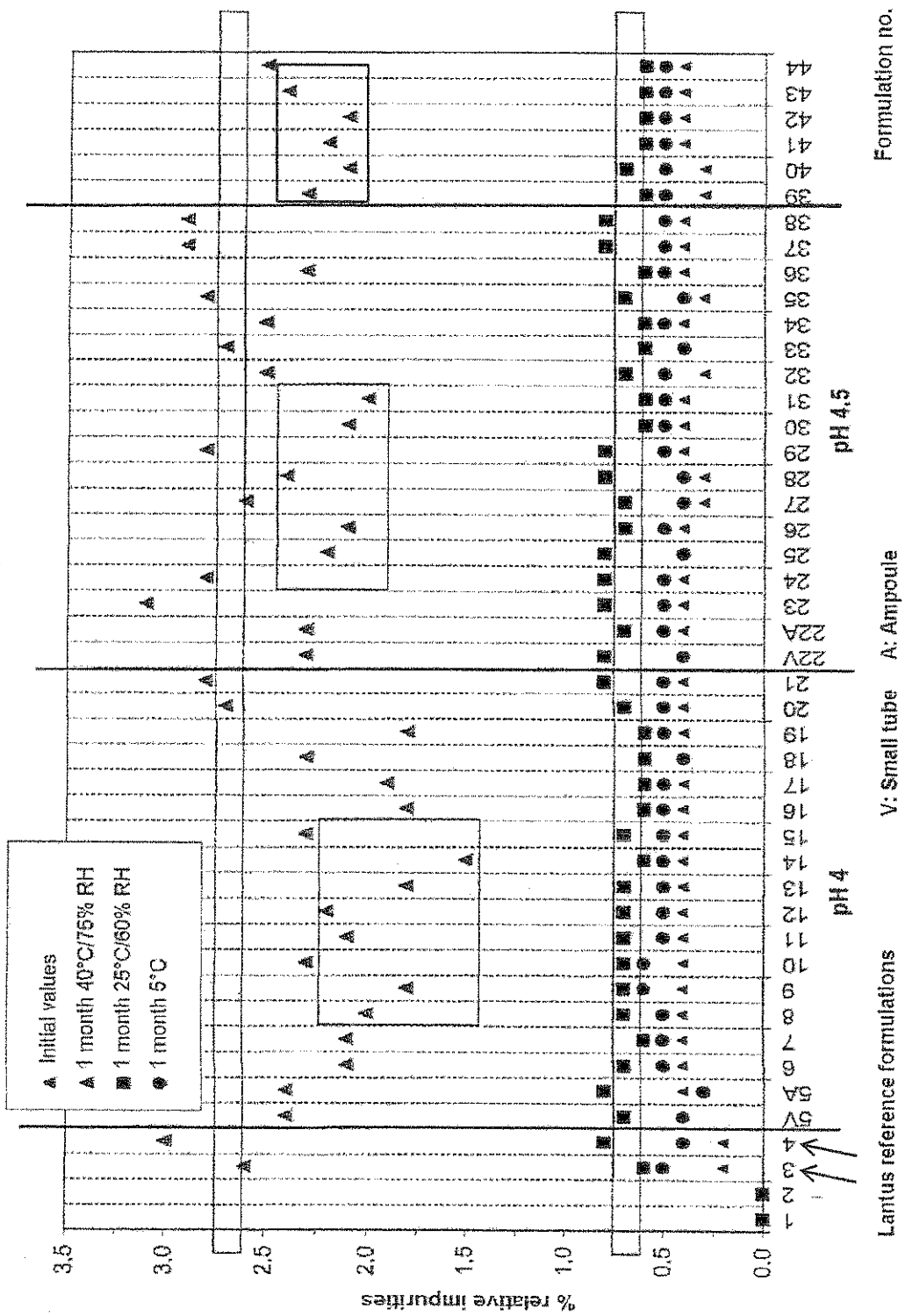


Figure 3: Impurities of insulin glargine after 1 month of storage

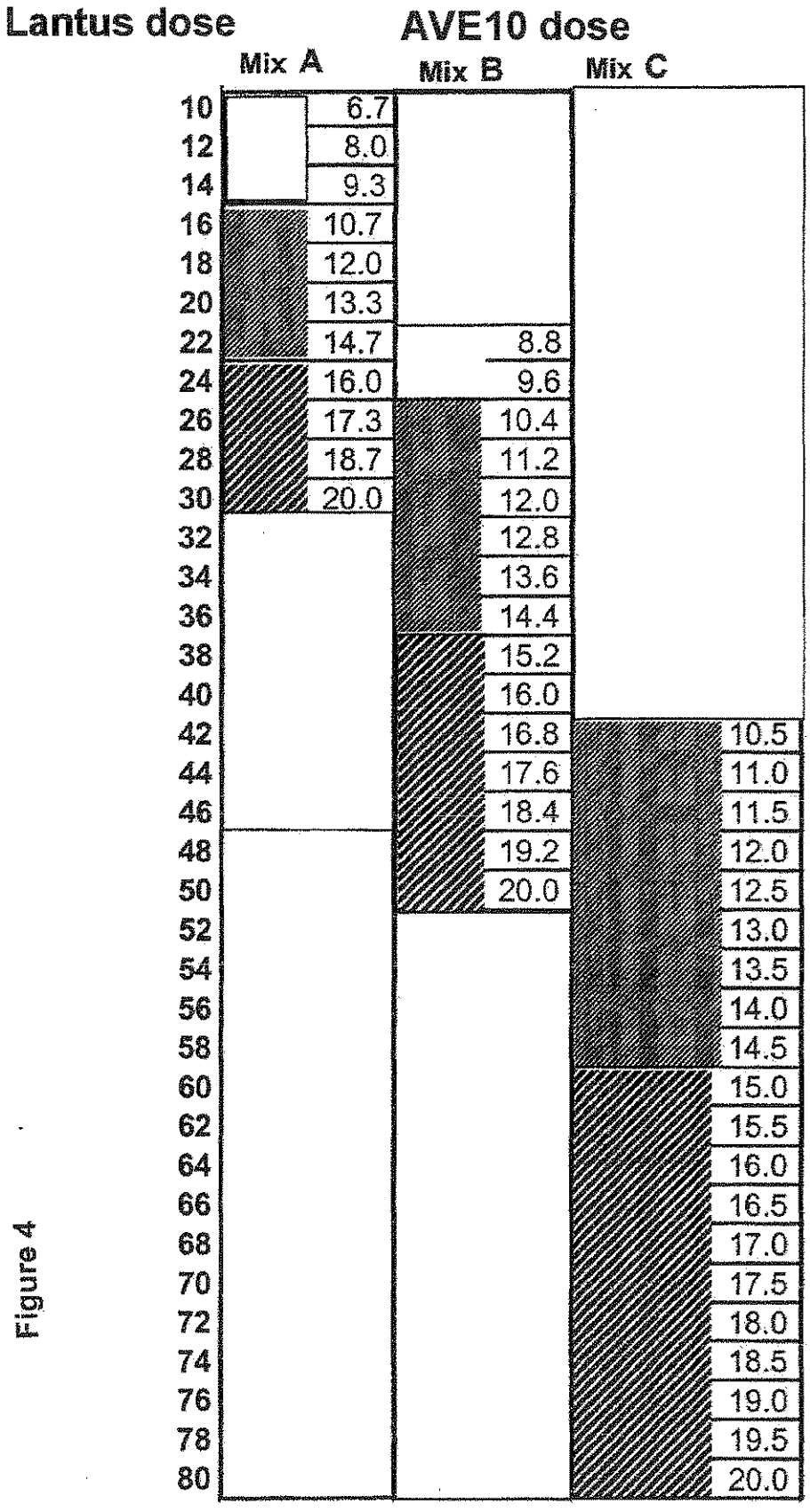

Lantus dose
AVE10 dose
Mix A
Mix B
Mix C
10
12
14
16
18
20
22
24
26
28
30
32
34
36
38
40
42
44
46
48
50
52
54
56
58
60
62
64
66
68
70
72
74
76
78
80
6.7
8.0
9.3
10.7
12.0
13.3
14.7
16.0
17.3
18.7
20.0
8.8
9.6
10.4
11.2
12.0
12.8
13.6
14.4
15.2
16.0
16.8
17.6
18.4
19.2
20.0
10.5
11.0
11.5
12.0
12.5
13.0
13.5
14.0
14.5
15.0
15.5
16.0
16.5
17.0
17.5
18.0
18.5
19.0
19.5
20.0

Figure 4