

Abstract**Plastic container for liquids and method for producing a plastic container**

A plastic container (10) and a method for producing a plastic container
5 for liquids, in particular an inner container for transport and storage con-
tainers for liquids comprising an outer jacket made of latticework or of
sheet metal material and a pallet-type understructure, the plastic con-
tainer (10) being realized as a blow-molded body by blow molding from
a tubular preform in a blow mold and having a container socket (17) for
10 connecting a container fitting (18) in a fitting connecting area (16) of a
container wall (13), the container socket (17) being provided with a con-
tainer opening and being connected to a connecting flange (21) of the
container fitting (18) via a welded joint (52), wherein the container
wall (13) has an inner layer made of a first plastic material and an outer
15 layer made of a second plastic material, and the container socket (17)
has a longitudinal cross section widening toward the container opening
in such a manner that an end face of the container socket (17) is formed
at least in part by an inner layer segment disposed opposite the outer
layer, and a welding contact surface of the container socket (17) is
20 formed by the inner layer segment.

(Fig. 2)