

Fig.1

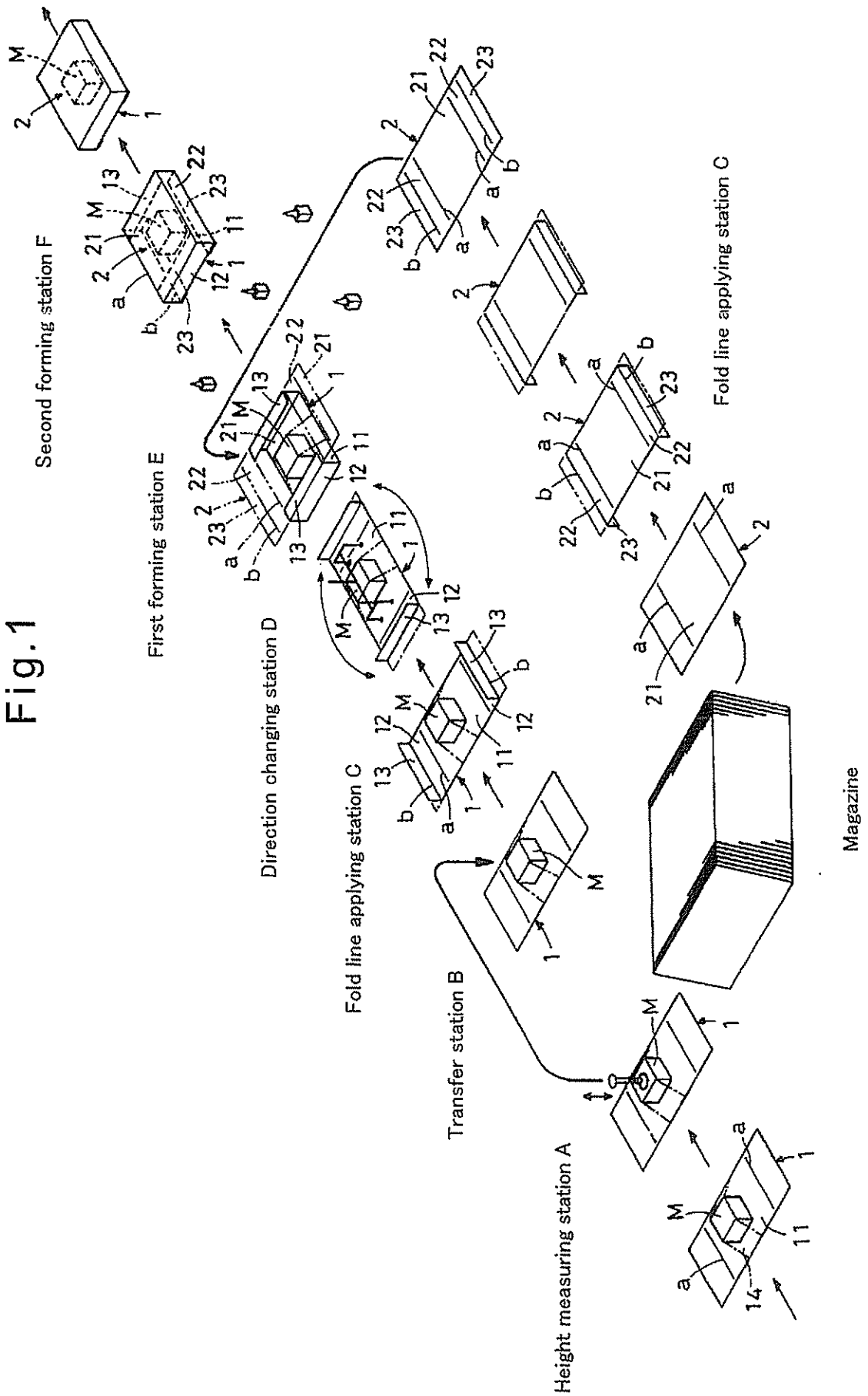


Fig.2

Height measuring station A

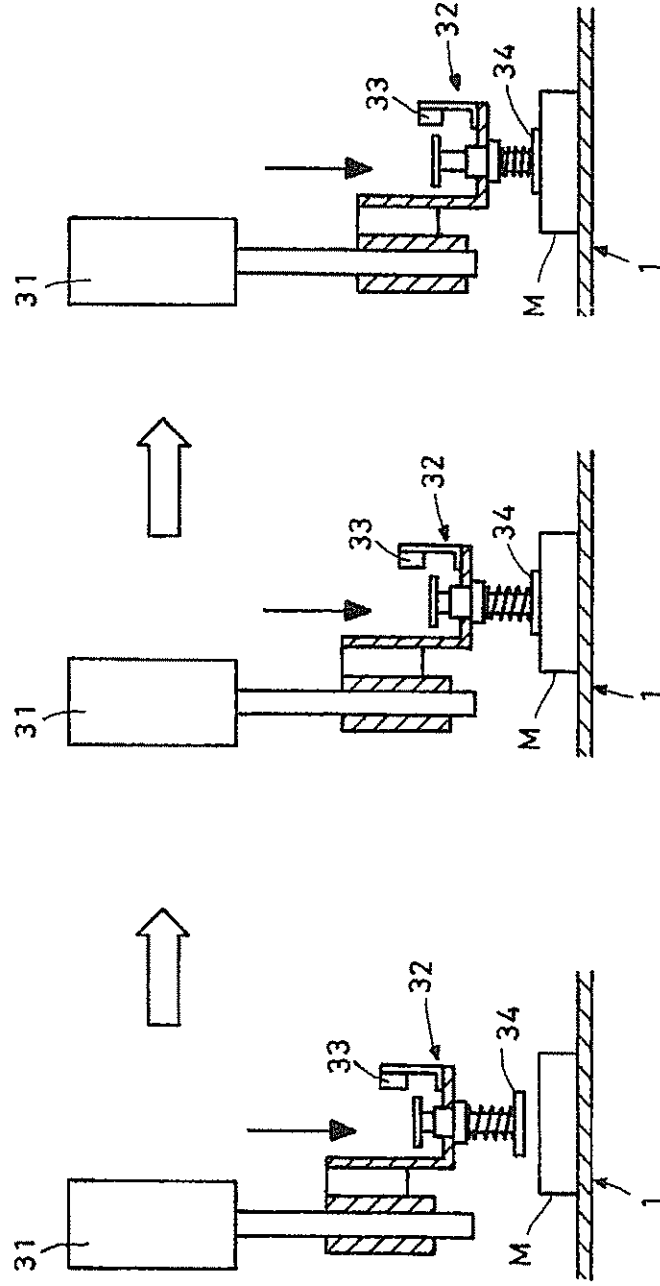


Fig.3

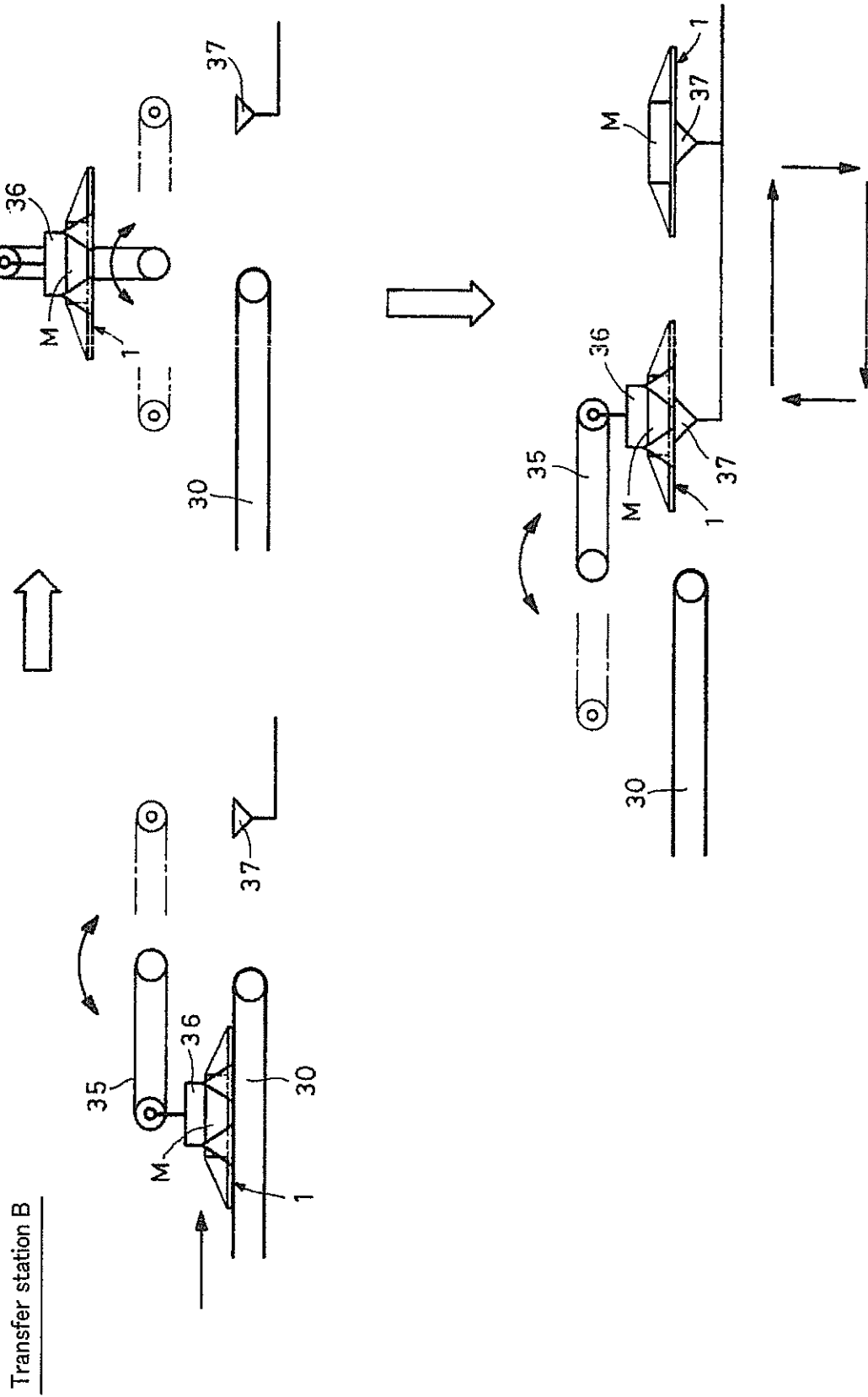
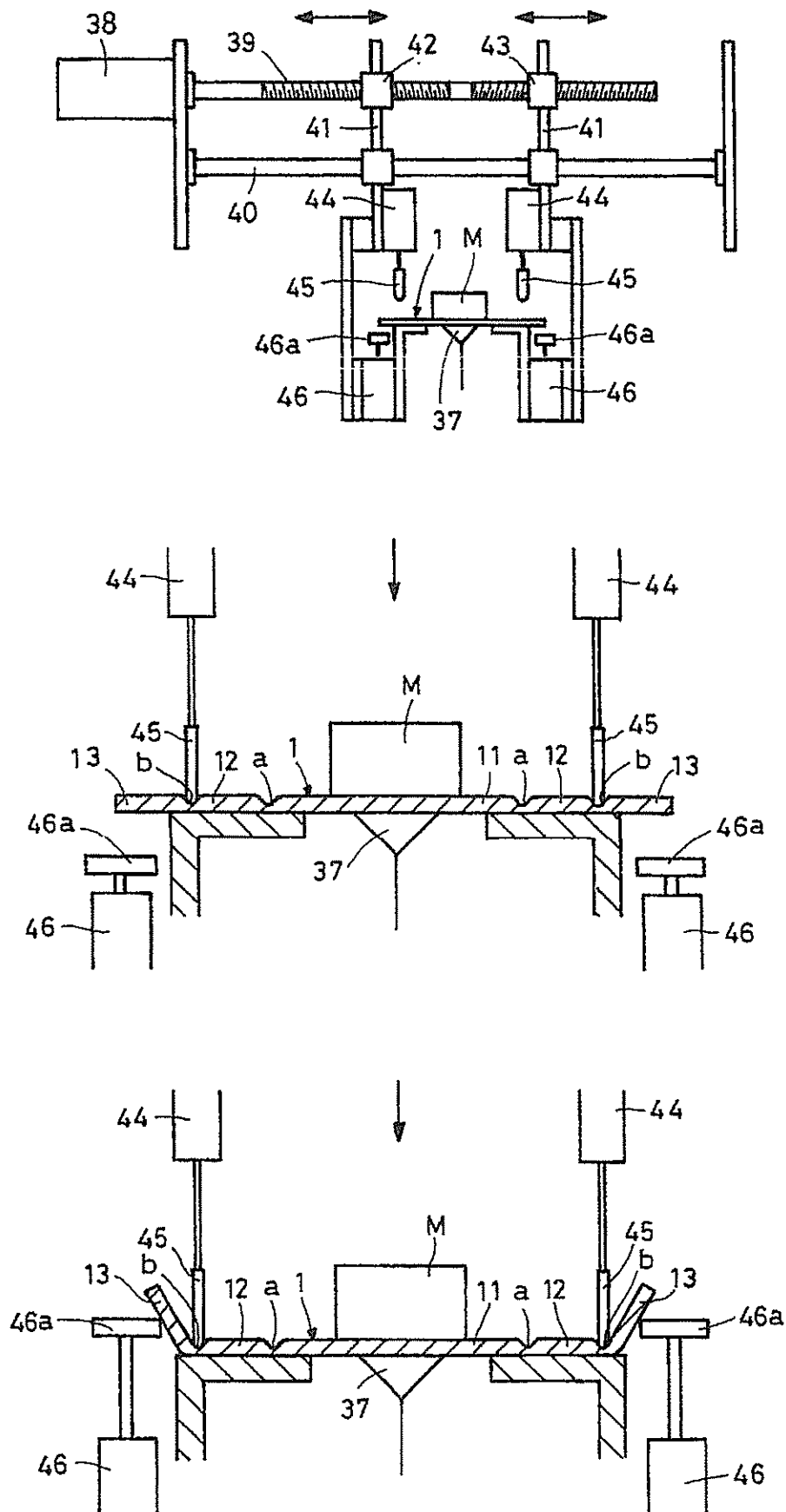


Fig.4

Fold line applying station C



Direction changing station D

Fig.5

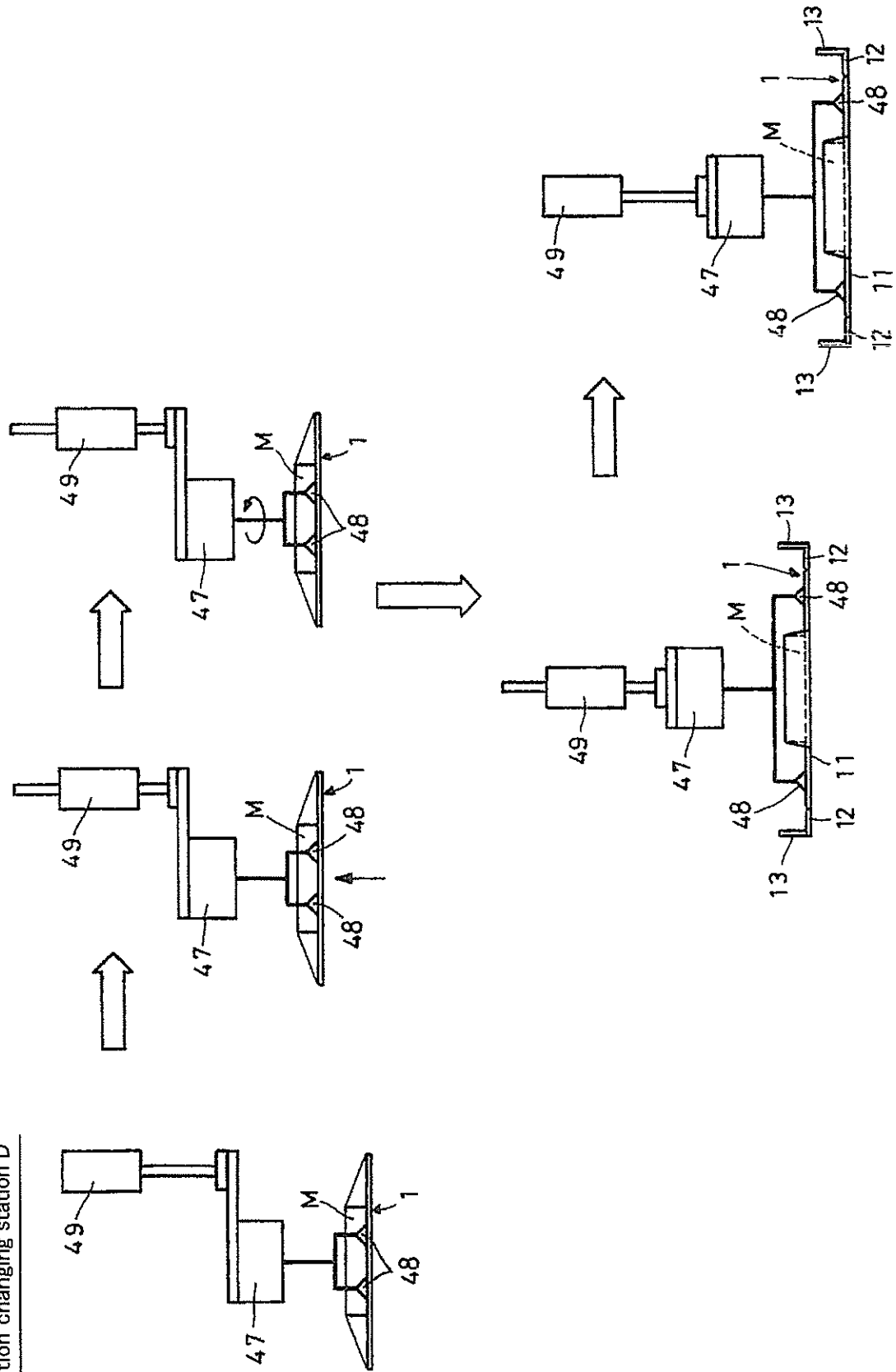
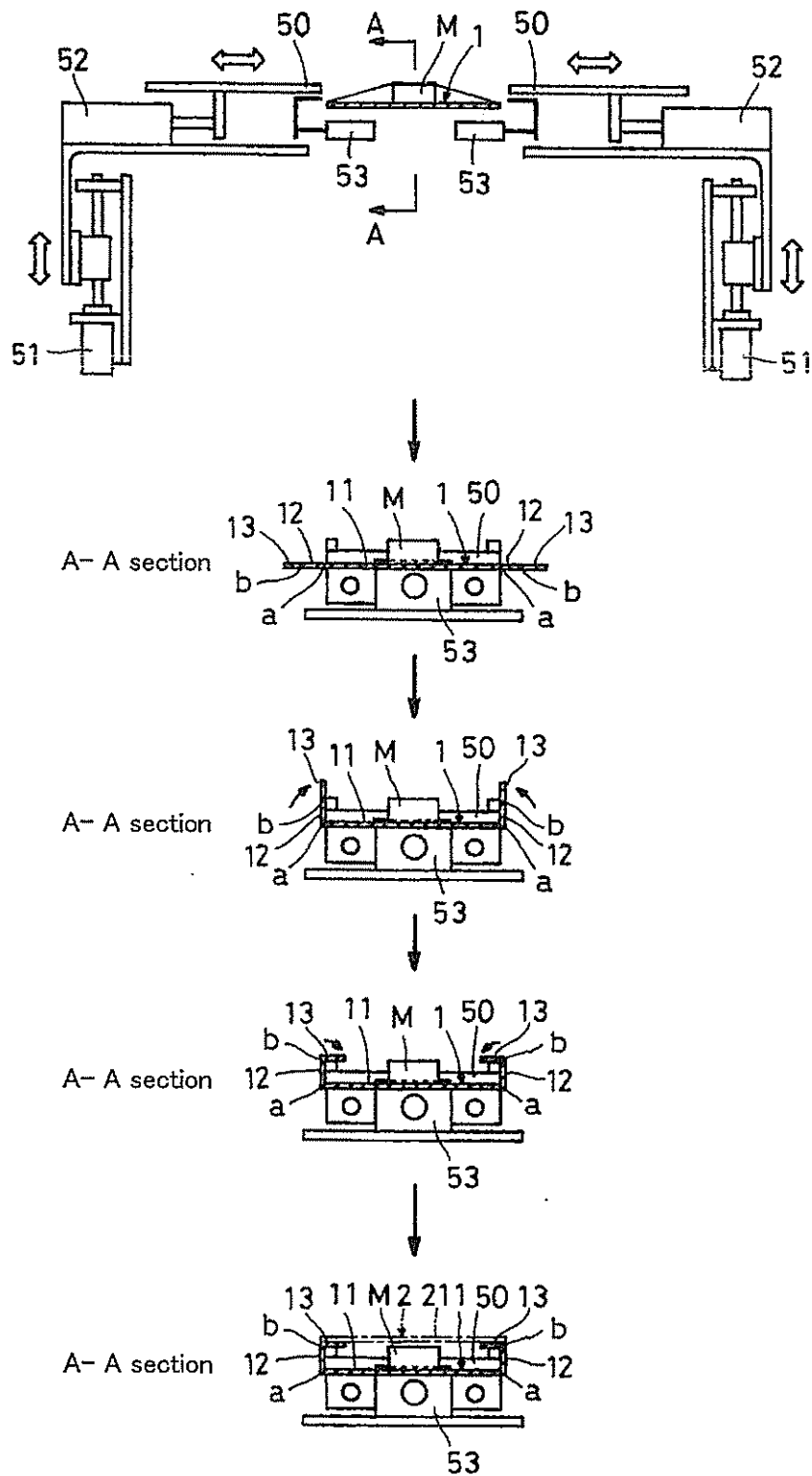


Fig.6

First forming station E



Second forming station F

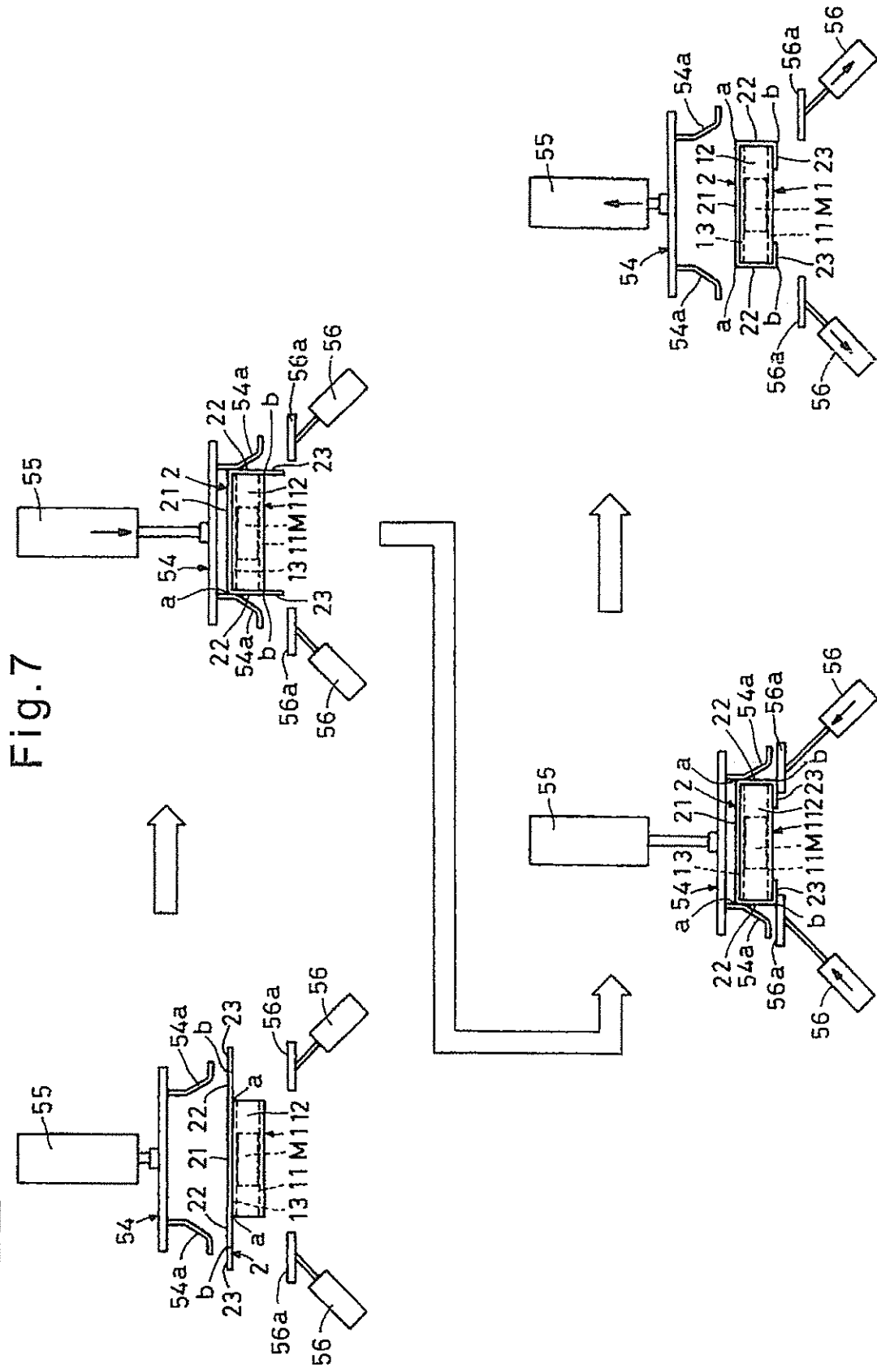
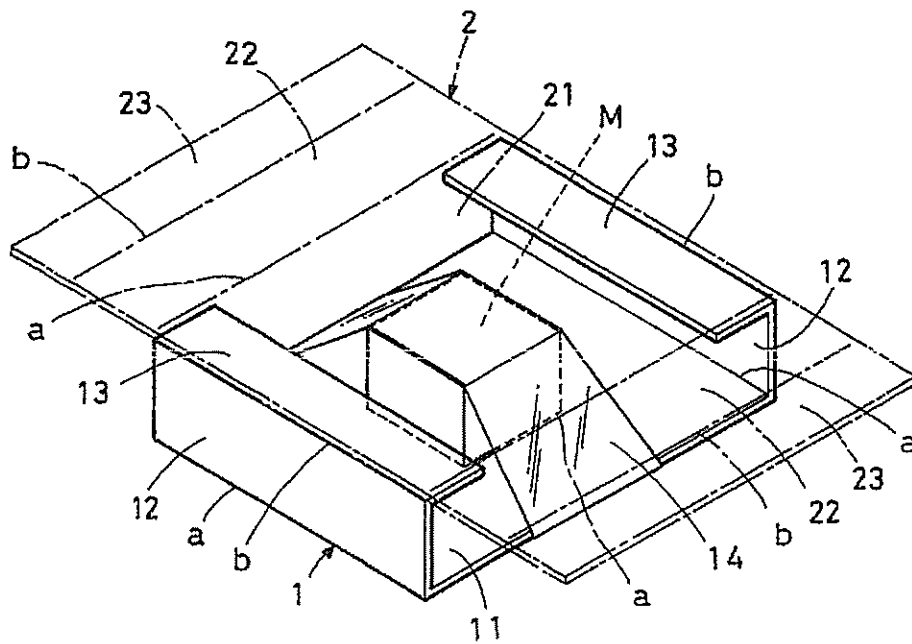


Fig.8

(a)



(b)

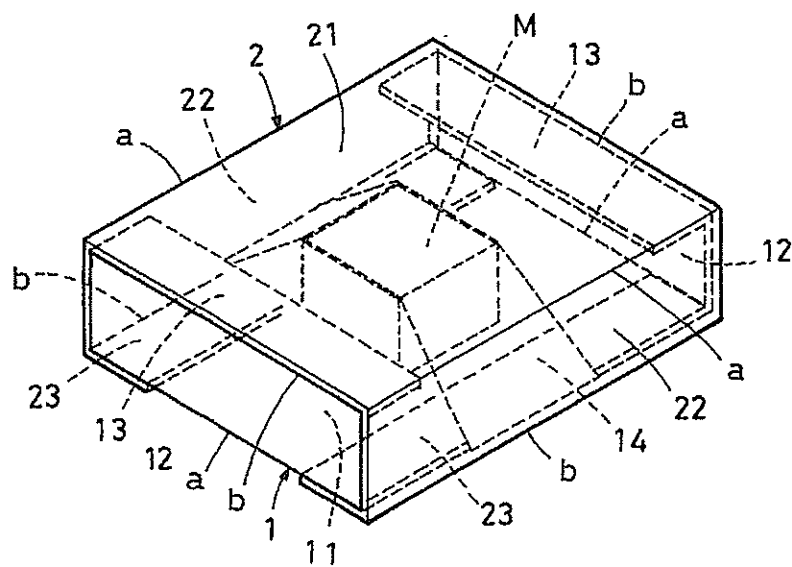
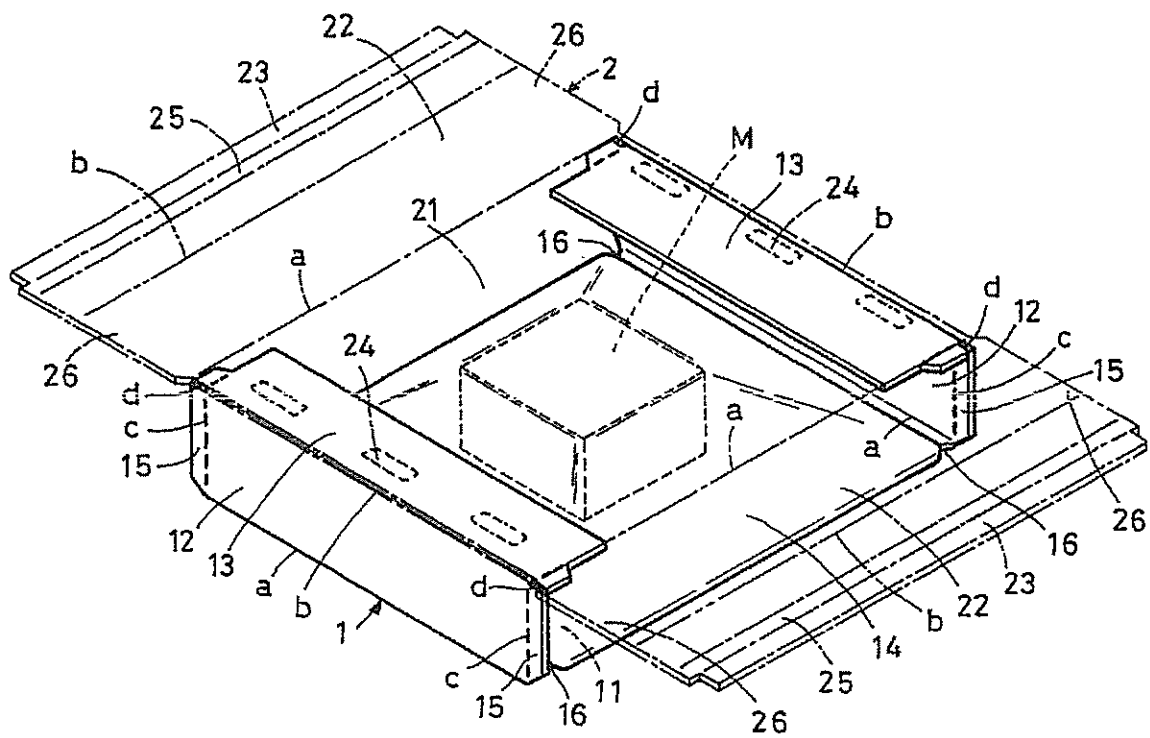


Fig.9

(a)



(b)

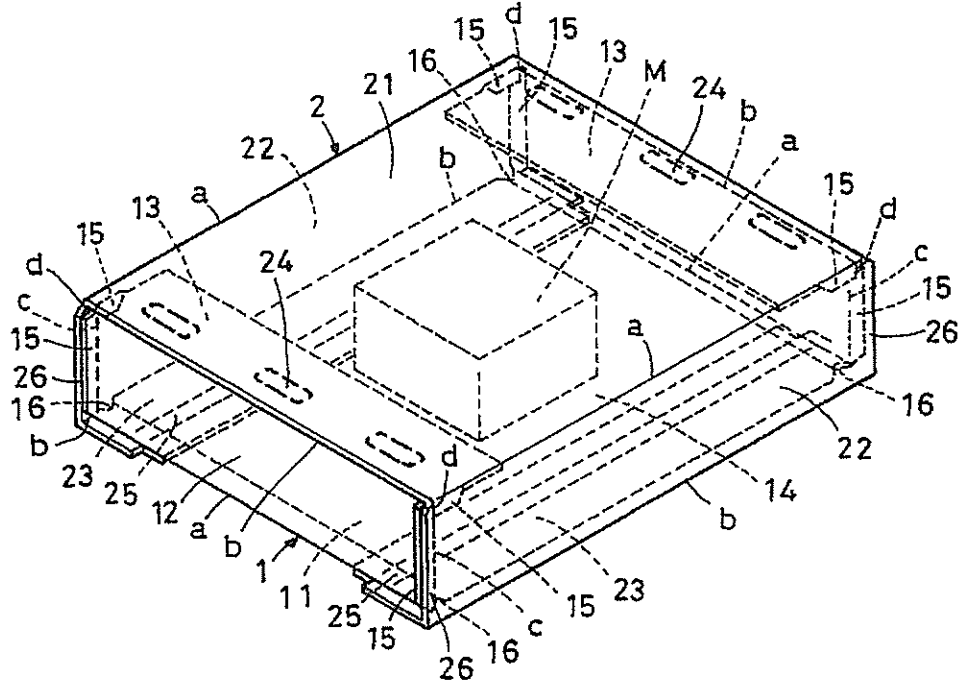
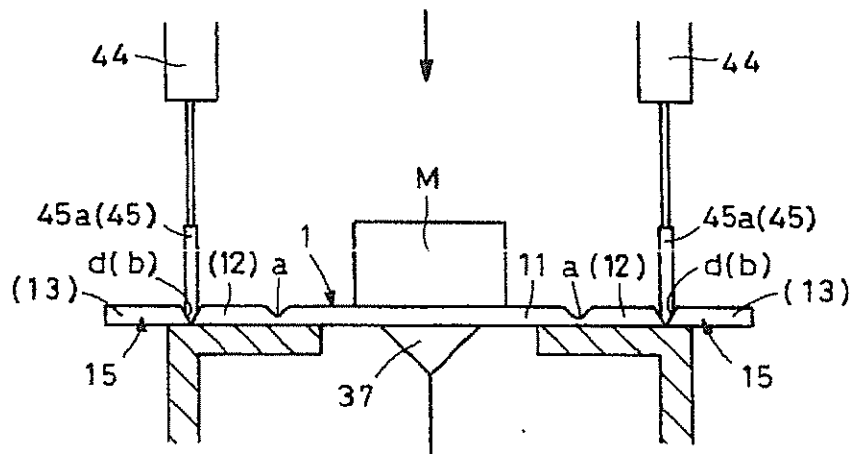


Fig. 10

(a)



(b)

