8. A method as claimed in any one of the proceeding claims, further comprising applying the metal coating spray stream to a valve gate, inserting the valve gate and valve seat into a valve, disposing the valve within a production tree, and actuating the valve gate to shear a wireline between the valve gate and valve seat.

9. A method of treating a valve comprising:

directing a metal coating spray stream along a line substantially normal to a first location on a curved chamfered surface of the valve; and

contacting the first location on the curved surface of the valve with the metal coating spray stream, so that a metal coating is deposited on the valve.

10. A valve comprising:

a valve body;

an axial passage formed through the body;

a valve gate having an aperture selectively registerable with the passage;

an annular valve seat having a lateral side in contact with the valve gate and a bore registered with the passage;

a chamfered edge on the valve seat spanning from a seat face into the bore;

a counter bore from the seat face into the bore defining a recess in the chamfered edge and

a metal coating on the seat side, the chamfered edge, the recess, and along the bore wall past the chamfered edge.

11. A valve as claimed in claim 10, wherein the coating is substantially uniform in thickness along the seat face, over the chamfered edge, and in the bore.

~~12. A method substantially as hereinbefore described herein with reference to and as illustrated in any one of Figures 7 to 9 of the drawings.~~

13 A valve substantially as hereinbefore described herein with reference to and as illustrated in any one of Figures 7 to 9 of the drawings.