

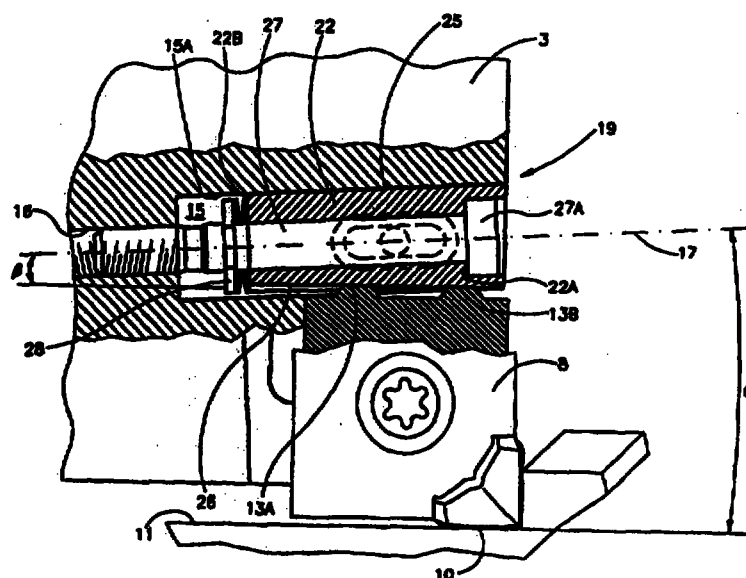


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(54) Title: CUTTING TOOL ASSEMBLY**(57) Abstract**

A cutting tool assembly (1) including a cutter body (3) having a cutting unit receiving pocket (7) for releasably receiving a cutting unit (8) with an operative cutting edge (10) and an abutment surface (13) remote therefrom. An elongated bore (15) adapted for receiving an adjustment device (19) is formed in the cutter body, the bore opening into the receiving pocket adjacent the abutment surface. The adjustment device includes an elongated tubular adjustment member (22) having a longitudinally directed adjustment surface (26) inclined with respect to its longitudinal axis (23), an elongated adjustment screw (27) initially slidingly extending through the adjustment member and adjustment member inter-engaging means for securing the adjustment member on the adjustment screw. On screwing the adjustment screw in a given direction, the adjustment member pushes the cutting unit outward.