

**CRYSTALLINE FORMS OF DIMETHOXY DOCETAXEL AND METHODS
FOR PREPARING SAME**

ABSTRACT

The invention relates to anhydrides, solvates and ethanol hetero-solvates and hydrates of dimethoxy docetaxel or (2R,3S)-3-tert-butoxycarbonylamino-2-hydroxy-3-phenylpropionate of 4-acetoxy-2 α -benzoyloxy-5 β ,20-epoxy-1-hydroxy-7 β ,10 β -dimethoxy-9-oxo-tax-11-ene-13 α -yle, and to the preparation thereof.

No Fig.