



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ :

F42B 5/24 // 5/196

(A1)

(11) International Publication Number:

WO 95/28612

(43) International Publication Date:

26 October 1995 (26.10.95)

(21) International Application Number: PCT/SE95/00365

(22) International Filing Date: 5 April 1995 (05.04.95)

(30) Priority Data:

9401315-8

19 April 1994 (19.04.94)

SE

Published

With international search report.

(71) Applicants (for all designated States except US): BOFORS AB
[SE/SE]; S-691 80 Karlskoga (SE); CELSIUS MATERIAL-
TEKNIK KARLSKOGA AB [SE/SE]; Gammelbackavägen
6, S-691 51 Karlskoga (SE).

(72) Inventors; and

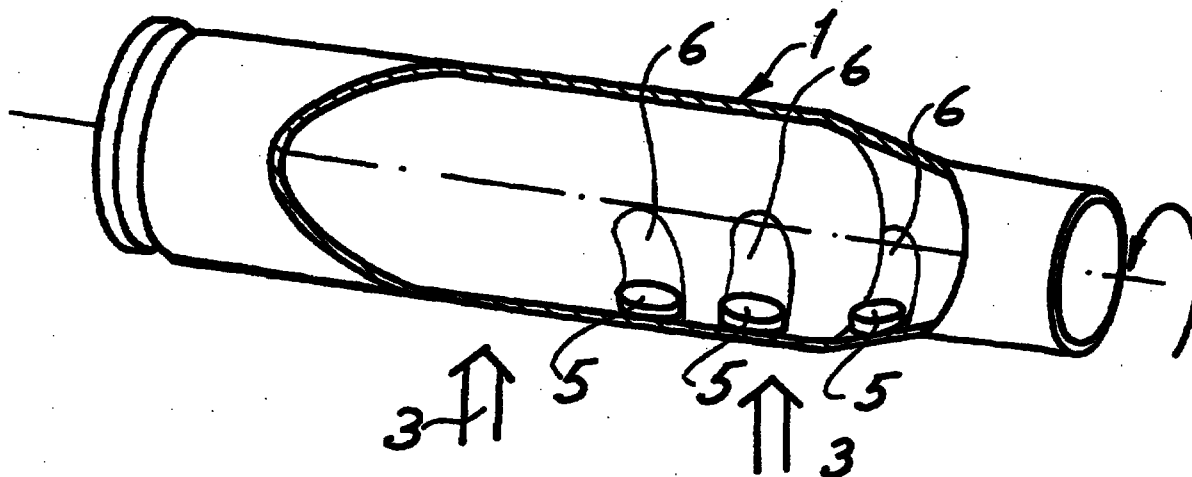
(75) Inventors/Applicants (for US only): GUSTAVSSON, Lennart
[SE/SE]; Systerstigen 15, S-691 44 Karlskoga (SE). TAY-
LOR, Dennis [SE/SE]; Mellanvägen 4, S-691 51 Karlskoga
(SE).

(74) Agent: FALK, Bengt; Bofors AB, S-691 80 Karlskoga (SE).

RTMP

96/1358-4

(54) Title: METHOD OF PROVIDING FIXED AMMUNITION WITH AN ADDITIVE WHICH LIMITS BARREL WEAR, AND AMMUNITION PRODUCED IN ACCORDANCE THEREWITH



(57) Abstract

The present invention relates to a method of applying a wear-protection substance (6, 9) of a type known per se to the inside of such metal cases (1, 7) as are used in both small-calibre and cannon and howitzer ammunition. According to the invention, the wear-protection substance (6, 9) is bound to the insides of the cases (1, 7) with the wax component included therein in the molten phase, whereupon the cases are cooled. The invention also relates to cases treated in accordance with the method indicated above.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

96 1 1358 -4