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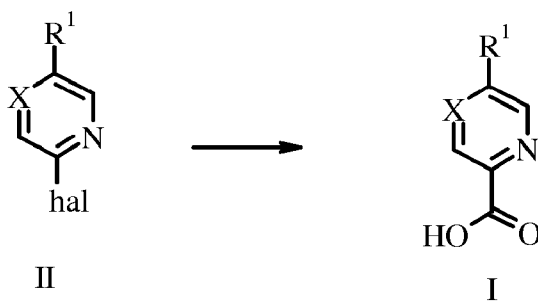
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(54) Title: SYNTHESIS OF BACE1 INHIBITORS



(57) Abstract: The present invention provides a one step carbonylation of a compound of formula II in the presence of water to afford a compound of formula (I), useful in processes to manufacture BACE inhibitors.