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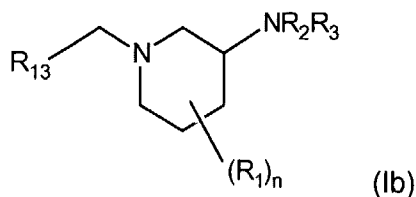
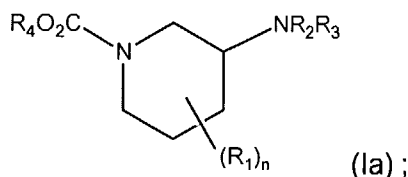
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(54) Title: 3-AMINO-PIPERADINE DERIVATIVES AND METHODS OF MANUFACTURE



(57) **Abstract:** This invention relates to 3-amino piperidine derivatives, their intermediates and methods of manufacture. As such, the present invention includes methods of making a compound of the formulas (la) and (lb) wherein R₁, R₂, R₃, R₄, and n are herein defined. The present invention also relates to the compounds used in such processes, as well as the compounds made by the processes.



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