

ABSTRACT

A transport system includes a transport vehicle and a controller. The transport vehicle transports an article by traveling along a track. The controller controls the transport vehicle. A destination of the transport vehicle includes a processing position and a storage position. The controller performs a pre-processing and a route down process when shutting down a target route. The pre-processing includes at least one of the following processes: (1) to allow only some of the transport vehicles to pass through the target route, (2) to evacuate the article located in a closed area to an effective area using the transport vehicle, or (3) to permit a transport whose destination is the processing position in the closed area and prohibit a transport whose destination is the storage position in the closed area. Route down processing is a process performed after the pre-processing and prohibits the transport vehicle from traveling the target route.

FIG. 5