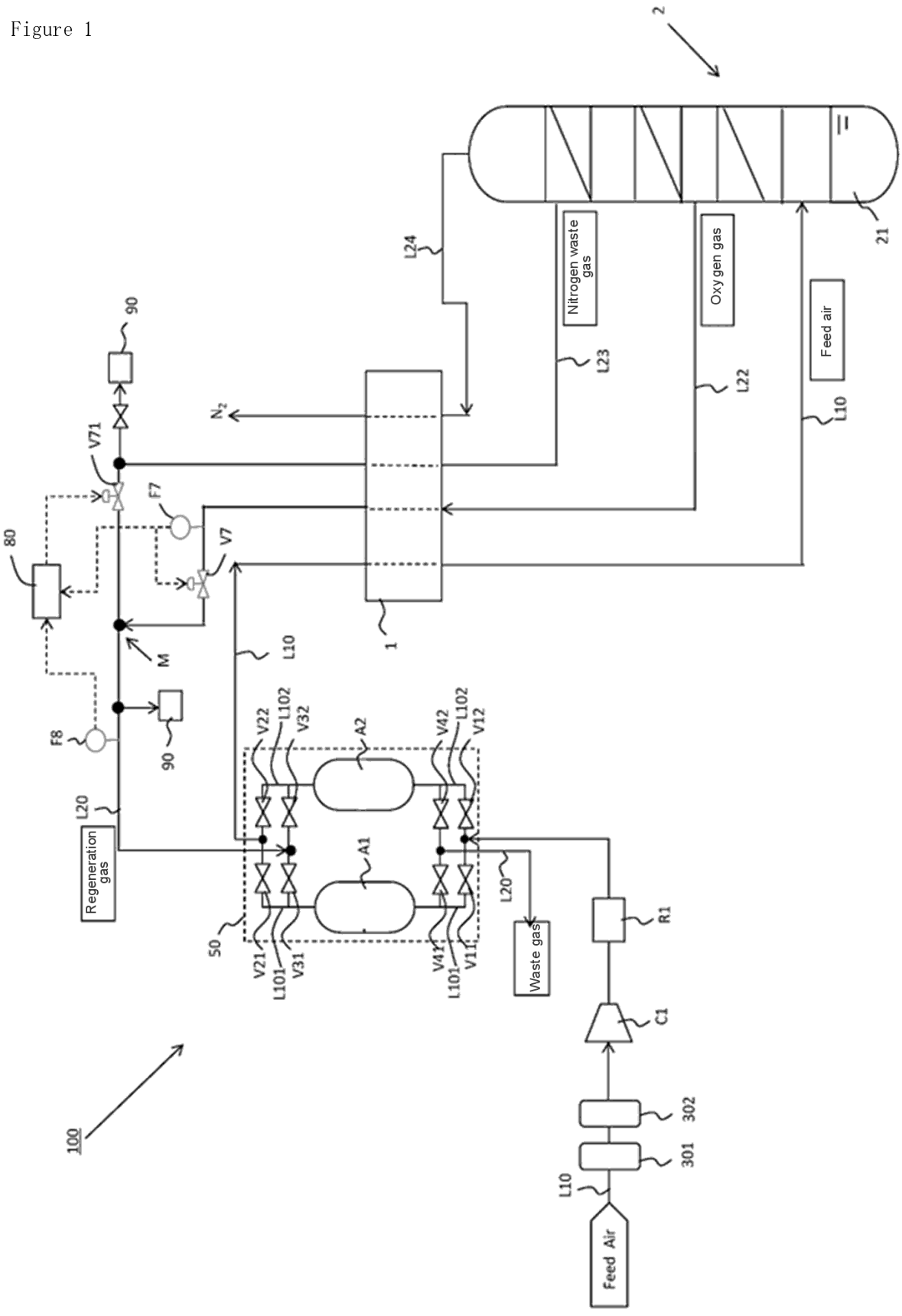
Figure 1


2
21
L24
Nitrogen waste gas
Oxygen gas
Feed air
L23
L22
L10
90
N_2
V71
F7
V7
80
M
1
L10
F8
90
V22
L102
V32
A2
V42
L102
V12
L20
Regeneration gas
A1
50
V21
L101
V31
V41
L101
V11
L20
Waste gas
R1
C1
302
301
L10
Feed Air
100