

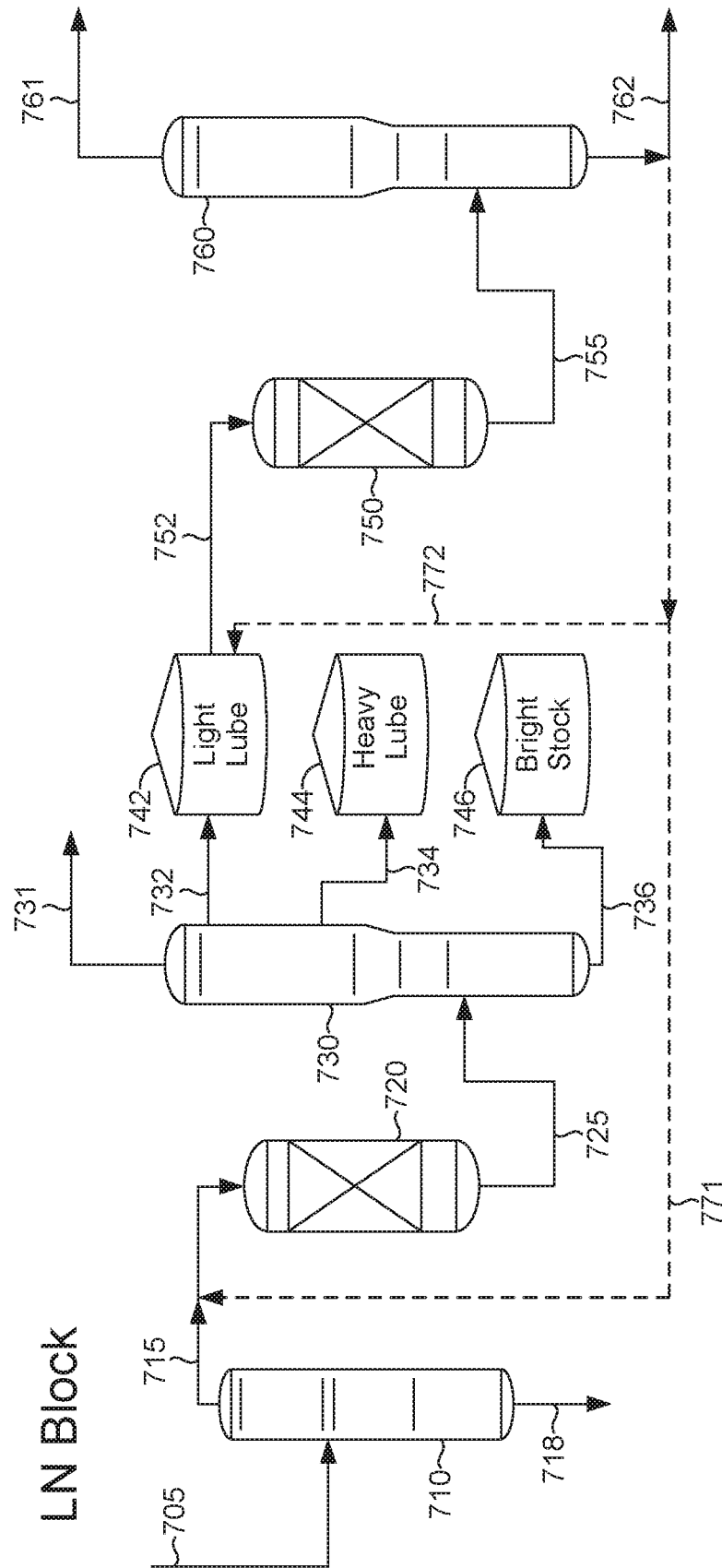
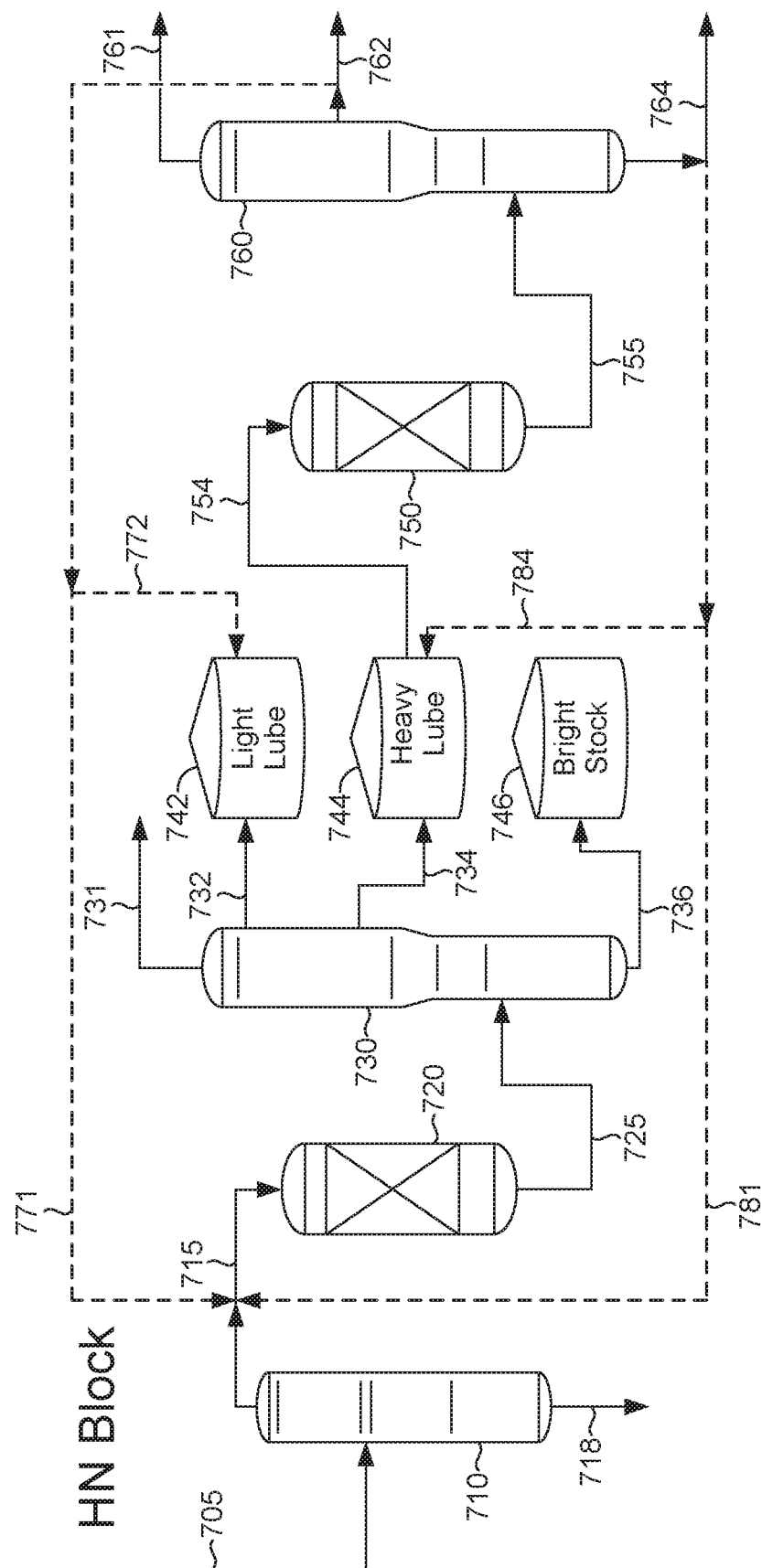


FIG. 1

2. 0 L

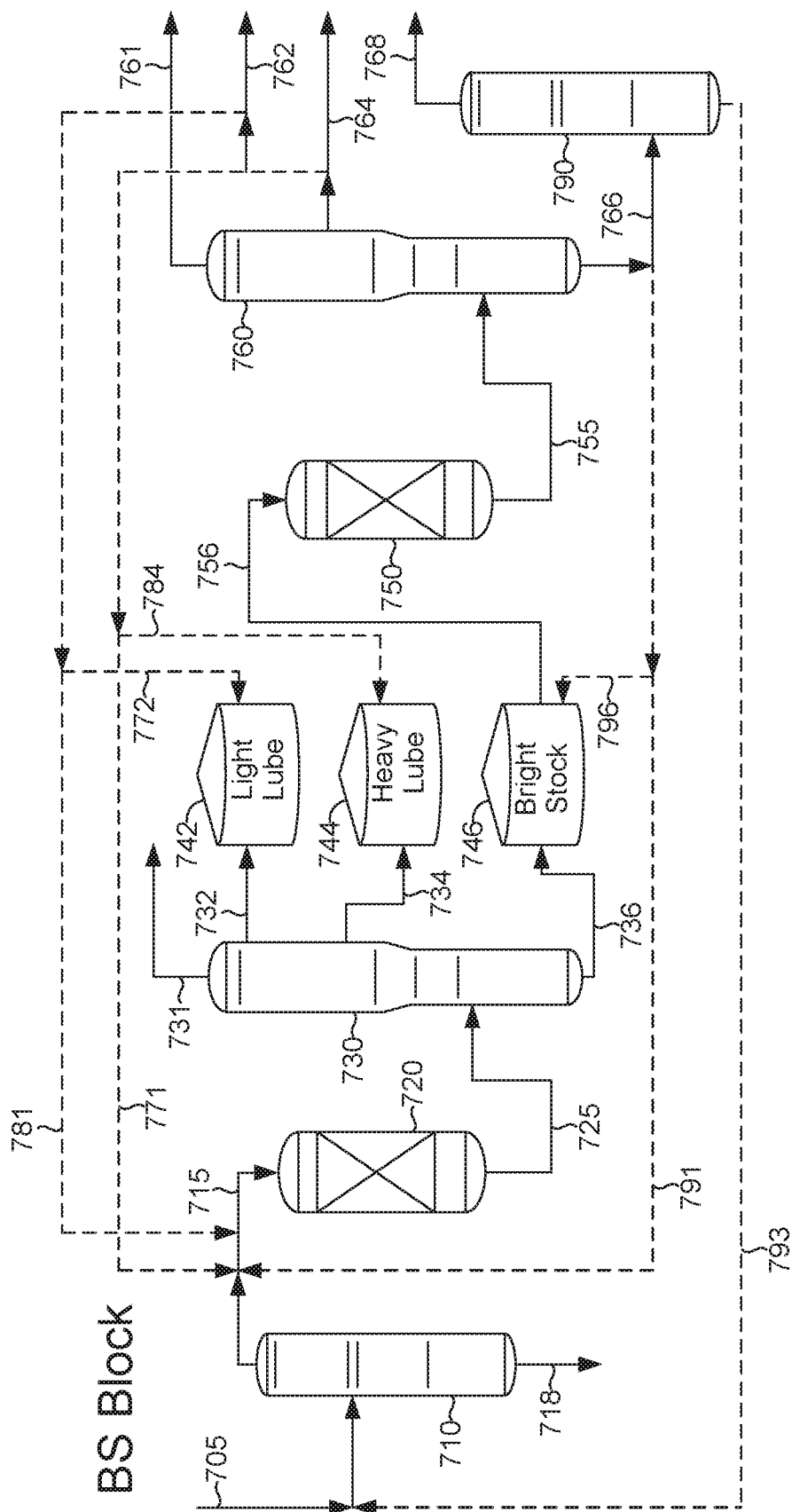


FIG. 3

C5 DAO (340°C TT) & C5 DAO+VGO STAGE 1: SDWed LUBE VI & KV VS. 510°C+ CONVERSION

2250 GSIG, 0.2 LHSV, 8000 SCF/B

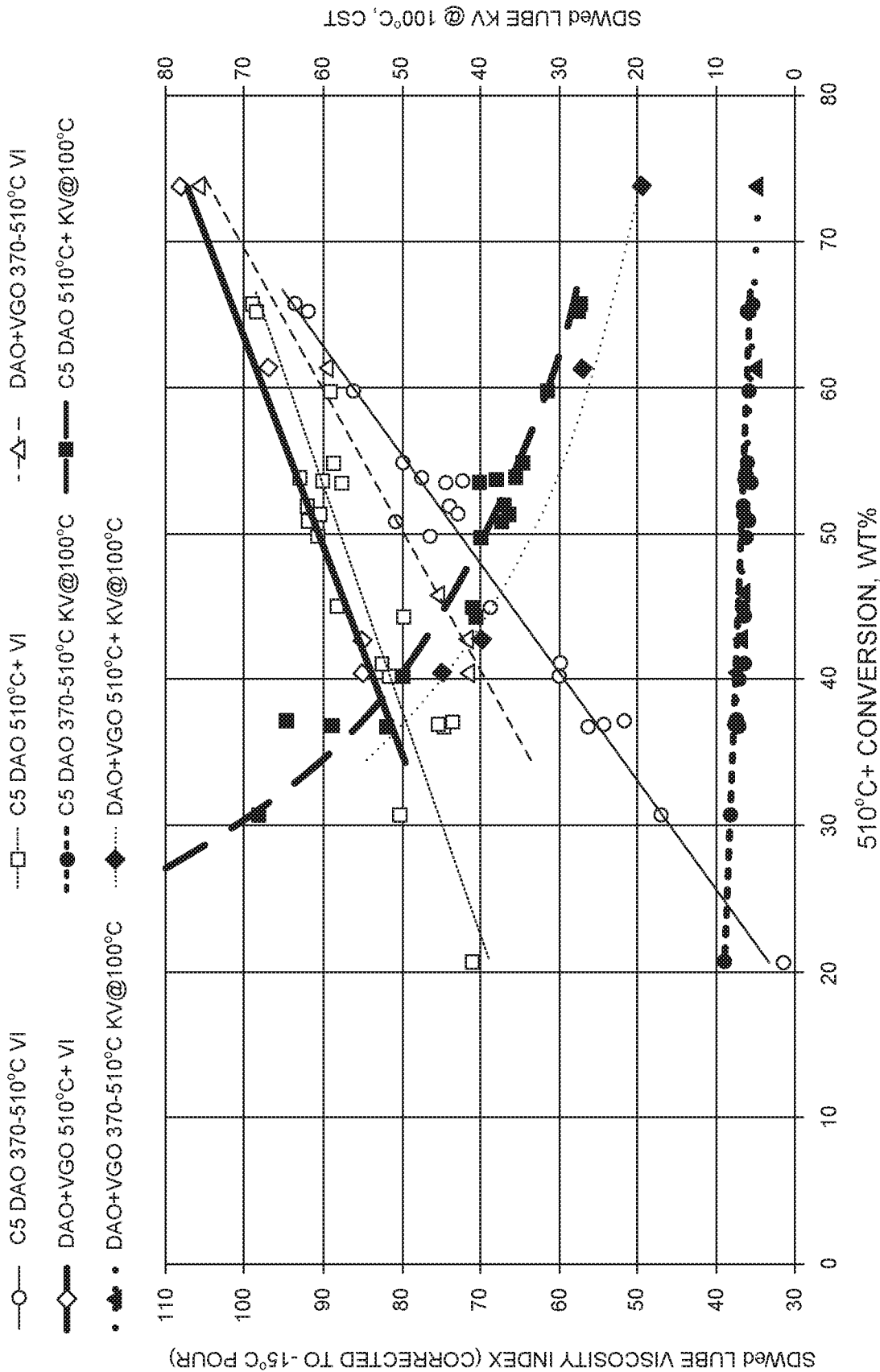
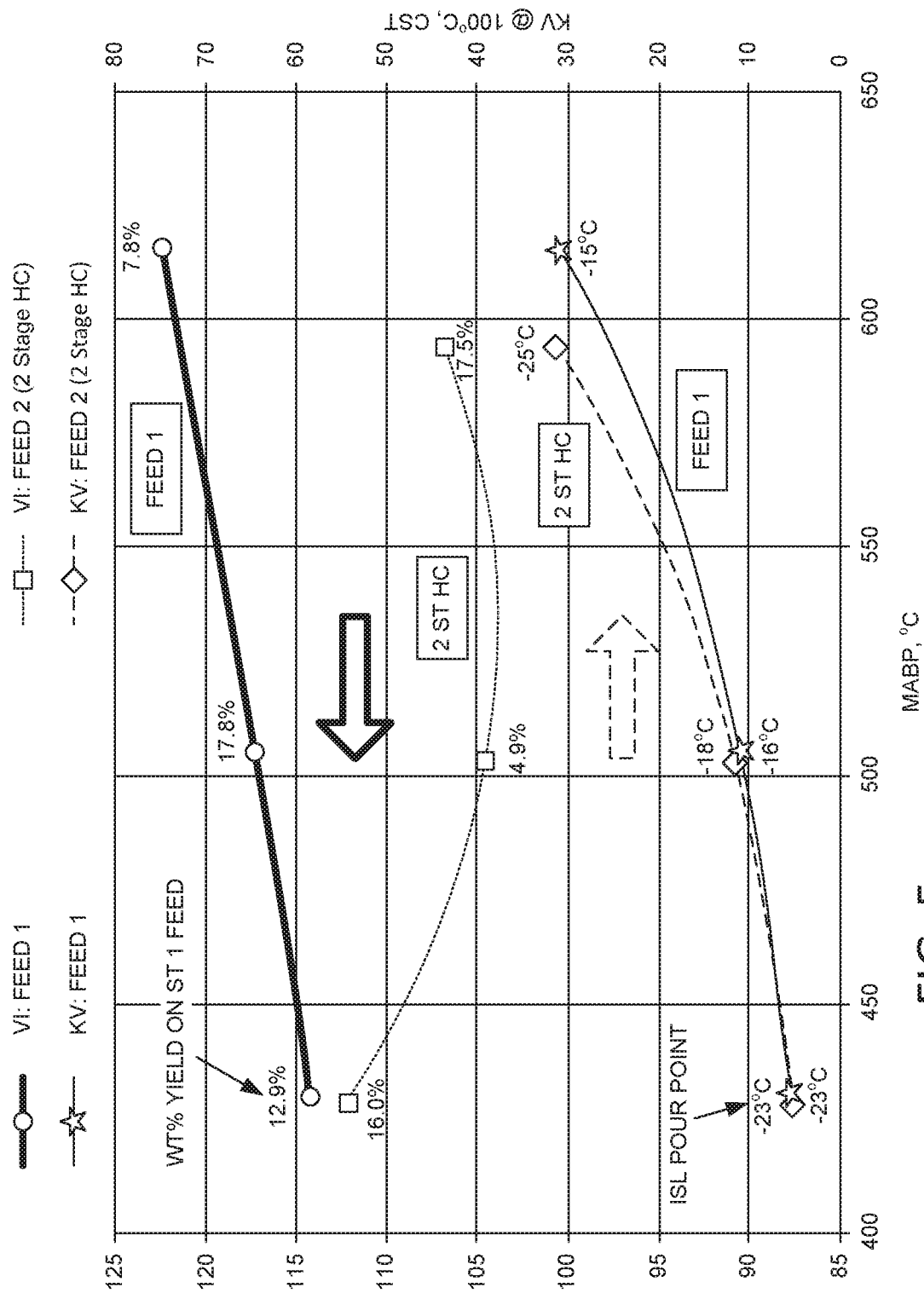
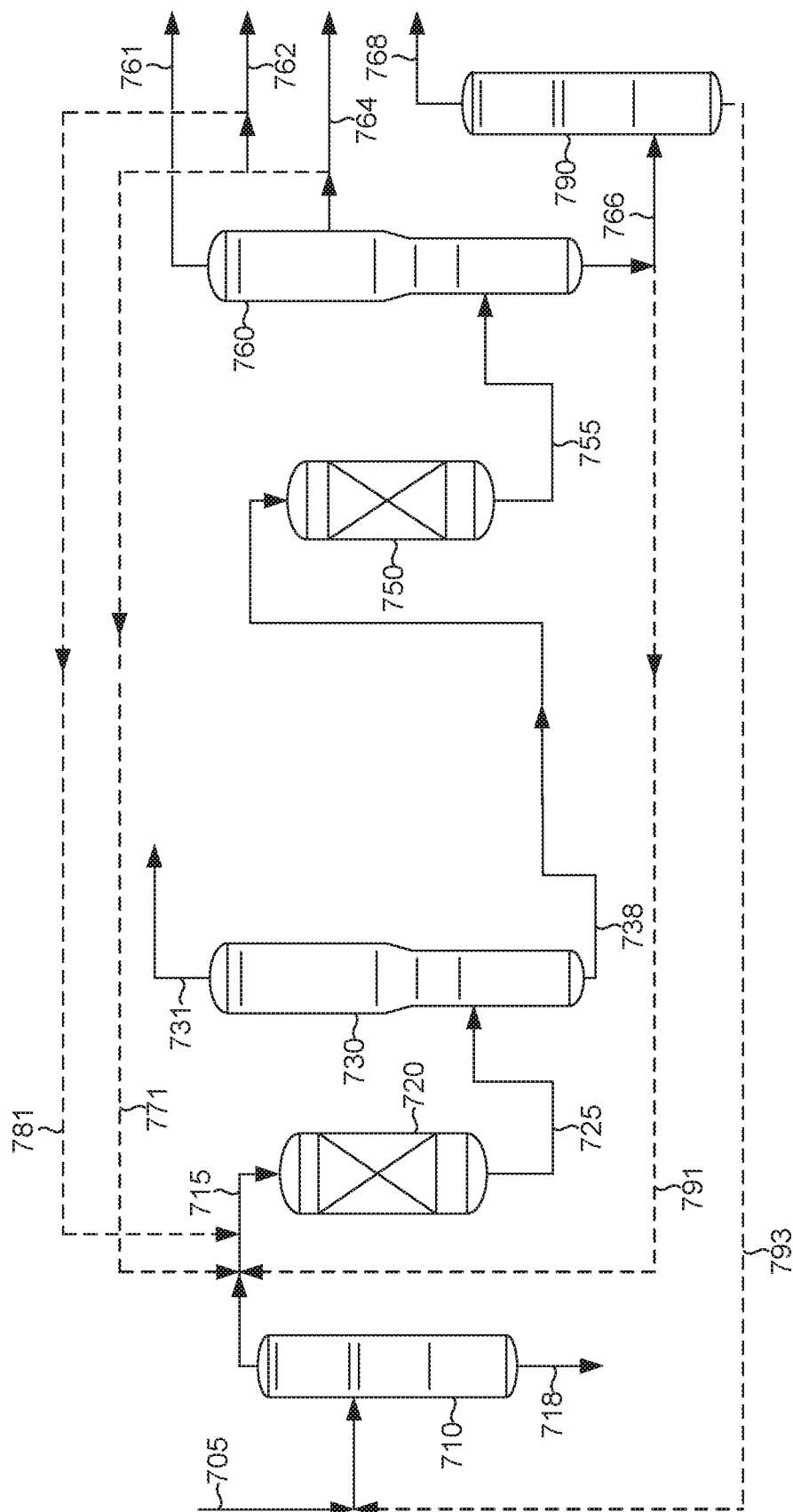


FIG. 4

HDW/HDF AND HDC/HDW/HDF OF 370°C+ HDC'ED 75% YIELD C5 DAO+HVGO+MVGO VI PROFILE AND LUBE YIELDS FOR Feed 1 (ALL HDC IN ST. 1) VS. 2 STAGE HC (HDC IN ST. 1 & 2)





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