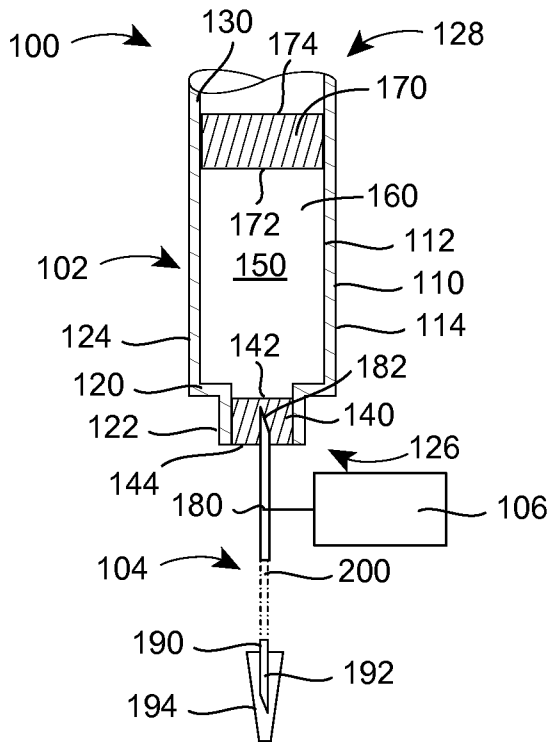


FIG. 1

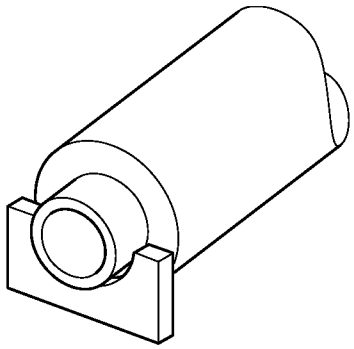


FIG. 2

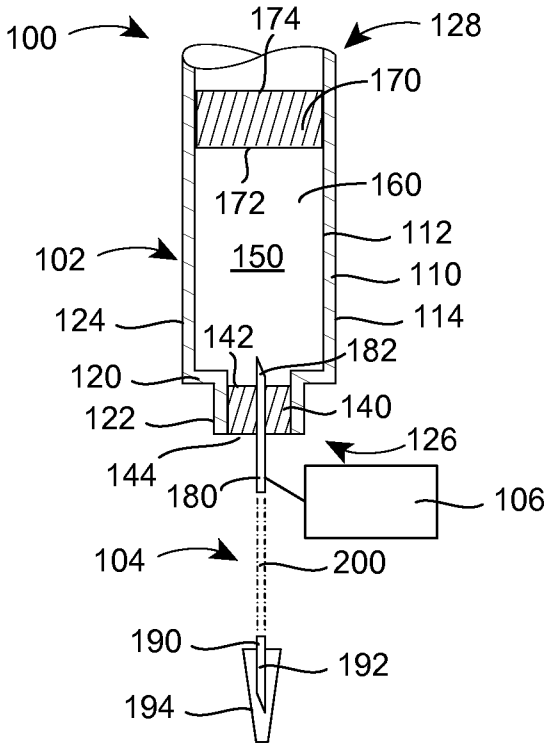


FIG. 3

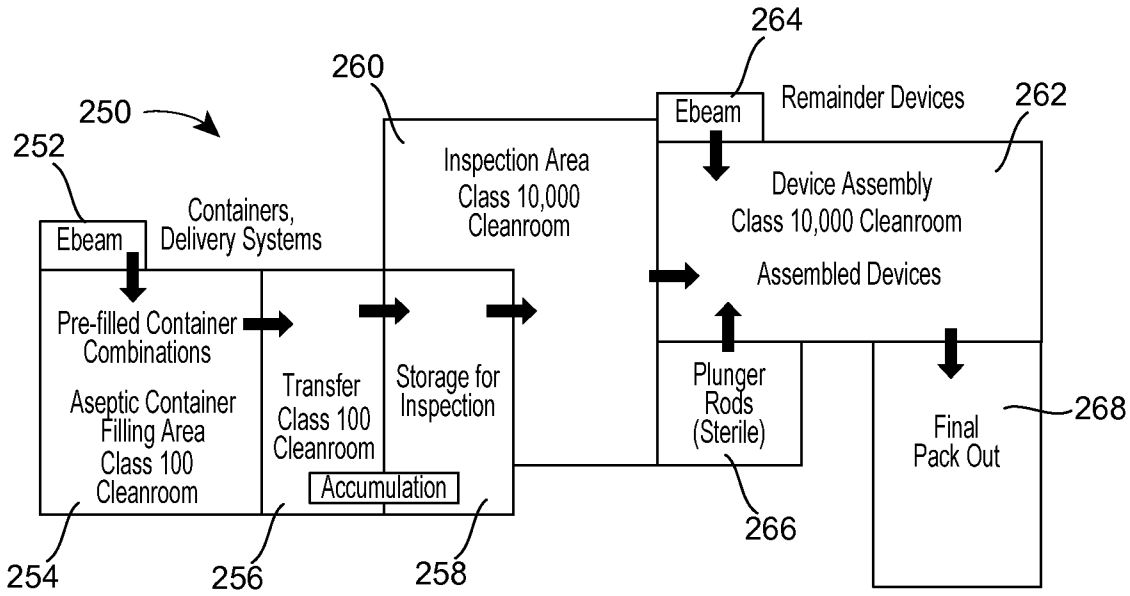


FIG. 4

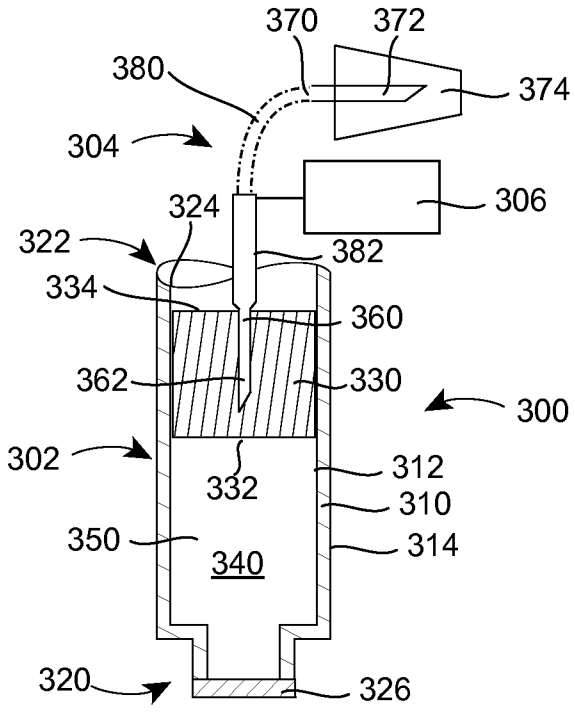


FIG. 5

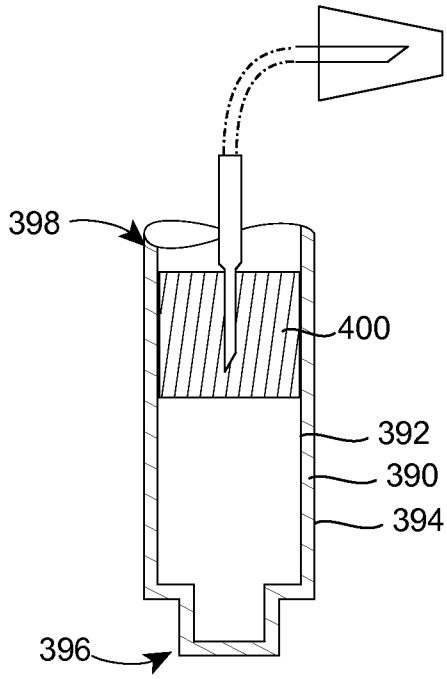


FIG. 6

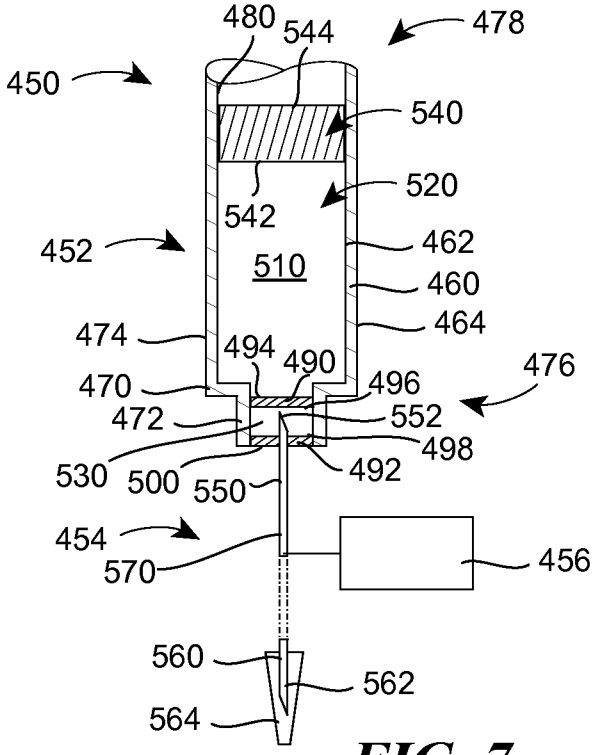


FIG. 7

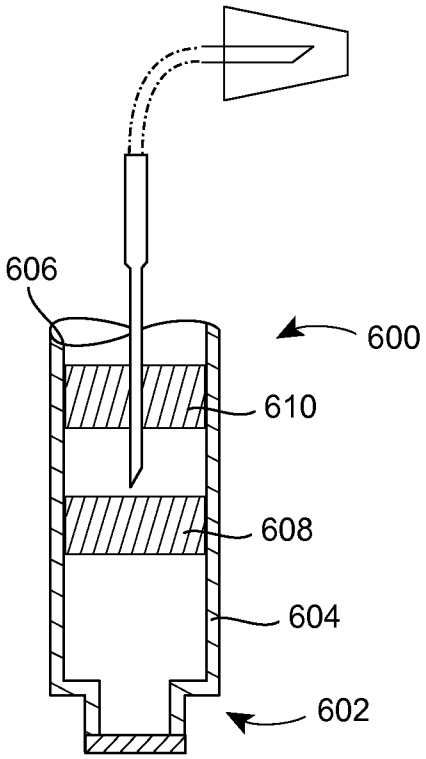


FIG. 8

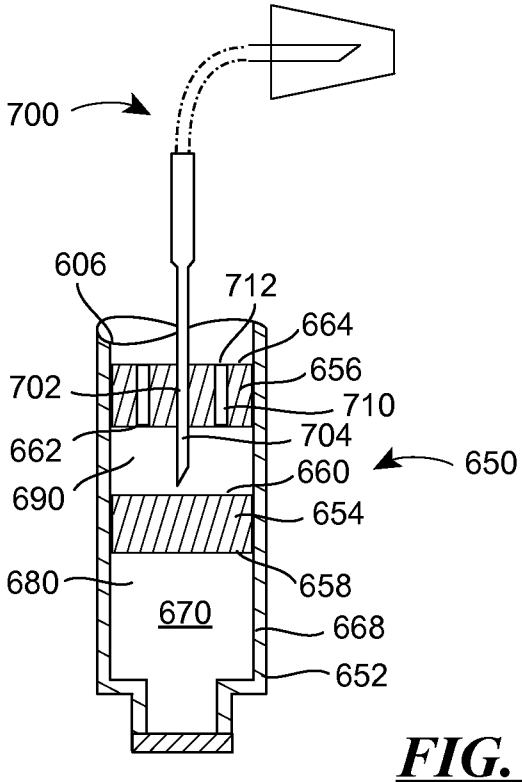


FIG. 9

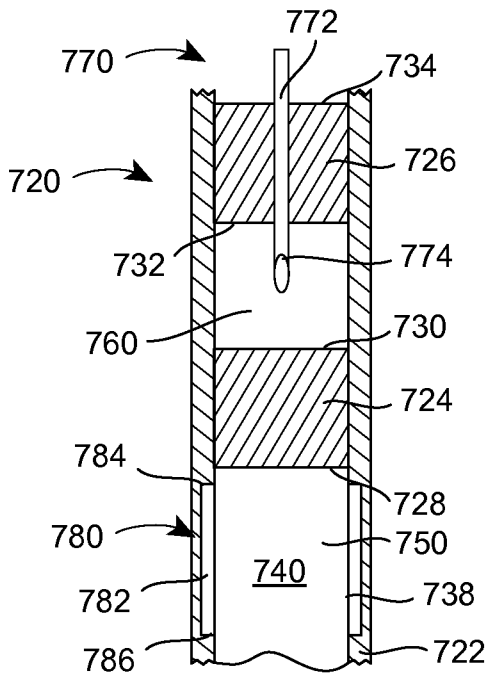

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FIG. 10

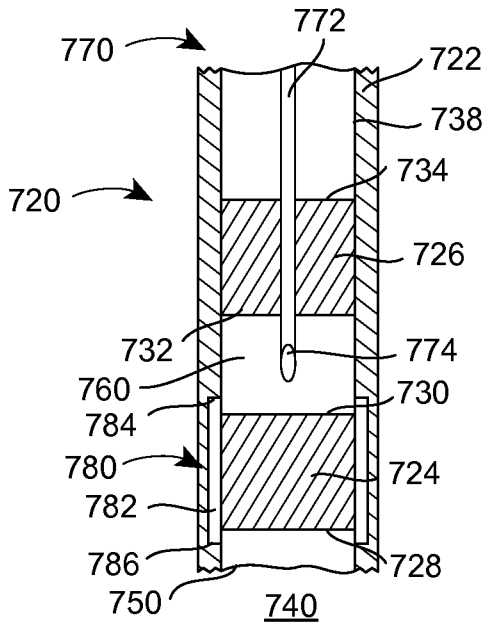

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FIG. 11

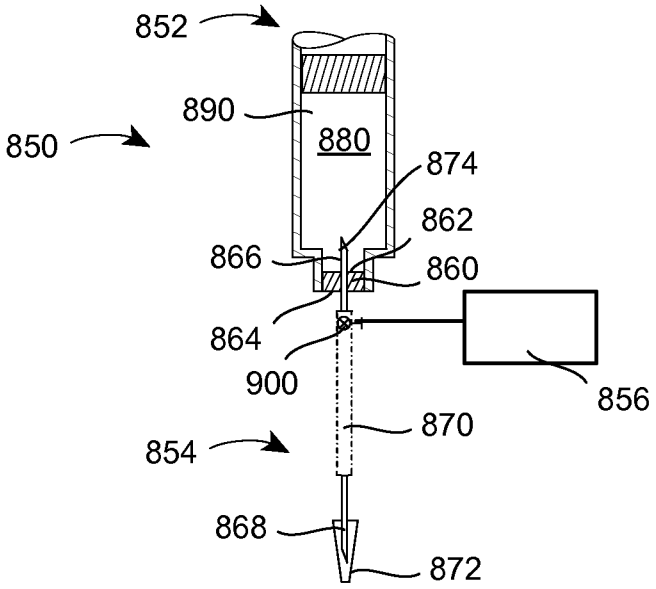


FIG. 12

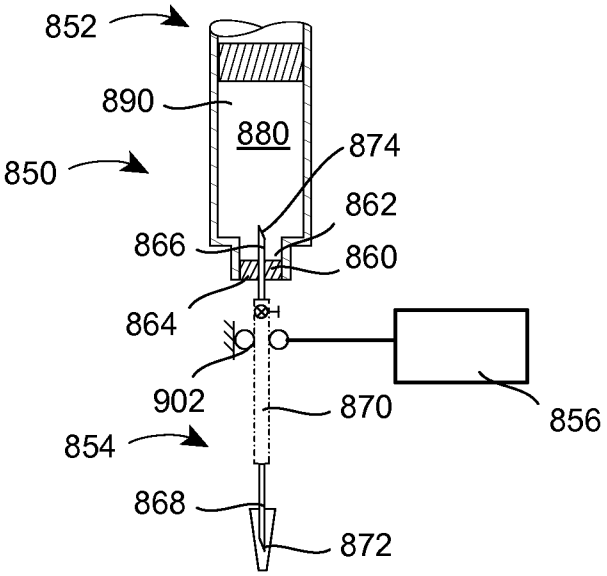


FIG. 13

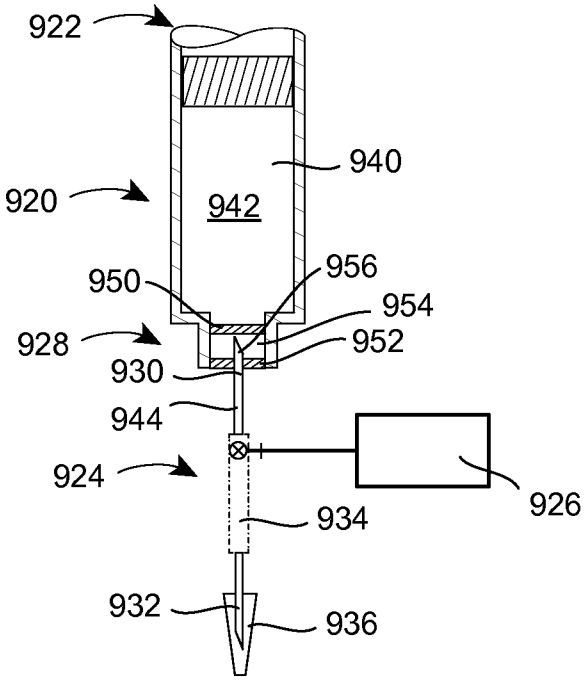


FIG. 14

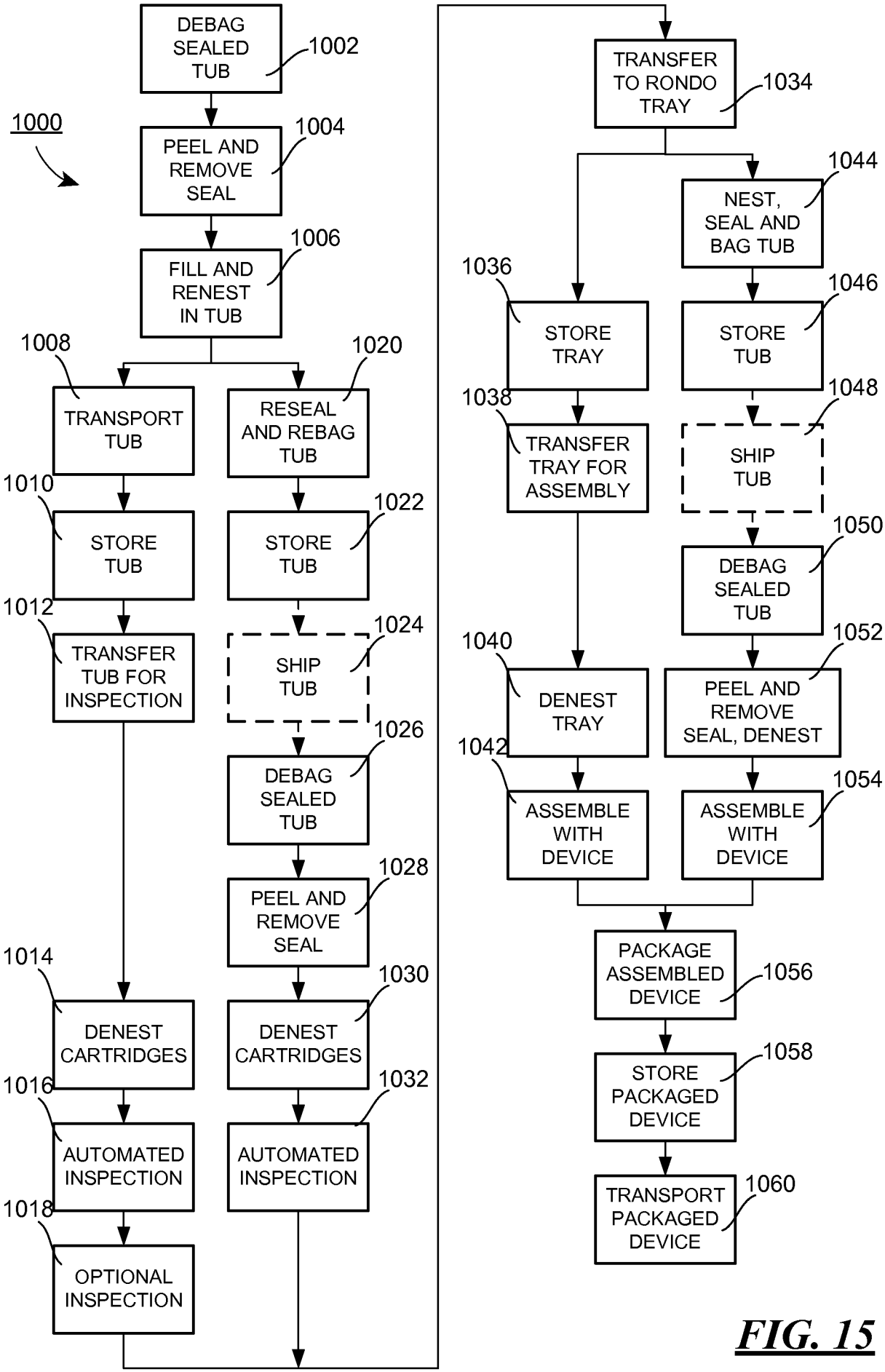

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PEEL AND REMOVE SEAL
1004
FILL AND RENEST IN TUB
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TRANSPORT TUB
1008
STORE TUB
1010
TRANSFER TUB FOR INSPECTION
1012
DENEST CARTRIDGES
1014
AUTOMATED INSPECTION
1016
OPTIONAL INSPECTION
1018
RESEAL AND REBAG TUB
1020
STORE TUB
1022
SHIP TUB
1024
DEBAG SEALED TUB
1026
PEEL AND REMOVE SEAL
1028
DENEST CARTRIDGES
1030
AUTOMATED INSPECTION
1032
TRANSFER TO RONDO TRAY
1034
STORE TRAY
1036
TRANSFER TRAY FOR ASSEMBLY
1038
DENEST TRAY
1040
ASSEMBLE WITH DEVICE
1042
NEST, SEAL AND BAG TUB
1044
STORE TUB
1046
SHIP TUB
1048
DEBAG SEALED TUB
1050
PEEL AND REMOVE SEAL, DENEST
1052
ASSEMBLE WITH DEVICE
1054
PACKAGE ASSEMBLED DEVICE
1056
STORE PACKAGED DEVICE
1058
TRANSPORT PACKAGED DEVICE
1060

FIG. 15