

## **FILTRATION SYSTEM AND COMPONENTS THERE FOR**

### **FIELD OF THE DISCLOSED SUBJECT MATTER**

5           The present disclosed subject matter is concerned with filtration systems. The disclosed subject matter is further concerned with a fluid distribution manifold for a filtration system, as well as with filtration assemblies.

          The present disclosed subject matter is also concerned with pipe couplings and a spinning member useful in filtration systems.

### **10 BACKGROUND OF THE DISCLOSED SUBJECT MATTER**

          A wide variety of fluid filtering systems is available, among which are also multiple filtering systems, i.e. systems comprising a plurality of integrated filtration units.

          An important consideration in the field of filtering systems is the effective  
15   filtration volume (i.e. filtration capability of a filtration system) compared with the space such a filtration system occupies, and its footprint, i.e. the effective area occupied by a filtration system.

          Yet an important consideration in the field of filtering systems is the ease at which servicing and maintenance may be attended to the system.

20           For that purpose and others, there is a need for designing compact filtering systems as well as fluid couplings therefore.

## SUMMARY OF THE DISCLOSED SUBJECT MATTER

It is an object of the present disclosed subject matter to provide a filtration array configured with a plurality of filtration assemblies, each configured with a plurality of filter members.

5        According to a first aspect of the presently disclosed subject matter there is a filtration array comprising a main raw fluid supply line and a main filtered fluid collecting line, at least one filtration flow path extending between said main raw fluid supply line and main filtered fluid collecting line, each at least one filtration flow path configured with a filtering assembly comprising a pair of filter units coaxially extending  
10    from a common manifold configured on said filtration flow path and being in flow communication with the main raw fluid supply line and the main filtered fluid collecting line, each of the filter units comprising a plurality of parallelly disposed filter members.

      The filtration array comprises a main raw fluid supply line and a main filtered fluid collecting line with at least one filtering assembly extending therebetween; each of  
15    said at least one filtering assembly comprising two coaxially extending filter units extending from a common manifold extending in flow communication with the main raw fluid supply line and the main filtered fluid collecting line, each of the filter units comprising a plurality of parallelly disposed filter members.

      An aspect of the disclosed subject matter is also concerned with a filtering  
20    assembly for mounting between a main raw fluid supply line and a main filtered fluid collecting line; said filtering assembly comprising two filter units coaxially extending from a common manifold configured for being in flow communication with the main raw fluid supply line and the main filtered fluid collecting line, each of the filter units comprising a plurality of parallelly disposed filter members.

25        According to the presently disclosed subject matter there is disclosed a filtration array comprising a main raw fluid supply line and a main filtered fluid collecting line extending substantially parallel to one another and defining a substantially vertical plain; at least one filtering assembly extending therebetween along a filtering flow path and each comprising a pair of coaxially extending filter units coaxially extending from a  
30    common manifold configured for being in flow communication with the main raw fluid supply line and the main filtered fluid collecting line, each of the filter units comprising a plurality of parallelly disposed filter members extending from a support plate dividing the manifold into an inlet chamber being in flow communication with a raw fluid main

supply line, and an outlet chamber being in flow communication with a main filtered fluid collecting line; each filter member having one side of its filtrating media in flow communication with one of the inlet chamber and the outlet chamber, and another side of the filtrating media being in flow communication with the other of the inlet chamber  
5 and the outlet chamber.

Any one or more of the following configurations, features and designs can be incorporated in a filtration array according to the disclosed subject matter, independently or in one or more combinations:

- 10       •       The filtering assembly accommodates a manifold configured with an inlet port for coupling to one of a raw fluid main supply line and a main filtered fluid collecting line, and an outlet port for coupling to the other of the raw fluid main supply line and the main filtered fluid collecting line; said inlet port extending into an inlet chamber and said outlet port extending from an outlet chamber partitioned from said inlet chamber;
- 15       •       The support plates are removably secured within the manifold such that the inlet chamber of the manifold is in flow communication with one side of each support plate which in turn is in flow communication with one side of the filtrating media of the filter members, and the outlet chamber of the manifold is in flow communication with another side of the support plate, which in turn is in  
20 flow communication another side of the filtrating media of the respective filter members;
- 25       •       Each filtering assembly comprises a pair of filter units configured as coaxial capsule-like housing shells, each filter unit accommodating a plurality of filter members disposed at a first orientation and a plurality of filter units disposed at an opposite orientation, however extending such that the longitudinal axis of all filter units are parallel to one another and intersecting a longitudinal axis of the filtration flow path. Accordingly, the two support plates extend coaxially facing one another, however at opposite senses;
- 30       •       The capsule-like housing shells are detachably attached to the manifold, interconnecting therebetween a support plate, whereby removing a housing shell exposes the support plate with the articulated filtering members articulated thereto. According to a particular design, the support plate with the articulated filtering members remain secured to the manifold upon removing the housing;

- The support plates are articulated to one another or, according to a different example are integrated with one another;
- A longitudinal axis of the manifold extends coaxial with the filtration flow path;
- 5     • A longitudinal axis of the manifold extends in a plane defined by the main raw fluid supply line and the main filtered fluid collecting line and intersecting the longitudinal axis of the raw fluid supply line and of the main filtered fluid collecting line;
- The main raw fluid supply line and the main filtered fluid collecting line  
10     extend substantially parallel to one another;
- The main raw fluid supply line and the main filtered fluid collecting line extend substantially horizontally;
- The longitudinal axis of the manifold extends substantially vertically;
- The filtration array comprises two or more filtering assemblies, said  
15     filtering assemblies disposed substantially parallel to one another;
- A longitudinal axis of the filter units intersects a longitudinal axis of the filtering flow path, at a right angle or otherwise inclined;
- The longitudinal axes of the filtration flow paths of the filtration array are substantially parallel to one another;
- 20     • The longitudinal axes of the manifolds of the filtration array are substantially parallel to one another;
- The filtering assemblies of the filtering array are disposed such that a longitudinal axis of the filter units extends perpendicular to the plain defined by and extending between the main raw fluid supply line and the main filtered fluid  
25     collecting line;
- The distance between two neighboring filtering assemblies is less than the axial length of a filter unit;
- The filtration flow path is configured with at least one coupling to a drain line, extending between the main raw fluid supply line and the manifold of said  
30     filtration flow path;
- The filtration flow path is configured with a faucet extending before and/or after the manifold of said filtration flow path;

- A filtration unit can be removed from a filtering assembly and replaced by a cover plate, such that a remaining filter unit remains functionally operative.

A further aspect of the disclosed subject matter is concerned with a support plate for a filtering unit as disclosed hereinabove. A support plate according to the present disclosure comprises a plate-like portion configured for sealing mounting within a manifold of a filter unit; said plate-like portion configured with a plurality of filter member openings each configured with a filter member coupling.

The plate-like portion has a filtration face configured for supporting the filter members.

10 The support plate is configured with at least one opening configured for sealing coupling to one of an inlet chamber and an outlet chamber of a manifold of the filter unit, with the filter member openings opening into the other of the inlet chamber and an outlet chamber of a manifold.

According to one particular example the filter members are articulated to the support plate by screw coupling or by a bayonet coupling, however in a substantially sealed fashion. The filter member coupling can be configured as an internal threading within the openings.

The two support plates within a filtering assembly are identical and disposed at a mirror like orientation.

20 The support plate is configured for articulation to a like support plate of a filtering assembly, whereby the support plates with the articulated filtering members remain secured to the manifold upon removal of the housing. According to one example a support plate is configured with one or more support posts axially extending and configured for articulating to support posts of a mating support plate, e.g. by screw coupling.

25 A perimeter of the plate-like portion is configured for supporting one or more sealing gaskets.

Another aspect of the present disclosure is concerned with a manifold of the filtering assemblies. The manifold comprises a housing configured for coupling a pair of filter units to a flow line extending between a main raw fluid supply line and a main filtered fluid collecting line, said housing comprising an inlet port configured for coupling to the main raw fluid supply line and extending to an inlet chamber, and an outlet port configured for coupling to the main filtered fluid collecting line and

extending to an outlet chamber sealed from said inlet chamber; a support plate seat configured at least at one face of the housing and a coupling arrangement for sealingly articulating a filter unit housing to the manifold.

Any one or more of the following configurations, features and designs can be incorporated in a manifold according to the disclosed subject matter, independently or in one or more combinations:

- The inlet port and the outlet port extend substantially coaxially;
- A longitudinal axis of the filter unit couplers extends substantially normal to the longitudinal axis of the manifold;
- 10 • The manifold is made as a unitary injection molded article;
- The main inlet port and the main outlet port are configured for direct or indirect coupling to the main raw fluid supply line and the main filtered fluid collecting line, respectively;
- A longitudinal axis of the filter unit couplers extends substantially normal to the longitudinal axis of the manifold;
- 15 • The inlet chamber extends substantially normal to an axis extending between the inlet port and the outlet port;

Yet another aspect of the present disclosed subject matter is directed to coupling arrangements between any two axial flow segments of neighboring components.

20 The coupler comprises two semi circular halves with abutting surfaces at each end of the semi circle, said abutting surfaces extending substantially parallel to one another, a coupling arrangement disposed at said abutting surfaces configured for tightening the semi circular halves to one another, wherein each semi circle half is configured with a top shoulder and a bottom shoulder, each configured with an inner  
25 conical wall surface.

The inner conical wall surfaces correspond with a wall surface of a flanged portion of the two flow segments.

The coupling arrangement is one or more screw fastener or a fast release mechanism, or a toggle lock, etc.

30 The coupler is made of molded material, e.g. polymeric material.

A sealing gasket can be provided between mating faces of the two flow segments. A sealing gasket can be a hydraulic gasket, wherein a gasket receiving groove is configured at one or both the coupler and the two flow segments.

According to a particular example there is provided a valve-integrated coupler element integrated with a valve and an actuator, wherein the coupler comprises two semi circular halves with abutting surfaces at each end of the semi circular halves, said  
5 abutting surfaces extending substantially parallel to one another, a coupling arrangement disposed at said abutting surfaces configured for tightening the semi circular halves to one another, wherein each semi circle half is configured with a top shoulder and a bottom shoulder, each configured with an inner conical wall surface, and wherein an aperture resides between the semi circular halves configured for receiving an  
10 axle of an actuator radially projecting therebetween, said actuator extending between a valve gate within the coupler and an external actuator.

According to yet an example of a coupler according to the disclosed subject matter there is provided a flange coupler comprising a first circular retention ring and a second circular retention ring, each of which configured for clamping together, said  
15 circular retention rings configured for bearing against radially outwards projecting shoulders of the two flow segments.

Sealing coupling between the two flow segments can take place in a face-to-face contact sealing or by a sealing gasket disposed at the connection between the facing head surface of the flanged ends of the two flow segments

20 The first retention ring and the second retention ring are configured for clamping together by screws and bolts.

Also disclosed by the present disclosure there is a fluid spinning element configured for use in fluid flow systems. The fluid spinning element has a ring-like shape comprising cylindrical tube section, a flanged retention element and a plurality of  
25 radially extending angled vanes, extending from an inner wall of cylindrical tube section and meeting at a central vane hub.

The flanged retention element is configured for clamp-positioning between two tubular pipe segments of a hydraulic system.

The flanged retention element can be reinforced by a plurality of ribs or by a  
30 circumferentially disposed reinforcing rim at a bottom thereof.

Furthermore, a hydraulic spinning member may be disposed within the pipe work of a filtration assembly according to the disclosed subject matter.

It is appreciated that the filter unit in the following examples may be any type of filtering media such as a stack of filtering disks, a filtering screen (i.e. a fine mash of material) or a thread-type cylinder.

Also, Fluid is defined as any flowable matter, i.e. gas or liquid, regardless its  
5 purpose, degree of contamination, particle size, viscosity, pressure or any other parameters. Hence, herein in the specification and claims the term fluid is used in its broadest sense.

Raw fluid denotes a fluid (gas or liquid) to be filtered, and Rinsing fluid denotes a fluid (gas or liquid) used for rinsing/flushing the filter unit or filtering media or other  
10 components of the filter assembly. It is noted that in some cases filtered fluid serves as a rinsing fluid. Filtered fluid denotes the fluid/liquid obtained after a filtration process, namely after removing particles and contaminating matter.

Respective inlet ports and outlet ports may serve for more than one function. For example, a certain port may function at one stage as a raw fluid inlet port and at another  
15 stage may function as a waste/rinsing outlet port.

## BRIEF DESCRIPTION OF THE DRAWINGS

In order to understand the different aspects of the disclosed subject matter, and to see how it may be carried out in practice, embodiments will now be described, by  
20 way of non-limiting examples only, with reference to the accompanying drawings, in which:

**Fig. 1** is a perspective view of a filtration array in accordance with the present disclosed subject matter;

**Fig. 2** is a front view of the filtration array of Fig. 1;

25 **Fig. 3** is a top view of the filtration array of Fig. 1;

**Fig. 4A** is a side view of the filtration array of Fig. 1;

**Fig. 4B** is a section along line IV - IV in Fig. 2;

**Fig. 5A** is an enlarged sectioned view of the filtration unit seen in Fig. 4B;

**Fig. 5B** is an isometric view of Fig. 5A;

30 **Fig. 6** is a perspective view of a support plate used in a filtration array of Fig. 1;

**Fig. 7** is a perspective view of a manifold used in a filter unit array of Fig. 1;

**Figs. 8A to 8G** are directed to coupling arrangements between two axial tubular flow segments, in accordance with another aspect of the present disclosed subject matter, wherein:

**Figs. 8A and 8B** are directed to a first type coupler;

5        **Fig. 8C** is directed to a coupler according to the example of **Figs. 8A and 8B**, however fitted with a hydraulic gasket;

**Figs. 8D and 8E** are directed to another valve-integrated coupler;

**Figs. 8F and 8G** are directed to yet another type of a coupler;

**Fig. 9A** is a perspective view of a hydraulic spinning member;

10        **Fig. 9B** is a planar view of spinning member of **Fig. 9A**; and

**Fig. 9C** is a sectioned view of a coupling between two flow segments accommodating a spinning member.

## DETAILED DESCRIPTION OF SPECIFIC EXAMPLES

Turning first to figures 1 through 5B there is illustrated a filtration array **20** in accordance with an aspect of the present disclosed subject matter. The filtration array **20** comprises a main raw fluid supply line **22** and a main filtered fluid collecting line **24** extending substantially parallel to one another and defining together a plain extended substantially vertical from the ground. However, in accordance with other configurations (not shown) the main raw fluid supply line and the main filtered fluid collecting line may extend at different configurations, with appropriate connector/coupling elements extending therebetween.

As illustrated in the drawings, the filtration array **20** comprises a plurality of filtering assemblies **30** (three illustrated in the present example) parallelly extending between said main raw fluid supply line **22** and said main filtered fluid collecting line **24**, wherein each of said filtering assemblies **30** comprises a plurality of parallelly extending filter units **34** (**Figs. 5A and 5B**) disposed within a capsule-like housing **38**. As seen in the drawings, the housing **38** extends such that their longitude axis **B** extends substantially parallel to one another and perpendicular to the longitude axis **X** of the main lines **22** and **24**, respectively. The filtering assemblies **30** can be disposed such that their longitudinal axis **B** intersects the plane defined between the main raw fluid supply line **22** and the main filtered fluid collecting line **24** at a right angle (as illustrated) or at an angle (not shown).

It is appreciated that the filter units in the following disclosure can be of any type of filtering media such as a stack of filtering disks, a filtering screen (i.e. a fine mash of material) or a thread-type cylinder, etc.

Each of the filtering assemblies **30** is coupled to the main raw fluid supply line **22** via an inter-connecting inlet pipe **40** and to the filtered fluid collecting line **24** via an interconnecting outlet pipe **42**, said inter-connecting inlet pipe **40** and interconnecting outlet pipe **42** extending substantially coaxial and at an upright orientation (substantially vertical), intersecting the main raw fluid supply line **22** and the filtered fluid collecting line **24** at a right angle.

The filtration array **20** is maintained in its configuration and supported by a plurality of supports **50** configured for retaining the system in a sturdy and fixed orientation and for that purpose several supports are disposed along the length of a filtration array.

The supports **50** comprise a widened based ground engaging portion **52** for resting or supporting to a ground surface, a supply line support portion **54** and a collecting line support portion **56** extending substantially parallel to one another and substantially vertical from the ground.

Each of the supports **50** is configured of a symmetric member **56A** and **56B** secured to one another and thus bracing the main raw fluid supply line **22** and a main filtered fluid collecting line **24**.

Further reference is now being made also to Figures 4 to 7. It is noted that the capsule-like housing **38** is divided into a right chamber **60** and left chamber **62** being a mirror image of one another. The housing **38** comprises a right shell **68** and a left shell **70** secured to central manifold **66** (Figure 7) said coupling facilitated according to one particular example via a retention coupler ring **76** though other coupling arrangements can be used as well such as, for example, screw threading, screw couplers, and the like .

The manifold **66** comprises an inlet port **80** extending from the inter-connecting inlet pipe **40** and extending into an inlet chamber **82**, and further, the manifold **66** comprises an outlet port **86** configured for coupling to the inter-connecting outlet pipe **42** and extending from an outlet chamber **88** of the manifold **66**, said inlet chamber **82** and outlet chamber **88** being partitioned from one another by a partition wall **92**.

In the particular example it is seen that the inlet port **80** of the manifold **66**, and the outlet port **86**, extend upon a common longitudinal axis designated **T** (Fig. 7) coaxially extending with a longitudinal axis **S** of each of the filtering assemblies **30**.

Each side of the manifold **66** is fitted with a filter coupler plate **96** (Figure 6),  
5 securely retaining the manifold **66** in a sealing fashion, by means of a sealing gaskets receded in grooves **98** and compacted together by the bands **76**. Each of the plates **96** is configured with a plurality of filter units retaining apertures **102** for screw coupling thereto, a filter unit **34** in a sealed fashion, and further, said plates **96** are configured with supports **106** facing one another and are thus configured with screw couplings  
10 apertures **108** for retention to a like coupler plate **96** in a face-to-face orientation, at a tight fashion (Figs. 5A and 5B).

According to a modification of the disclosed example, plates **96** are integral or integrated with the manifold **66**. Such a configuration makes sealing arrangements with the manifold **66** and screw coupling arrangements, redundant.

15 The arrangement is such that fluid flowing through the inlet port **80** flows into respective chambers **60** and **62** via opening **112** formed in the plate **96** wherein raw fluid flows through the units **34** and upon filtration through the filtration units **34** flows into the central cavity **116** of each of the filter units **34** and from there it expands into the outlet chamber **88** of the manifold **66** and then through the outlet port **86**, through  
20 inter-connecting outlet pipe **42** to be discharged through the main filtered collecting line **24**.

Turning now to Figs. 8A through 8G there are illustrated different coupling systems for coupling pipe members. It should be appreciated that the disclosed subject matter is not restricted to particular fluid systems or pipe systems, but rather is provided  
25 for exemplifying.

Fig. 8A shows a header pipe **150** and a branch pipe **152** formed at 90 degrees angle with the header pipe **150**. The branch pipe **152** is fastened to a secondary pipe **156** by a coupler **160**, said coupler made for example of plastic material, though it can just as well be manufactured of other suitable material, e.g. metal.

30 The coupler **160** comprises two semi circular halves with abutting surfaces **162** at each end of the semi circle, said abutting surfaces extending substantially parallel to one another, and apertures **164** configured within the surfaces **162**, to allow for insertion

of bolts within the apertures **164** in order to fasten the halves together at their abutting surfaces **162**.

Fig. 8B shows a longitudinal section of the coupling system of Fig. 8A. Branch pipe **152** comprises a neck portion **166** and is configured with a flanged end **168** with a conical/tapering shaped outer wall surface **172**. Similarly, secondary pipe **156** is configured with a flanged end **176** with outer conical/tapering wall surface **178** and additionally at the face of flange **176** there is an annular groove **180** for receiving a sealing gasket (o-ring, not shown).

Plastic coupler **160** further comprises upper shoulder **184** with inner conical wall surface **186** which matches the form of outer wall surface **172**, and a lower shoulder **188** with inner conical wall surface **200**, which matches the form of outer wall **178**. When the two halves of plastic coupler **160** are mounted at the junction between the branch pipe **152** and secondary pipe **156**, inner conical wall surfaces **186** and **200** engage outer wall surfaces **172** and outer wall **178** respectively, and the halves are compressed by tightening of the bolts, and thus the flange **176** and flanged end **168** are pressed together and the two pipes are sealingly yet detachably joined at the junction.

The annular groove **180** (formed at one or both of the flanged ends), is configured for receiving a sealing gasket.

Fig. 8C shows a hydraulic coupler **160'** similar to the configuration illustrated in connection with Figs. 8A and 8B, however fitted with a hydraulic gasket **181** replacing an O-ring received in the previous example. For the provision of a hydraulic gasket **181**, the flanged ends **176'** and **168'** of the tubular elements **156'** and **166'**, respectively, are configured with a facing annular groove **167** and **169**, respectively, which together give rise a seat for the hydraulic gasket **181**.

Figs. 8D and Fig. 8E show a valve-integrated coupler **210** of the coupler type described in connection with Figs. 8A and 8B for use for example in connecting an integrated valve at the pipe junction. Thus, the coupler is integrated with a valve gate (faucet; extending within the coupler and thus not seen in the drawings), an actuator arm **224** extending from the coupler and articulated to an external actuator **212**. In addition to the clamping system described above, the valve receiving coupler **210** is configured such that at the junction of the two halves **218** and **220** of the valve receiving coupler **210** an aperture **216** is formed through which extends a connecting arm **224** of the actuator **212**, which in turn is attached to an associated valve.

At the ends of each semi circular halves **218** and **220** of the valve receiving coupler **210** there are provided abutting surfaces **226** and **228**, respectively which comprise apertures **230** for insertion of bolts used for tightening the halves of the coupler **210** in a similar fashion as described above. However, different fastening  
5 arrangements can be configured for tightening the halves of the coupler to one another, such as a threaded bore into which bolts are screwed, a toggle clamp etc., however not shown.

Figs. 8F and 8G show a flange coupler **250** mounted at the junction of two pipes **272** and **274**. The flange coupler **250** comprises an upper circular retention ring **252** and  
10 a lower circular retention ring **254**, each of which have an array of apertures **256** and **258**, respectively, provided for clamping of the respective rings together via bolts **262**. Circular ring **252** is seated on a flanged end **270** of a pipe **272** and circular ring **254** resides adjacent to flanged end **254** of pipe **274**. As the bolts **262** are tightened the two pipes **272** and **274** become fastened and secured together. Additionally, a gasket **282** is  
15 introduced at the connection between the facing head surface of the flanged ends **270** and **278**, providing a sealing engagement. However it is appreciated that a face to face abutting sealing can be obtained with appropriate surface quality between the mating surfaces.

Attention is now directed to Figs. 9A and 9B directed to a fluid spinning element  
20 **300** suitable for use in fluid flow systems. The fluid spinning element **300** has generally the shape of a ring comprising cylindrical tube section **304**, a flange element **308**, reinforced by support ribs or a reinforcing rim **310** circumferentially disposed about the flange element **308** for supporting it over the cylindrical tube section **304**. Configured within the cylindrical tube section **304** there are a plurality of radially extending angled  
25 vanes **314** (five in the present example), radially arranged extending from an inner wall of cylindrical pipe **316** and meeting at a central vane hub **320**. In the particular example the central vane hub **320** has a hydrodynamic shape so as to minimally interfere with fluid flow pattern thereabout. It is however appreciated that other hub configurations are possible too, or eliminated altogether with vanes radially coextending (not shown).

30 Fig 9C shows the fluid spinning element **300** inserted at the junction of two pipe elements **330** and **332**, secured together by a coupling system, e.g. such as any of the systems described above 8. Flange element **308** of the fluid spinning element **300** rests within a circumferential groove **336** configured at a flange end **338** of pipe element **330**

and thus secured in place upon tightening of the coupling system. It is however appreciated that the circumferential groove can be configured at either or both flanged end of the pipe elements **330** and **332**.

It is however appreciated that additional sealing arrangements can be configured  
5 at the vicinity of the spinning element, between the two pipe segments, e.g. an O-ring, a hydraulic gasket and the like.

As fluid passes through the angled vanes **314** of the fluid spinning element **300**, a spinning flow motion is created in the fluid as it leaves the fluid spinning element **300**. A centrifugal force created by the spinning motion urges heavy particles residing in the  
10 fluid to gather near the walls of filter inlet pipe and thus separating the heavy particles from the main flow stream entering the filter system.

According to another example (not shown) the spinning element can be configured with straight vanes, i.e. not inclined with respect to a longitudinal flow axis, serving as a flow straightening device. According yet an example, the spinning element  
15 can be devoid of any vanes, thus serving as a gap smoothing device, between the two coupled pipe segments, thereby reducing or substantially eliminating drag forces.

It is appreciated that according to modifications of the disclosure referring to Figs. 8A to 8C, the vanes can extend at any orientation, including parallel to the longitudinal axis (flow axis), thereby serving as flow regulators.

**CLAIMS:**

1. A filtration array comprising a main raw fluid supply line and a main filtered fluid collecting line, at least one filtration flow path extending between said main raw fluid supply line and main filtered fluid collecting line, each at least one filtration flow path configured with a filtering assembly comprising a pair of filter units coaxially extending from a common manifold configured on said filtration flow path and being in flow communication with the main raw fluid supply line and the main filtered fluid collecting line, each of the filter units comprising a plurality of parallelly disposed filter members.
2. A filtration array comprising a main raw fluid supply line and a main filtered fluid collecting line with at least one filtering assembly disposed therebetween; each of said at least one filtering assembly comprising two coaxially extending filter units radially extending from a common manifold and extending in flow communication with a main raw fluid supply line and a main filtered fluid collecting line, each of the filter units comprising a plurality of parallelly disposed filter members.
3. A filtering assembly for mounting between a main raw fluid supply line and a main filtered fluid collecting line; said filtering assembly comprising two filter units coaxially and radially extending from a common manifold configured for being in flow communication with a main raw fluid supply line and a main filtered fluid collecting line, each of the filter units comprising a plurality of parallelly disposed filter members.
4. A filtration array comprising a main raw fluid supply line and a main filtered fluid collecting line extending substantially parallel to one another and defining a substantially vertical plain; at least one filtering assembly extending therebetween along a filtering flow path and each comprising a pair of coaxially extending filter units coaxially extending from a common manifold configured for being in flow communication with the main raw fluid supply line and the main filtered fluid collecting line, each of the filter units comprising a plurality of parallelly disposed filter members extending from a support plate dividing the manifold into an inlet chamber being in flow communication with a raw fluid main supply line, and an outlet chamber being in flow communication with a main filtered fluid collecting line; each filter member having one side of its filtrating media in flow communication with one of the inlet chamber and the outlet chamber, and another side of the filtrating media being in flow communication with the other of the inlet chamber and the outlet chamber.

5. A filtration array according to any one of the preceding claims wherein the filtering assembly accommodates a manifold configured with an inlet port for coupling to one of a raw fluid main supply line and a main filtered fluid collecting line, and an outlet port for coupling to the other of the raw fluid main supply line and the main filtered fluid collecting line; said inlet port extending into an inlet chamber and said outlet port extending from an outlet chamber partitioned from said inlet chamber.
6. A filtration array according to any one of claims 1 to 4, wherein the support plates are removably secured within the manifold such that the inlet chamber of the manifold is in flow communication with one side of each support plate which in turn is in flow communication with one side of the filtrating media of the filter members, and the outlet chamber of the manifold is in flow communication with another side of the support plate, which in turn is in flow communication another side of the filtrating media of the respective filter members.
7. A filtration array according to any one of claims 1 to 4, wherein each filtering assembly comprises a pair of filter units configured as coaxial capsule-like housing shells, each filter unit accommodating a plurality of filter members disposed at a first orientation and a plurality of filter units disposed at an opposite orientation, however extending such that the longitudinal axis of all filter units are parallel to one another and intersecting a longitudinal axis of the filtration flow path. Accordingly, the two support plates extend coaxially facing one another, however at opposite senses.
8. A filtration array according to any one of claims 1 to 4, wherein the capsule-like housing shells are detachably attached to the manifold, interconnecting therebetween a support plate, whereby removing a housing shell exposes the support plate with the articulated filtering members articulated thereto.
9. A filtration array according to any one of claims 1 to 4, wherein a longitudinal axis of the manifold extends in a plane defined by the main raw fluid supply line and the main filtered fluid collecting line and intersecting the longitudinal axis of the raw fluid supply line and of the main filtered fluid collecting line.
10. A filtration array according to any one of claims 1 to 4, wherein the filtering assemblies of the filtering array are disposed such that a longitudinal axis of the filter units extends perpendicular to the plain defined by and extending between the main raw fluid supply line and the main filtered fluid collecting line.

**11.** A filtration array according to any one of claims 1 to 4, wherein the distance between two neighboring filtering assemblies is less than the axial length of a filter unit.

**12.** A filtration array according to any one of claims 1 to 4, wherein the filtration flow path is configured with at least one coupling to a drain line, extending between the  
5 main raw fluid supply line and the manifold of said filtration flow path.

**13.** A support plate for a filtering assembly, comprising a plate-like portion configured for sealing mounting to a filter manifold; said plate-like portion configured with a plurality of filter member openings each configured with a filter member coupling, and at least one opening configured for sealing coupling to one of an inlet  
10 chamber and an outlet chamber of a manifold of the filter unit, with the filter member openings opening into the other of the inlet chamber and an outlet chamber of a manifold.

**14.** A support plate according to claim 13, configured for articulation to a like support plate of a filtering assembly, whereby the support plates with the articulated  
15 filtering members remain secured to the manifold upon removal of the housing.

**15.** A support plate according to claim 13, wherein one or more support posts axially extend from a face of the plate-like portion, configured for articulating to support posts of a mating support plate.

**16.** A manifold for a filtering assembly, the manifold comprising a housing  
20 configured for coupling a pair of filter units to a flow line extending between a main raw fluid supply line and a main filtered fluid collecting line, said housing comprising an inlet port configured for coupling to the main raw fluid supply line and extending to an inlet chamber, and an outlet port configured for coupling to the main filtered fluid collecting line and extending to an outlet chamber sealed from said inlet chamber; a  
25 support plate seat configured at least at one face of the housing and a coupling arrangement for sealingly articulating a filter unit housing to the manifold.

**17.** A manifold according to claim 16, wherein the inlet port and the outlet port extend substantially coaxially.

**18.** A manifold according to claim 16, wherein a longitudinal axis of the filter unit  
30 couplers extends substantially normal to the longitudinal axis of the manifold.

**19.** A manifold according to claim 16, made as a unitary injection molded article.

- 20.** A support plate according to claim 14, wherein the main inlet port and the main outlet port are configured for direct or indirect coupling to the main raw fluid supply line and the main filtered fluid collecting line, respectively.
- 21.** A support plate according to claim 14, wherein a longitudinal axis of the filter unit couplers extends substantially normal to the longitudinal axis of the manifold.
- 22.** A support plate according to claim 14, wherein the inlet chamber extends substantially normal to an axis extending between the inlet port and the outlet port.
- 23.** A coupler for coaxially articulating two flow segments, the coupler comprising two semi circular halves with abutting surfaces at each end of the semi circle, said abutting surfaces extending substantially parallel to one another, a coupling arrangement disposed at said abutting surfaces configured for tightening the semi circular halves to one another, wherein each semi circle half is configured with a top shoulder and a bottom shoulder, each configured with an inner conical wall surface.
- 24.** A coupler according to claim 23, wherein the inner conical wall surfaces correspond with a wall surface of a flanged portion of the two flow segments.
- 25.** A coupler according to claim 23, wherein a sealing gasket is provided between mating faces of the two flow segments.
- 26.** A coupler according to claim 23, wherein an aperture resides between the semi circular halves configured for receiving an axle of an actuator radially projecting therebetween.
- 27.** A coupler according to claim 26, wherein the aperture extends about a radial axis, normal to a longitudinal axis of the coupler.
- 28.** A coupler for coaxially articulating two flow segments, the coupler comprising a first circular retention ring and a second circular retention ring, each of which configured for clamping together, said circular retention rings configured for bearing against radially outwards projecting shoulders of the two flow segments.
- 29.** A coupler according to claim 28, wherein the first retention ring and the second retention ring are configured for clamping together by screws and bolts.
- 30.** A fluid spinning element having a ring-like shape comprising cylindrical tube section, a flanged retention element and a plurality of radially extending vanes, extending from an inner wall of cylindrical tube section and meeting at a central vane hub.

- 31.** A fluid spinning element having a ring-like shape comprising cylindrical tube section, a flanged retention element and a plurality of radially extending angled vanes, extending from an inner wall of cylindrical tube section and meeting at a central vane hub.
- 5 **32.** A fluid spinning element according to claim 30, wherein the vanes are inclined about a longitudinal flow axis thereof.
- 33.** A fluid spinning element according to claim 32, configured for use in fluid flow systems, wherein the flanged retention element is configured for clamp-positioning between two tubular pipe segments of a hydraulic system.
- 10 **34.** A fluid spinning element according to claim 30, configured with straight vanes.