ABSTRACT

An objective hereof is to inhibit die build-up at the openings of orifices and produce good quality thermoplastic resin composition pellets. A method for producing a thermoplastic resin composition pellet includes: using an extruder having an attached die plate including a plurality of orifices having an internal diameter D of 3.2 mm to 8 mm and a length L that is 0.3 times to 2.0 times the internal diameter D to obtain a thermoplastic resin composition through melt-kneading and to obtain one or more thermoplastic resin composition strands with an average residence time T of the thermoplastic resin composition in the orifices of 1 ms to 20 ms; and pelletizing the thermoplastic resin composition strands to obtain one or more thermoplastic resin composition pellets.

FIG. 1