

ABSTRACT

A keypad of TPU obtained from a TPU sheet by
5 thermoforming, wherein said TPU sheet is a melt-formed
product of resin pellets resulting from reaction between an
organic diisocyanate (A) composed mainly of
hexamethylenediisocyanate (A1), a high-molecular weight
polyol (B) composed mainly of polycarbonate diol (B1), and a
10 chain extender (C) composed mainly of an aliphatic diol (C1)
having 2 to 10 carbons. The TPU used in the present
invention excels in secondary formability, oleic acid
resistance, discoloration resistance, clarity, and
printability.