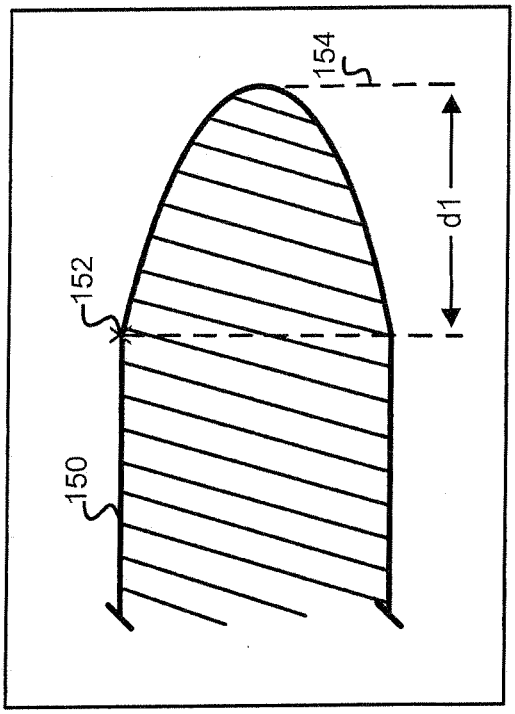


FIG. 1B

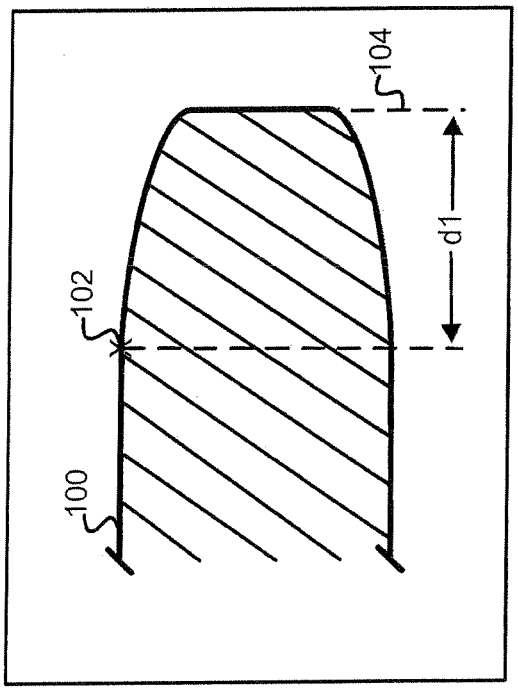


FIG. 1A

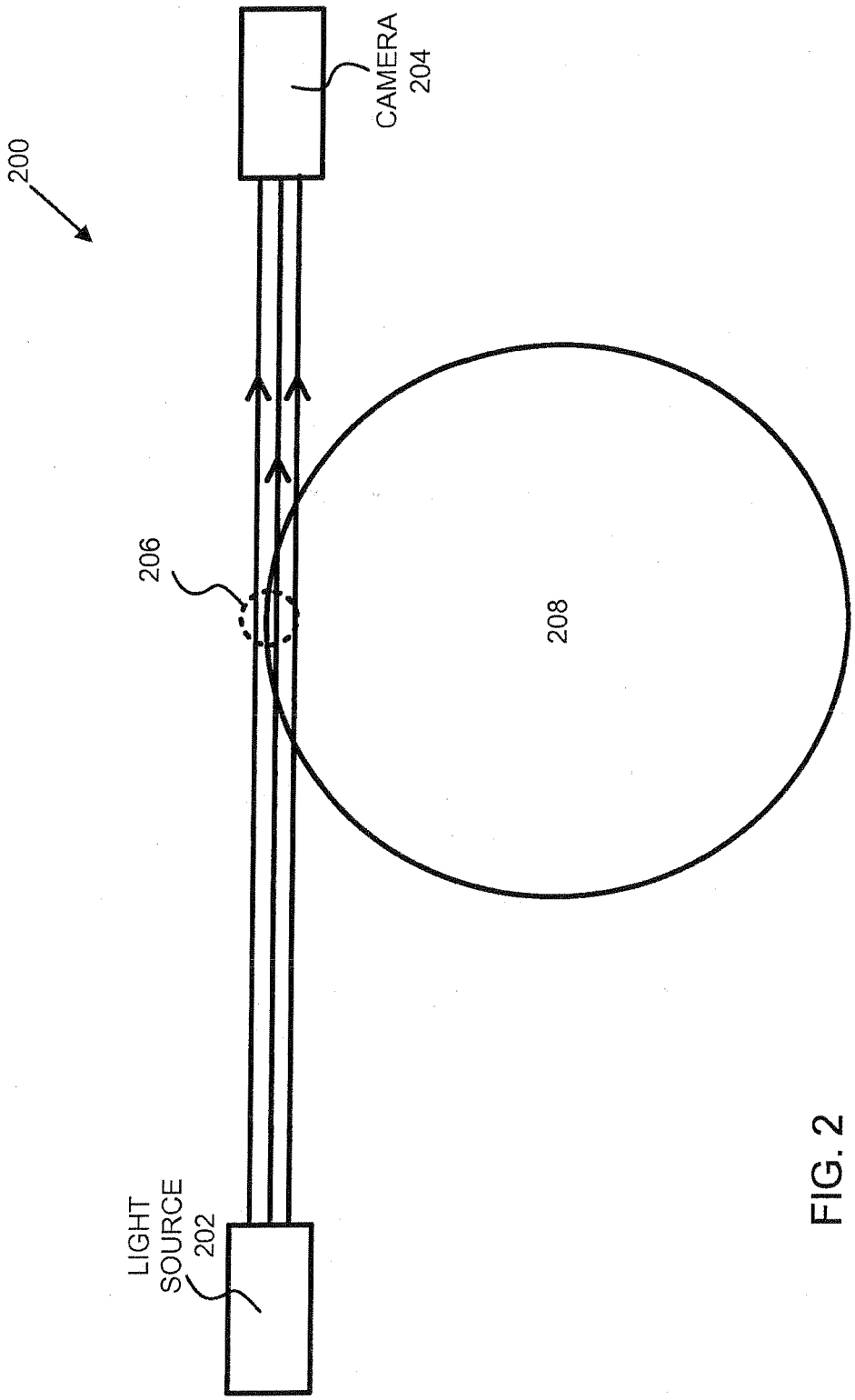


FIG. 2

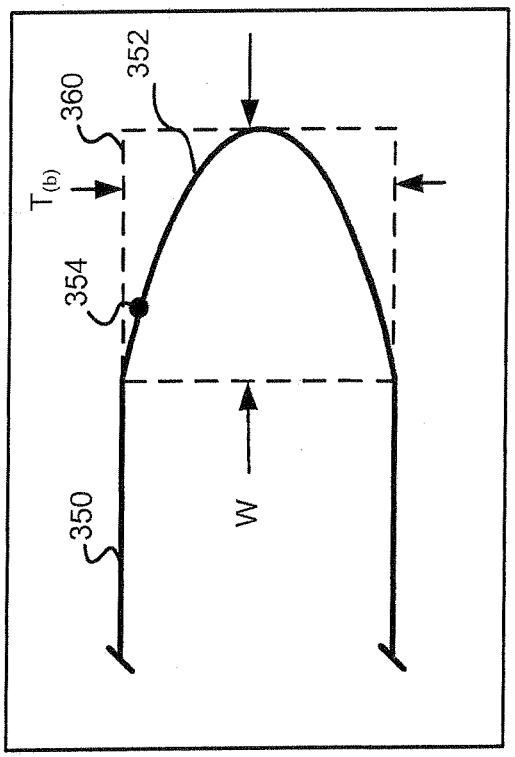


FIG. 3B

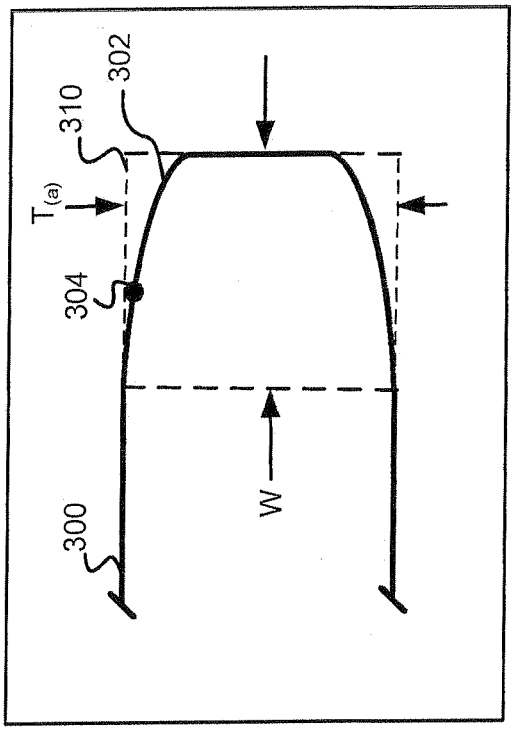


FIG. 3A

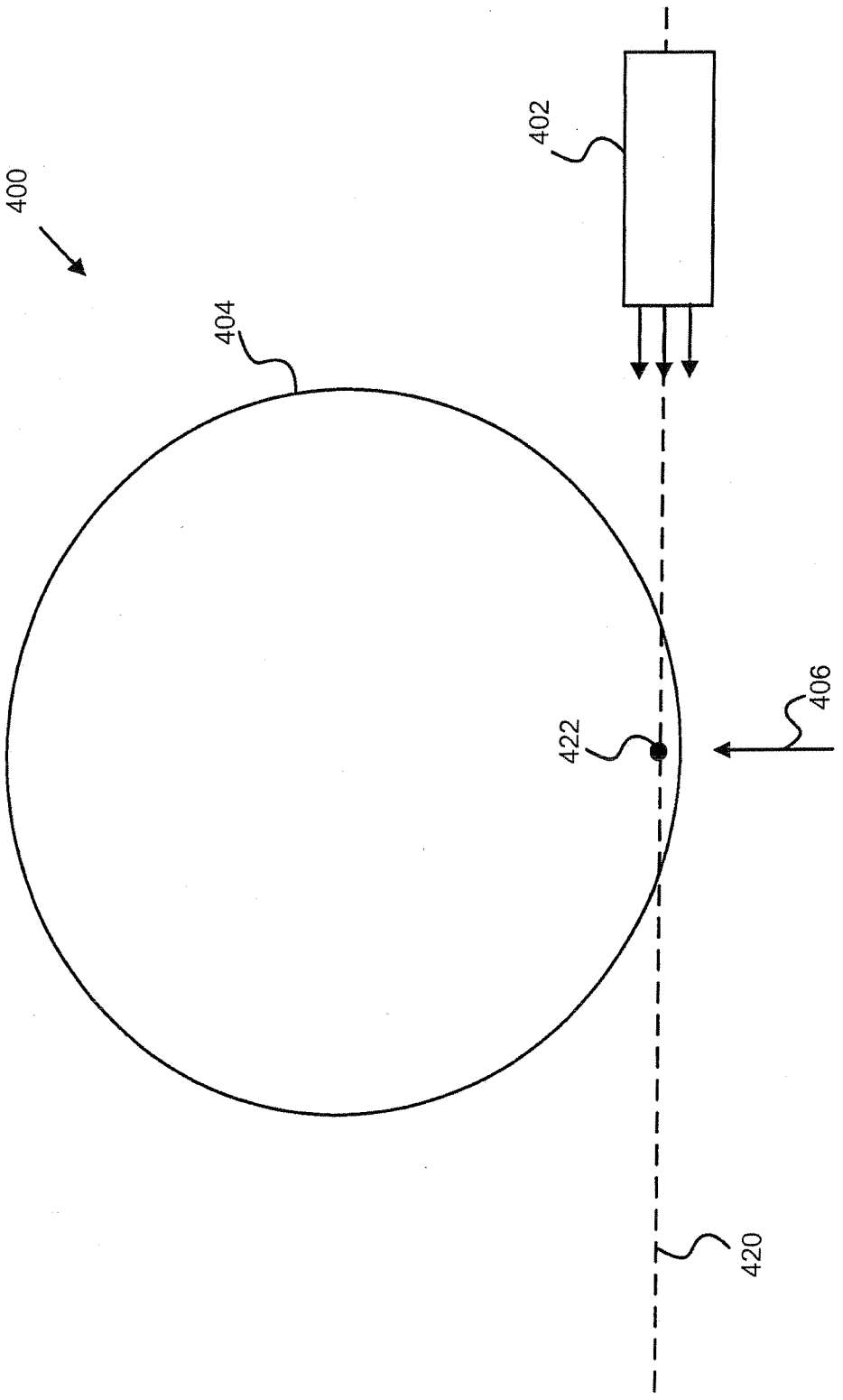


FIG. 4A

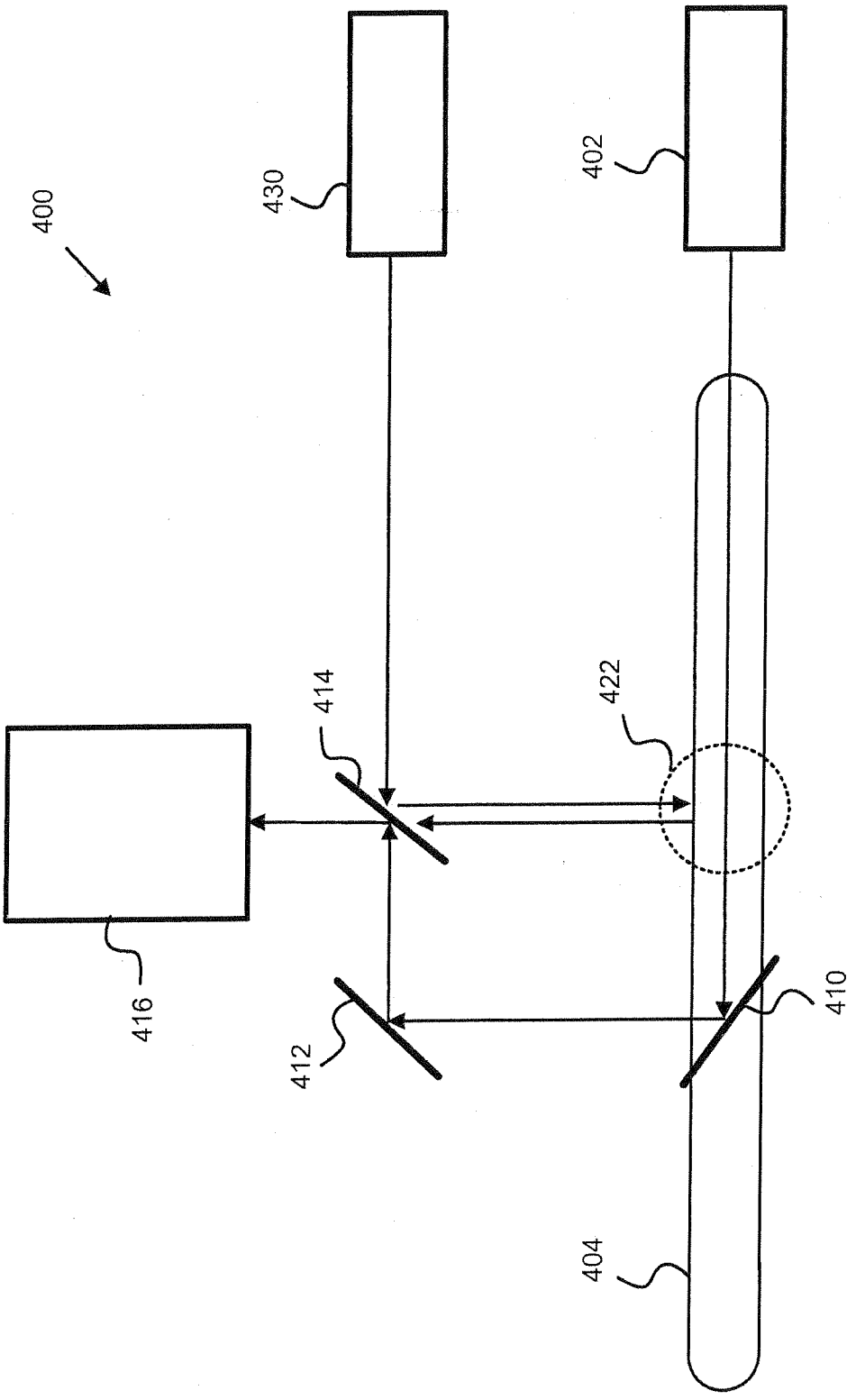


FIG. 4B

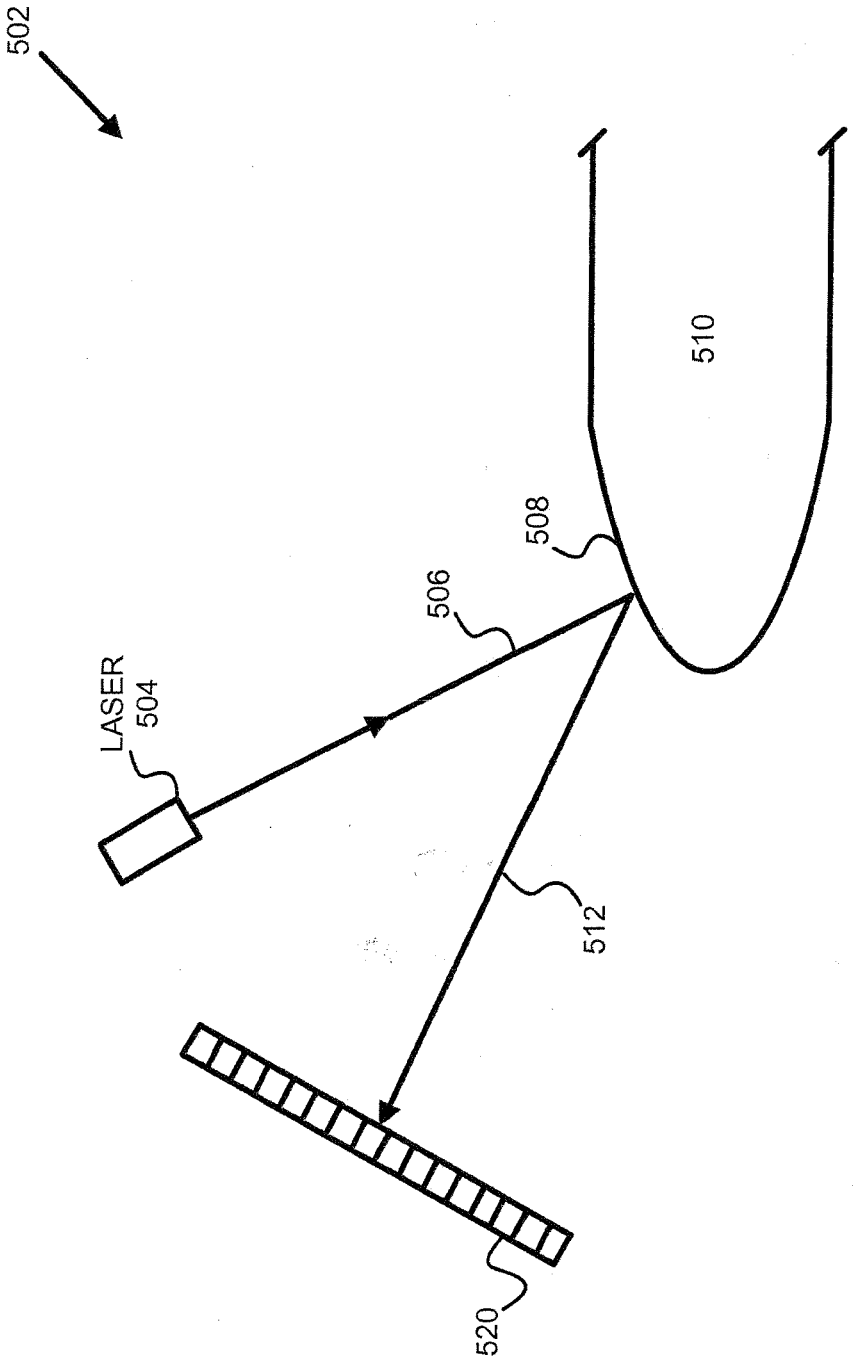


FIG. 5

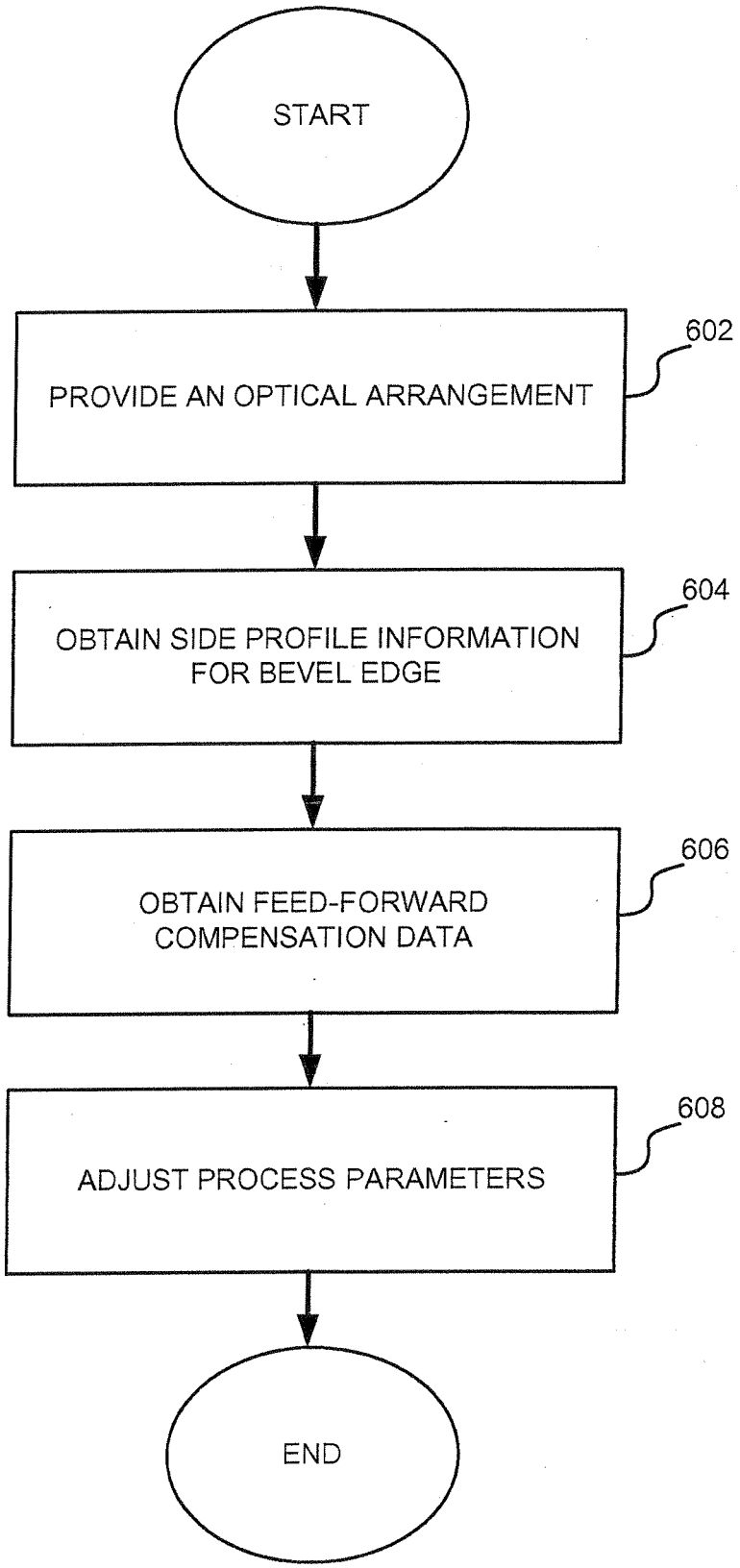

START
PROVIDE AN OPTICAL ARRANGEMENT
602
OBTAIN SIDE PROFILE INFORMATION FOR BEVEL EDGE
604
OBTAIN FEED-FORWARD COMPENSATION DATA
606
ADJUST PROCESS PARAMETERS
608
END

FIG. 6