

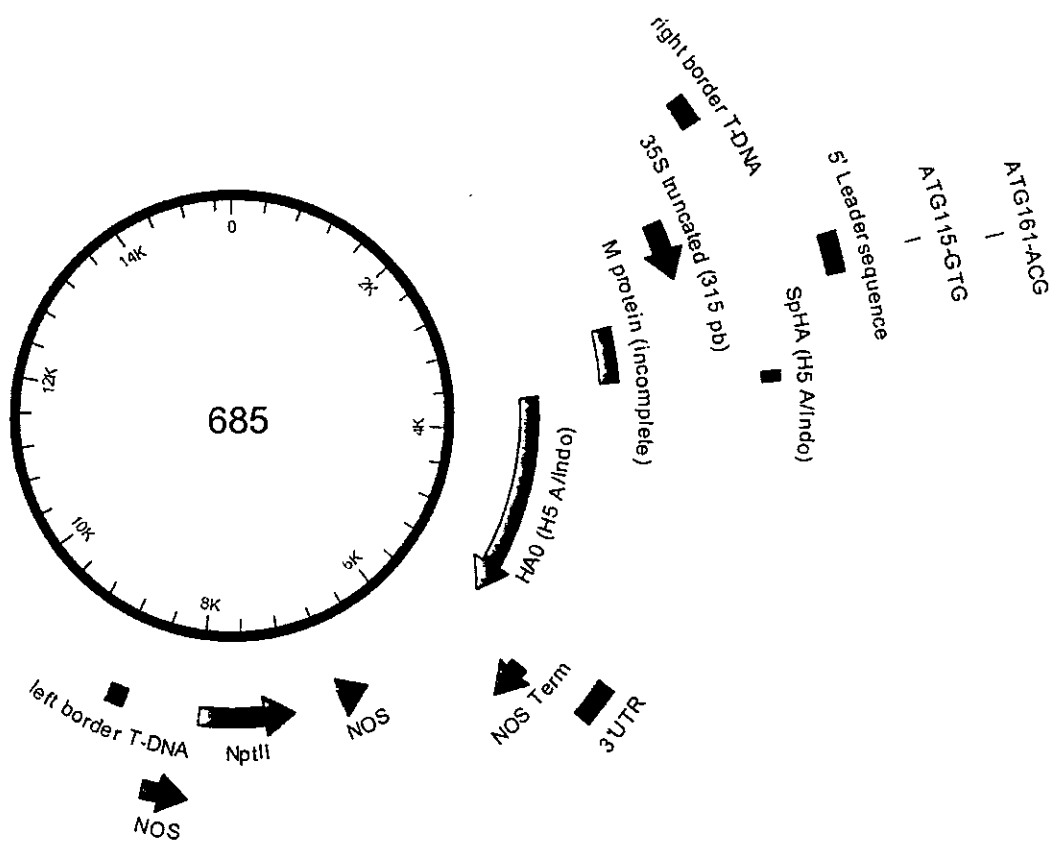


Figure 1:

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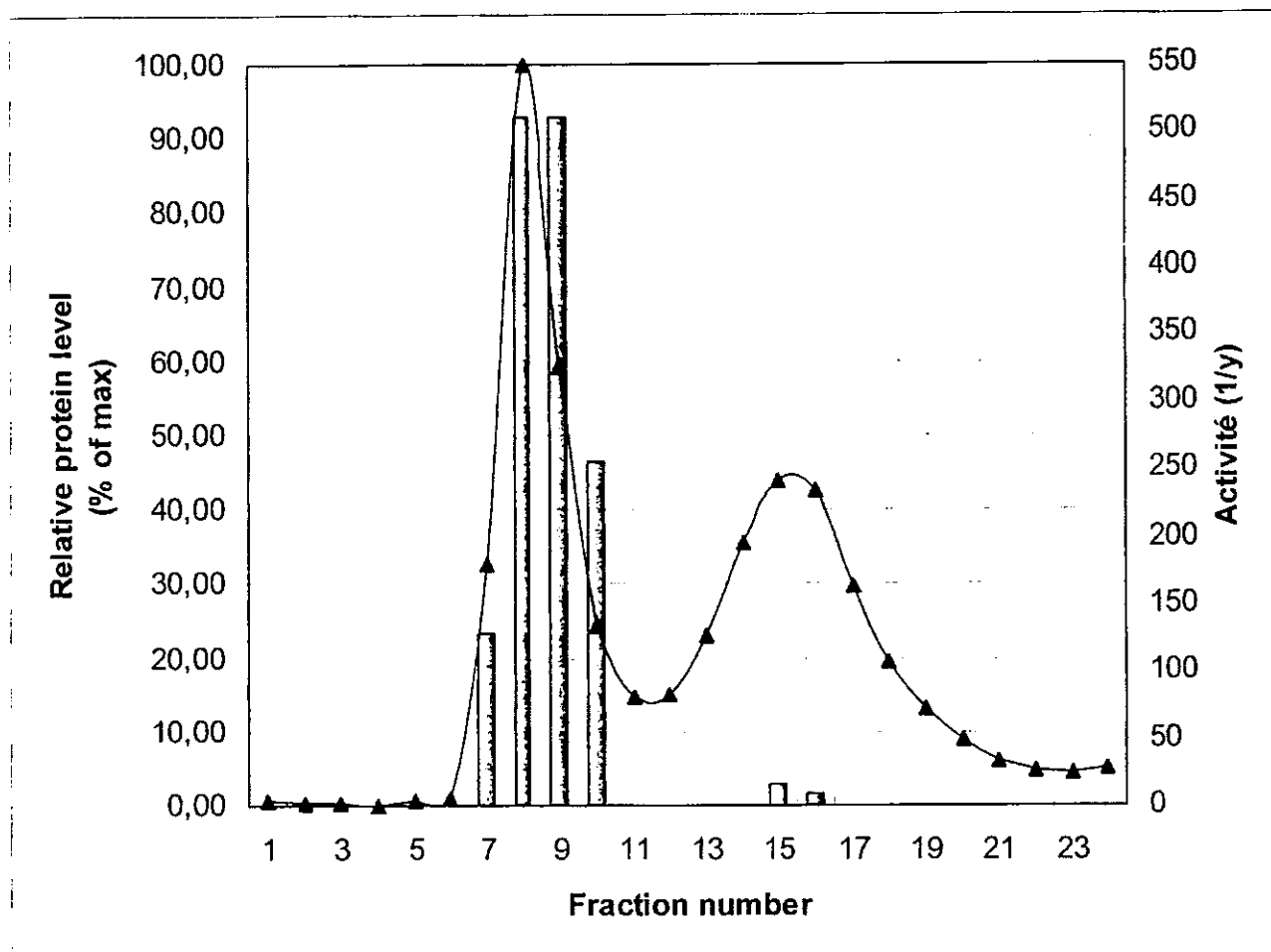


Figure 3A

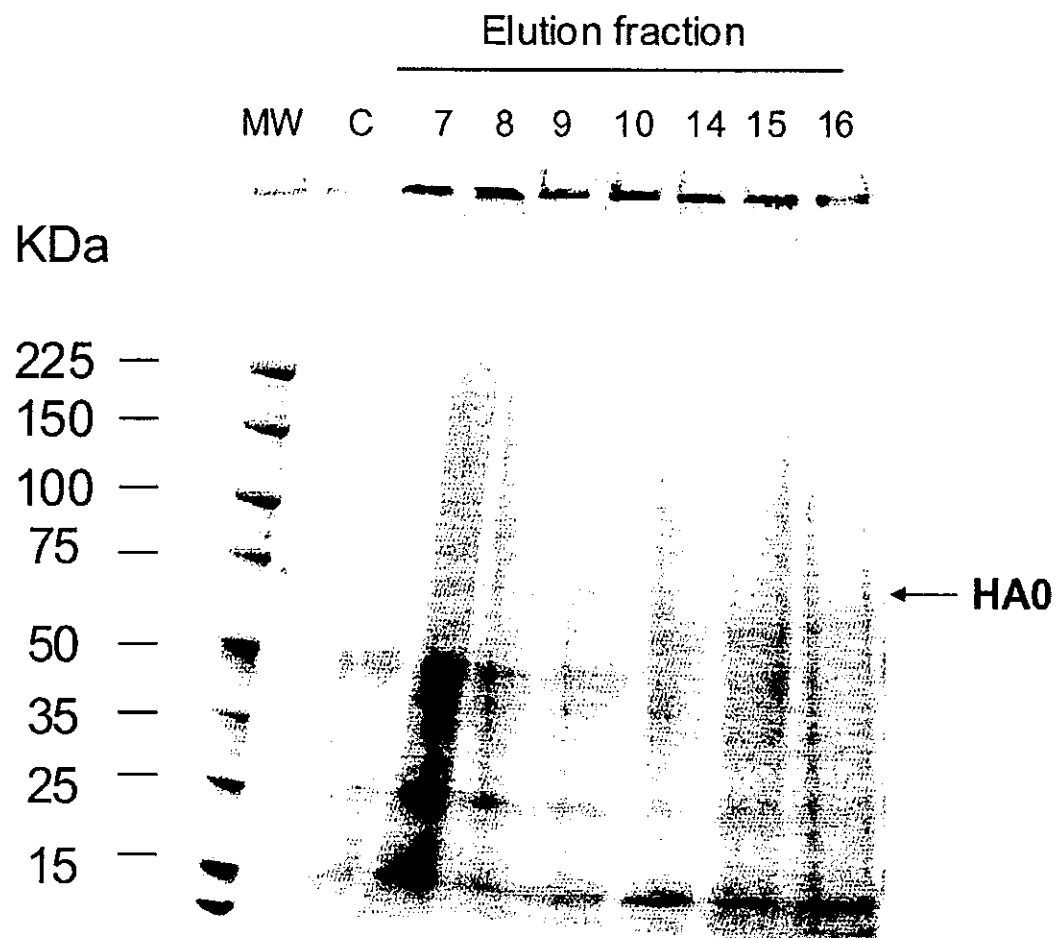


Figure 3B

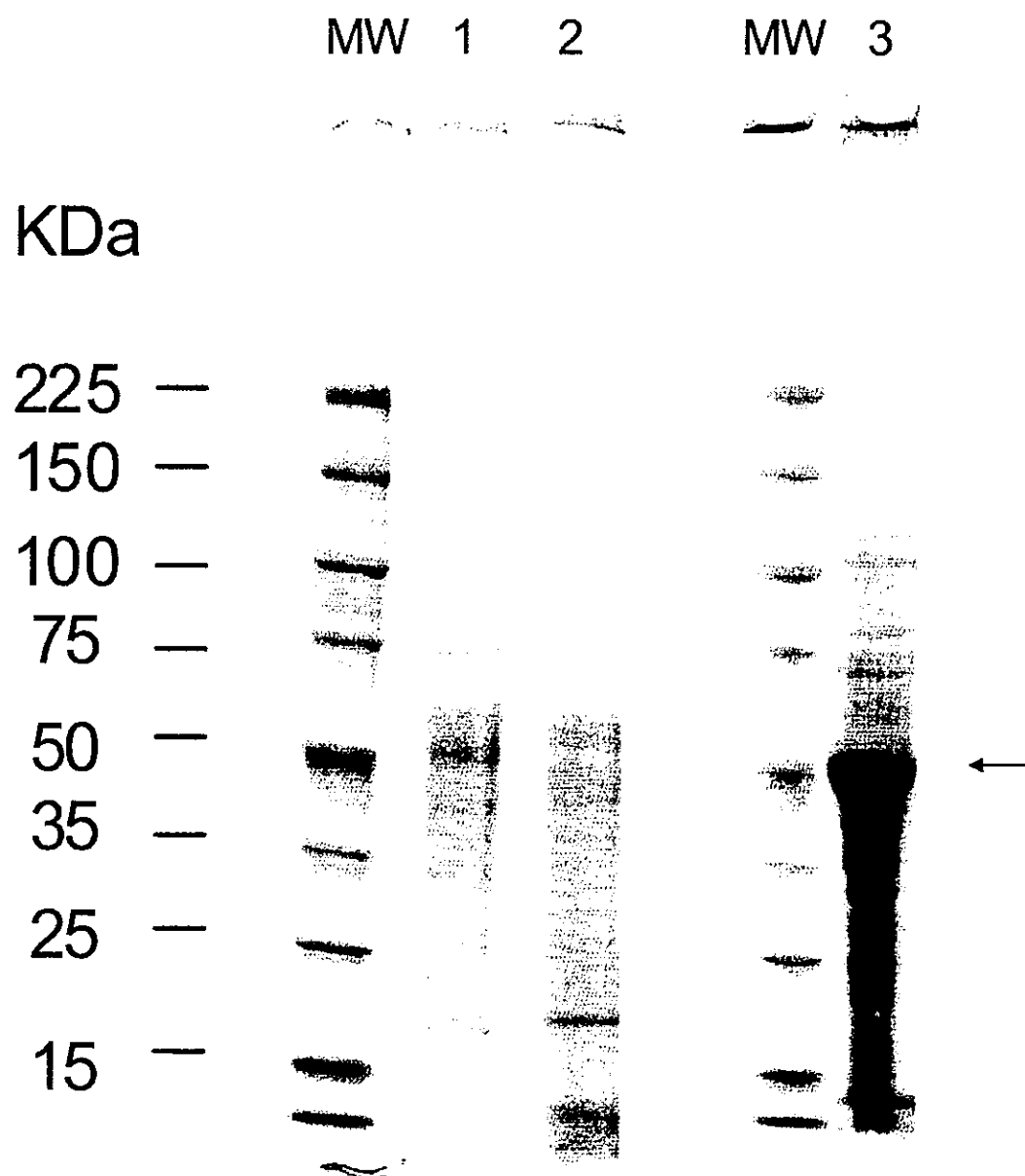
**Figure 4**

Figure 5

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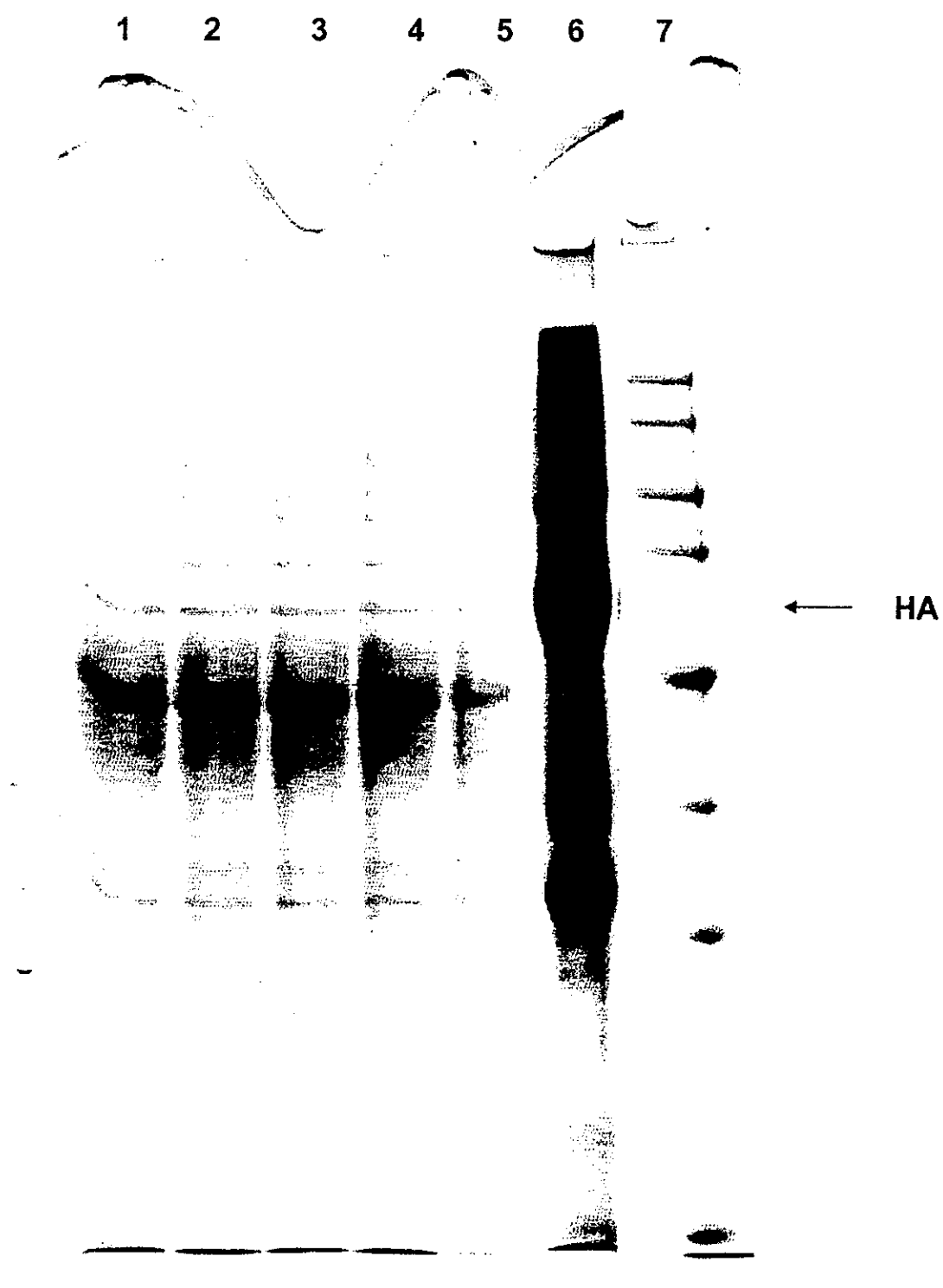


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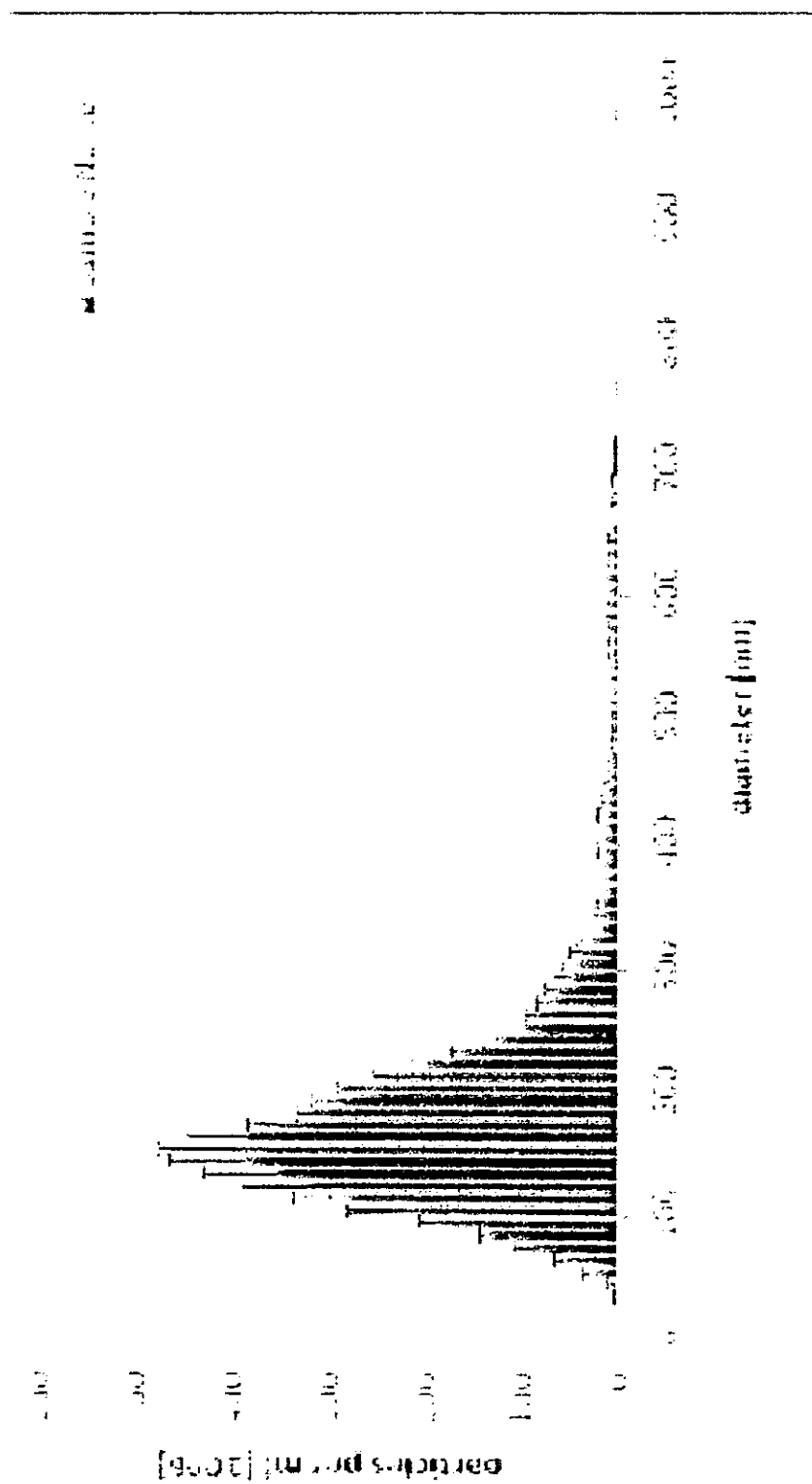


Figure 7A

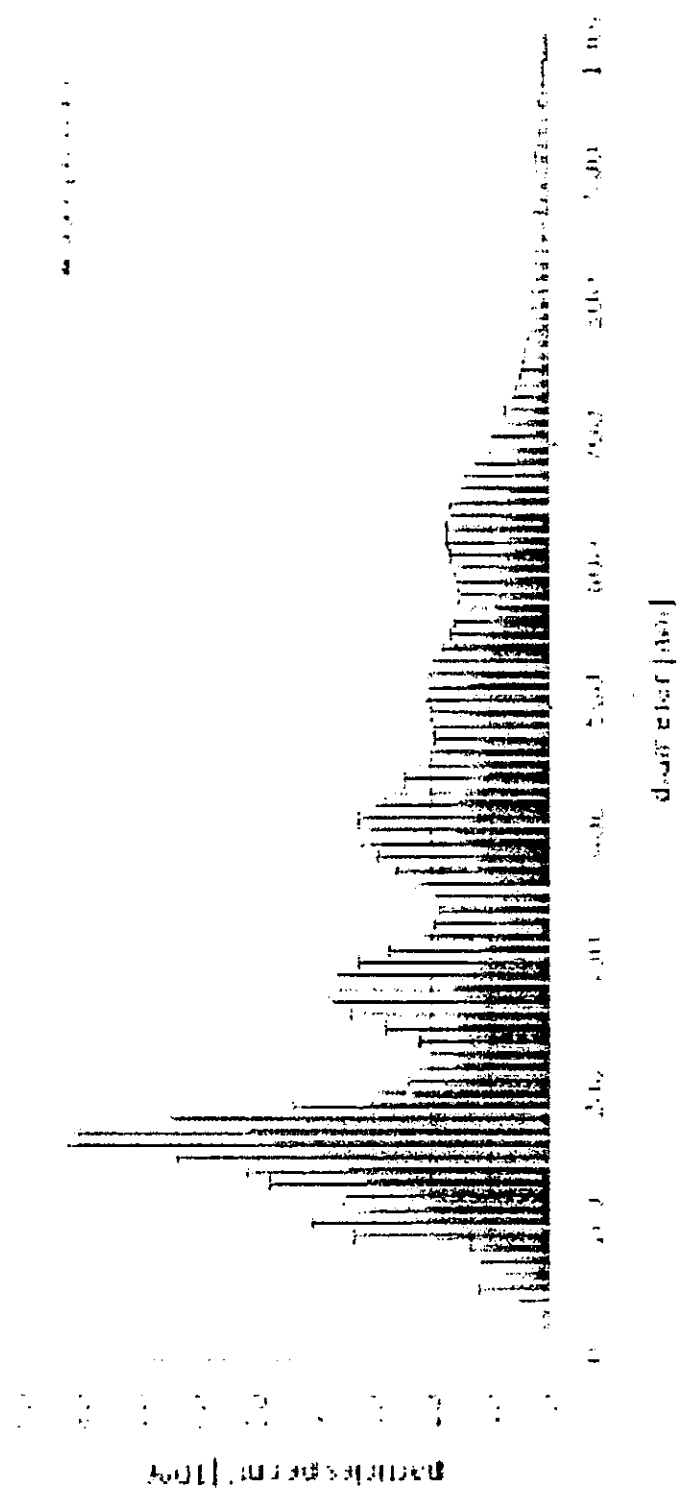


Figure 7B

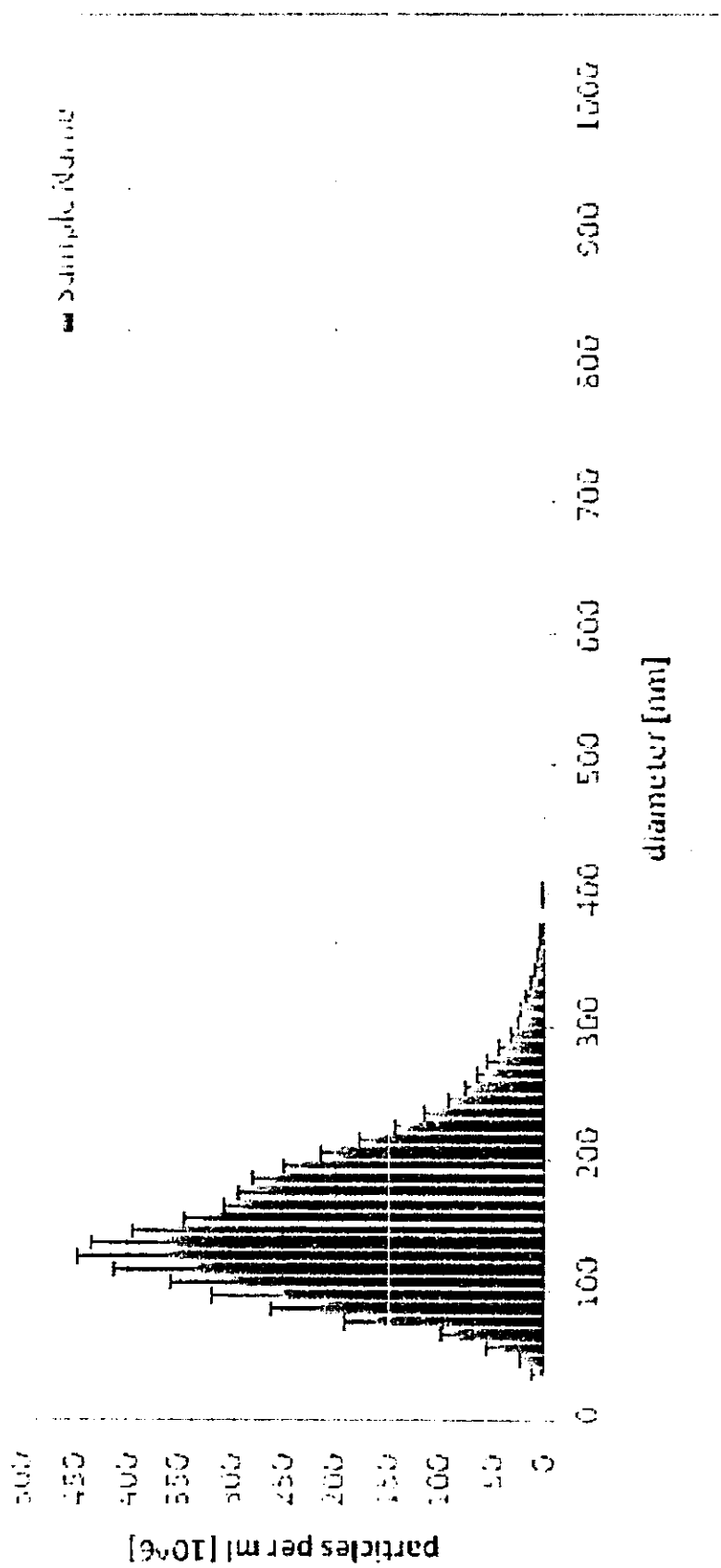


Figure 7C

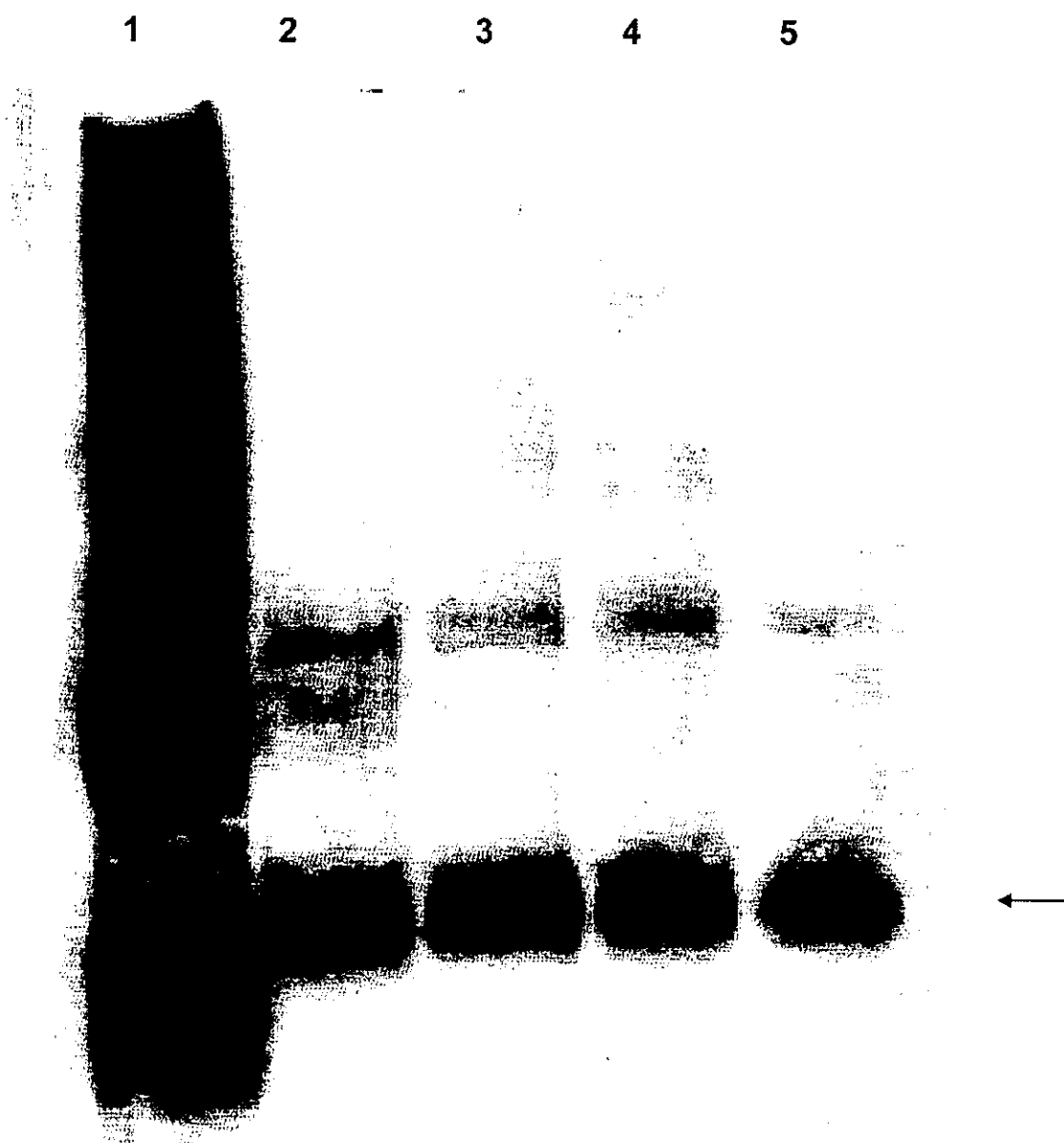


Figure 8

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#590 (LC fragment; SEQ ID NO.15).

Figure 9

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Figure 10

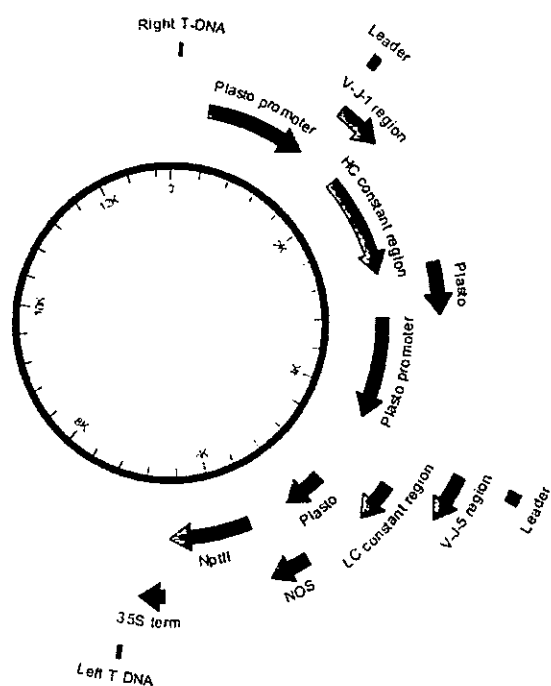


Figure 11A

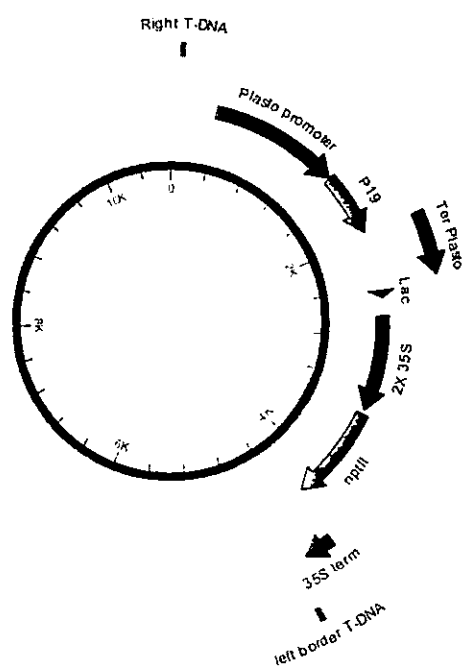


Figure 11B

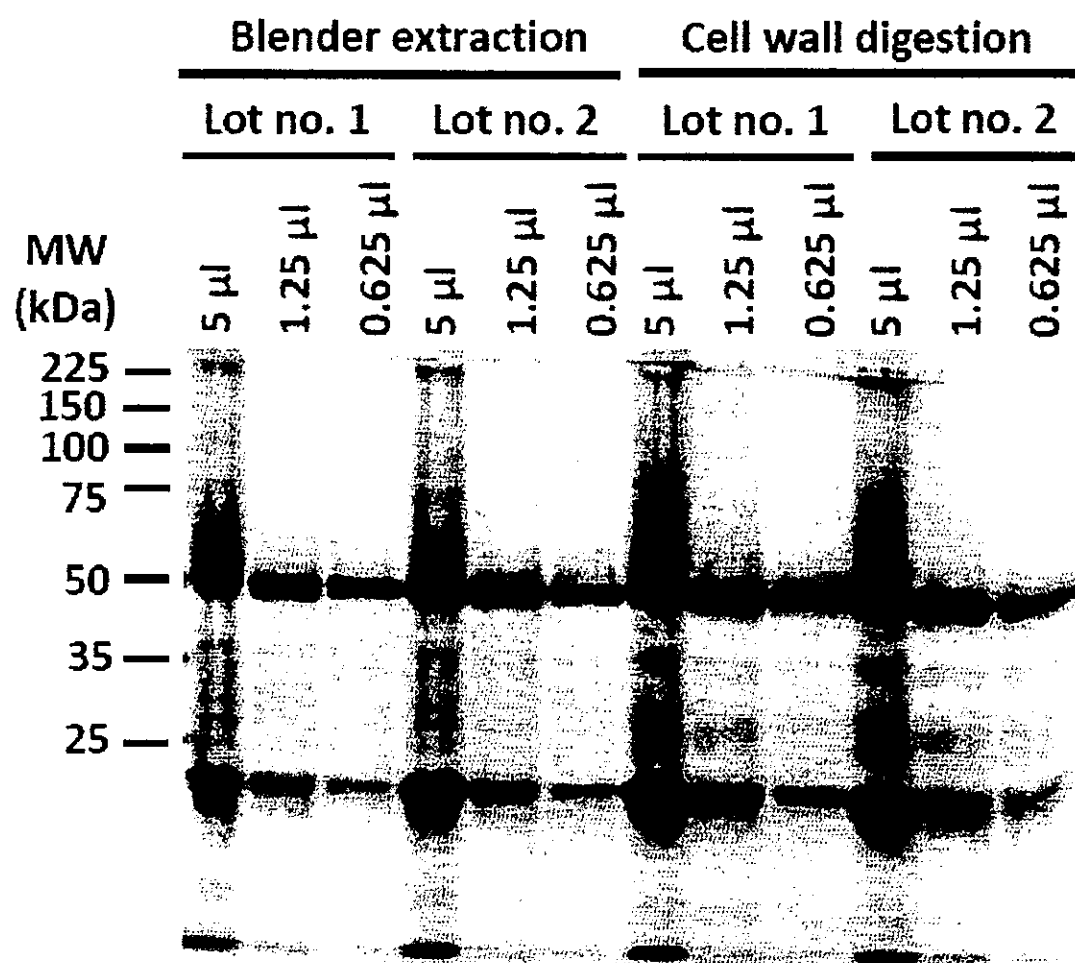
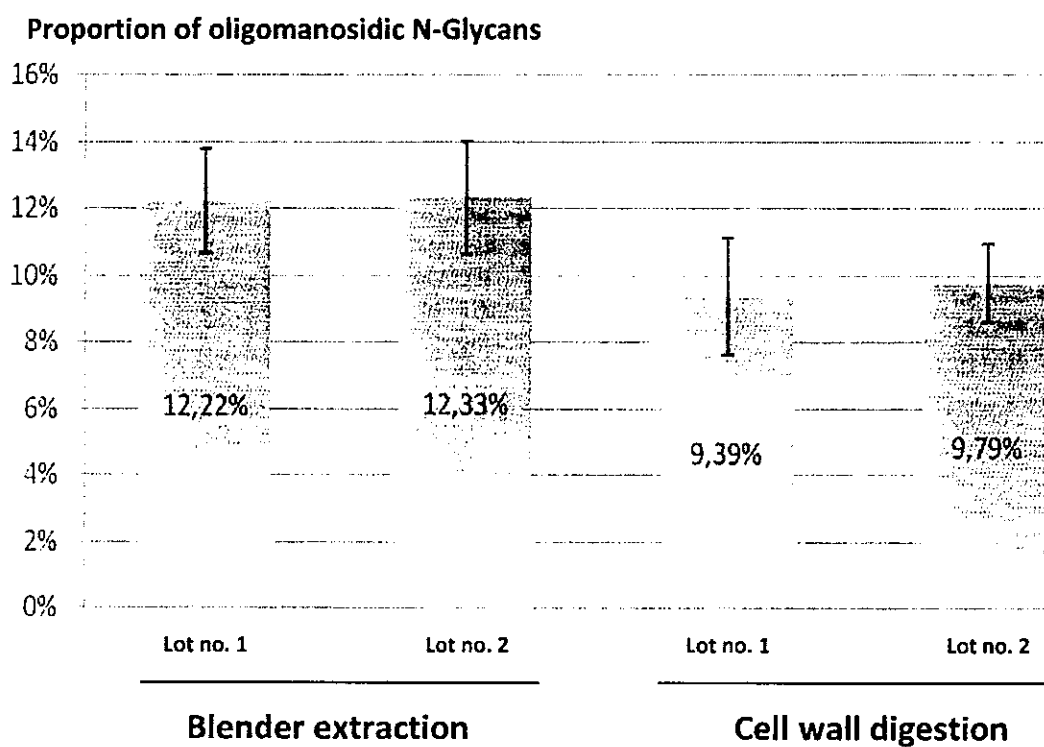


Figure 12



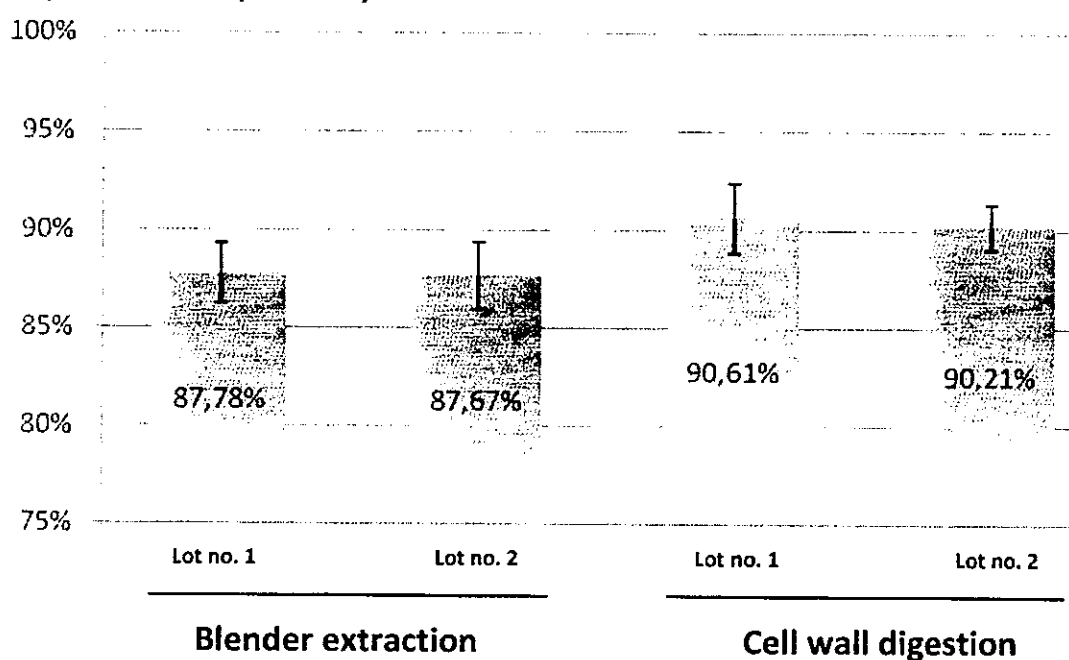
Statistical analysis

<i>p-value</i>	Blender, Lot no. 1	Digestion, Lot no. 1	Blender, Lot no. 2
Digestion , lot no. 1	$3,3 \cdot 10^{-4}$ (***)		
Blender, Lot no. 2	1 (identical)	$1,9 \cdot 10^{-4}$ (***)	
Digestion , lot no. 2	$2,39 \cdot 10^{-3}$ (**)	1 (identical)	$1,41 \cdot 10^{-3}$ (**)

** : The difference in the proportion of oligomannosidic N-glycans is very significant (p-value between 0.01 and 0.1).

*** : The difference in the proportion of oligomannosidic N-glycans is highly significant (p-value between 0 and 0.01).

Figure 13A

Proportion of complex N-Glycans**Statistical analysis**

<i>p-value</i>	Blender, Lot no. 1	Digestion, Lot no. 1	Blender, Lot no. 2
Digestion, lot no. 1	$3,3.10^{-4}$ (***)		
Blender, Lot no. 2	1 (identical)	$1,9.10^{-4}$ (***)	
Digestion, lot no. 2	$2,39.10^{-3}$ (**)	1 (identical)	$1,41.10^{-3}$ (**)

** : The difference in the proportion of complex N-glycans is very significant (p-value between 0.01 and 0.1).

*** : The difference in the proportion of complex N-glycans is highly significant (p-value between 0 and 0.01).

Figure 13B