CLAIMS:

1. An assembly for use in a wellhead, the assembly comprising a tree body having an internal bore arranged in use to be aligned with the bore of a wellhead housing; the tree body comprising a lateral bore extending through the tree body from the internal bore; the tree body further comprising a primary production valve and a secondary production valve within the tree body to control the flow of fluid along the lateral bore; the assembly further comprising two independent isolation means, in use to seal and isolate the production bore of a well to which the assembly is connected; in use the lateral bore providing the production bore for fluid produced from the well and the primary and secondary production valves controlling the flow of such produced fluid through the lateral bore.

2. The assembly according to claim 1, wherein the tree body comprises means for connecting to a separate connector so as to align the internal bore of the tree body with an internal bore in the connector, in use the tree body and the separate connector together forming a horizontal tree.

3. The assembly according to claim 1 or 2, wherein the tree body comprises a second laterally extending bore which, in use, provides a cross-over fluid flowpath.

4. The assembly according to claim 3, further comprising at least one valve within the tree body to control the flow of fluid along through the laterally extending bore.

5. The assembly according to any of claims 1 to 4, wherein the tree body comprises at least one annulus passage.

6. The assembly according to claim 5, further comprising at least one valve within the tree body to control the flow of fluid along the or each annulus passage.

7. The assembly according to claim 6, wherein the tree body comprises a primary annulus valve and an annulus access valve within the tree body.

~~8. The assembly according to any of claims 1 to 7, further comprising two independent isolation means, in use to seal and isolate the production bore of a well to which the assembly is connected.~~

~~9.~~8. The assembly according to claim ~~8~~1, wherein the independent isolation means are selected from internal tree caps and wireline plugs.

~~10~~9. The assembly according to any of claims 1 to ~~9~~8, further comprising means for connecting the tree body to a wellhead housing.

~~11~~10. The assembly according to claim ~~10~~9, wherein the means for connecting the tree body to a wellhead housing is detachable from the tree body.

~~12~~11. A wellhead assembly comprising a wellhead housing having an internal bore; an assembly according to any of claims 1 to ~~11~~ 10 mounted on the wellhead housing, a first end of the internal bore of the assembly being aligned with the internal bore of the wellhead housing; and a means for providing a connection to a second end of the internal bore in the tree body.

~~13~~12. The wellhead assembly according to claim ~~12~~11, wherein the means for providing a connection to the second end of the internal bore comprises a connector, separate from the tree body, the tree body comprising means for connecting to the connector, the connector having an internal bore aligned with the internal bore of the assembly.

~~14~~13. The wellhead assembly according to claim ~~13~~12, further comprising a blowout preventer mounted on the connector.

~~15~~14. The wellhead assembly according to either of claims ~~13~~ 12 or ~~14~~13, wherein the connector is of a different material to the tree body.

~~16~~15. The wellhead assembly according to any of claims ~~12~~ 11 to ~~15~~14, wherein the wellhead is subsea.

~~17~~16. A wellhead assembly comprising:

a wellhead housing having an internal bore therethrough;

a horizontal tree assembly, the horizontal tree assembly comprising a tree body having an internal bore aligned with the internal bore of the wellhead housing, the tree body comprising a lateral bore extending from the internal bore through the tree body to provide a production fluid flowpath having an inlet in communication with the internal bore of the wellhead housing and an outlet; the tree body comprising integral flow control means for controlling the flow of production fluid through the production flowpath between the inlet and outlet; ~~and~~

a choke valve assembly having an inlet in direct communication with the outlet of the production fluid flowpath; the arrangement providing in use an integral flowpath for production fluid from the internal bore of the wellhead housing to the inlet of the choke valve assembly; and

the assembly further comprising two independent isolation means, in use to seal and isolate the production flowpath between the inlet and outlet.

~~18~~17. The wellhead assembly according to claim ~~17~~16, wherein the wellhead assembly is a subsea wellhead assembly.