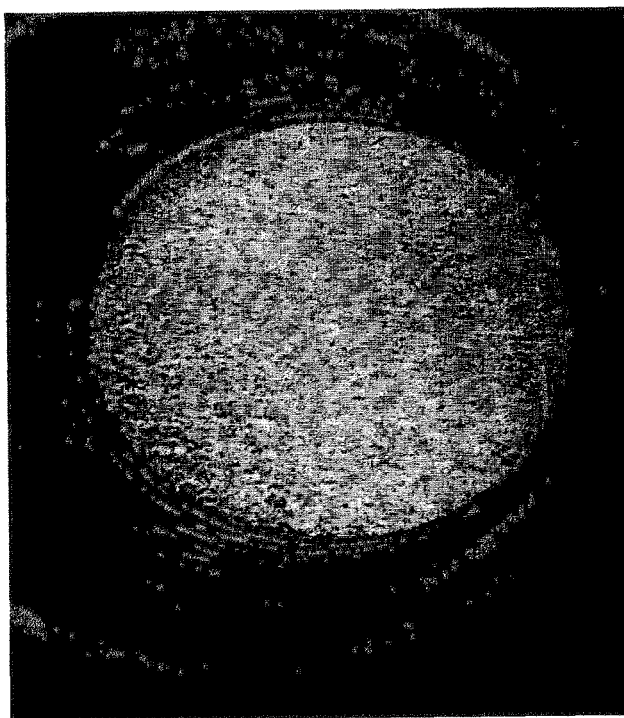
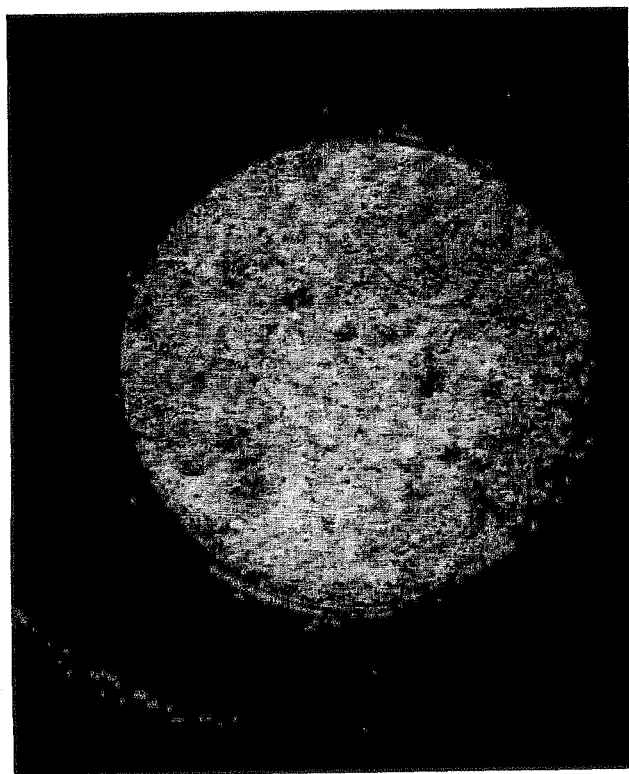




Ingredientes no higroscópicos



Formación de grumos de ingredientes higroscópicos

Fig. 1