

ABSTRACT

Non-burnt load bearing bricks

5 The present invention relates to the manufacture of non-burnt load bearing bricks, and to bricks having an advantageous configuration for construction purposes. The method according to this invention comprises the steps of:-

- (a) breaking up the earth to produce fine particles;
- (b) mixing the earth, which consists of at least 60% sand, with ordinary silicate cement which contains cement strengthening admixture;
- 10 (c) placing the resultant mixture into a mould and pressing the mixture into shape in the mould using a brick press;
- (d) removing the shaped material from the mould and allowing the resultant non-burnt load bearing bricks to cure.

15 The invention also provides a brick wherein the upper surface thereof is formed with at least one indented region, which may be in the form of a shallow depression preferably located in the central region of the upper surface of the brick.