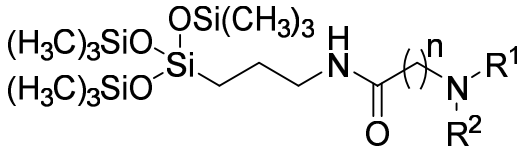
CLAIMS

1. An ink fixer fluid formulation ~~for an ink fixer fluid~~, comprising:

at least one surfactant of Formula I,



Formula I

wherein R^1 and R^2 may be the same or different, and comprise at least one group selected from the group consisting of C_1-C_6 alkyl, optionally the C_1-C_6 alkyl may include one or more of oxygen, nitrogen, or sulfur atoms or groups that include at least one of these atoms, and the alkyl chain may be optionally substituted with one or more substituents selected from the group consisting of hydroxyl, amino, amido, sulfonyl, sulfonate, carbonyl, carboxyl, and carboxylate;

n is an integer from 1 to 12;

the terminal nitrogen is optionally further substituted with R^3, wherein R^3 is selected from the group consisting of hydrogen, oxygen, hydroxyl, and C_1-C_6 alkyl;

an optional counterion associated with the compound which, if present, is selected from the group consisting of chloride, bromide, and iodide;

a fixer agent; and

water.

2. The formulation of Claim 1, wherein the fixer agent is a metal carboxylate.

3. The formulation of Claim 1 or Claim 2, further comprising:

a) a humectant; ~~.~~

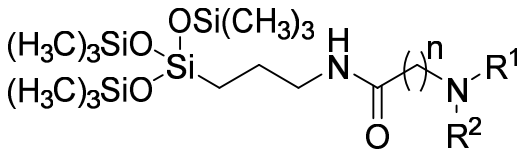
b) ~~4. The formulation of Claim 1, further comprising~~ an acid; ~~.~~

c) ~~5. The formulation of Claim 1, further comprising~~ an aqueous vehicle; and/or ~~.~~

d) ~~6. The formulation of Claim 1, further comprising~~ a colorant dispersed in an aqueous vehicle.

~~47~~. A paint formulation ~~for a paint~~, comprising:

at least one surfactant of Formula I,



Formula I

wherein R^1 and R^2 may be the same or different, and comprise at least one group selected from the group consisting of C_1-C_6 alkyl, optionally the C_1-C_6 alkyl may include one or more of oxygen, nitrogen, or sulfur atoms or groups that include at least one of these atoms, and the alkyl chain may be optionally substituted with one or more substituents selected from the group consisting of hydroxyl, amino, amido, sulfonyl, sulfonate, carbonyl, carboxyl, and carboxylate;

n is an integer from 1 to 12;

the terminal nitrogen is optionally further substituted with R^3, wherein R^3 is selected from the group consisting of hydrogen, oxygen, hydroxyl, and C_1-C_6 alkyl;

an optional counterion associated with the compound which, if present, is selected from the group consisting of chloride, bromide, and iodide;

at least one of a latex and a binder; and

water.

~~58~~. The formulation of Claim ~~47~~, further comprising:

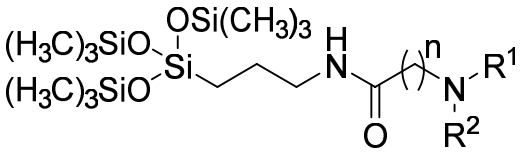
a) one or more driers; ~~.~~

b) ~~9. The formulation of Claim 7, further comprising~~ one or more solvents ~~.~~; or

c) ~~10. The formulation of Claim 7, further comprising at~~ one or more pigments.

6~~11~~. An adhesive formulation ~~for an adhesive~~, comprising:

at least one surfactant of Formula I,



Formula I

wherein R^1 and R^2 may be the same or different, and comprise at least one group selected from the group consisting of C_1-C_6 alkyl, optionally the C_1-C_6 alkyl may include one or more of oxygen, nitrogen, or sulfur atoms or groups that include at least one of these atoms, and the alkyl chain may be optionally substituted with one or more substituents selected from the group consisting of hydroxyl, amino, amido, sulfonyl, sulfonate, carbonyl, carboxyl, and carboxylate;

n is an integer from 1 to 12;

the terminal nitrogen is optionally further substituted with R^3, wherein R^3 is selected from the group consisting of hydrogen, oxygen, hydroxyl, and C_1-C_6 alkyl;

an optional counterion associated with the compound which, if present, is selected from the group consisting of chloride, bromide, and iodide;

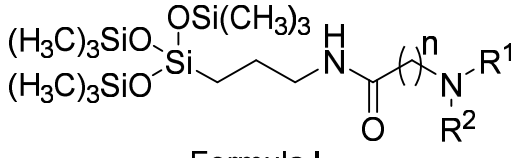
an adhesive;

water.

7~~12~~. The formulation of Claim 8~~11~~, further comprising a filling agent.

8. Use of a formulation as an ink fixer fluid, the formulation comprising:

at least one surfactant of Formula I,



Formula I

wherein R^1 and R^2 may be the same or different, and comprise at least one group selected from the group consisting of C_1-C_6 alkyl, optionally the C_1-C_6 alkyl may

include one or more of oxygen, nitrogen, or sulfur atoms or groups that include at least one of these atoms, and the alkyl chain may be optionally substituted with one or more substituents selected from the group consisting of hydroxyl, amino, amido, sulfonyl, sulfonate, carbonyl, carboxyl, and carboxylate;

n is an integer from 1 to 12;

the terminal nitrogen is optionally further substituted with R^3, wherein R^3 is selected from the group consisting of hydrogen, oxygen, hydroxyl, and C_1-C_6 alkyl;

an optional counterion associated with the compound which, if present, is selected from the group consisting of chloride, bromide, and iodide;

a fixer agent; and

water.

9. The use of claim 8, wherein the fixer agent is a metal carboxylate.

10. The use of claim 8 or claim 9, wherein the formulation further comprises:

a) a humectant;

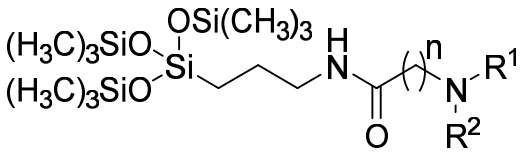
b) an acid;

c) an aqueous vehicle; and/or

d) a colorant dispersed in an aqueous vehicle.

11. Use of a formulation as a paint, the formulation comprising:

at least one surfactant of Formula I,



Formula I

wherein R^1 and R^2 may be the same or different, and comprise at least one group selected from the group consisting of C_1-C_6 alkyl, optionally the C_1-C_6 alkyl may include one or more of oxygen, nitrogen, or sulfur atoms or groups that include at least one of these atoms, and the alkyl chain may be optionally substituted with one or more substituents selected from the group consisting of hydroxyl, amino, amido, sulfonyl, sulfonate, carbonyl, carboxyl, and carboxylate;

n is an integer from 1 to 12;

the terminal nitrogen is optionally further substituted with R^3, wherein R^3 is selected from the group consisting of hydrogen, oxygen, hydroxyl, and C_1-C_6 alkyl;

an optional counterion associated with the compound which, if present, is selected from the group consisting of chloride, bromide, and iodide;

at least one of a latex and a binder; and

water.

12. The use of claim 11, wherein the formulation further comprises:

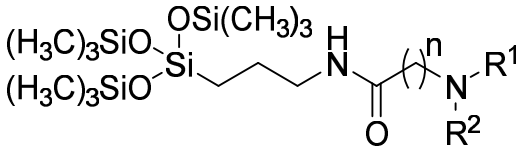
a) one or more driers;

b) one or more solvents; or

c) one or more pigments.

13. Use of a formulation as an adhesive, the formulation comprising:

at least one surfactant of Formula I,



Formula I

wherein R^1 and R^2 may be the same or different, and comprise at least one group selected from the group consisting of C_1-C_6 alkyl, optionally the C_1-C_6 alkyl may include one or more of oxygen, nitrogen, or sulfur atoms or groups that include at least one of these atoms, and the alkyl chain may be optionally substituted with one or more substituents selected from the group consisting of hydroxyl, amino, amido, sulfonyl, sulfonate, carbonyl, carboxyl, and carboxylate;

n is an integer from 1 to 12;

the terminal nitrogen is optionally further substituted with R^3, wherein R^3 is selected from the group consisting of hydrogen, oxygen, hydroxyl, and C_1-C_6 alkyl;

an optional counterion associated with the compound which, if present, is selected from the group consisting of chloride, bromide, and iodide;

an adhesive;

water.

14. The use of claim 13, wherein the formulation further comprises a filling agent.

15. The formulation of any one of claims 1 to 7, or the use of any one of claims 8 to 14, wherein n is 5.