

Figure 1

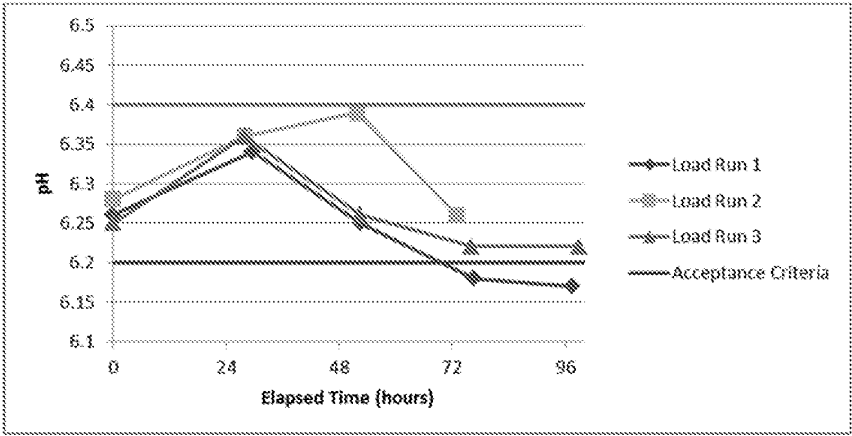


Figure 2A

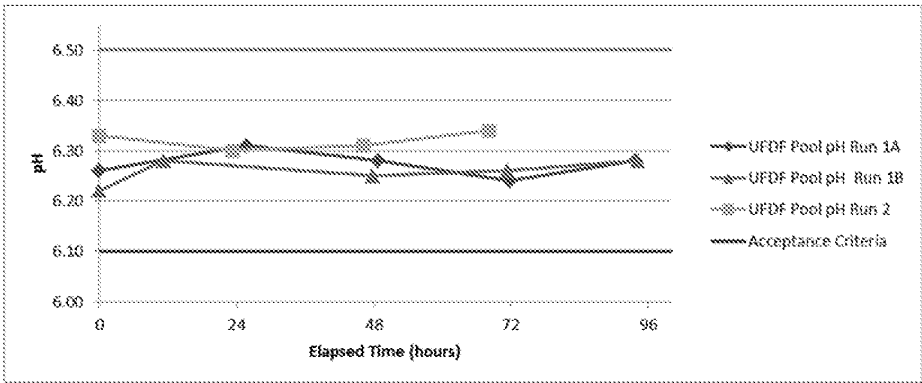


Figure 2B

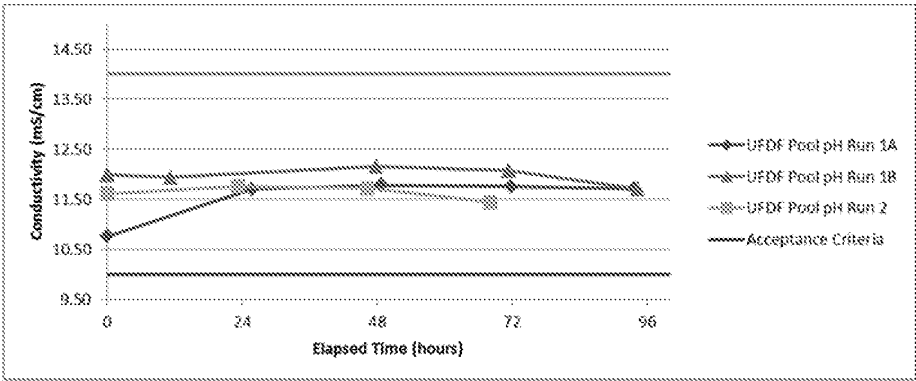


Figure 3A

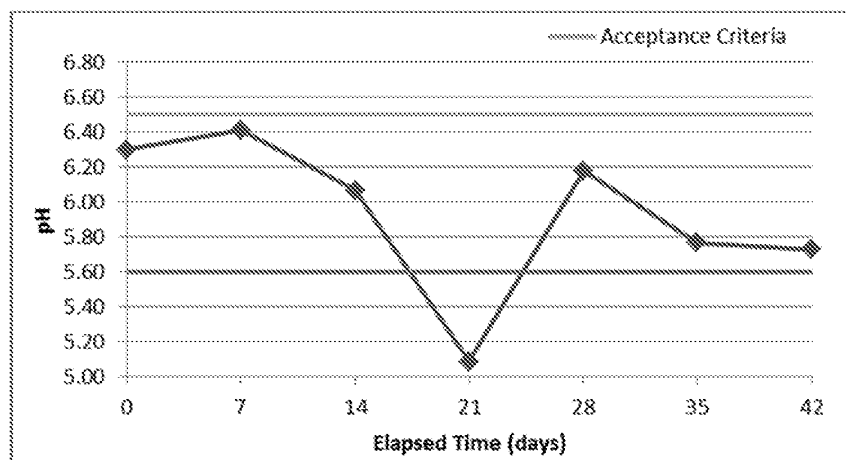


Figure 3B

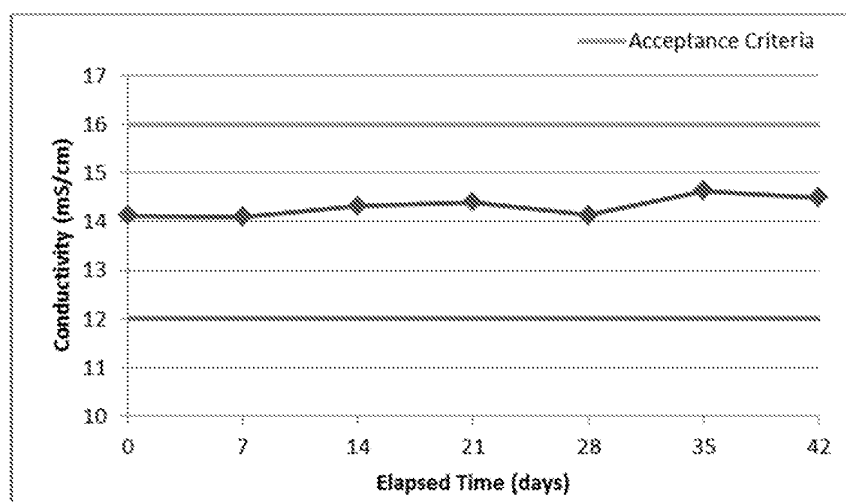


Figure 4. Adjusting pH prior to UF DF operation reduced protein aggregation

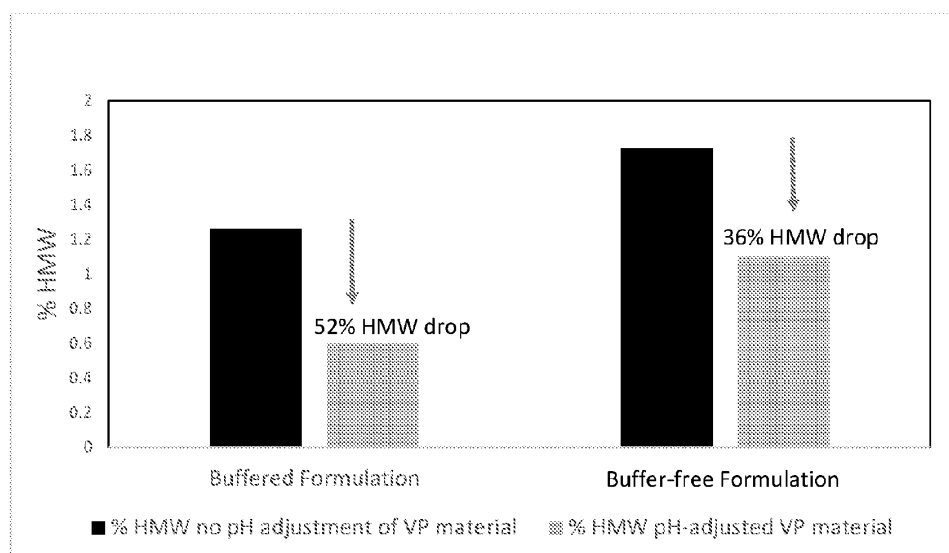


Figure 5. Four manufacturing process options

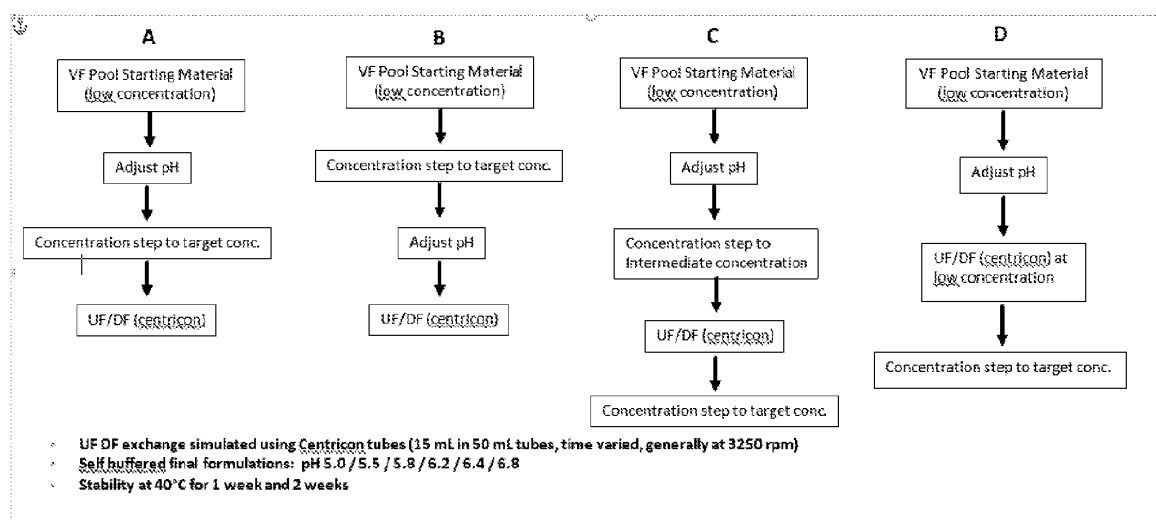


Figure 6. Options A through D, with % HMW reported after simulated UF DF of the VF pool pH adjusted from pH 5 through pH 6.8 prior to simulated UF DF

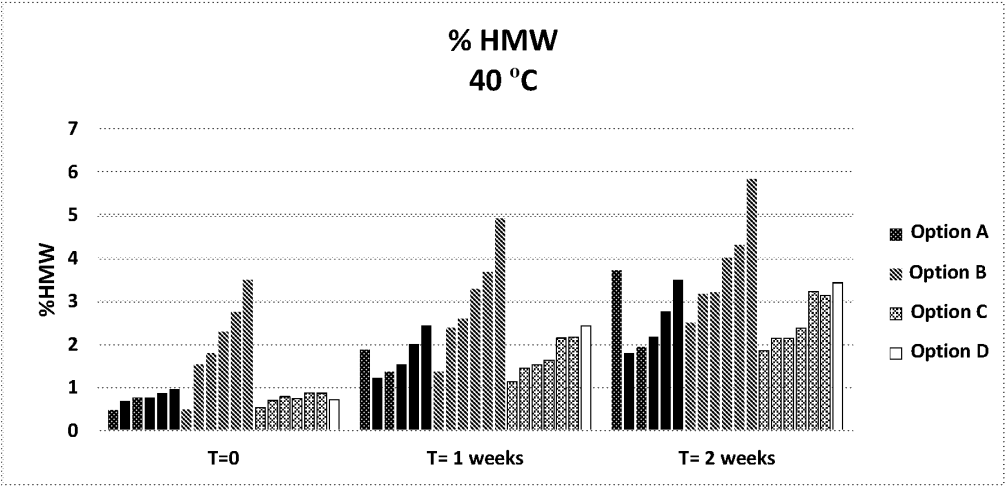


Figure 7

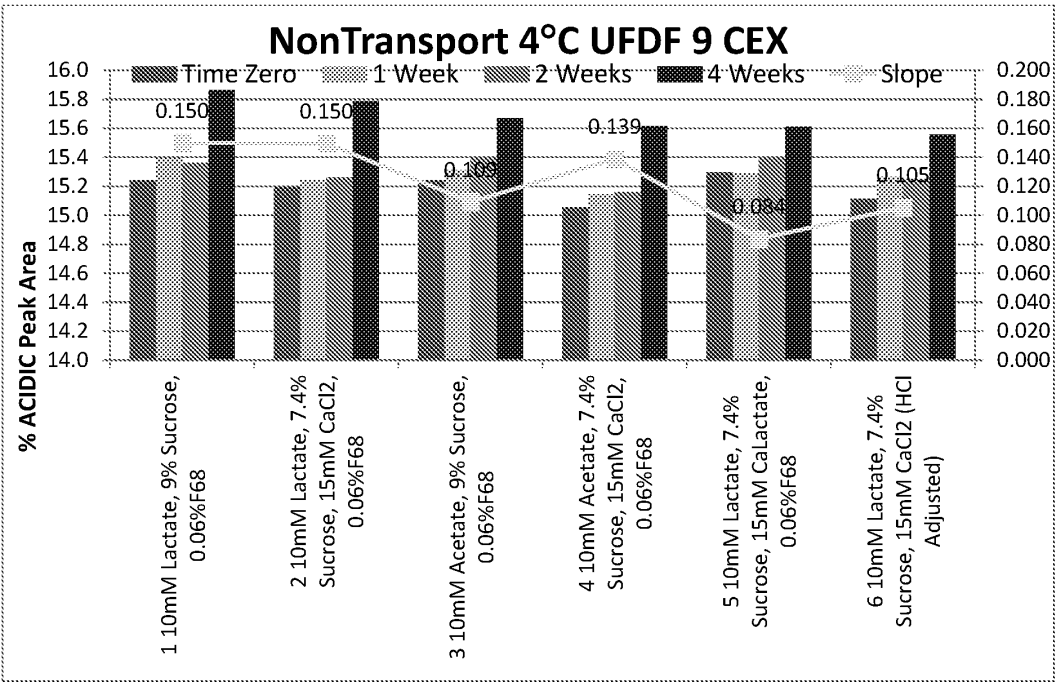


Figure 8

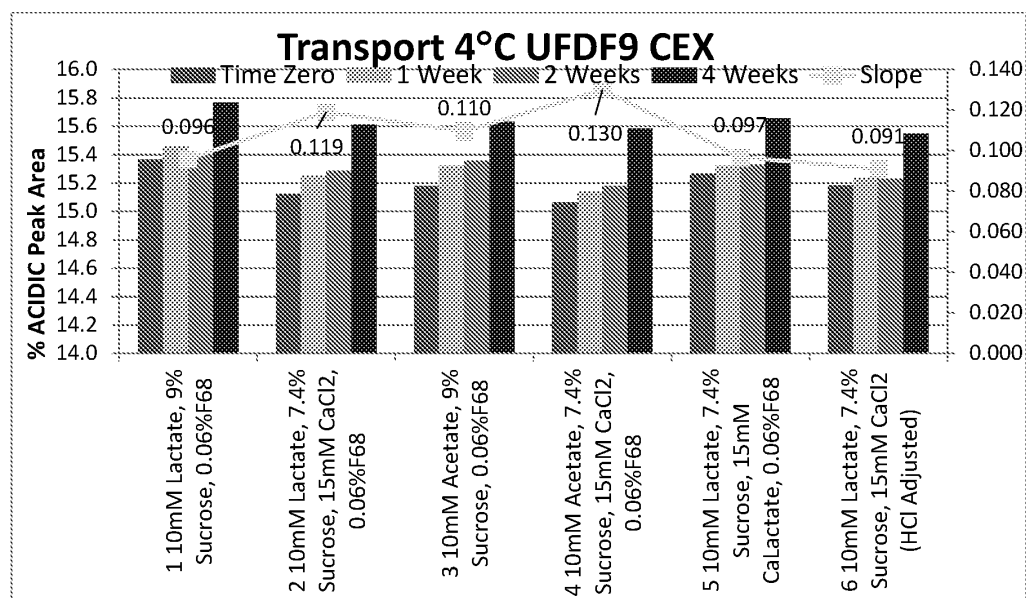


Figure 9

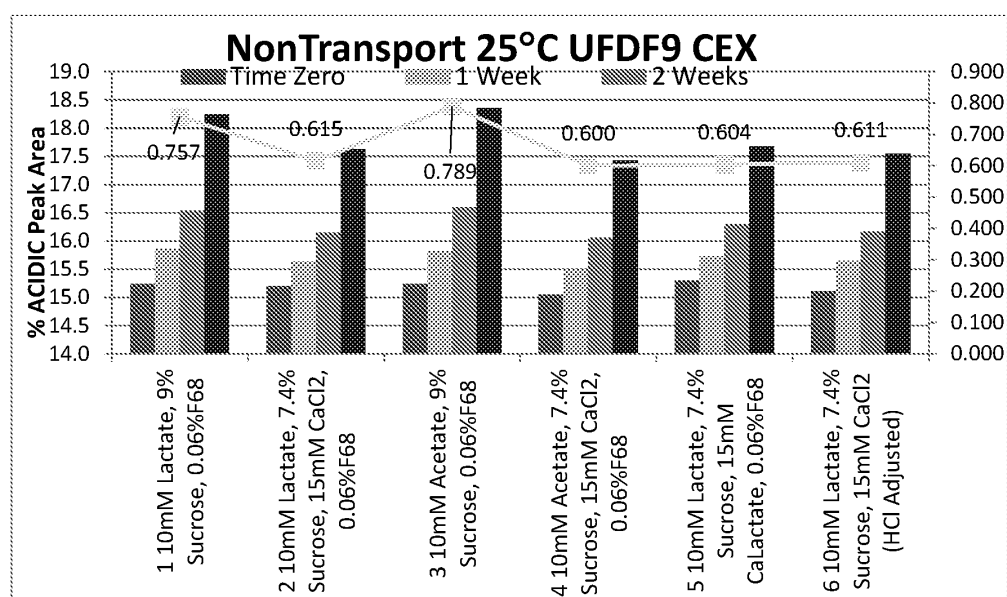


Figure 10

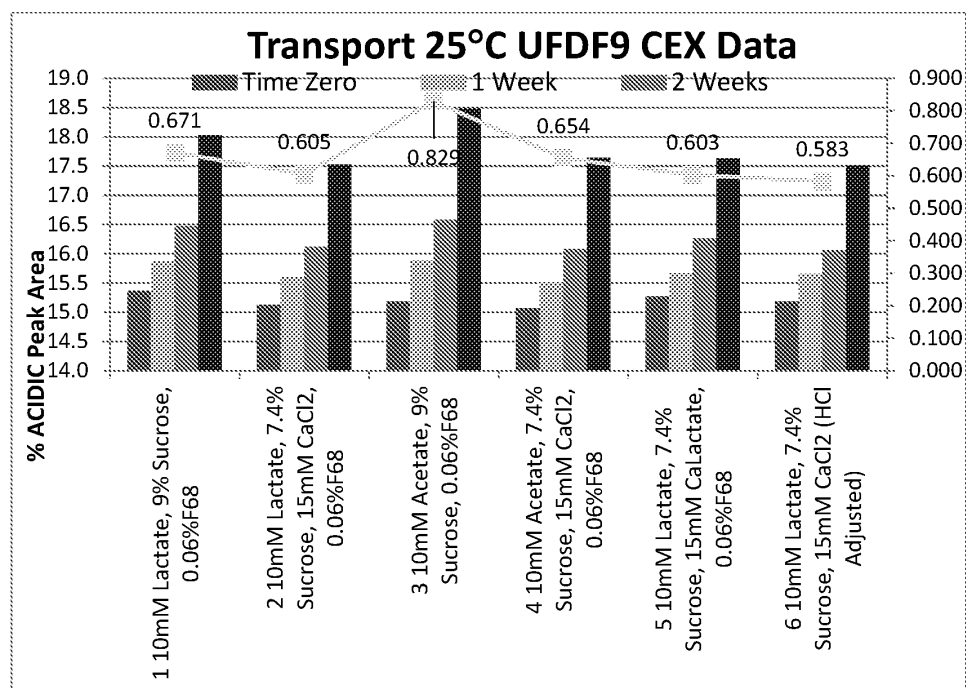


Figure 11

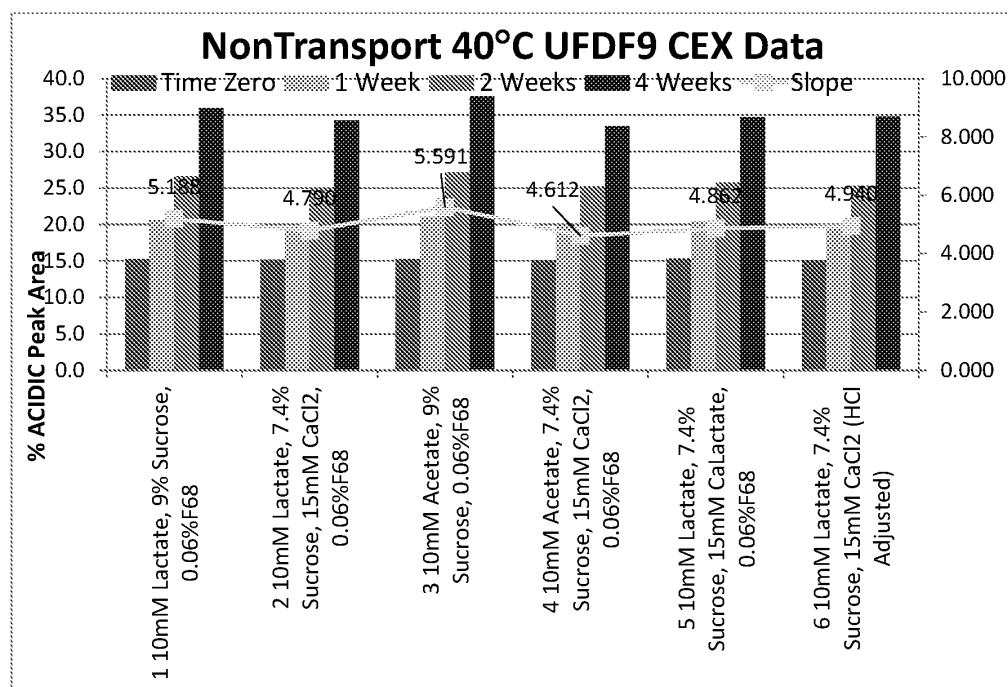


Figure 12

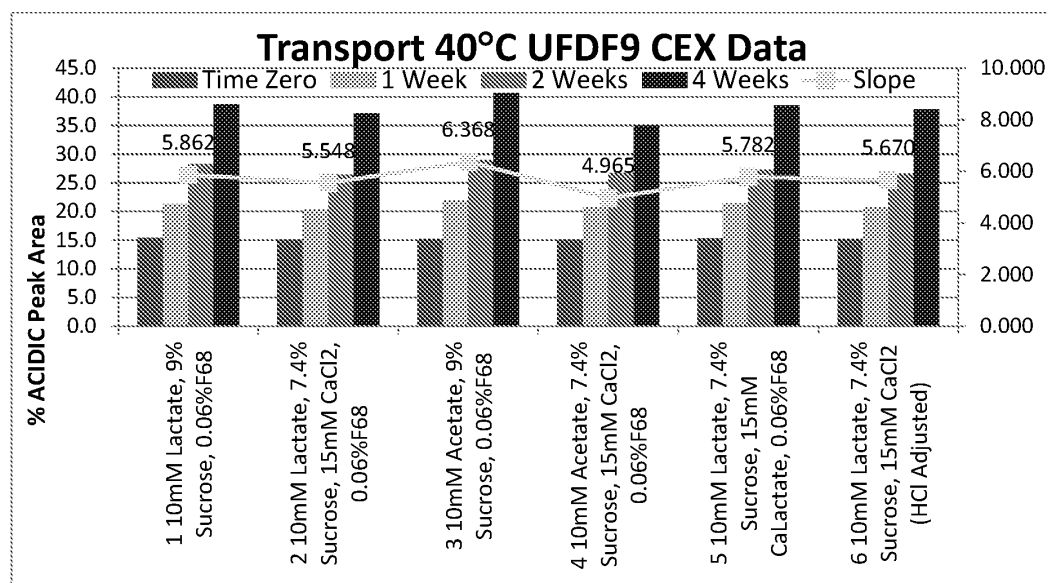


Figure 13

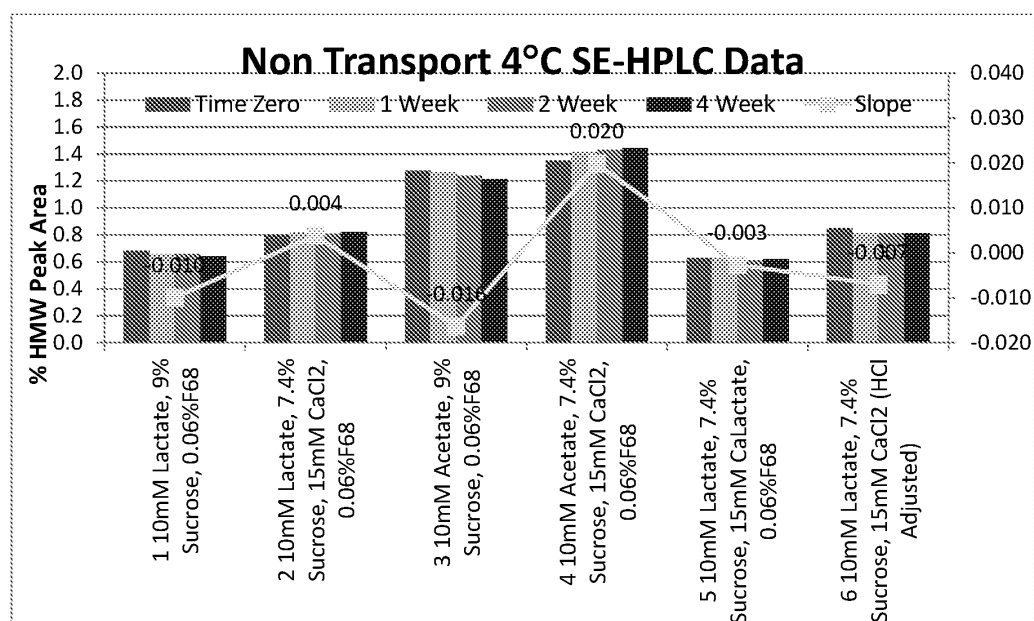


Figure 14

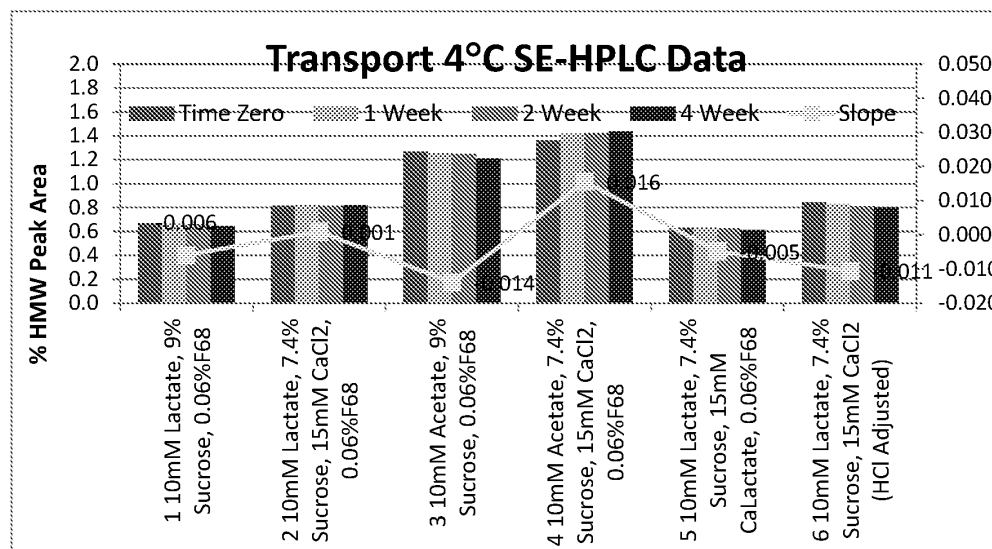


Figure 15

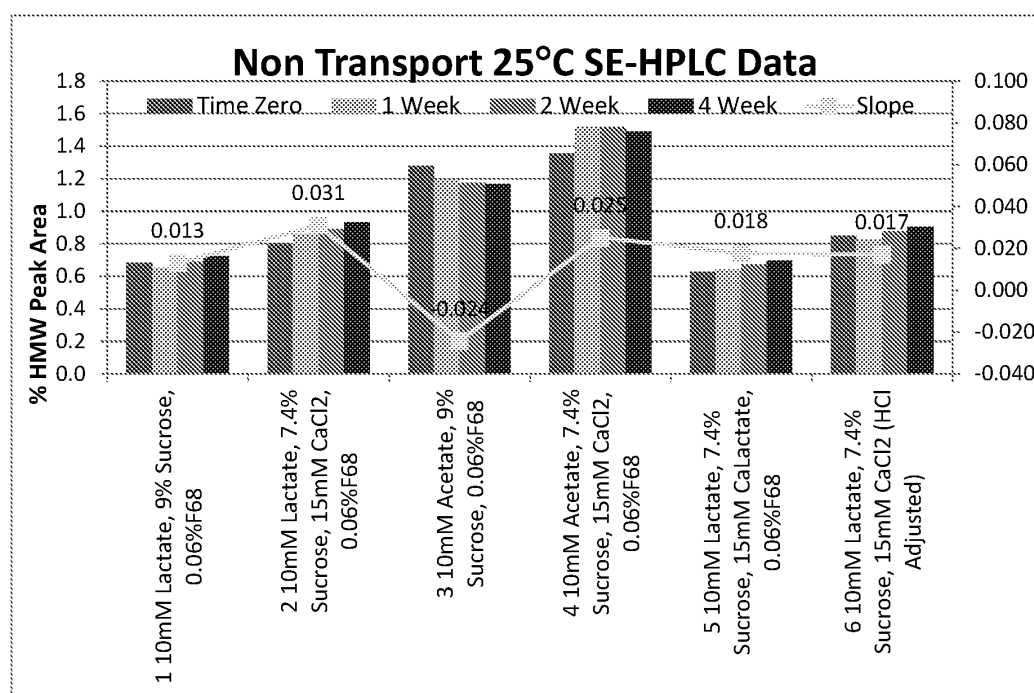


Figure 16

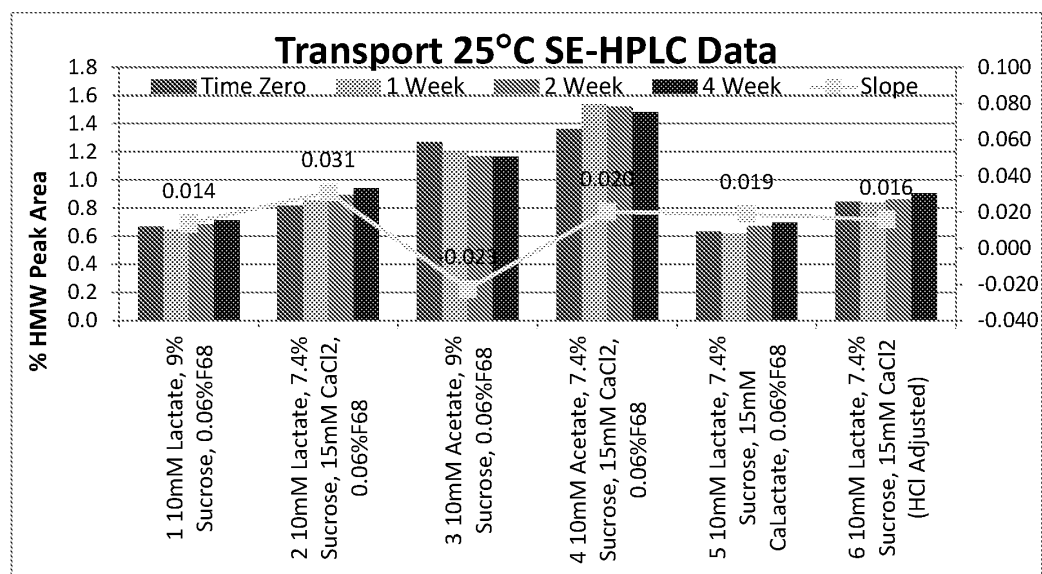


Figure 17

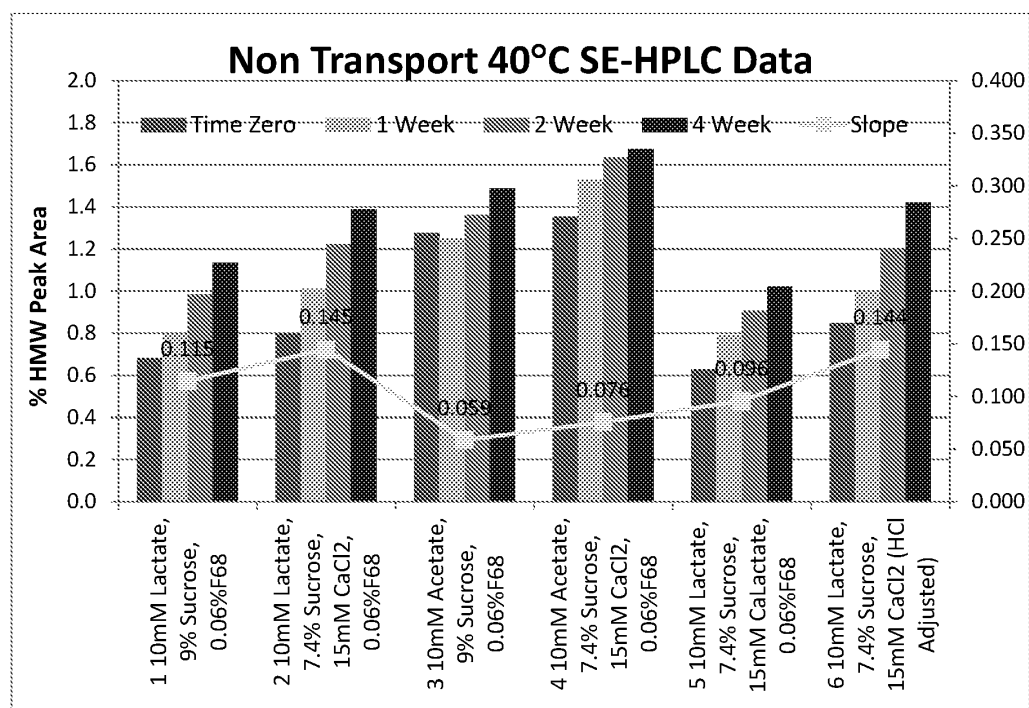


Figure 18

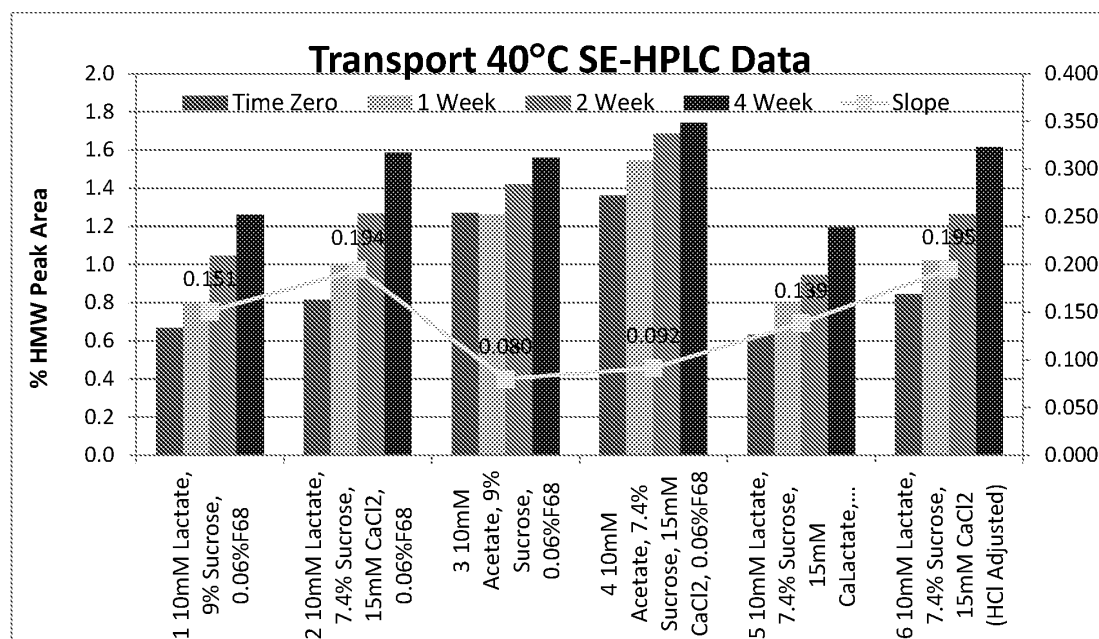


Figure 19. MFI 4 week 5 micron

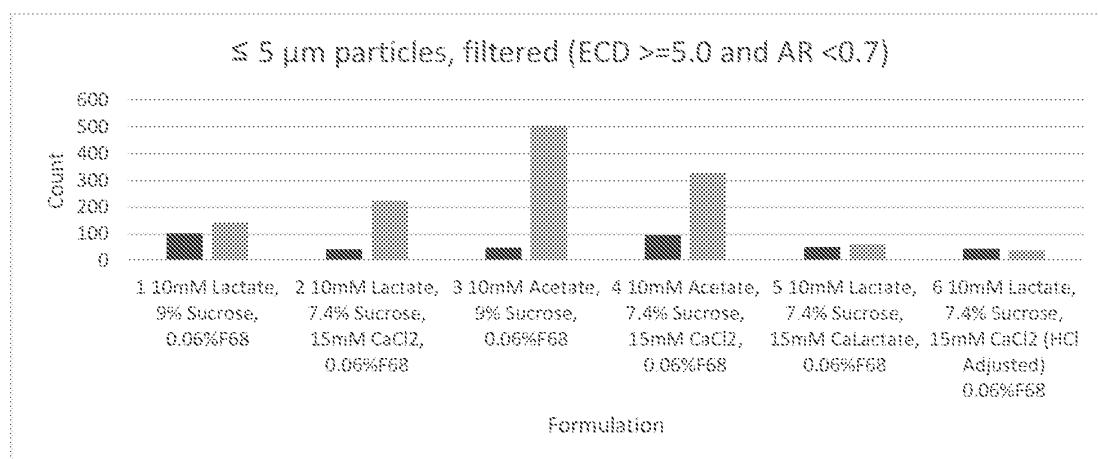


Figure 20. MFI 4 week 10 micron

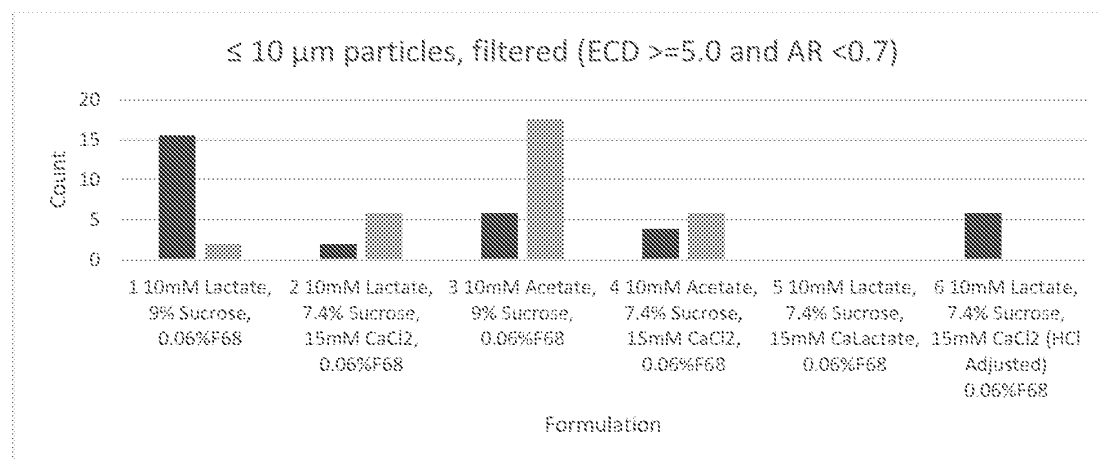


Figure 21. MFI 4 week 25 micron

