

Title: Method for determining the calorific value of a gas and/or the Wobbe index of natural gas.

The present invention relates to a method for determining the calorific value of a combustible gas. The invention further relates to a method for determining the Wobbe index of natural gas.

5 The determination of the calorific value of combustible gasses, such as natural gas and other fuel gasses, can be of importance for various reasons.

It is a fact that when natural gas from different sources is used, the composition, and therefore the calorific value, of the
10 various gasses is not the same. For a buyer it may be of importance to know the calorific value so as to compensate fluctuations in conditions of use. Also, it is common for the price of the gas to be related to its calorific value.

The calorific value of a gas can be determined by burning
15 the gas under conditions whereby the heat of combustion is measured. From the various data of the gas sample, such as mass, heat content, rise in temperature and the like, the calorific value can be accurately calculated. Such a method, however, is cumbersome and time-consuming, and therefore not suitable for the
20 rapid in situ determination of the calorific value of the gas.

Accordingly, there is a need for a method which enables the calorific value of a combustible gas to be determined rapidly and accurately.

As regards the Wobbe index, too, it is important that it can
25 be determined rapidly and accurately.

The invention accordingly relates to a method for determining the calorific value of a combustible gas, which method is characterized in that an accurately determined amount of gas is passed through a detection device, the signal obtained
30 is integrated, the value thus obtained is compared with a calibration line and the calorific value is calculated therefrom

This Sheet Has Been Replaced



THIS SHEET HAS BEEN
REPLACED

The invention further relates to a method for determining the Wobbe index of natural gas, which method is characterized in that an accurately determined amount of natural gas is passed through a detection device, the signal obtained is integrated, the value thus obtained is compared with a calibration line and the Wobbe index is calculated from the calorific value thus obtained, combined with the density of the gas.

As a detection device, use is preferably made of a hydrocarbon detector based on catalytic combustion, more particularly a methane detector. Such detectors are commercially available and comprise inter alia a combustion chamber in which a temperature-sensitive resistance wire is located having applied thereto a catalyst for the catalytic combustion of hydrocarbons. If this wire comes into contact with a combustible gas, a combustion occurs whereby the resistance of the wire changes. This change can be ascertained, for instance with a Wheatstone bridge.

Surprisingly, it has now been found that it is possible to pass a known amount of gas through such a detection device and to obtain a reliable value for the calorific value from the measuring result. This is particularly unexpected since such detectors are not based on combustion of the total amount of gas but only on a part thereof. It has nonetheless been found that the signal of such a detector can be used for obtaining a reliable measuring result.

Accordingly, if an exactly known amount of combustible gas, such as natural gas, is passed through a hydrocarbon detector, the result obtained after integration of the signal, i.e., after determination of the area under the curve, is a value which upon comparison with a calibration line accurately indicates the calorific value of the gas.

In the case where the Wobbe index of natural gas is to be determined, the determination of the calorific value as described above can be combined with a determination of the density of the

This Sheet Has Been Replaced



THIS SHEET HAS BEEN
REPLACED

natural gas, for instance with a katharometer. When using a katharometer for determining the density of the gas, the heat conductivity of the gas is determined with this meter. This quantity can subsequently be converted to the density of the gas for instance with the aid of a calibration line. The determination can be performed on the same sample stream as that of which the calorific value is determined. This can for instance occur in parallel, or prior to the determination of the calorific value. The Wobbe index is obtained from the thus obtained data for the calorific value and the density.

An important advantage of the method according to the invention is the simplicity, speed and accuracy with which the determinations can be carried out. It is possible to carry out a determination within a few tens of seconds. This can be of great importance, in particular for process control or large scale consumption of gas. The accuracy of the determination of the calorific value appears to be very good; the error is less than 0.05 %.

According to the invention, it is for instance possible to allow the gas whose calorific value is to be determined to flow from a mainstream through a sampling conduit, whereafter the sampling conduit is shut off from the mainstream and is brought into communication with a sampling stream and the contents of the sampling conduit is passed entirely through the detection device. If desired, the gas can be diluted. The method according to the invention can simply be carried out with the aid of a plurality of cocks, for instance two four-way cocks which are connected as described in the drawing. Naturally, it is also possible to utilize other designs, for instance starting from two, three or six-way cocks. Such a system can be advantageously controlled with the aid of a computer which provides not only for the control of the apparatus but also for the calculation of the calorific value and/or the Wobbe index.

This Sheet Has Been Replaced



THIS SHEET HAS BEEN
REPLACED

Other methods where an exact amount of gas is supplied to a measuring device are also applicable. For instance, use could be made of a system based on pulse techniques. Thus, it is also possible to supply the gas to the detector pulse-wise. In that case, a sine-shaped measured signal can be obtained, whose amplitude is a measure of a calorific value.

The present invention can be used for determining the calorific value of various types of combustible gas. Examples include natural gas, synthesis gas, fuel gas, refinery gas and pyrolysis gas.

The invention also relates to an apparatus for determining the calorific value of a combustible gas, comprising a hydrocarbon detector, means for supplying an accurately determined amount of gas to the detector, means for determining the signal of the detector, means for integrating the signal thus determined and means for comparing the integrated signal with calibration values and calculating the calorific value of the gas.

An apparatus for determining the Wobbe index of natural gas comprises the same components as the apparatus for determining the calorific value of a gas, with means added thereto for determining the density of the natural gas and means for calculating the Wobbe index from the density and the calorific value.

The invention will now be elucidated with reference to some drawings.

In Fig. 1 the principle of the measurement is elucidated.

The sample gas flows through two measuring cells in which filaments R_1 and R_2 are arranged. Filament R_2 is provided with a catalyzing substance. If a combustible gas is present in the sample air passing through, the heat production of R_2 , as a result of the catalytic combustion, will be greater than at R_1 . As a result of the additionally produced heat, the temperature of R_2 and therefore the electric resistance of R_2 becomes higher than that of R_1 .

This Sheet Has Been Replaced



THIS SHEET HAS BEEN
REPLACED

The electric equilibrium of the bridge circuit is removed and the resultant measured signal U_m is a measure for the additionally produced heat of R_2 .

The temperature of the filaments and the catalyst is set with Vr_1 . With Vr_2 the zero point is set. With Vr_3 the span is set.

The reference cell and the catalytic measuring cell are thermally coupled. Both cells are accommodated in a solid thermally inert measuring block. As a result, variations in ambient temperature and the temperature of the sample air have only a minimum influence on the measured signal.

Fig. 2 schematically shows a possible measuring cell. In stationary condition, with a fixed air/gas ratio, the produced heat of the filament will be removed partly to the cell wall and partly by the air stream.

$$Q_f = C_1(T_k - T_g)$$

$$Q_w = C_2(T_k - T_w)$$

$$Q_1 = Q_f + Q_w = C_1(T_k - T_g) + C_2(T_k - T_w) \\ = C_1T_k - C_1T_g + C_2T_k - C_2T_w$$

$$U_m = C_m \times Q_1 = (C_1 + C_2)T_k - C_1T_g - C_2T_w$$

$$U_m = C_m \{ (C_1 + C_2)T_k - C_1T_g - C_2T_w \}$$

In case of a small modification of the air/gas ratio or the gas composition, first a modification of T_k will arise.

$$\Delta U_m = C_m \{ (C_1 + C_2) \Delta T_k - C_1T_g - C_2T_w \}$$

Owing to the thermal inertia of the measuring block, T_w will adjust after some time to a new thermal equilibrium. The consequence is that U_m will achieve an equilibrium value only after some time has passed.

The temperature of the air supplied also affects U_m . If a small amount of the gas to be measured is introduced into the stream of the measuring cell, T_w will hardly change during the passage of the gas owing to the thermal inertia. The measured signal is not subject to the influence of this inertia.

When a sample loop is used, the measured signal has the shape of a Gaussian curve. The area of the curve is proportional

This Sheet Has Been Replaced.



THIS SHEET HAS BEEN
REPLACED

to the energy generated by the catalytic combustion. Modification of the air stream results in the curve becoming more or less sharp (curves 1 and 2 of Fig. 3). The area of the Gaussian curve, however, remains constant.

5 The integrated value of the measured signal always gives a good value for the generated energy of the combusted amount of gas. When a single measuring cell is used, the maximum of the curve will be affected by T_g and T_w . By using a non-catalytically active reference cell, connected in a bridge circuit, these
10 effects are reduced to an important extent. Because geometrically the two measuring cells are not completely identical, it may be necessary in connection with the accuracy and the reproducibility of the measuring system to accommodate the measuring block in a thermostated box, the sample gas, before entering the measuring
15 cells, flowing through a heat exchanger which is thermally coupled with the box. The temperature of this box must be constant, for instance a few degrees of the maximum ambient temperature.

A possible embodiment is shown in Fig. 4.

20 This figure shows a thermostated box in which, to improve the measuring accuracy and the stability, the measuring block including the two measuring cells and the components together constituting the electronic measuring bridge are accommodated. The wall temperature of the box is electronically controlled to a
25 temperature approximately 10 degrees above the maximum ambient temperature. The electric current for the measuring bridge is supplied by an electronically stabilized supply.

Fig. 5 shows a possible embodiment of the calorimeter according to the invention. The system is made up of three
30 functional elements, viz. the sample selection, the sample taking and the bypass system.

For calibration a possibility of sample selection is built in. By adding switching valves, various calibration gasses can be connected to the measuring system.

This Sheet Has Been Replaced



THIS SHEET HAS BEEN
REPLACED

The sampling system comprises two four-way cocks, nos. 1 and 2 and a sample loop. With this system it is possible to take an accurately reproducible amount of the gas to be examined. A first condition for this is an atmospheric outflow during flushing and a sample loop which is not unduly narrow, there being sufficient throughflow at a sample gas prepressure of approx. 10 mbar. A second condition is that the cocks 1 and 2 are consecutively switched with a short interval. By switching cock 1, the sample gas is isolated in the sample loop. By switching cock 2, this isolated amount of gas is passed via the bypass system into the supply conduit of the catalytic detector.

With this flow system, the influence of gas prepressure and a volume of the sample loop appear not to be critical for the measuring accuracy.

The bypass system controls the mixing of the gas to be measured with air. The concentration of gas, which should preferably not exceed the maximum limit of the detector, which generally 5%, is controlled by the needle valve.

The required air can be supplied from a pressure cylinder. Because the prepressure is low, for instance approx. 10 mbar, it is also possible to provide the required air by including a pump in the discharge conduit of the catalytic detector, with ambient air being used. In that case, the supply conduit of the bypass system can optionally be provided with an active carbon filter filter out any hydrocarbons and other combustible components present in the outside air.

In combination with this system, preferably a computer is used for processing the data into the calorific top value of the gas. With this computer, however, it is also possible to provide for the control of the entire sample taking.

In the case where the apparatus according to the invention is to be used for determining the Wobbe index of natural gas, in addition to the calorific top value (H_g), the density of the gas must be known as well.

This Sheet Has Been Replaced



THIS SHEET HAS BEEN
REPLACED

$$WI = H_s \sqrt{d}$$

5

If a suitable mass flow sensor is included in the supply conduit of the catalytic detector, the measuring system can also determine the Wobbe index. It is also possible to arrange this mass flow sensor in parallel with the calorimeter.

10

The signal of the mass flow sensor also has the shape of a Gaussian curve. The integral of this signal S_m is a measure of the mass of the gas in the air sample.

15

$$d = C \int_{T_1}^{T_2} S_m dt - \text{background}$$

This Sheet Has Been Replaced



THIS SHEET HAS BEEN
REPLACED

CLAIMS

1. A method for determining the calorific value of a combustible gas, characterized in that an accurately determined amount of gas is passed through a hydrocarbon detection device, the signal obtained is integrated, the value thus obtained is compared with calibration values and the calorific value is calculated therefrom.
2. A method for determining the Wobbe index of natural gas, characterized in that an accurately determined amount of gas is passed through a hydrocarbon detection device, the signal obtained is integrated, the value thus obtained is compared with calibration values, the calorific value is calculated therefrom and the Wobbe index is determined from this calorific value and the density of the natural gas.
3. A method according to claim 2, characterized in that the density of the gas is determined with the aid of a katharometer.
4. A method according to claims 1-3, characterized in that, as a detection device, use is made of a hydrocarbon detector based on catalytic combustion, or a flame ionization detector.
5. A method according to claims 1-2, characterized in that the calorific value of natural gas, synthesis gas, fuel gas, refined gas or pyrolysis gas is determined.
6. A method according to claims 1-5, characterized in that the gas whose calorific value and/or Wobbe index is to be determined is allowed to flow from a mainstream through a sampling conduit the sampling conduit is shut off from the mainstream and brought into communication with a sampling stream and the contents of the sampling conduit is passed through at least one detection device.
7. Apparatus for determining the calorific value of a combustible gas utilizing the method according to any one of claims 1-6, comprising means for accurately taking a sample.

This Sheet Has Been Replaced



* C L M S *

THIS SHEET HAS BEEN
REPLACED

means for detecting a property of the gas, which property is proportional to the calorific value thereof, means for integrating the signal and means for comparing the integrated signal with calibration values.

- 5 8. Apparatus for determining the Wobbe index of natural gas utilizing the method according to any one of claims 2-6, comprising means for accurately taking a sample, means for detecting a property of the gas, which property is proportional to the calorific value thereof, means for integrating the signal
10 means for comparing the integrated signal with calibration values, means for determining the density of the natural gas and means for calculating the Wobbe index from the density and the calorific value.
9. Apparatus according to claim 8, characterized in that, as a
15 device for determining the density of the gas, a katharometer is used.

This Sheet Has Been Replaced



THIS SHEET HAS BEEN
REPLACED