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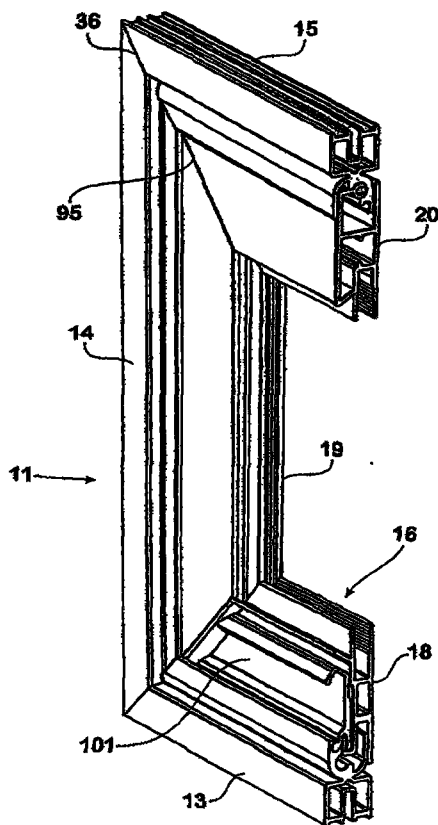
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(54) Title: CLOSURE ASSEMBLY



(57) Abstract: A closure assembly including an outer and an inner frame (11,16); and a frame hinge (23) including a first frame hinge member having a generally cylindrically shaped bead associated with one of said frames and a second frame hinge member having a complementary socket associated with the other of said frames, at least one frame includes a flange spaced apart from the frame hinge member associated with the at least one frame to cooperate with said frame hinge member to prevent disengagement of said frame hinge member from the other frame hinge member in a closed condition. The assembly also includes a latch (60) hinged to the outer frame by a hinge having a generally cylindrically shaped bead associated with the latch and a complementary socket associated with the outer frame, the latch including a latch flange spaced apart from the bead to cooperate with a flange (86) on the inner frame to prevent disengagement of the bead from the socket and retain the inner frame in a closed condition.

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