METHOD FOR FABRICATING RUBBER BALE

ABSTRACT OF THE DISCLOSURE

A rubber is melt and mixed by using an extruder provided with an extruder die, the rubber is extruded in a melted state through the extruder die, pellets are produced by cutting the extruded rubber, the pellets are cooled in cooling water for a cooling time of 5 seconds or more and 20 seconds or less, the pellets are separated from the cooling water, the pellets are dried in an air stream of 5°C or more and 40°C or less, a desired amount of pellets is weighed, and the weighed pellets are compression molded for a time in which an average elapsed time of the weighed pallets is 30 seconds or more and 100 seconds or less.

(no suitable figure)