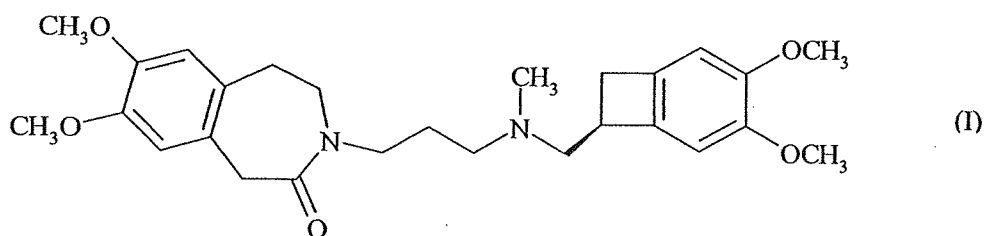


ABSTRACT

NOVEL METHOD FOR SYNTHESIZING IVABRADINE AND THE ADDITION SALTS THEREOF
WITH A PHARMACEUTICALLY ACCEPTABLE ACID

5 Process for the synthesis of ivabradine of formula (I):



and addition salts thereof with a pharmaceutically acceptable acid.