

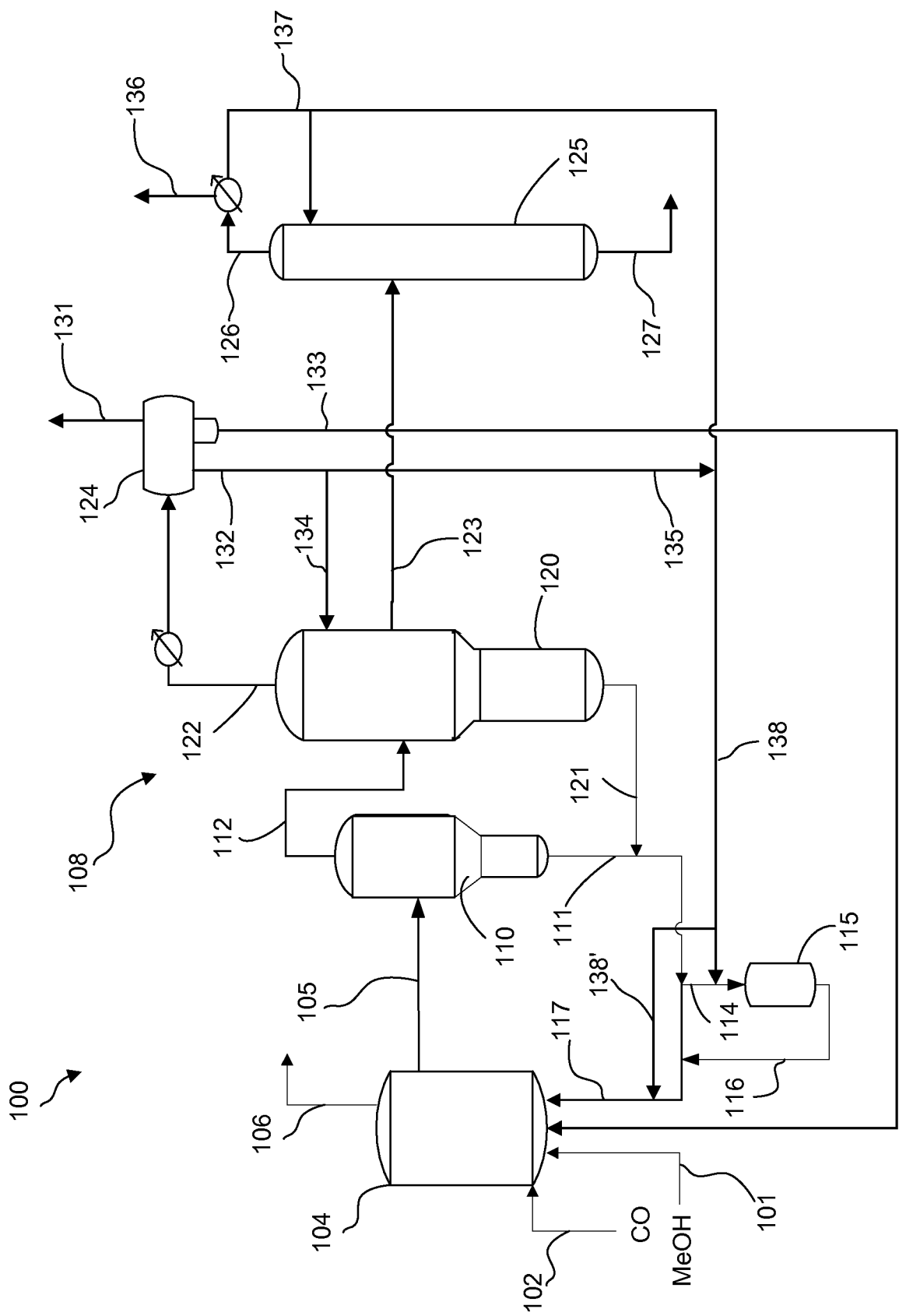


FIG. 1

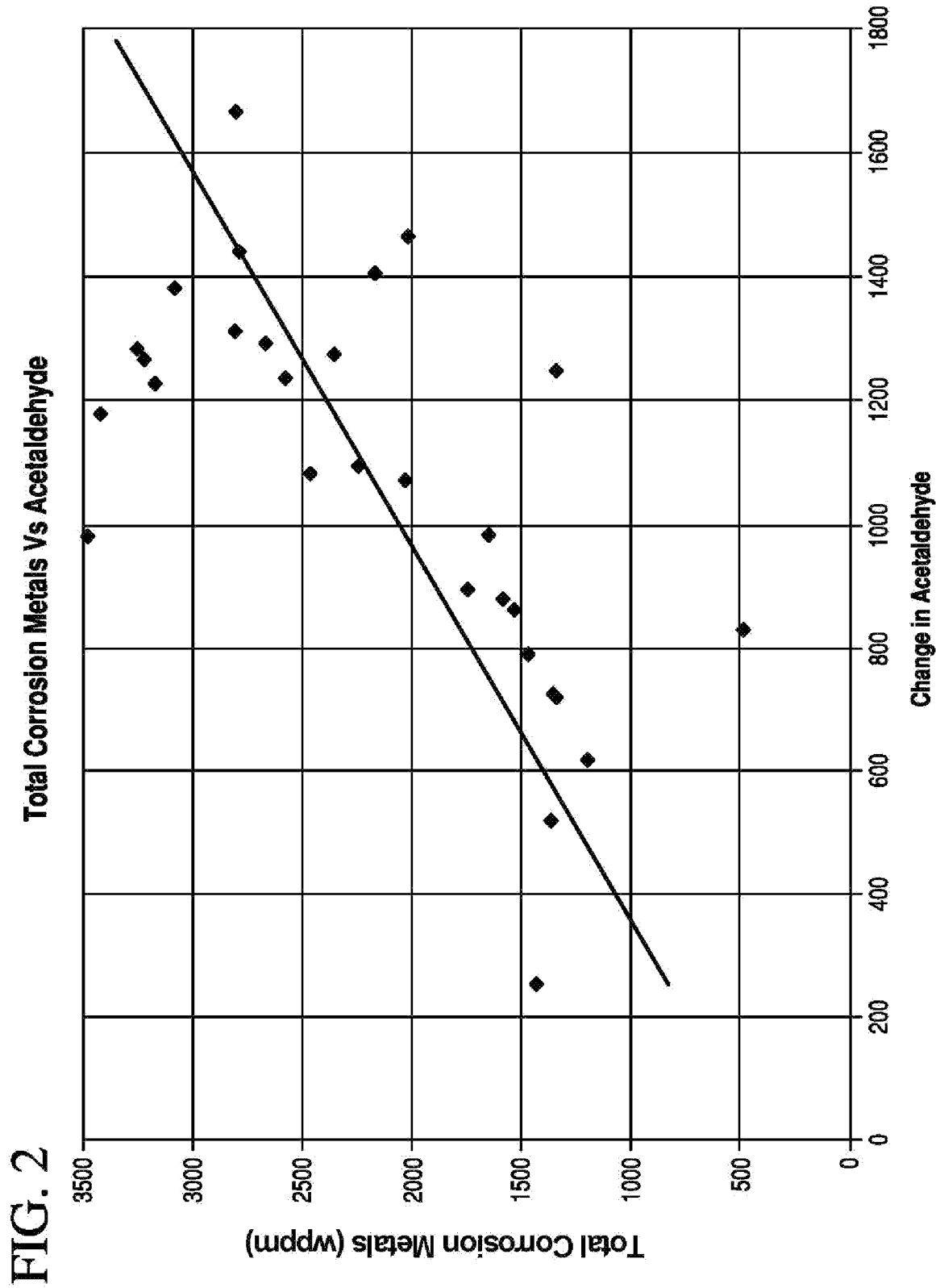


FIG. 3
Corrosion Metal Iron Vs Acetaldehyde

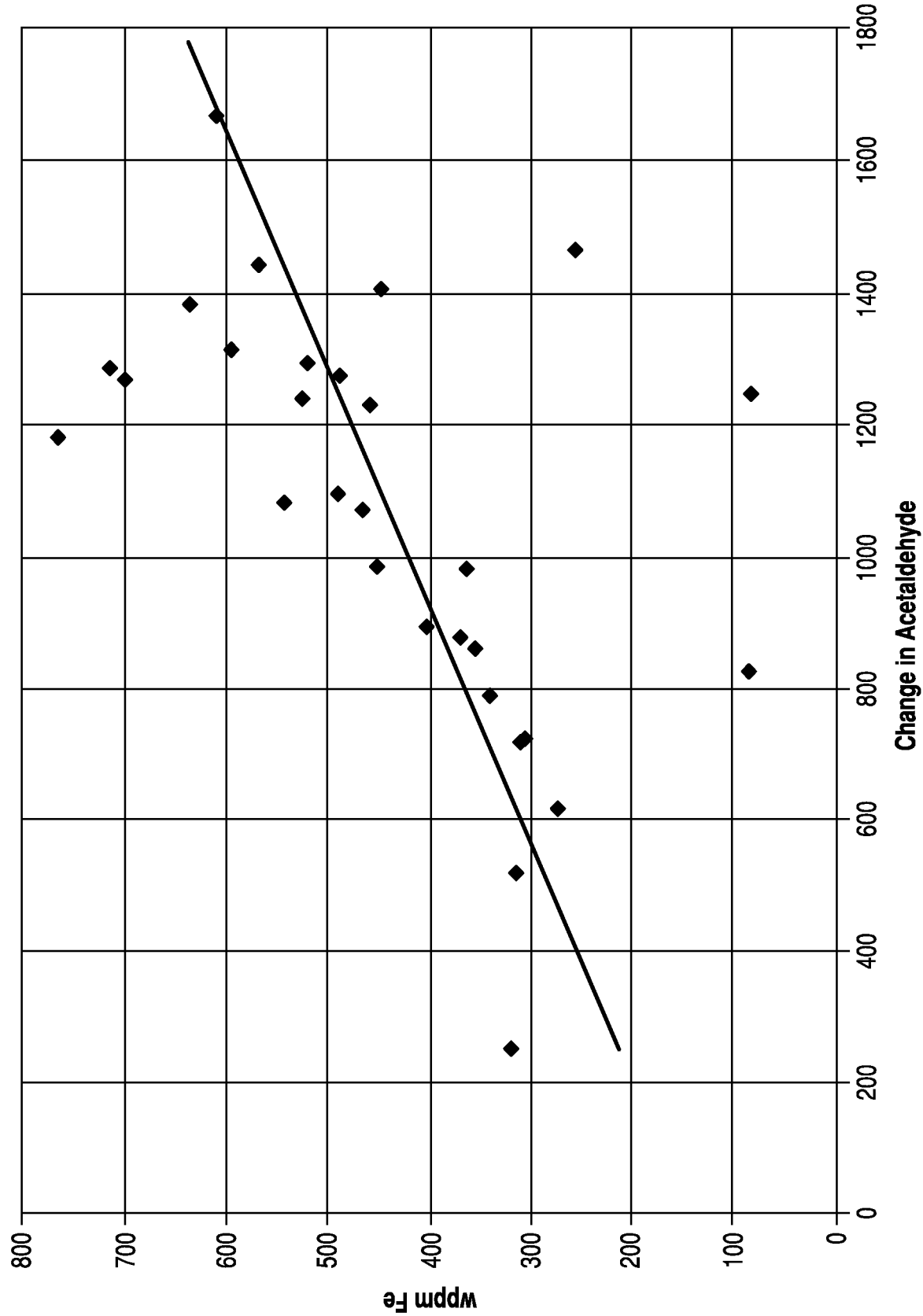
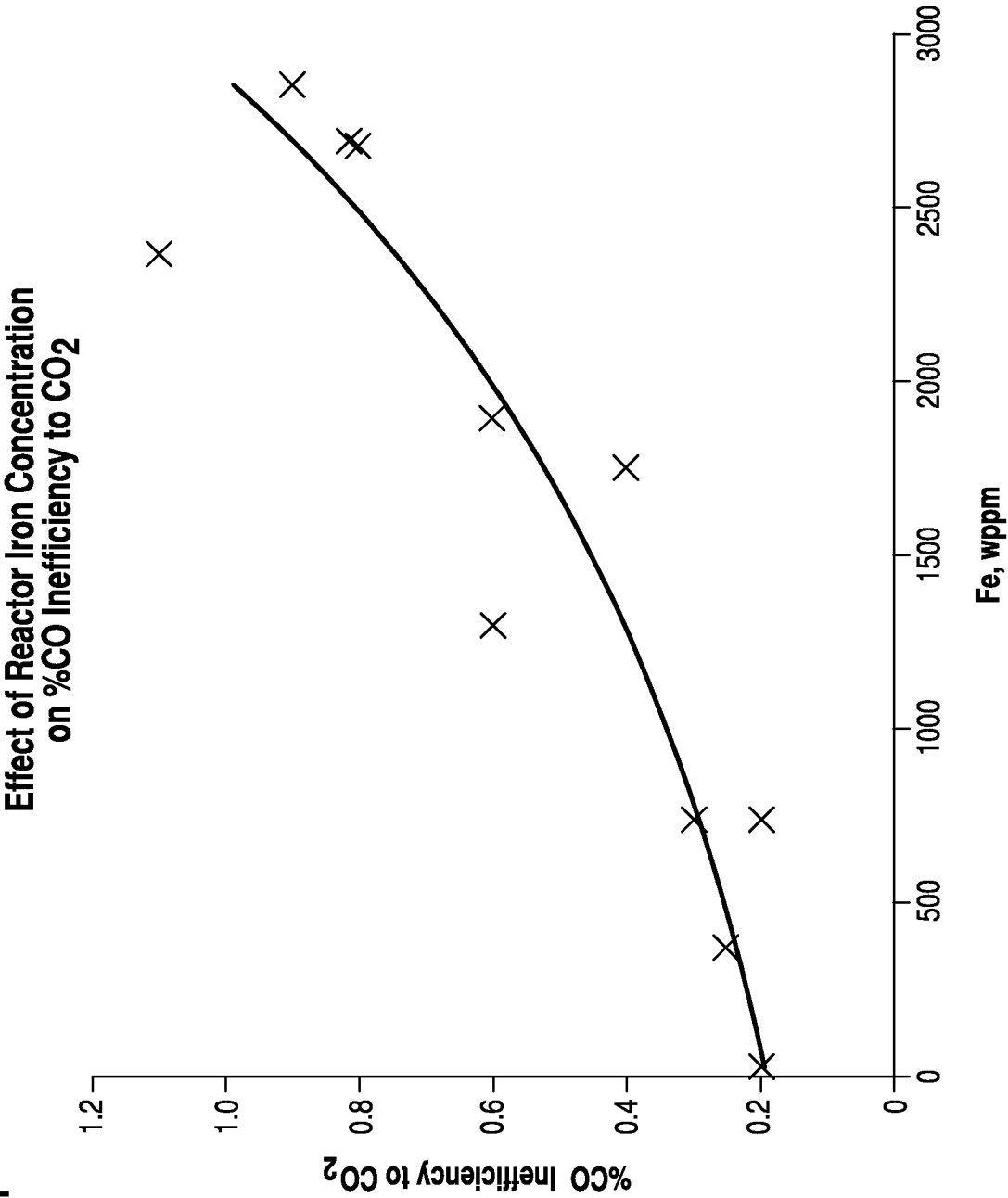


FIG. 4



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FIG. 5

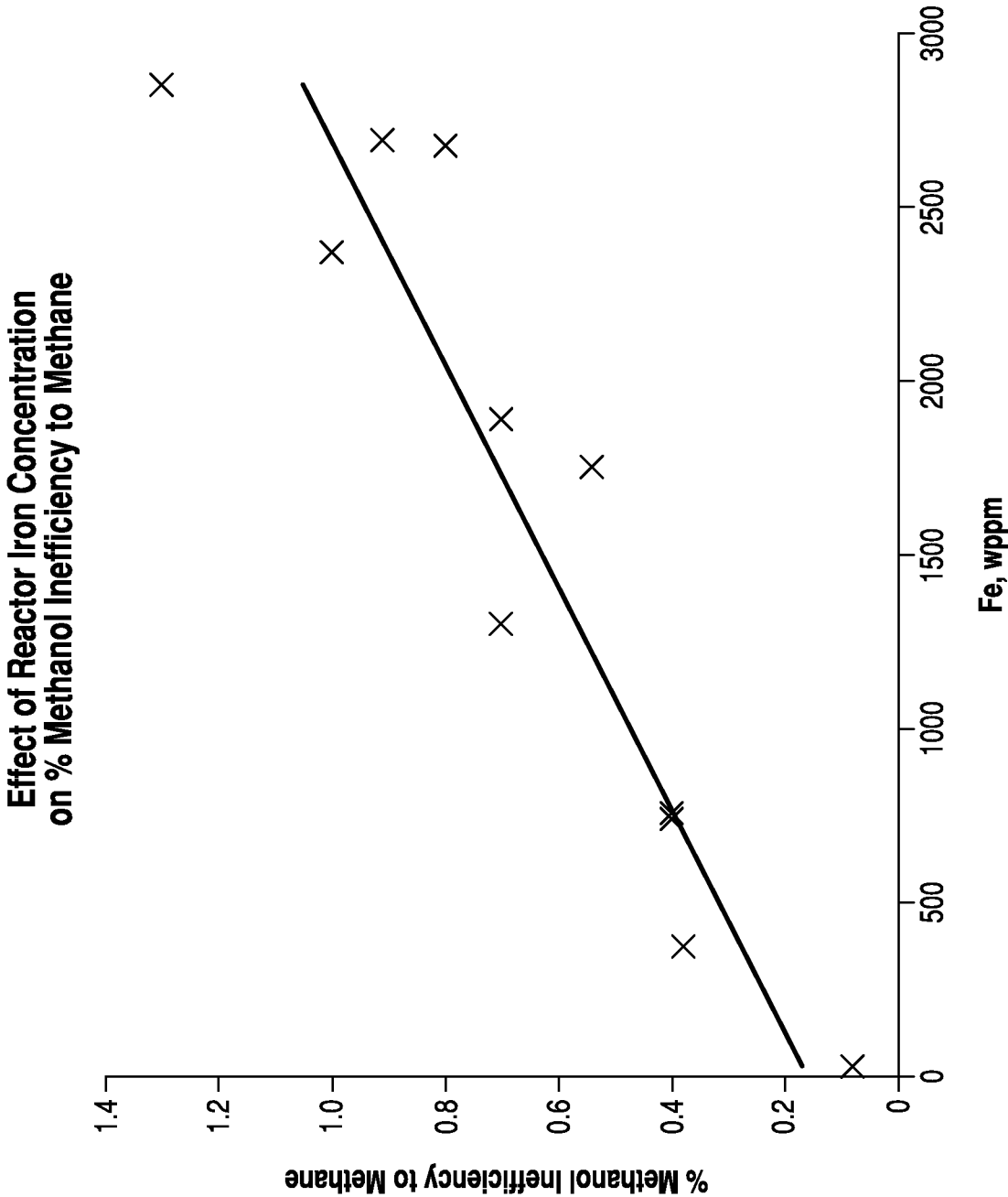


FIG. 6

Poisoning Effect of iron on Rh Catalyst System

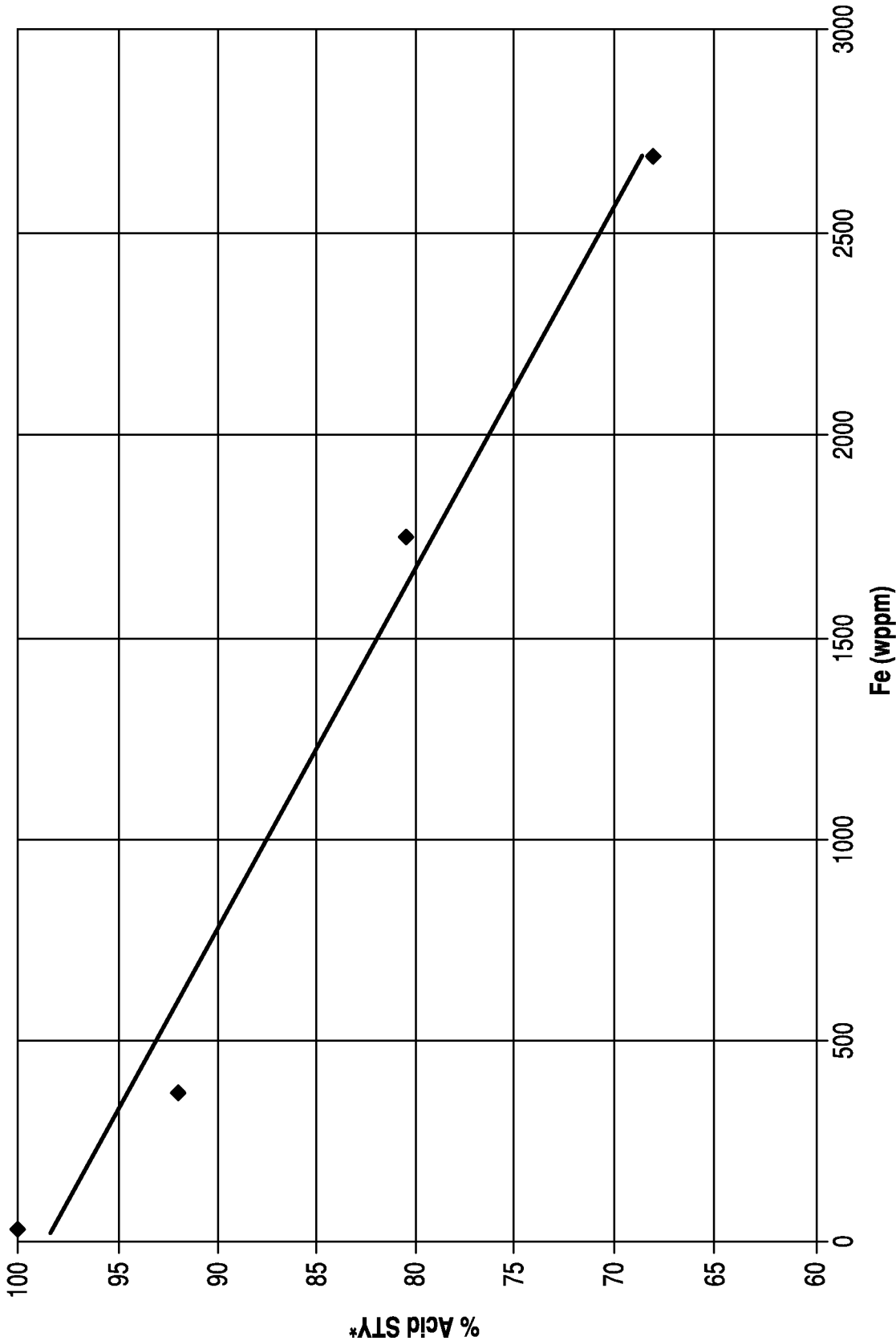


FIG. 7

