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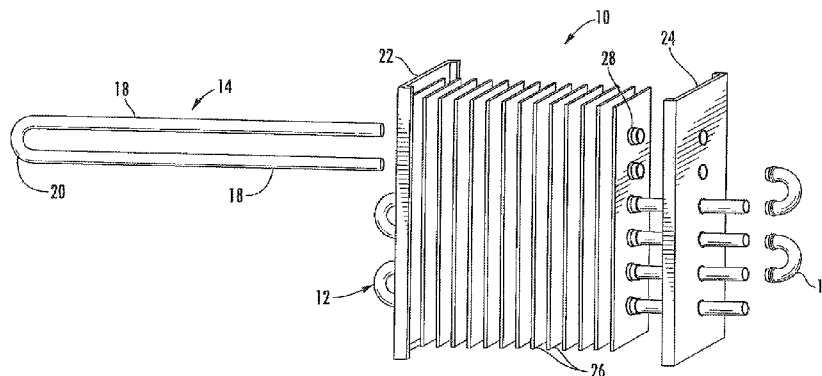
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(54) Title: ALUMINUM FIN AND TUBE HEAT EXCHANGER

**FIG. 1**

(57) Abstract: A heat exchanger (10) is provided including at least one aluminum alloy tube (12) and a plurality of aluminum fins (26) arrayed on the aluminum alloy tube. The aluminum tube may be supported by tube sheets (24) made of aluminum alloy.