

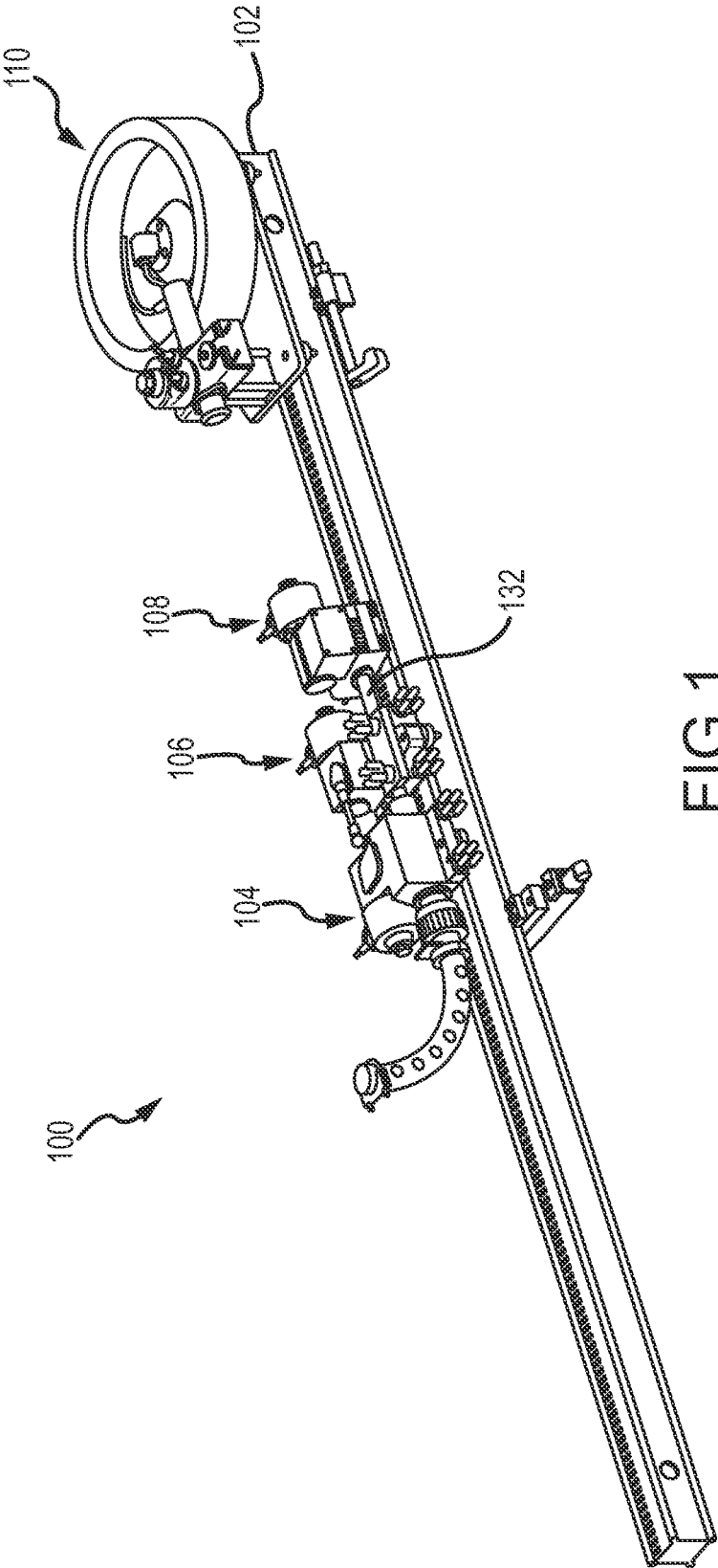


FIG.1

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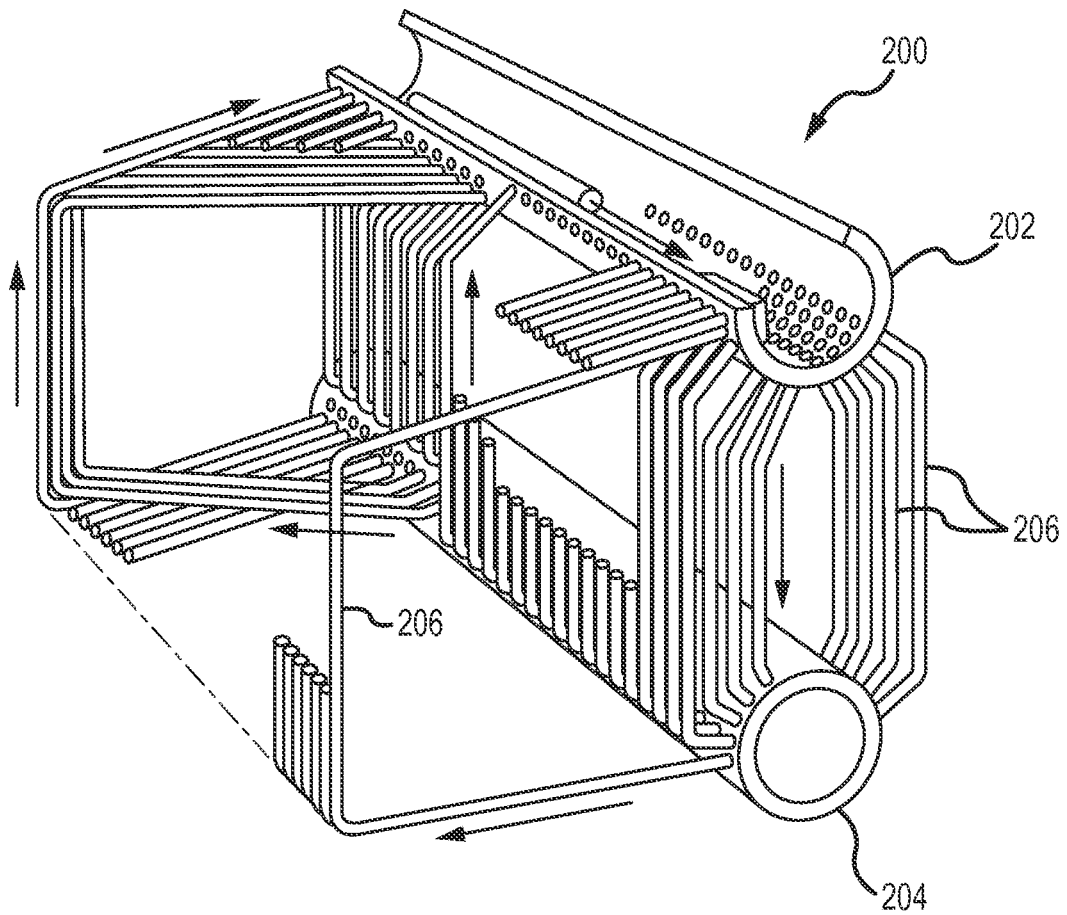


FIG.2

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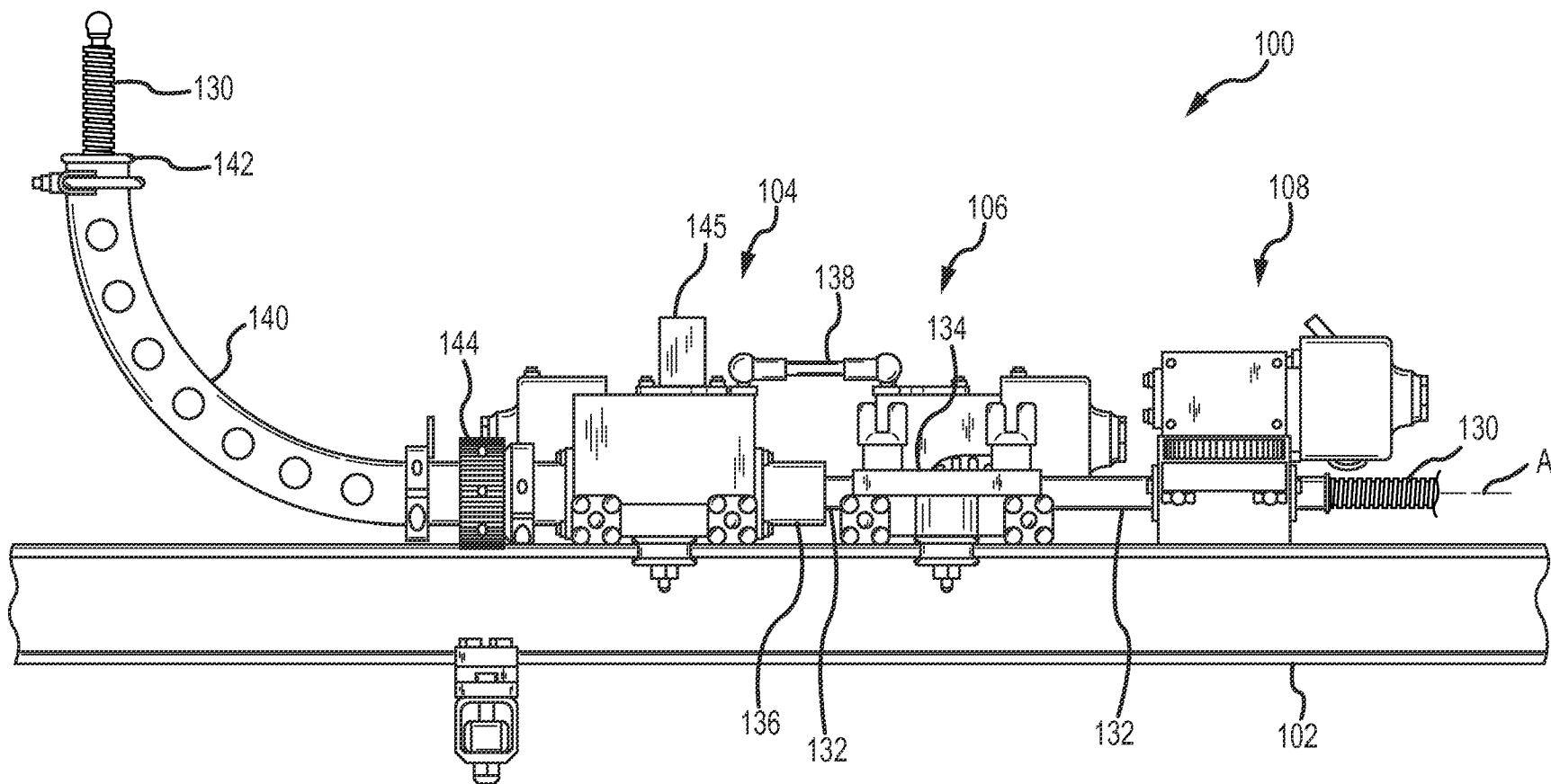
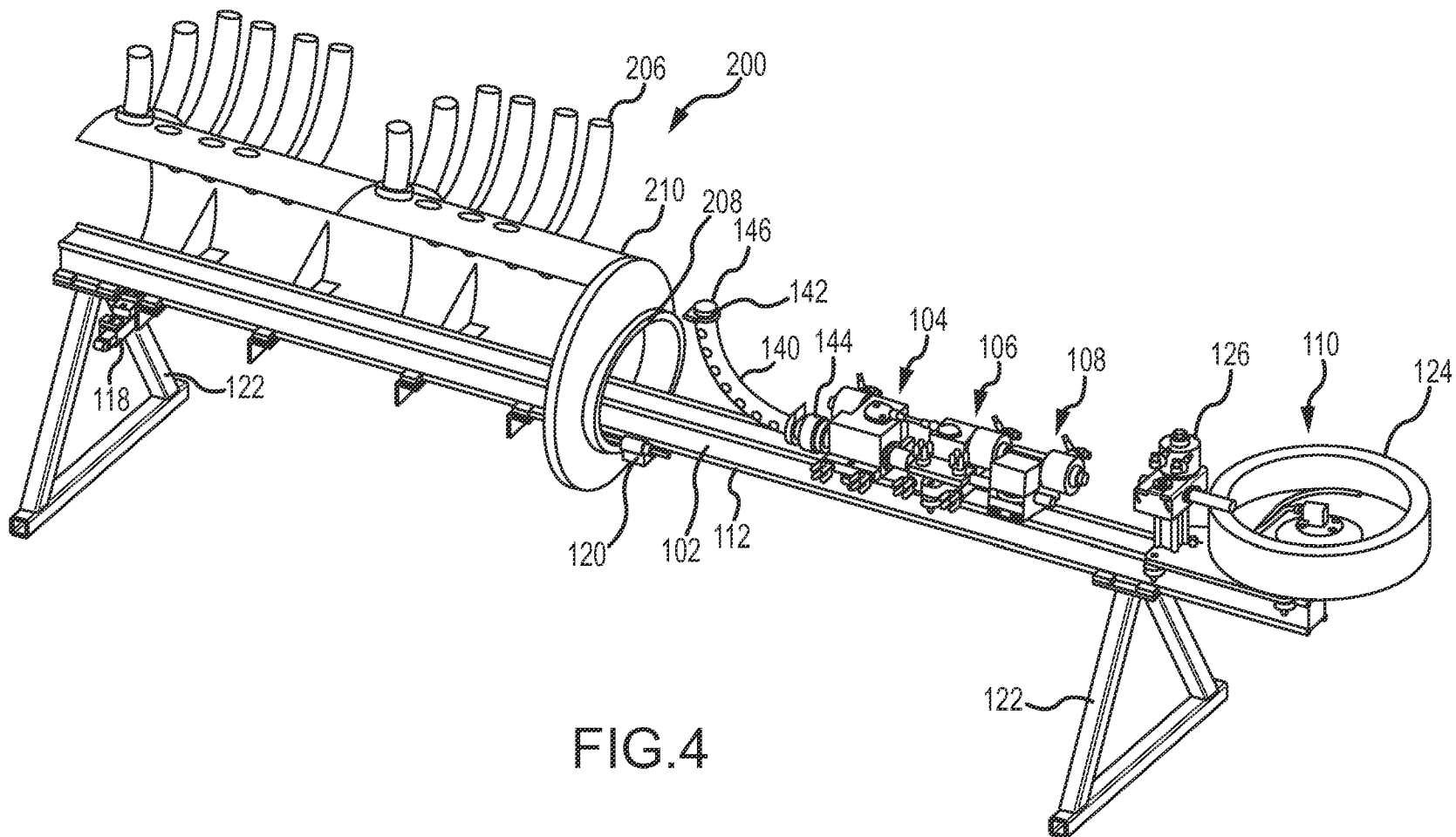


FIG. 3

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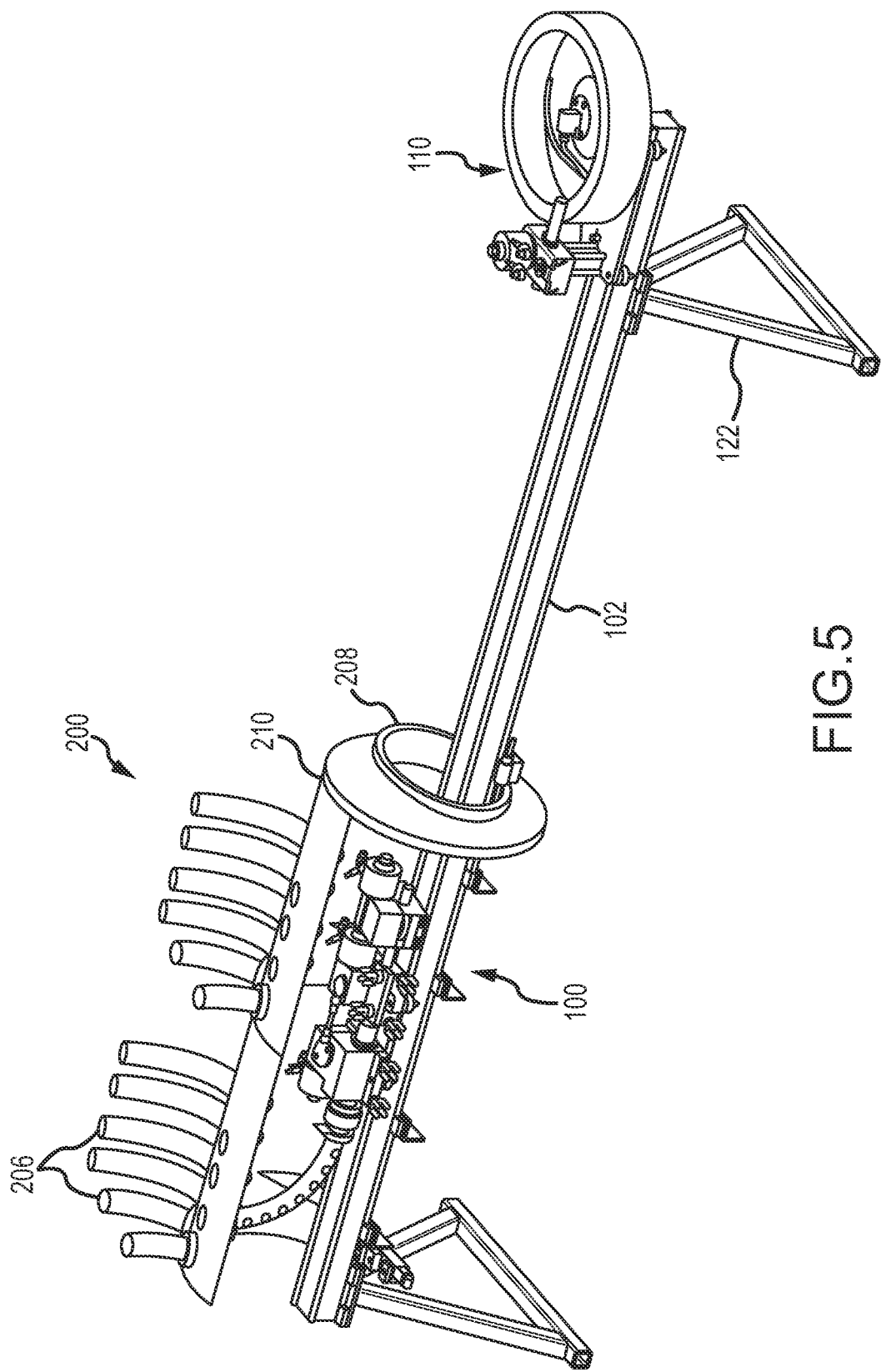


FIG.5

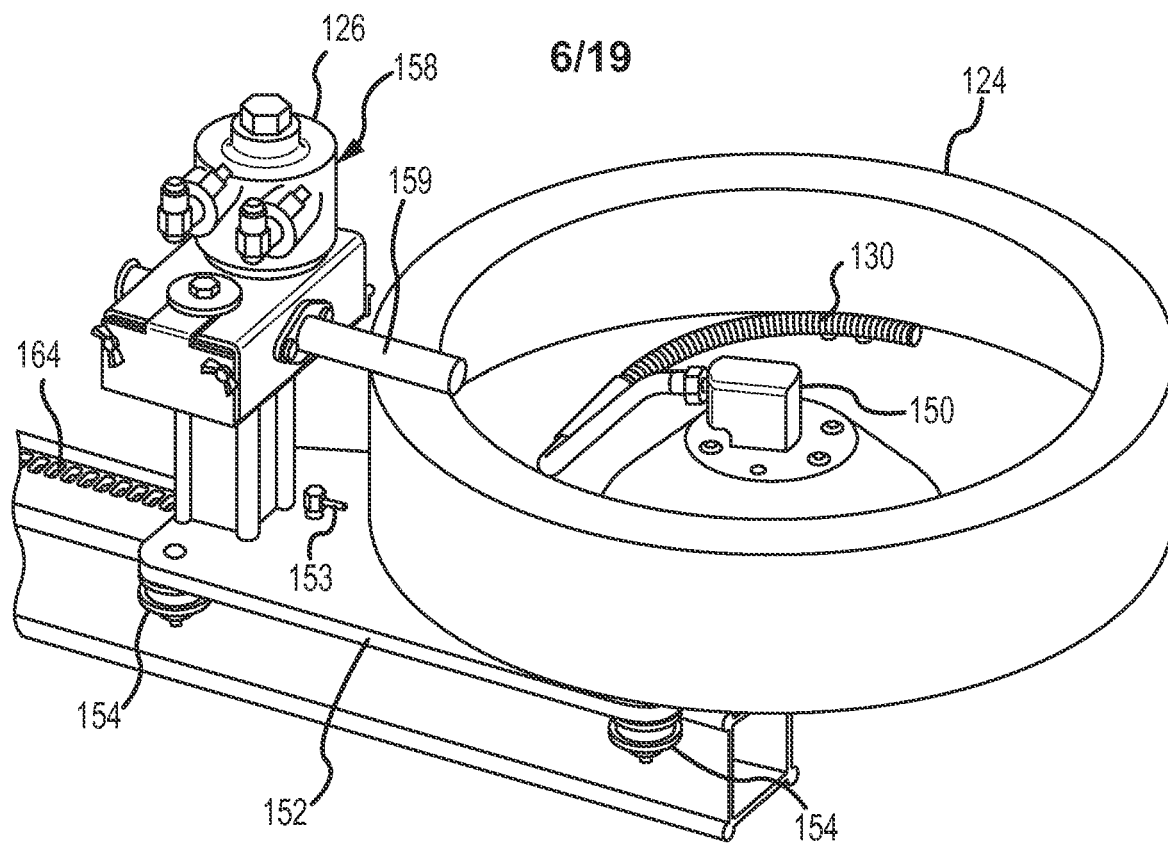


FIG. 6

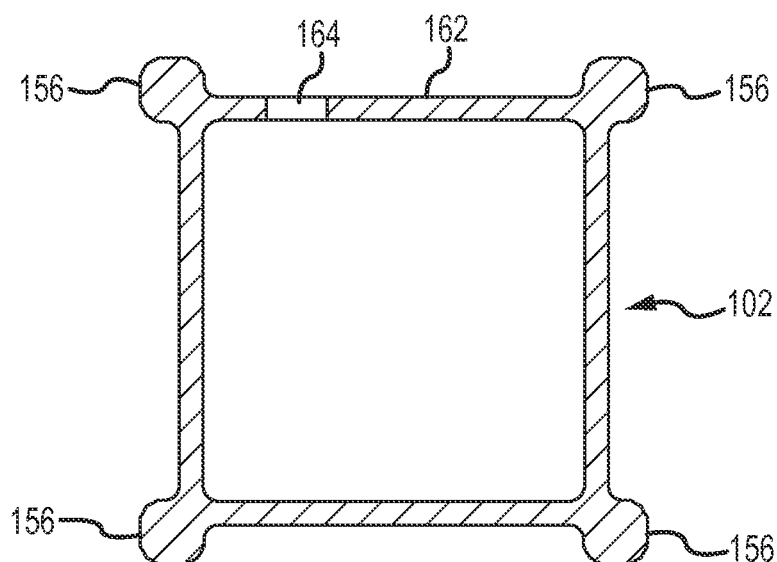
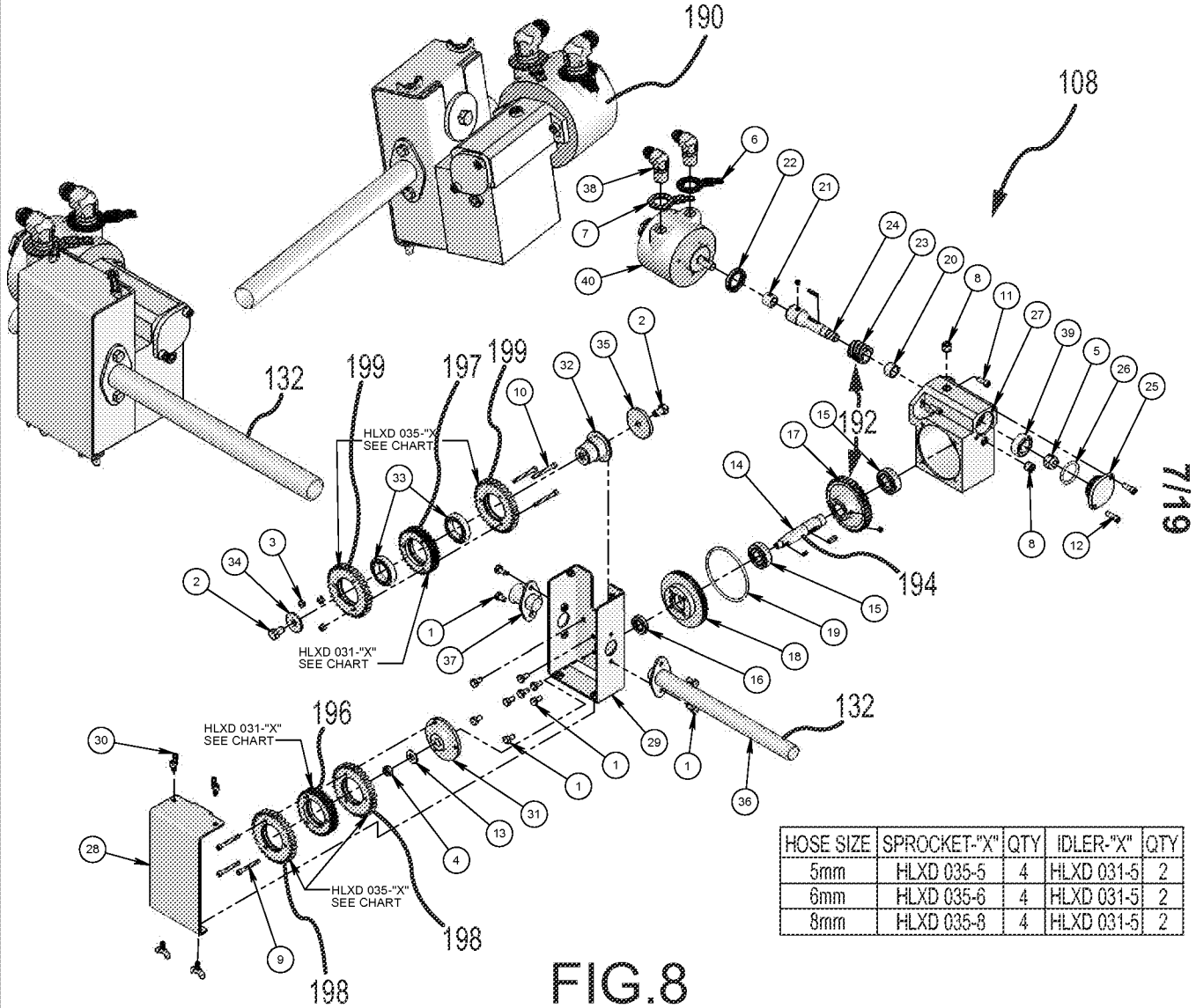


FIG. 7

ITEM NO.	PART NUMBER	QTY.
1	GB 325-02 Bolt, Hex .25-20 x .50 SS	12
2	GB 337-025 Bolt, Hex .37-16 x .62 SS	2
3	GN 319-L-24 Nylok Nut SS	3
4	GN 337-L Nylock Nut SS Thin	1
5	GN 350-L Nylok Nut SS	1
6	GP 010-BK Black Plastic ID Washer P8	1
7	GP 010-P Purple Plastic ID Washer P8	1
8	GP 025-P4SS Hex Socket Plug	2
9	GS 319-065 SHCS .19-24 x 1.63 SS	3
10	GS 319-07 SHCS .19-24 x 1.75 SS	3
11	GS 325-025 SHCS .25-20 x .62 SS	2
12	GS 325-03 SHCS .25-20 x .75 SS (TB 050)	2
13	GW 337-F Flat Washer SS	1
14	HLXD 001 Axle, Output	1
15	HLXD 002 Bearing, Output	2
16	HLXD 003 Seal, Output	1
17	HLXD 004 Worm Gear	1
18	HLXD 005 Bulkhead, Output	1
19	HLXD 006 O-Ring, Output	1
20	HLXD 011 Spacer	1
21	HLXD 012 Keyed Bushing	1
22	HLXD 013 Seal, Input	1
23	HLXD 014 Worm, Input	1
24	HLXD 015 Axle, Input	1
25	HLXD 016 Worm Cap, Input	1
26	HLXD 017 Cap O-Ring, Input	1
27	HLXD 018 Main Gearbox	1
28	HLXD 019 Cover	1
29	HLXD 020 Gear Box Weldment	1
30	HLXD 021 Stud, Wing	4
31	HLXD 029 Sprocket Drive Flange	1
32	HLXD 040 Idler Axle	1
33	HLXD 041 Bearing, Idler Axle	2
34	HLXD 042 Front Washer	1
35	HLXD 043 Back Washer	1
36	HLXD 050 Snout Tube Weldment, Long	1
37	HLXD 051 Snout Tube Weldment, Short	1
38	HRS 573 Fitting 90 Deg P8J8	2
39	RJ 007 Bearing 7202	1
40	SG 055 Air Motor	1



ITEM NO.	PART NUMBER	QTY.
1	BC 009 Bearing	2
2	BR 052-2.0-90 Axle-Zerk	3
3	BR 055 Roller Assy	3
4	BR 055 Roller Assy	1
5	GN 350-L-20 Nylok Nut SS	1
6	GP 010-B Blue Plastic ID Washer P8	1
7	GP 010-Y Yellow Plastic ID Washer P8	1
8	GP 025-P4SS Hex Socket Plug	1
9	GS 325-03 SHCS .25-20 x .75 SS (TB 050)	4
10	GS 325-16 SHCS .25-20 x 4.00 SS	2
11	GS 331-025 SHCS .31-18 x .62 SS	1
12	GW 331-F Flat Washer	1
13	HLXD 012 Keyed Bushing	1
14	HLXD 013 Seal, Input	1
15	HLXD 017 Cap O-Ring, Input	1
16	HLXT 001 Axle, Output	1
17	HLXT 002 Spur Gear, Output	1
18	HLXT 003 Bushing, Output	1
19	HLXT 004 34 x 48 x 7 TC Seal, Final	1
20	HLXT 005 Worm Gear, Output	2
21	HLXT 006 Spacer, Output	2
22	HLXT 007 20 x 36 x 7 TC Seal, Final	1
23	HLXT 008 Belleville Washer	2
24	HLXT 009 Seal Sleeve, Output	1
25	HLXT 010 O-Ring, Final	2
26	HLXT 015 Axle, Input	1
27	HLXT 016 Worm, Mid-Main	2
28	HLXT 017 Spacer, Input	1
29	HLXT 018 Worm Cap, Input	1
30	HLXT 021 Axle, Mid	1
31	HLXT 022 Gear Spacer, Mid	1
32	HLXT 023 Worm Cap, Mid	1
33	HLXT 024 O-Ring, Mid	1
34	HLXT 025 Wave Spring, Mid	3
35	HLXT 030 Housing	1
36	HLXT 031 Lower Chasis Clamp	1
37	HLXT 032 Upper Chasis Clamp	1
38	HLXT 033 .50-13 Threaded Rod	2
39	HLXT 037 Bar Knob-.38	2
40	HLXT 038 Bar Knob-.50	2
41	HLXT 039 .37-16-2.5 THREADED ROD	2
42	HLXT 040-16mm Ball Stud	1
43	HLXT 041-16mm Ball Socket	1
44	HRS 573 Fitting 90 Deg P8J8	2
45	RJ 009 Bearing	3
46	SG 055 Air Motor	1

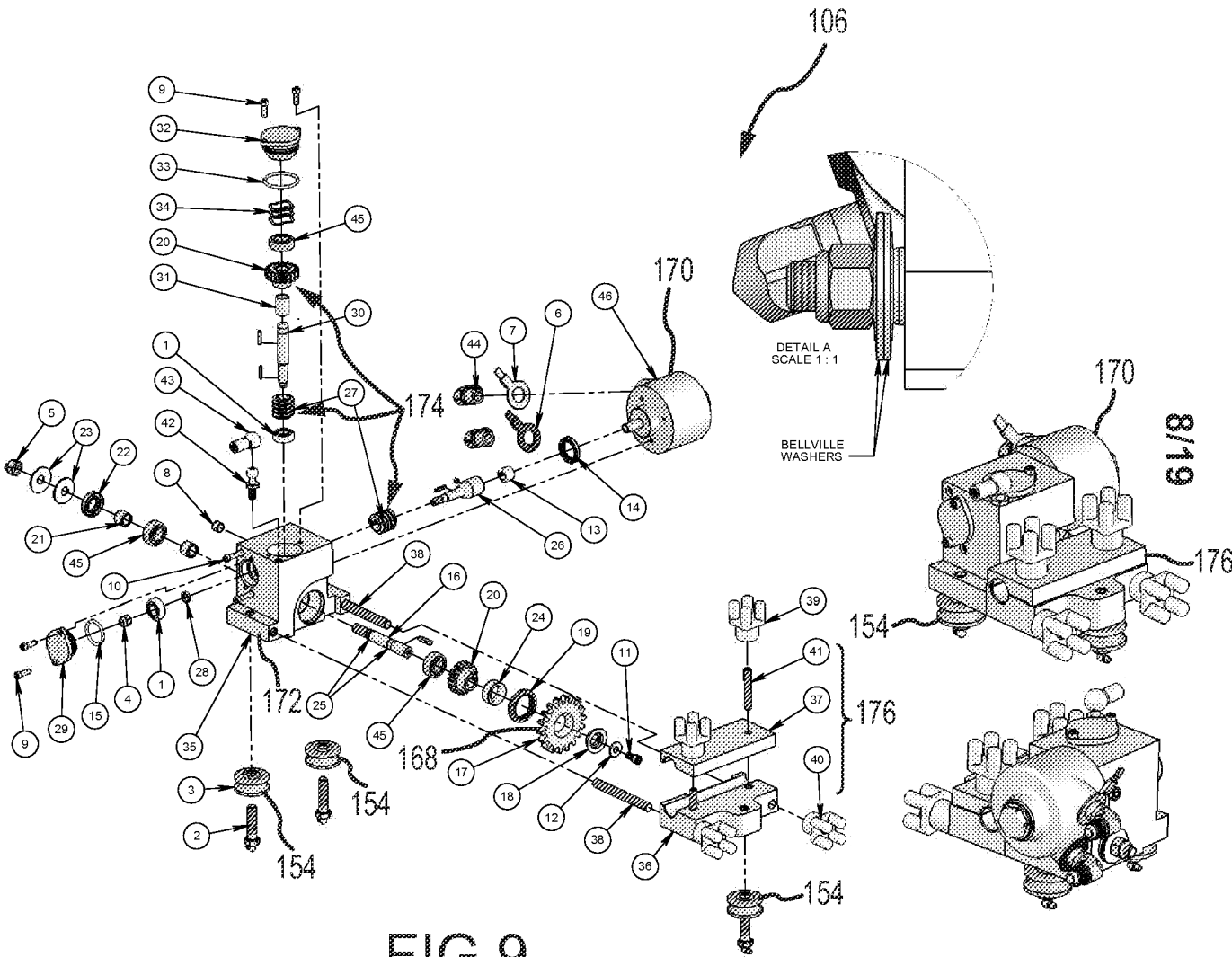
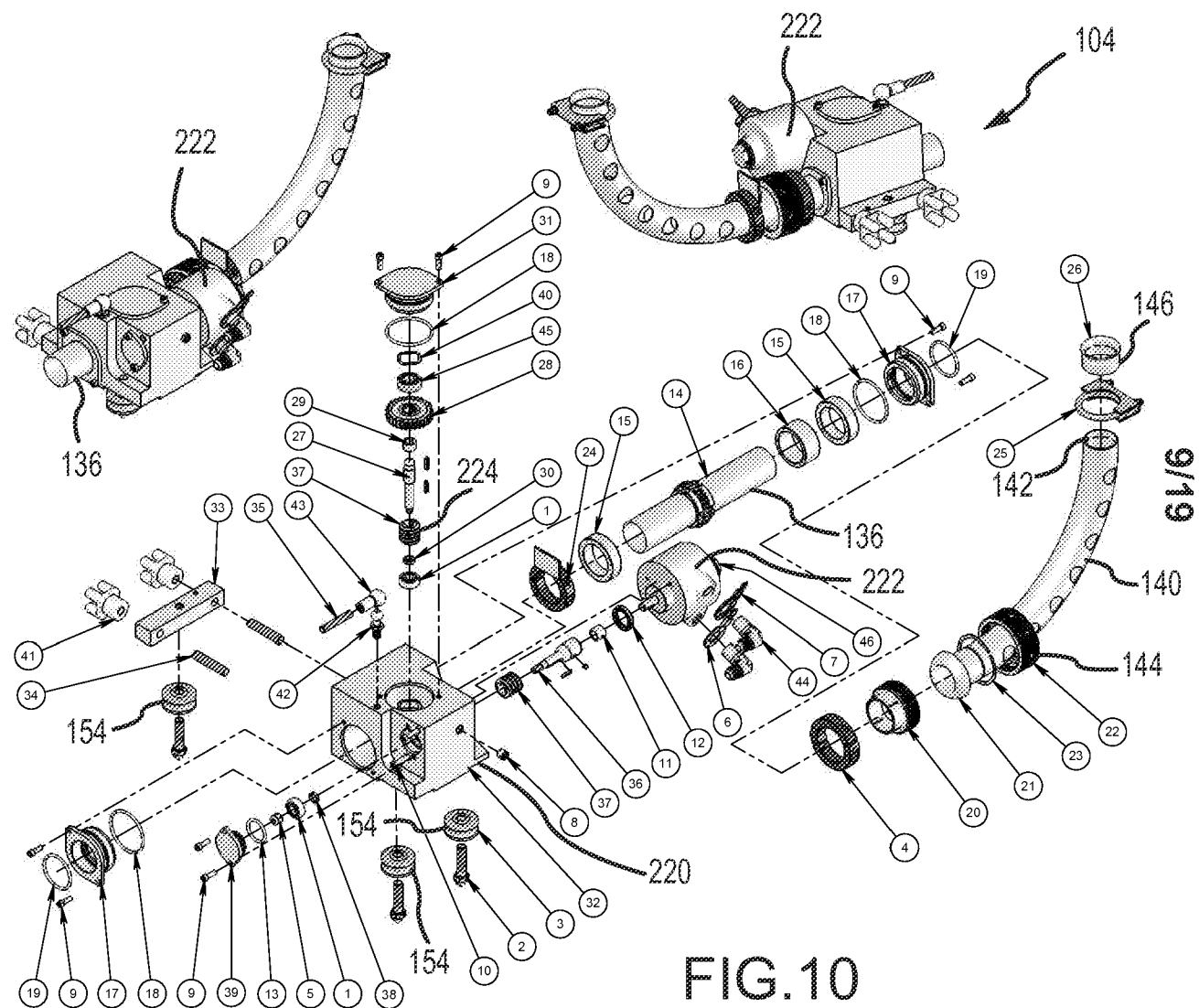


FIG.9

F	PART NUMBER	QTY.
1	BC 009 Bearing	2
2	BR 052-2 0-90 Axle-Zerk	3
3	BR 055 Roller Assy	3
4	GC SP-36-F Collar Assy	1
5	GN 337-L Nylok Nut SS	1
6	GP 010-G Green Plastic ID Washer P8	1
7	GP 010-R Red Plastic ID Washer P8	1
8	GP 025-P4SS Hex Socket Plug	1
9	GS 325-03 SHCS .25-20 x .75 SS (TB 050)	8
10	GS 325-16 SHCS .25-20 x 4.00 SS	2
11	HLXD 012 Keyed Bushing	1
12	HLXD 013 Seal, Input	1
13	HLXD 017 Cap O-Ring, Input	1
14	HLXR 001 Drive Tube, Output Weldment	1
15	HLXR 004 Bushing, Output	2
16	HLXR 005 Spacer, Output	1
17	HLXR 006 Worm Cap, Output	2
18	HLXR 007 O-Ring Outer, Final	3
19	HLXR 008 O-Ring Inner, Final	2
20	HLXR 009 Pivot Collet	1
21	HLXR 010 Elbow, Weldment	1
22	HLXR 011 Knurled Nut	1
23	HLXR 012 Wave Spring, Elbow	1
24	HLXR 013 Stop, Elbow	1
25	HLXR 014 U-Bolt Clamp	1
26	HLXR 015-XX Flare , Modified	1
27	HLXR 021 Axle Drive, Mid	1
28	HLXR 022 Worm Gear, Mid	1
29	HLXR 023 Spacer Upper, Mid	1
30	HLXR 024 Spacer Lower, Mid	1
31	HLXR 025 Worm Cap, Mid	1
32	HLXR 030 Housing	1
33	HLXR 031 Split Clamp	1
34	HLXR 033 .50-13 Threaded Rod SS	2
35	HLXR 035 M10X1.5 Threaded Rod SS	1
36	HLXT 015 Axle, Input	1
37	HLXT 016 Worm, Mid-Main	2
38	HLXT 017 Spacer, Input	1
39	HLXT 018 Worm Cap, Input	1
40	HLXT 025 Wave Spring, Mid	3
41	HLXT 038 Bar Knob-.50	2
42	HLXT 040-16mm Ball Stud	1
43	HLXT 041-16mm Ball Socket	1
44	HRS 573 Fitting 90 Deg P8J8	2
45	RJ 009 Bearing	1
46	SG 055 Air Motor	1



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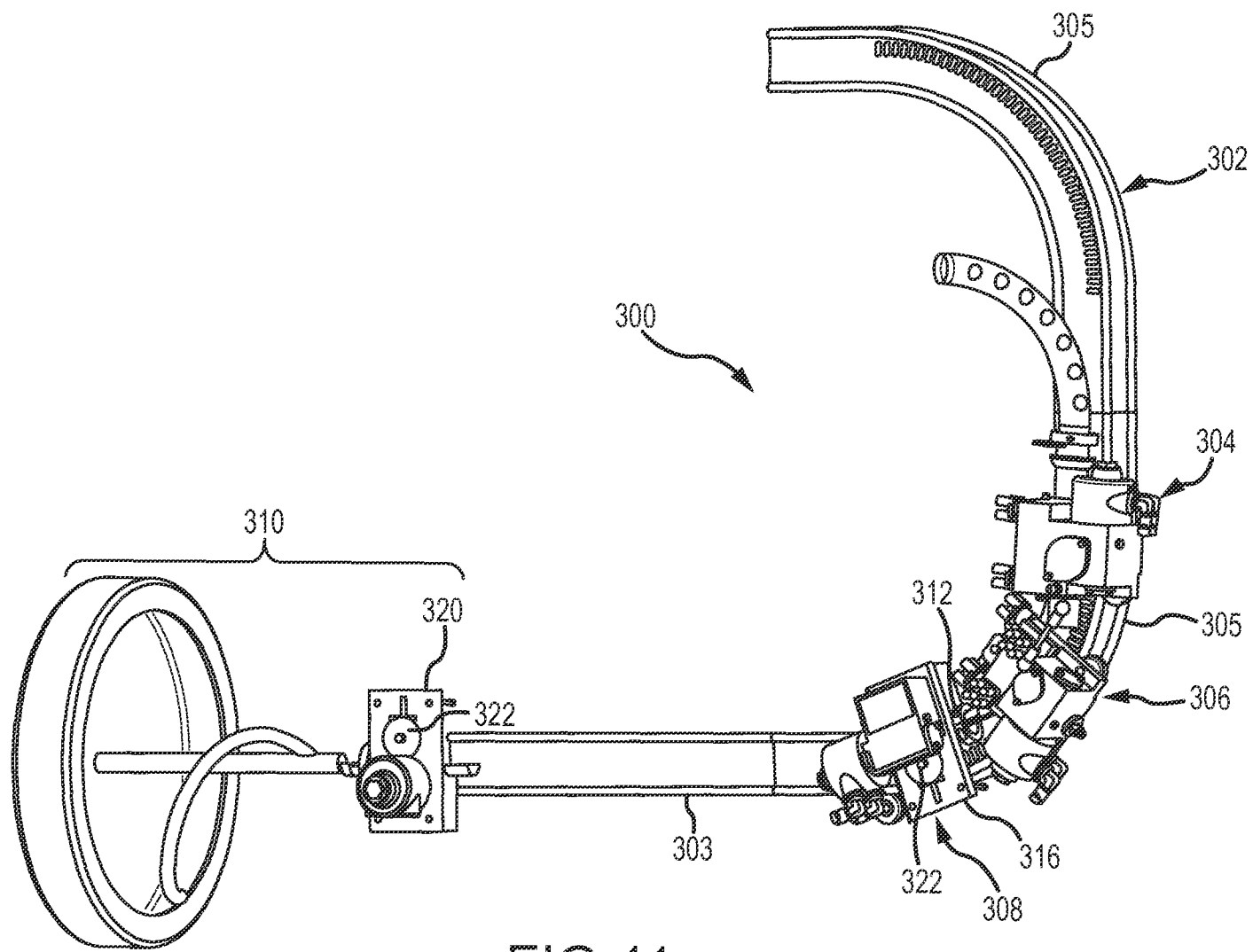


FIG. 11

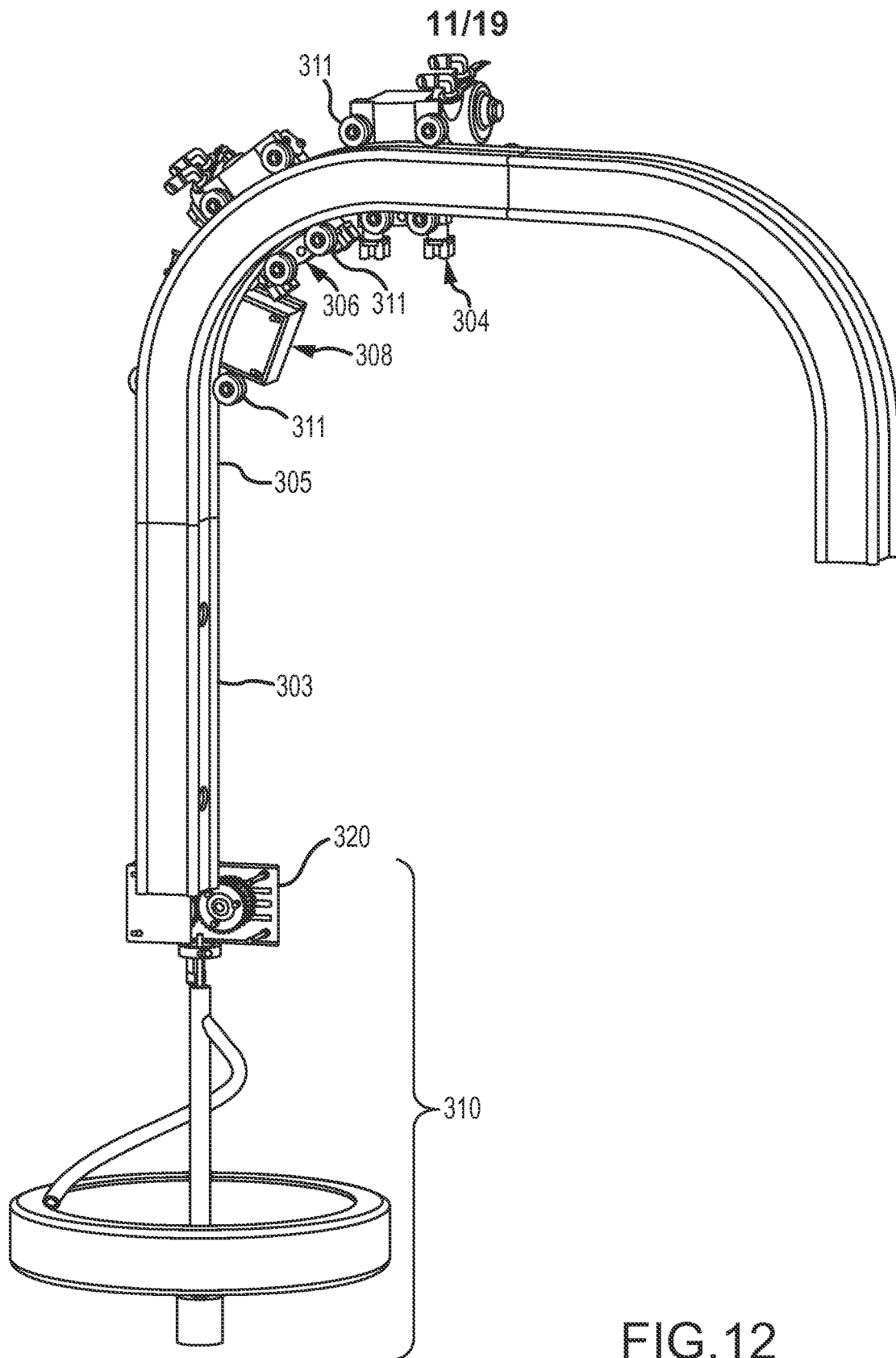


FIG.12

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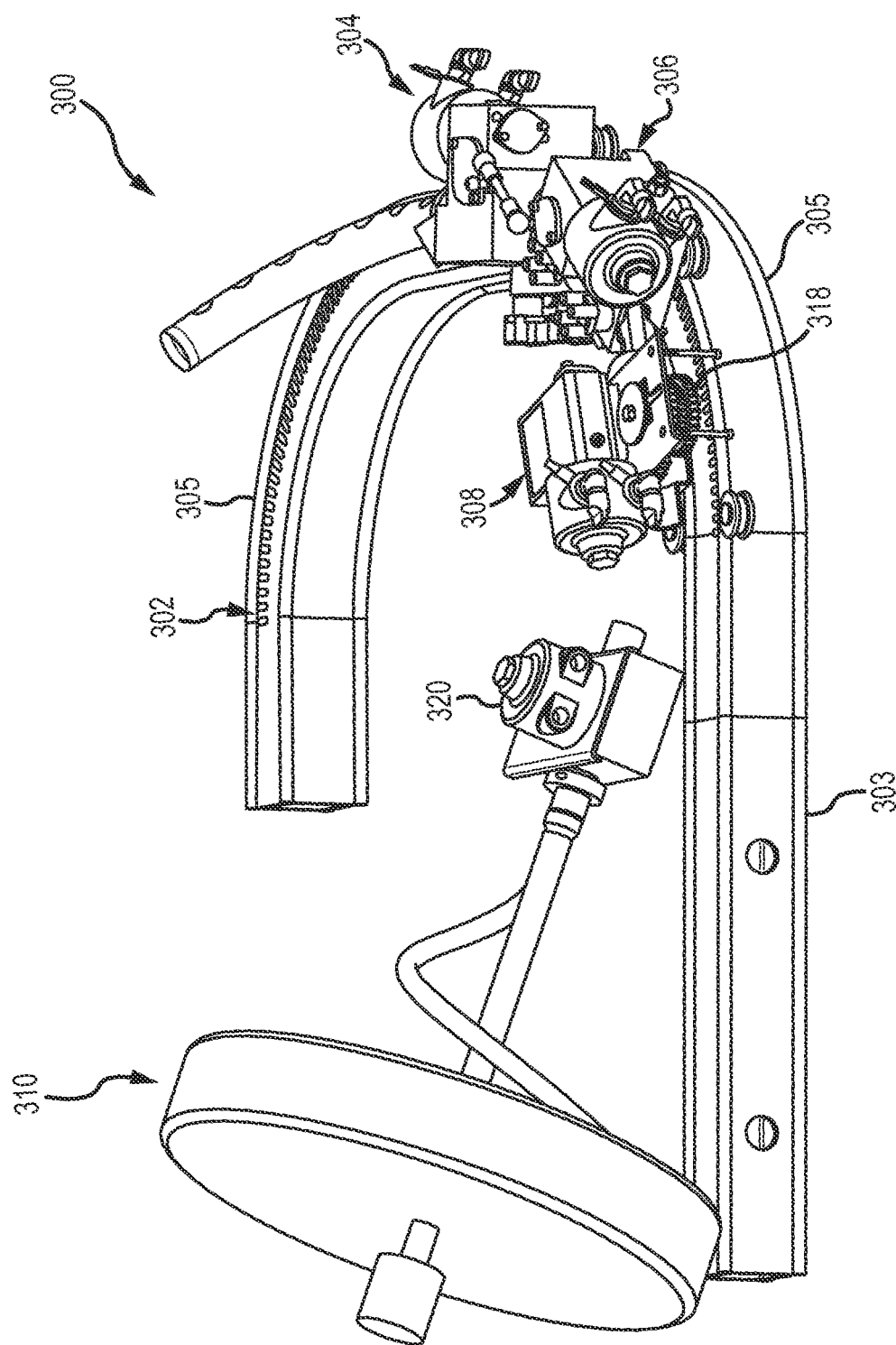


FIG.13

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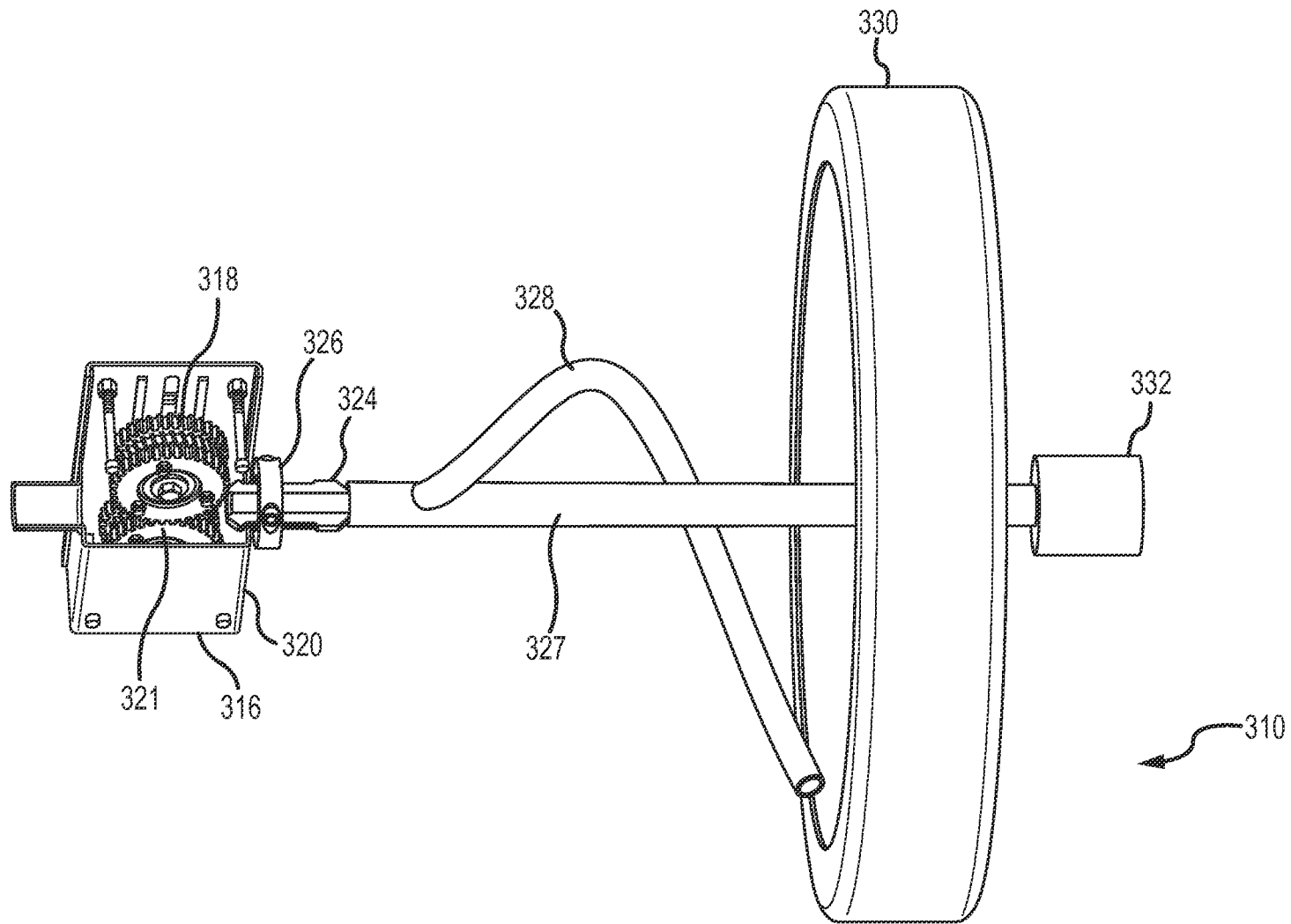


FIG. 14

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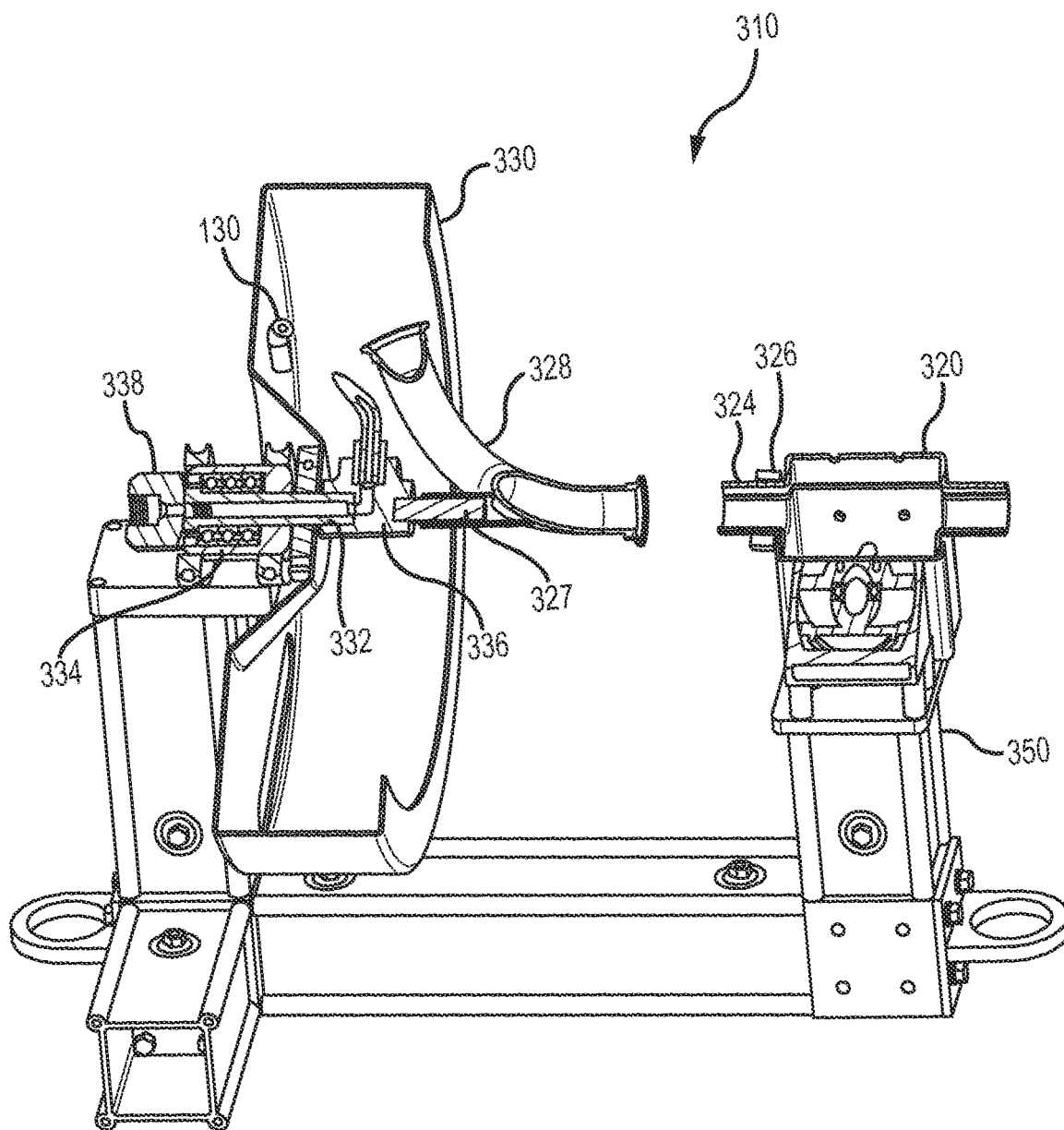


FIG.15

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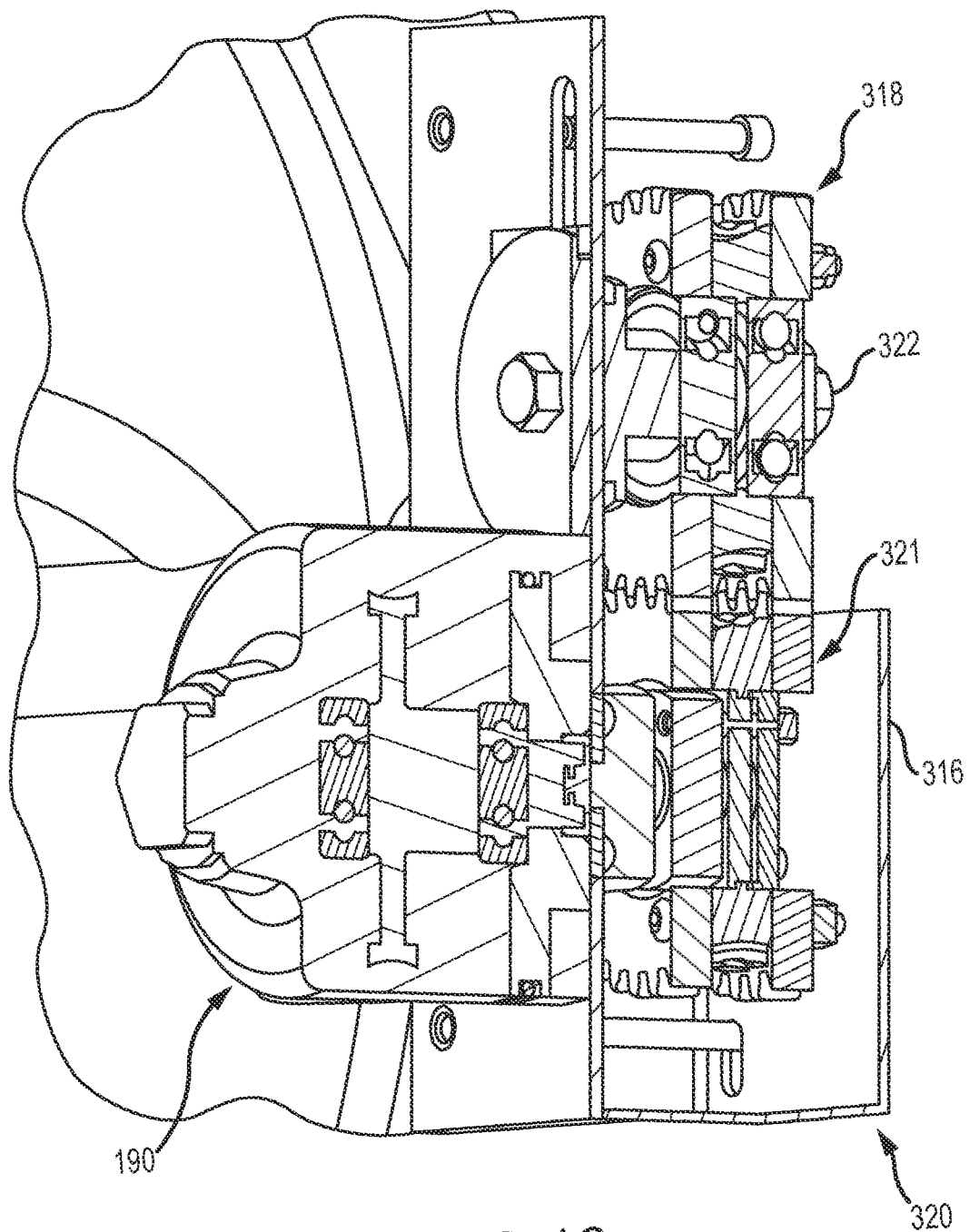


FIG. 16

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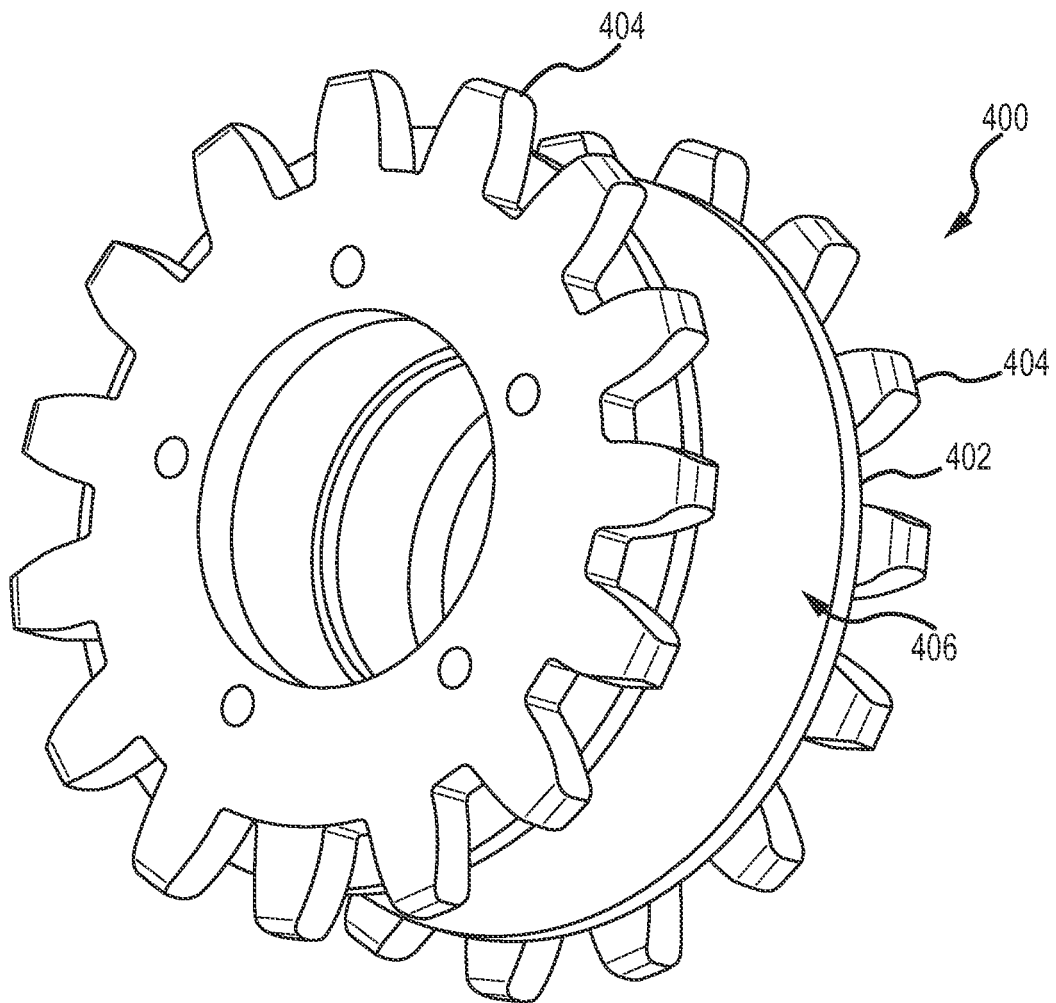


FIG.17

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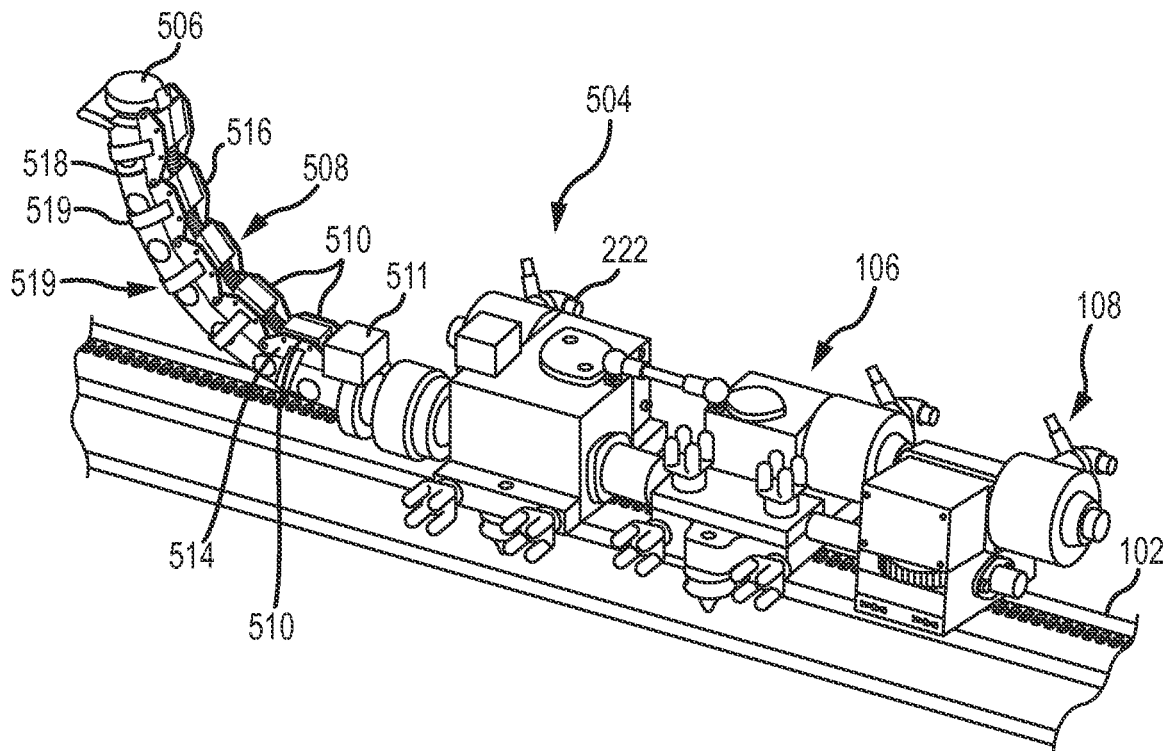
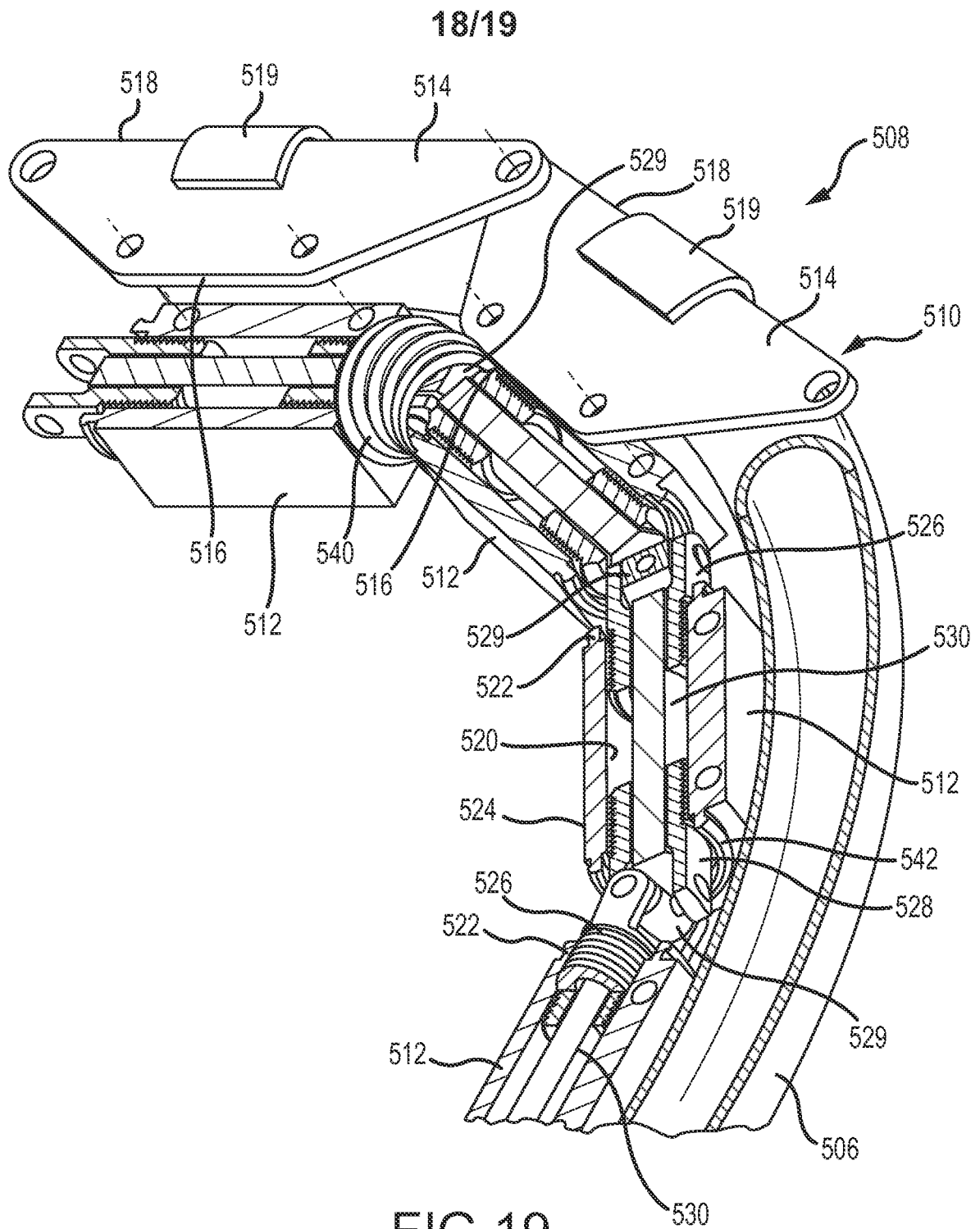


FIG.18



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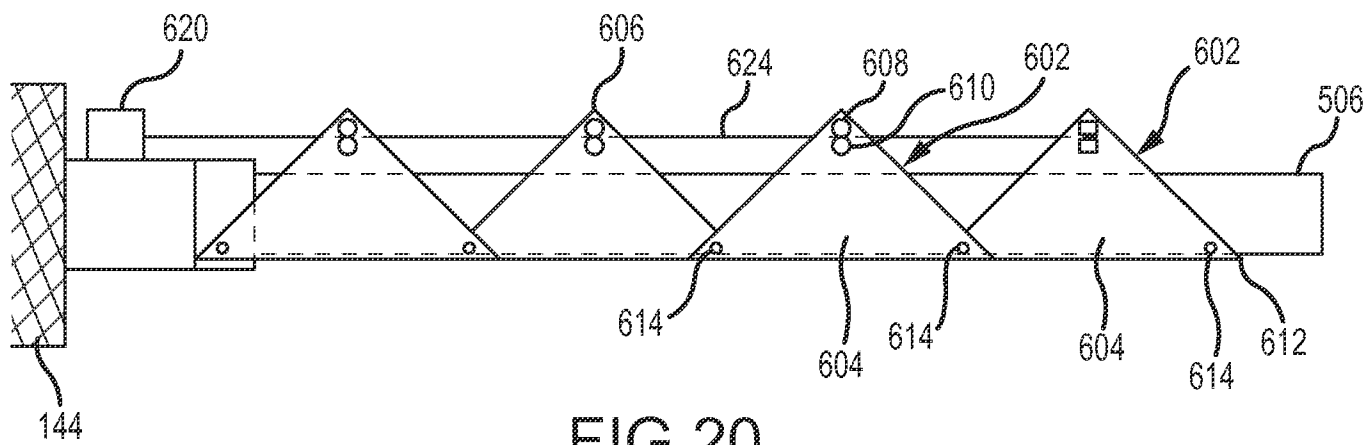


FIG.20

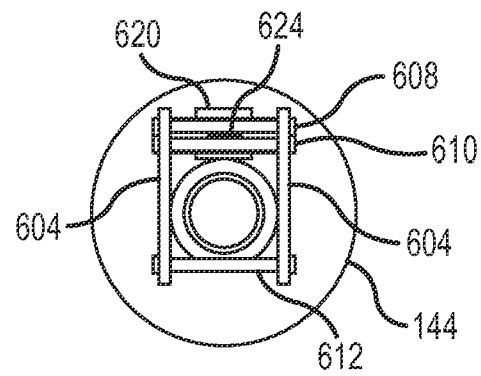


FIG.21