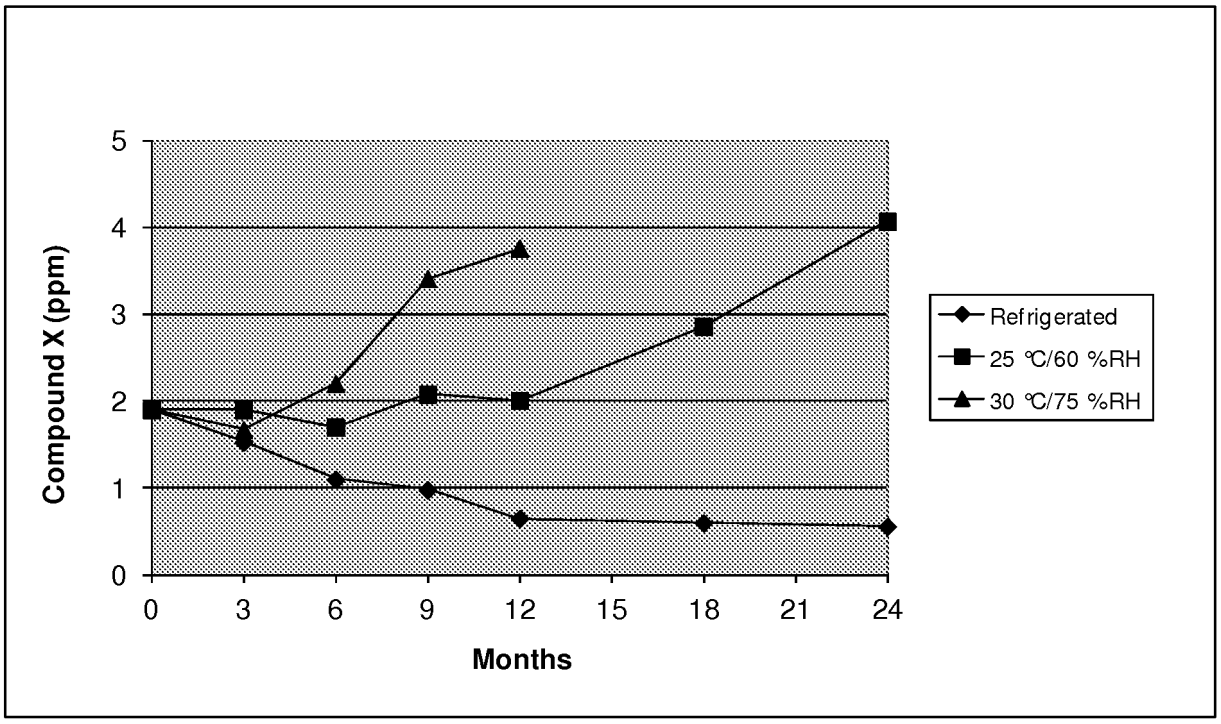

Compound X (ppm)
5
4
3
2
1
0
0
3
6
9
12
15
18
21
24
Months
Refrigerated
25 °C/60 %RH
30 °C/75 %RH

FIG. 1

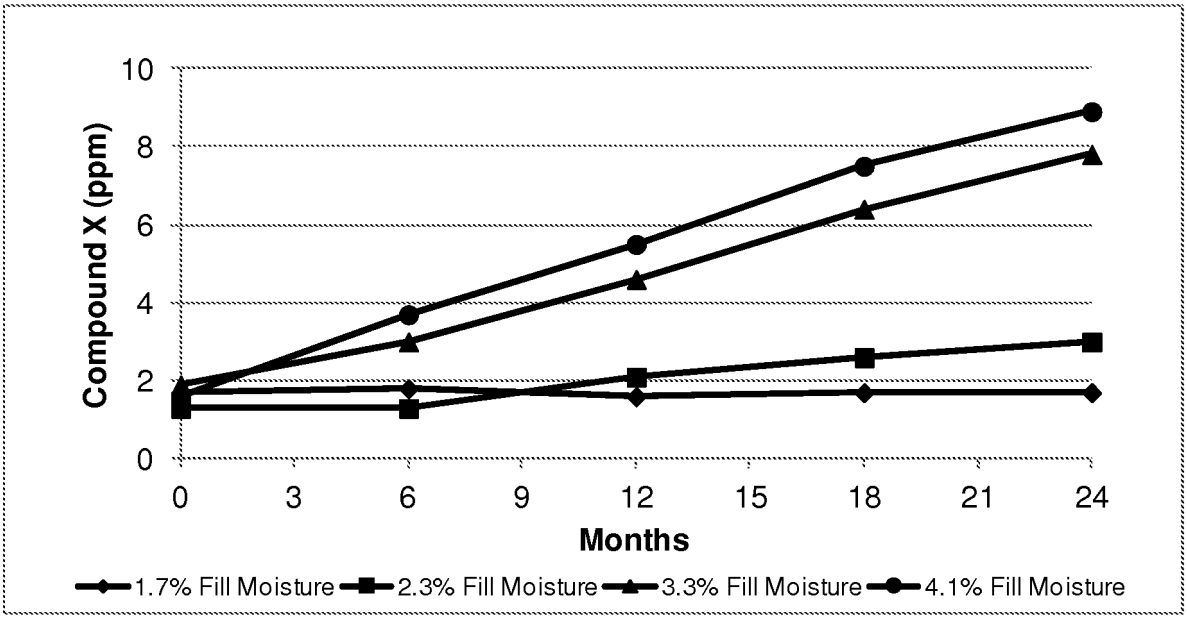

Compound X (ppm)
10
8
6
4
2
0
0
3
6
9
12
15
18
21
24
Months
1.7% Fill Moisture
2.3% Fill Moisture
3.3% Fill Moisture
4.1% Fill Moisture

FIG. 2

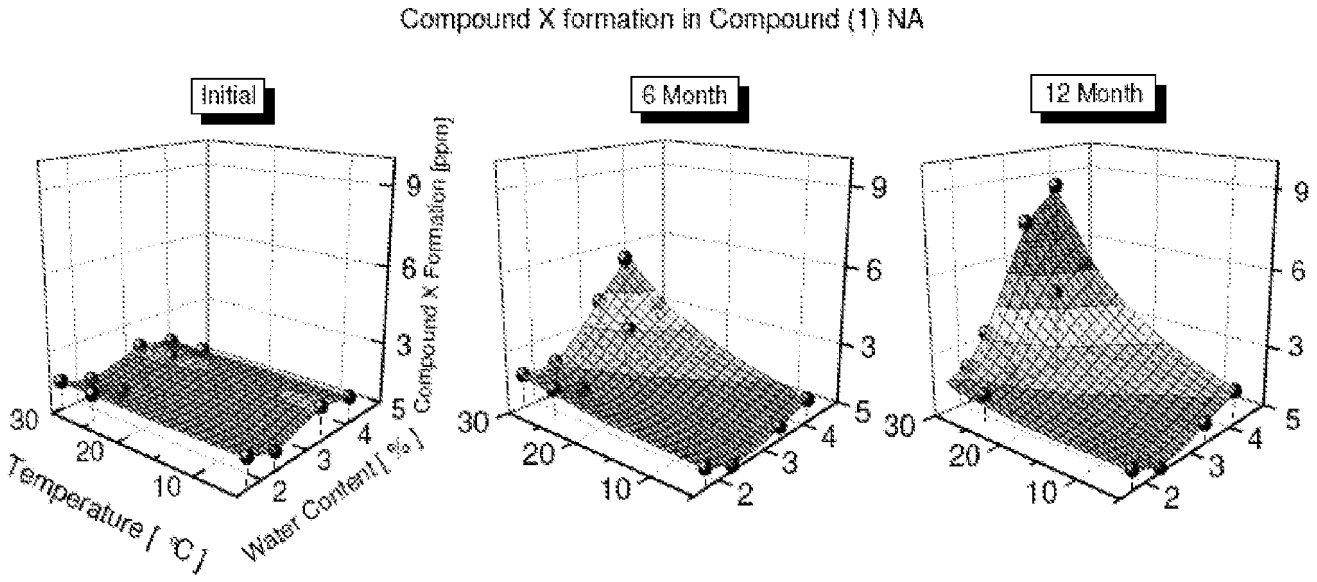

Compound X formation in Compound (1) NA
Initial
6 Month
12 Month
Compound X Formation [ppm]
9
6
3
5
30
20
10
2
3
4
Temperature [°C]
Water Content [%]

FIG. 3

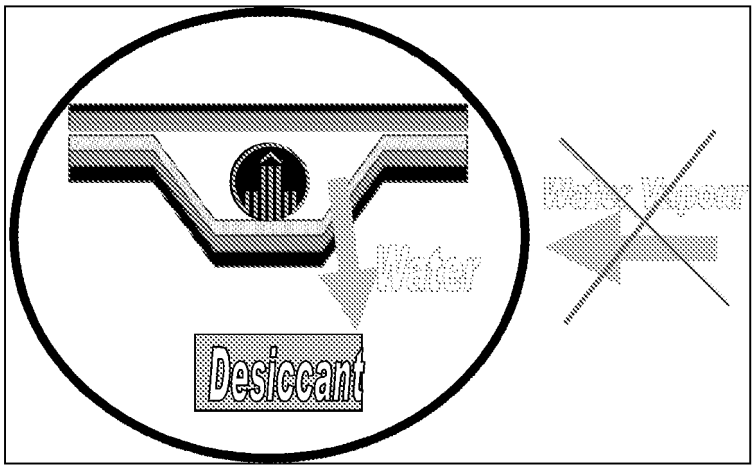

Water Vapour
Water
Desiccant

FIG. 4A

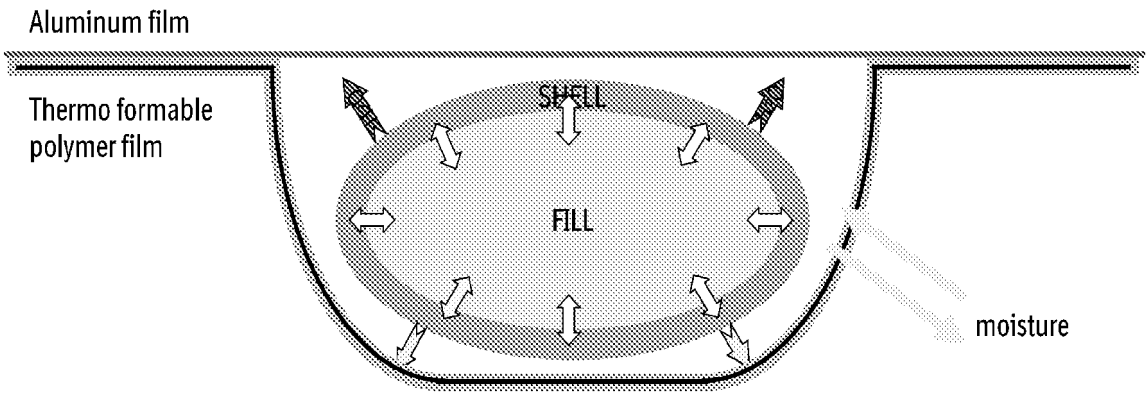

Aluminum film
Thermo formable
polymer film
SHELL
FILL
moisture

FIG. 4B

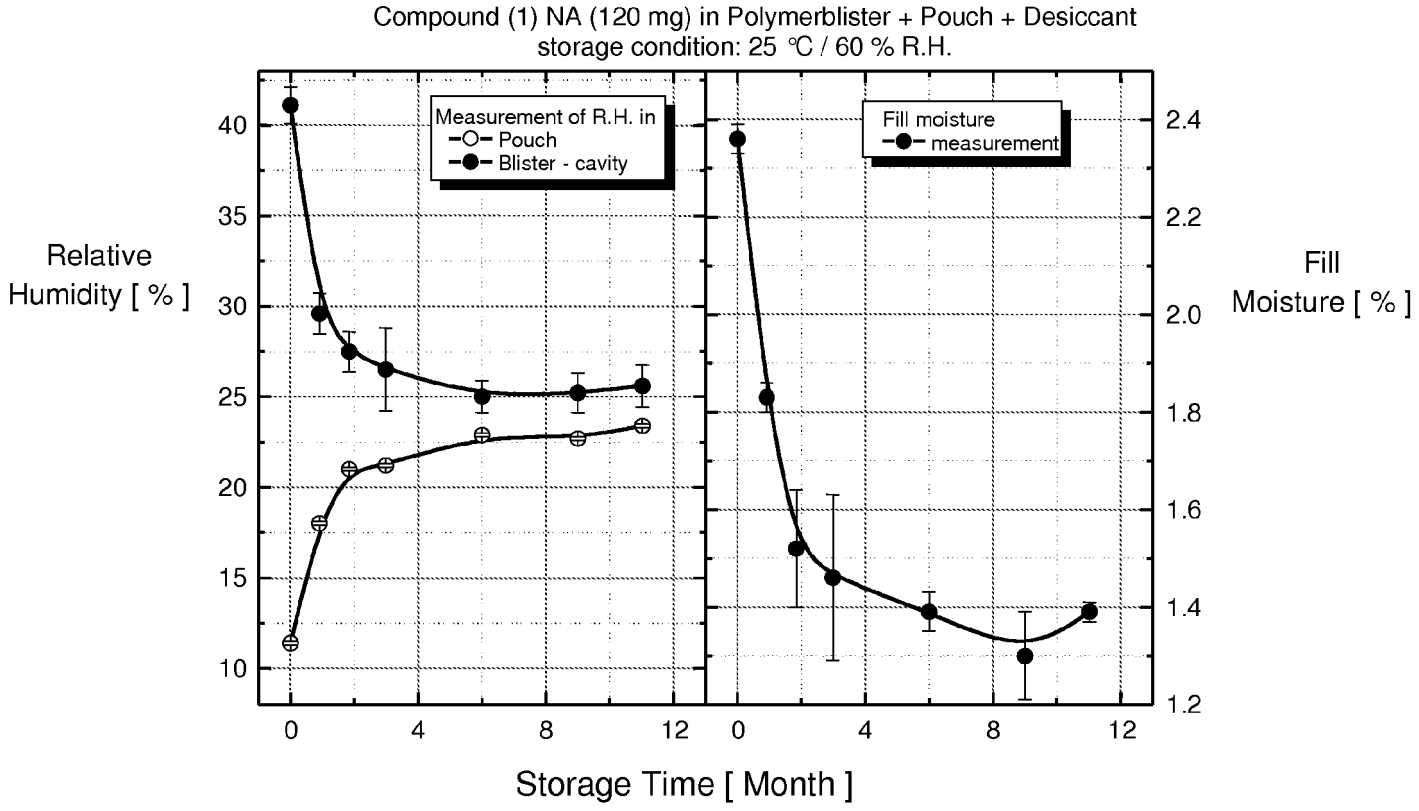

Compound (1) NA (120 mg) in Polymerblister + Pouch + Desiccant
storage condition: 25 ℃ / 60 % R.H.
Measurement of R.H. in
Pouch
Blister - cavity
Fill moisture
measurement
Relative Humidity [%]
Fill Moisture [%]
Storage Time [Month]
40
35
30
25
20
15
10
2.4
2.2
2.0
1.8
1.6
1.4
1.2
0
4
8
12

FIG. 5

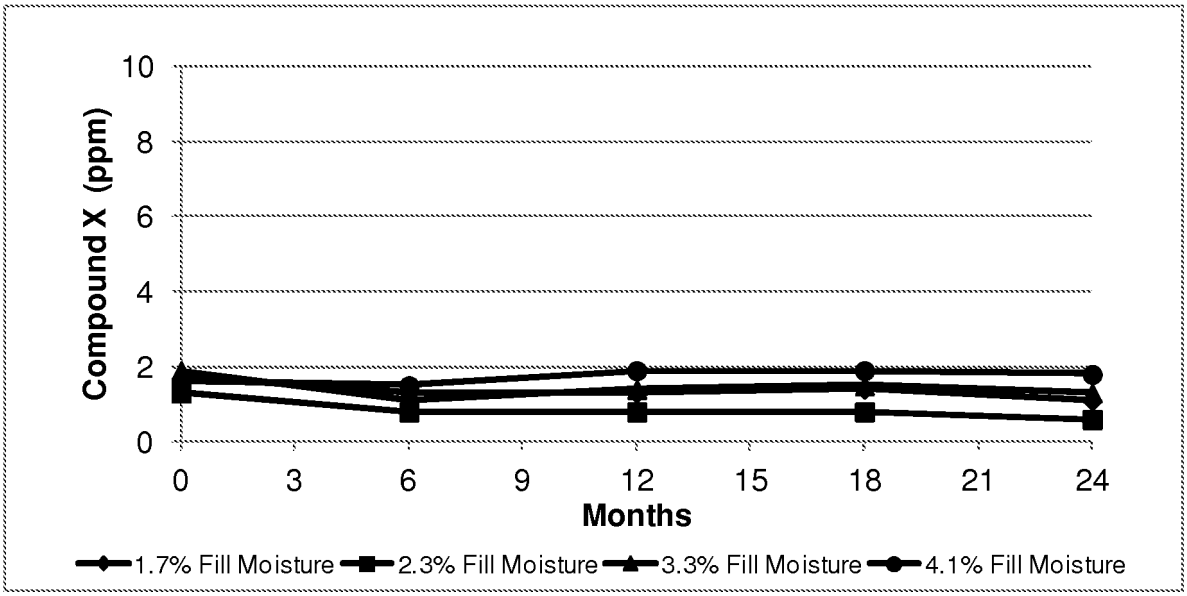

10
8
6
4
2
0
Compound X (ppm)
0
3
6
9
12
15
18
21
24
Months
1.7% Fill Moisture
2.3% Fill Moisture
3.3% Fill Moisture
4.1% Fill Moisture

FIG. 6

	Control by Refrigerated Storage	Control by pH	Control by Reconstitution		
	F 384 g/100 mL	F 383 g/100 mL	Concentrate (A) g	Vehicle (B) g	Final formula g/100 mL
Compound (1) NA	5.13	5.13	5.13	---	5.13
PEG 400	33	61	24	37	61
Propylene Glycol	6	6	6	---	6
Vitamin ETPGS	33	15	---	15	15
Water	30	20	---	20	20
Tris	---	0.2	---	---	---
Sucralose	2.1	2.1	---	2.1	2.1
Butter toffee	2.2	2.2	---	2.2	2.2
Total	*111.4*	*111.6*	*35.13*	*76.3*	*111.4*

FIG. 7