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(74) Agent: MITCHELL, Jonathan, Paul, Ph., D.; Forest Laboratories, Inc., 909 Third Avenue, New York, NY 10022 (US).

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(71) Applicant (for all designated States except US): **FOREST LABORATORIES HOLDINGS LIMITED** [IE/—]; 18 Parliament Street, Milner House, Hamilton, HM12 (BM).

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(72) Inventors; and

(75) Inventors/Applicants (for US only): **LIAO, Xiangmin** [CN/US]; 35 Harvard Lane, Commack, NY 11725 (US). **ZHU, Haijian** [US/US]; 8 Milleridge Lane, Smithtown, NY 11787 (US). **GRILL, Andreas** [US/US]; 5 June Street, Hauppauge, NY 11788 (US).

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(54) Title: NOVEL SOLVATE AND CRYSTALLINE FORMS OF CARBAMOYL-CYCLOHEXANE DERIVATIVES

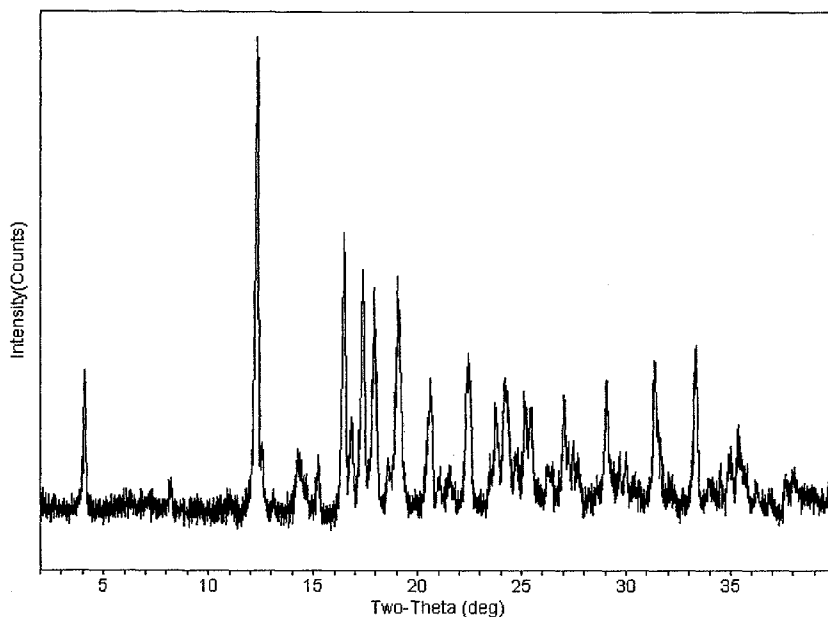


Figure 5

(57) Abstract: The present invention relates to novel solvate and crystalline forms of carbamoyl- cyclohexane derivatives and, more particularly, to novel solvate and crystalline forms of trans-1 {4-[2-[4-(2,3-dichlorophenyl)-piperazin-1-yl]-ethyl]-cyclohexyl}-3,3-dimethyl- urea hydrochloride. Processes for the preparation of these forms, compositions containing these forms, and methods of use thereof are also described.

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