

REPLACED SHEETS

SG

BASF K & F Corporation

O.Z. 2474/00105

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NOVEL CYCLIC ACETALS

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5 This invention relates to novel cyclic acetals useful
 as delayed release flavorants and odorants. The invention also
 provides a process for the synthesis of these compounds as well
 as smoking and flavorant compositions which incorporate the
 invention. The compounds of the invention are used as
 sustained release odorants which are incorporated in the media
 enclosing the tobacco. They may also be used as flavor
 additives to microwaveable foods.

10 Flavor additives have long been used to flavor a wide
 variety of consumer products, particularly tobacco products,
 foodstuffs, and gums. Flavor additives in such products may be
 used to mask or attenuate undesirable flavors or odorants, and
 to enhance existing flavors or odors, or to provide additional
 15 flavors or odors not initially present in the consumer product.

A principal strategy currently employed to impart
 flavors or odors to consumer products is the admixing of the
 flavorant chemicals within a matrix that slows or prevents
 their release until the product is pyrolyzed, heated,
 20 masticated or wetted. Alternatively, the flavoring chemical
 may be covalently bound to an auxilliary component to form a
 higher weight molecule of low volatility. The flavorant is
 then released upon pyrolysis, heating or solvolysis of the
 tobacco or food product.

25 For example, European patent 186,502 describes the
 use of a plastic capsule that releases flavorants when
 mechanically crushed.

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U.S. Patent No. 4,001,438 describes flavor
 compositions for use in orally utilizable compositions which
 30 may be either chewing gum compositions, chewable medicinal

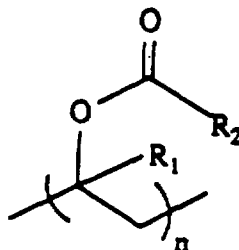
tablets, chewing tobacco or toothpaste. The flavor is controllably released from the flavor compositions over an extended period of time under hydrolytic conditions.

U.S. Patent No. 4,253,473 describes smoking tobacco compositions or substitute smoking tobacco compositions which upon smoking release substantially evenly and uniformly over an extended period of time.

U.S. Patent No. 3,818,107 describes a chewing gum containing a flavor release composition comprising polymer backbones with flavor groups appended thereto. The flavor moieties are released from the polymer backbone by hydrolysis which is achievable by mastication of chewing gums containing the flavor groups.

As an alternative method, the flavoring chemicals may be covalently bound to an auxiliary component to form a higher molecular weight molecule of low volatility. The flavorant is released upon pyrolysis, heating or solvolysis of the tobacco or food product.

In general, inventions employing the second strategy use an ester or carbonate linkage of a higher molecular weight molecule to an alcoholic flavor molecule. In such a system a flavor molecule is covalently bound to a polymer and may be depicted by the following generalized structure:



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wherein R_1 represents a low alkyl group such as methyl, R_2 represents a flavorant radical such as menthyl and n is an integer from 2 to 10,000. This approach has been demonstrated in a number of U.S. Patents. For example, U.S. Patent No. 4,212,310 describes different flavored smoking tobacco products wherein some of the products contain an alcohol flavorant-release composition which delivers the flavor note of the alcohol upon pyrolysis.

U.S. Patent No. 4,119,106 describes alcohol flavorant-release polymeric derivatives which are designed to enhance tobacco smoke by releasing an alcohol flavorant to tobacco smoke without wasting the natural flavor of the resultant main stream tobacco smoke.

U.S. Pat. No. 4,578,486 and 4,538,628 describe smoking tobacco compositions which contain dioxane diester flavorant-release additives. When subjected to normal smoking conditions such as cigarettes, the diester additive decomposes to release a volatile pyrolysis (alcohol or phenol) component which provides flavor-enhancing properties to the mainstream smoke and enhances the aroma of the sidestream smoke.

U.S. Patent Nos. 4,701,282, 4,538,627 and 4,540,004 describe the use of ketoester or carbonate ester compounds as flavorant additives which under cigarette smoking conditions pyrolyze to release flavorants which enhance the flavor of the mainstream smoke and the aroma of sidestream smoke.

Acetals have also been used as vehicles to covalently bind aldehyde flavorants. For example, U.S. Patent 4,296,137 describes the use of 1-ethoxy-1-ethanol acetate or a flavor or fragrance enhancer of a wide variety of consumable materials. The 1-ethoxy-1-ethanol acetate compound has the ability to

liberate acetaldehyde in smoking tobacco. U.S. Patent No. 4,280,011 describes the use of acetals as aldehyde generators in foodstuff applications. U.S. Patent No. 3,625,709 describes food flavoring and aroma enhancers consisting of acetaldehyde combined with carbohydrates to form compositions which release acetaldehyde when combined with hot water or with cold water. U.S. Patent No. 4,857,964 describes controlled release flavor compositions useful in flavor compositions which comprise flavor particles formed from a dispersion of flavor acetal or ketal in polymeric binders. The controlled release flavor compositions have multiple means of control, one of which is the hydrolysis of the flavor acetal or ketal. These controlled release flavor compositions are useful in chewing gums.

Finally, U.S. Pat. Nos. 4,690,157 and 4,607,118 describe tobacco compositions which contain flavor release additives which, under cigarette smoking conditions, pyrolyze in a "retro-aldol" fragmentation reaction into products which enhance the flavor and aroma of the cigarette smoke.

It is one object of the present invention to provide a series of novel compounds, as well as methods for their synthesis, useful as flavorants and as sustained release odorants to mask and/or to enhance the odors of burning tobacco products.

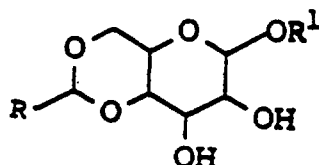
Another object of the present invention is to flavor cooked foods, e.g., microwaveable foods, which, during the cooking process, release flavorants into the food.

Yet another object of the present invention is to flavor chewing gum.

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In accordance with the above-mentioned objects and other objects, the following invention is directed to the class of novel cyclic acetal compounds having the formula:



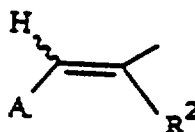
I

5 where R¹ is H or C₁ to C₆ alkyl;

R is Ar or Ar¹,

with Ar equal to 3-ethoxy-4-hydroxyphenyl or 5-methylthiophen-2-yl, and Ar¹ equal to

10



with A representing phenyl, 4-methoxyphenyl or 3-methoxy-4-hydroxyphenyl,

such that when A is phenyl, R² is C₁ to C₆ alkyl;

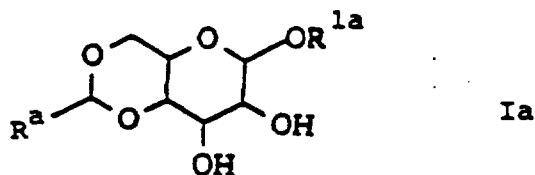
15 when A is 4-methoxyphenyl, R² is H or C₁ to C₆ alkyl, and when A is 3-methoxy-4-hydroxyphenyl, R² is H.

The invention described herein further encompasses a method of flavoring a food comprising adding to a foodstuff an effective amount of a compound of formula Ia:

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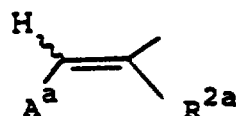
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where R^{1a} is H or C_1 to C_6 alkyl;

R^a is Ar^a or Ar^{1a} , where Ar^a represents 3-ethoxy-4-hydroxyphenyl, 3-methoxy-4-hydroxyphenyl, 4-methoxyphenyl or heteroaryl, and Ar^{1a} is

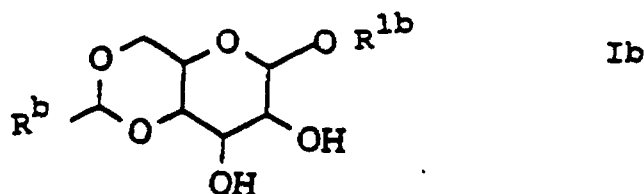


with A^a representing phenyl, 4-methoxyphenyl, 3-methoxy-4-hydroxyphenyl or heteroaryl, and R^{2a} represents H or C_1 to C_6 alkyl.

The invention described herein further encompasses a method of flavoring tobacco or tobacco paper comprising adding to said tobacco or tobacco paper an effective amount of a compound of formula Ib:

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where R^{1b} is H or C_1 to C_6 alkyl;

R^b is Ar^b or Ar^{1b} , with Ar^b equal to 3-ethoxy-4-hydroxyphenyl, 3-methoxy-4-hydroxyphenyl, 4-methoxyphenyl,
 5 3,4-methylenedioxyphenyl or heteroaryl, and Ar^{1b} is



with A^b representing phenyl, 4-methoxyphenyl, 3-methoxy-4-hydroxyphenyl, 3,4-methylenedioxyphenyl or heteroaryl and R^{2b}
 10 is H or C_1 to C_6 alkyl.

As used herein the term "organoleptic" refers to compounds of the invention which stimulate the sense of smell or taste, and are thus perceived as having a characteristic odor and/or flavor.

15 The terms "odor", "fragrance" and "smell" are used interchangeably whenever a compound is referred to as an organoleptic which is intended to stimulate the sense of smell.

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The terms "flavor", "flavoring" and "flavorant" are also used interchangeably whenever and organoleptic compound is referred to which is intended to stimulate the sense of taste.

5 An "organoleptically effective amount" is a level or amount of a novel cyclic acetal compound(s) present in a material at which the incorporated compound(s) exhibit(s) a sensory effect.

10 The terms "tobacco" and "tobacco substitutes" are used in the conventional sense and include smokable as well as non-smokable forms in which tobacco is regularly used, e.g., cigarettes, snuff, chewable compositions, etc.

The term "tobacco paper" refers to smokable paper used to contain tobacco, e.g., tobacco rolling paper.

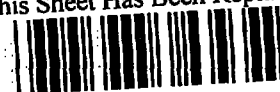
15 The following chemical terms are used throughout the specification, and are defined as follows unless otherwise indicated:

Acetal - an organic compound formed by addition of an alcohol to an aldehyde.

20 Alkyl (including the alkyl portion of alkoxy, alkylthio aralkyl and heteroaralkyl) - branched or unbranched saturated carbon chain containing 1 to 20 carbon atoms, with lower alkyl representing a chain containing 1 to 6 carbon atoms.

25 Heteroaryl - aromatic group having 5 to 6 atoms in a ring, 1 to 3 of which are heteroatoms contained in the aromatic ring, selected from O, S or N, with the remaining atoms being carbon atoms, the group being sufficiently unsaturated to provide aromatic character to the ring.

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Preferred compounds falling within the scope of the invention include those compounds where Ar, Ar^a and Ar^b are 3-ethoxy-4-hydroxyphenyl, and where A, A^a and A^b are phenyl.

The preferred value of R¹, R^{1a} and R^{1b} is H.

- 5 Compounds falling within the scope of formula I which are preferred include:

 methyl 4,6-0-(4-hydroxy-3-ethoxybenzylidene)
glucopyranoside;

- 10 methyl 4,6-0-[3-(3-methoxy-4-hydroxyphenyl)prop-2-
enylidene]glucopyranoside;

 methyl 4,6-0-(5-methylthiophene-2-methylidene)
glucopyranoside;

- 15 - methyl 4,6-0-[3-(4-methoxyphenyl)prop-2-enylidene]
glucopyranoside;

 methyl 4,6-0-(3-phenyl-2-pentylprop-2-enylidene)
glucopyranoside, and

- 20 methyl 4,6-0-(3-phenyl-2-hexylprop-2-enylidene)
glucopyranoside.

- 25 Preferred compounds for use in flavoring foods and
beverages include those compounds recited above which fall
within the scope of formula I, plus the following compounds
falling within the scope of formula Ia:

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methy1 4,6-0-(3-methoxy-4-hydroxybenzylidene)
glucopyranoside;

methy1 4,6-0-(4-methoxybenzylidene) glucopyranoside;

methy1 4,6-0-(3-phenylprop-2-enylidene)
5 glucopyranoside;

methy1 4,6-0-(3-(4-methoxyphenyl)prop-2-enylidene)
glucopyranoside;

methy1 4,6-0-(3-(3-methoxy-4-hydroxyphenyl) prop-2-
10 enylidene)glucopyranoside; and

methy1 4,6-0-(3-furanylprop-2-
enylidene)glucopyranoside.

Preferred compounds useful for flavoring tobacco or
15 tobacco paper include, in addition to the compounds recited
above falling within the scope of formulae I and Ia, the
following compounds falling within the scope of formula Ib:

methy1 4,6-0-(3,4-methylenedioxybenzylidene)
glucopyranoside, and

methy1 4,6-0-(3-(3,4-methylenedioxyphenyl)prop-2-
20 enylidene)glucopyranoside.

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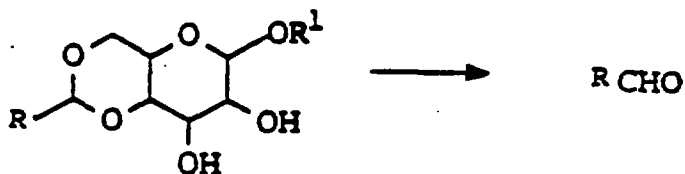


The compounds described herein may exist in several isomeric forms. The present invention includes both essentially pure isomeric forms as well as mixtures thereof.

The novel cyclic acetals of the present invention may be used as flavorants in tobacco compositions, as sustained release odorants to mask or enhance the odors of burning tobacco products, as flavor additives for microwaveable foods, and in the preparation of chewing gums.

Under normal temperature and atmospheric conditions the cyclic acetals exist as stable solids which have no detectable odor. Upon heating to higher temperatures or upon chewing, as in the case of a chewing gum, the flavorant is released.

The novel cyclic acetal compounds of the present invention are substantially odorless and tasteless under normal temperatures and atmospheric conditions, e.g., about 10-50°C and about 20 to 100% relative humidity, and exist as stable solids. However, when heated to higher temperatures, e.g., about 70°C to about 300°C, in the presence of moisture or steam, they undergo a transformation in which the odor or flavor is released. This transformation may be represented by the following Scheme I.



25 I (R^1 = H or lower alkyl of
1-3 carbon atoms;

II

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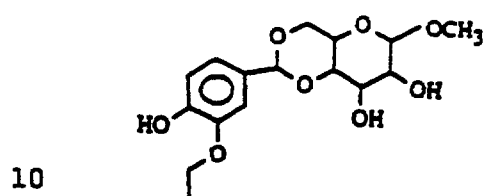


The aromatic aldehyde obtained from the transformation of Scheme I is useful as a flavorant or odorant.

Illustrative structures of species which can be made in accordance with the teachings herein are shown below in

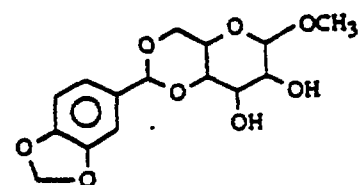
5 Table I.

TABLE I



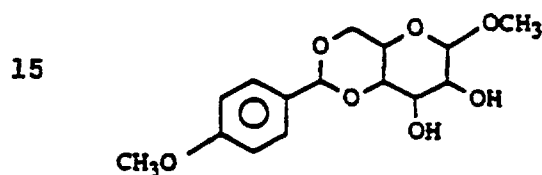
III

methyl 4,6-O-(4-hydroxy-3-ethoxybenzylidene) glucopyranoside



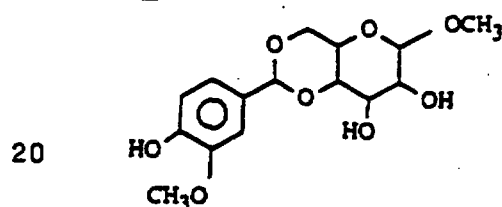
IV

methyl 4,6-O-(3,4-methylenedioxybenzylidene) glucopyranoside



V

methyl 4,6-O-(4-methoxybenzylidene) glucopyranoside

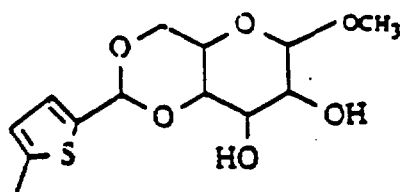


VI

methyl 4,6-O-(4-hydroxy-3-methoxybenzylidene) glucopyranoside

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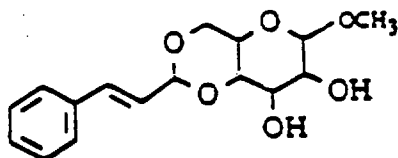




methyl 4,6-O-(5-methylthiophene-2-methylidene) glucopyranoside

VII

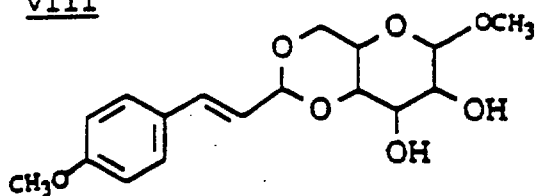
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methyl 4,6-O-(3-phenylprop-2-enylidene) glucopyranoside.

VIII

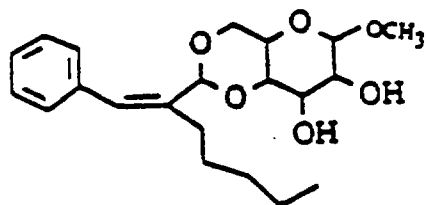
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methyl 4,6-O-[3-(4-methoxyphenyl)prop-2-enylidene] glucopyranoside.

IX

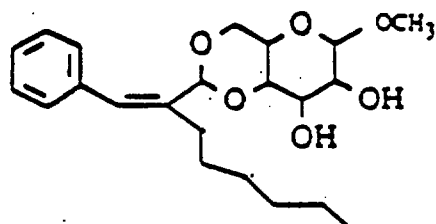
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methyl 4,6-O-(3-phenyl-2-pentylprop-2-enylidene) glucopyranoside

X

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methyl 4,6-O-(3-phenyl-2-hexylprop-2-enylidene) glucopyranoside

XI

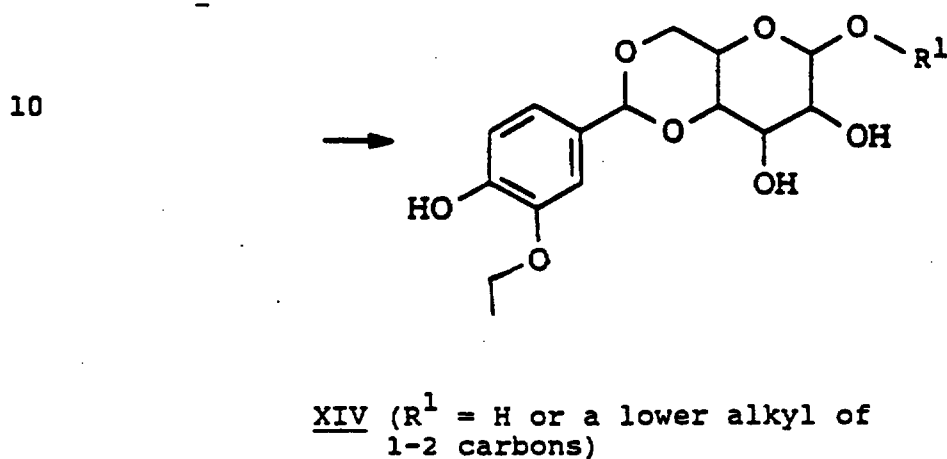
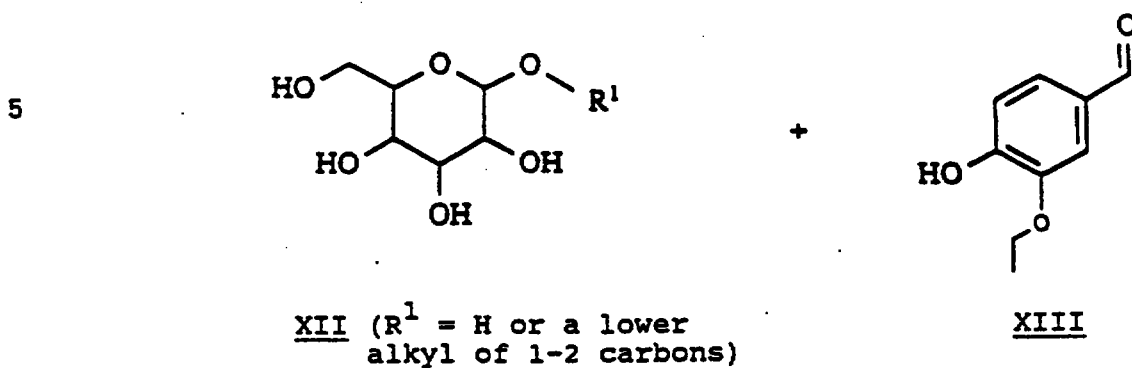
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The cyclic acetals according to structure Ia may be prepared by the reaction of the flavorant with a pyranoside as shown in the following scheme II.

SCHEME II



15 According to Scheme II, a pyranoside XII is reacted with the flavorant ethyl vanillin XIII in the presence of a suitable solvent, acid catalyst and dehydrating agent. The

preferred solvents are aprotic solvents such as acetonitrile, dimethyl acetamide, methylene chloride, N-methylpyrrolidone, 1,2-dichloroethane, toluene and xylene. The more preferred solvent is dimethylformamide. The preferred acid catalysts
5 include sulfuric acid, nitric acid, trifluoroacetic acid, boron trifluoride, hydrochloric acid, methanesulfonic acid, zinc chloride, magnesium chloride and magnesium bromide. The more preferred acid catalyst is p-toluenesulfonic acid. The more preferred dehydrating agents include triethylorthoformate,
10 triethylorthoacetate, magnesium sulfate (anhydrous) and sodium sulfate (anhydrous). The more preferred dehydrating agent is trimethylorthoformate. A dehydrating process involving the azeotropic removal of water using a solvent such as toluene may also be used.

15 Compounds of formulae Ia and Ib are prepared in accordance with the above teachings, taking into account the examples contained herein.

The cyclic acetal compounds of the invention possess
20 organoleptic properties and therefore permit the development of methods useful in enhancing the flavor of foods. These compounds are also useful in enhancing the odor, masking any unpleasant odor or enhancing the flavor of tobacco products.

These compounds may be used individually in an amount
25 effective to enhance a characteristic flavor or odor of a material. More commonly, however, the compounds are mixed with other flavor or fragrance components in an amount sufficient to provide the desired flavor or odor characteristic.

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The amount required to produce the desired, overall effect varies depending upon the particular compound chosen, the product in which it will be used, and the particular effect desired.

5 For example, depending upon the selection and concentration of the cyclic acetals used, addition of the cyclic acetals either singly or as a mixture to cigarette tobacco at levels ranging from about 5 ppm to about 50,000 ppm tends to enhance the smoking flavor and/or mask undesirable
10 smoking odors. An important property of these cyclic acetals is that the flavorant or odorant is covalently bound as a non-volatile compound and it is only when the tobacco product is ignited and burns that the flavorant or odorant is released.

 Addition of the cyclic acetals of formula I either
15 separately or as a mixture at levels ranging from about 5 ppm to about 50,000 ppm by weight onto the media enclosing the tobacco serves to incorporate the odorant/flavorant in the side-stream smoke as the tobacco product burns. Air borne flavorants and/or odorants along with other combustion products
20 are thus introduced. This newly formed odorant or flavorant serves to enhance or mask the smoking odors depending upon selection and use levels of the cyclic acetals.

 The cyclic acetals of the present invention are particularly useful in the flavoring and aromatizing of cooked
25 foods. Addition of the cyclic acetals either singly or as a mixture to a cake batter, e.g., a microwave cake batter, serves to impart appropriate baking aromas to the cake as it is heated in the microwave as well as impart flavoring in the finished product. Typically, the cyclic acetals are employed at levels
30 ranging from about 0.05 to about 5.00%.

The flavor of chewing gum may also be enhanced by the addition of cyclic acetals of formula I. A selected cyclic acetal or mixture of cyclic acetals is kneaded into a gum base at levels ranging from about 0.1% to about 10.0% by weight.

5 The appropriate flavors are released in the resulting gum upon mastication.

The compounds of the invention may be incorporated in the foodstuff or tobacco product along with other ingredients. Such other ingredients include emulsifiers, carriers, binders,

10 sweeteners, stabilizers, buffers and solvents.

The following examples are given to illustrate embodiments of the invention as it is preferred to practice it. It will be understood that these examples are illustrative and the invention is not to be considered to be restricted thereto.

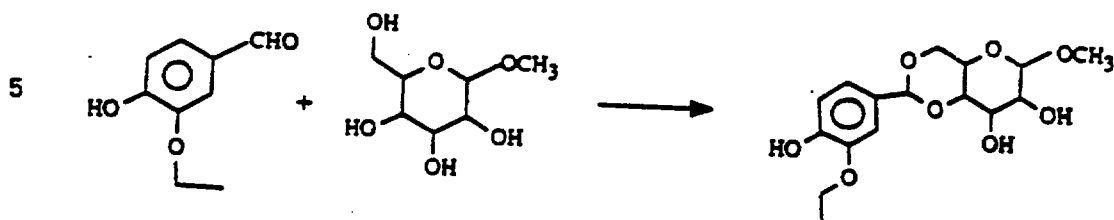
15 All parts, proportions, percentages, and ratios used herein are by weight unless otherwise indicated.

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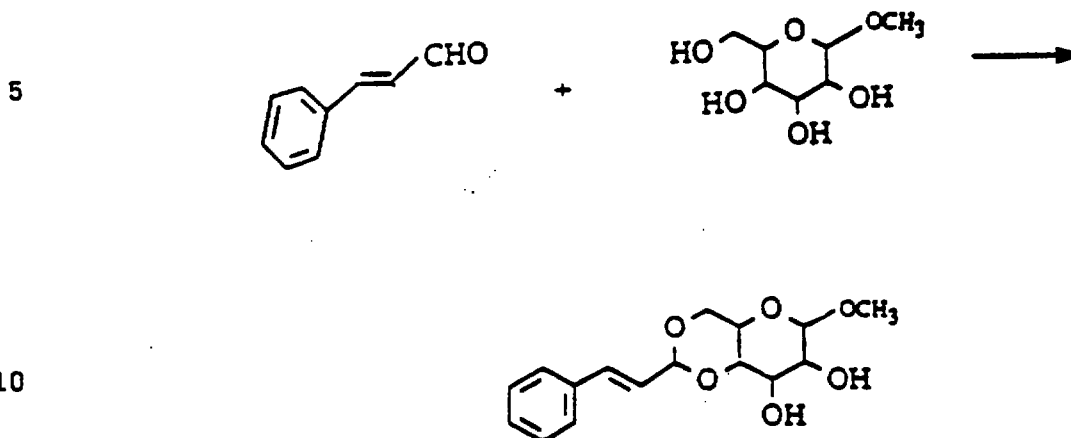




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EXAMPLE 1METHYL 4,6-O-(4-HYDROXY-3-ETHOXYBENZYLIDENE) GLUCOPYRANOSIDE

10 Ethyl vanillin (21.5g, 0.13 mol), methyl
glucopyranoside (25.0g, 0.13 mol), acetonitrile (100 mL),
trimethylorthoformate (15.4g, 0.15 mol) and p-toluenesulfonic
acid (0.2g) were combined in a 500 mL round bottom flask and
heated for 18 hours at reflux. Ethyl acetate (500 mL) was
15 added to the warm solution which was washed with brine, then
saturated sodium bicarbonate solution. The mixture was dried
(Na_2SO_4), concentrated to a final volume of 200 mL and allowed
to stand at 0°C. The resulting crystals were collected and
dried to yield the product. mp 178°-180°C, $[\alpha]_{20}^D = +72.80$. H^1 -
20 NMR (CD_3OD) δ 7.06 (1H, J = 1.8 Hz), 26.93 (dd, 1H, J = 8.4, 1.8
Hz), 6.77 d, 1H, J = 8 Hz), 5.47 (s, 1H), 4.71 (d, 1H, J = 4.0
Hz), 4.28-4.00 (m, 3H), 3.87-3.62 (m, 3H), 3.54-3.46 (m, 1H),
3.42 (s, 3H), 3.34-3.26 (m, 2H), 1.40 (t, 3H, J = 7.0 Hz). ^{13}C
NMR (CD_3OD) δ 148.6, 17.7, 130.8, 120.7, 115.8, 112.8, 103.2,
25 102.0, 82.8, 74.1, 72.1, 70.0, 65.8, 63.9, 55.8, 15.1, IR
(KBr), 3530, 3420, 3310, 2925, 2860, 1660, 1512, 1437, 1415,
1370, 870 cm^{-1} , MS m/e (% abundance) 343 (8), 342 (38), 167
(68), 166 (100), 138 (60), 109 (28), 87 (20), 45 (75).

EXAMPLE 2METHYL 4,6-O-(3-PHENYLPROP-2-ENYLIDENE) GLUCOPYRANOSIDE

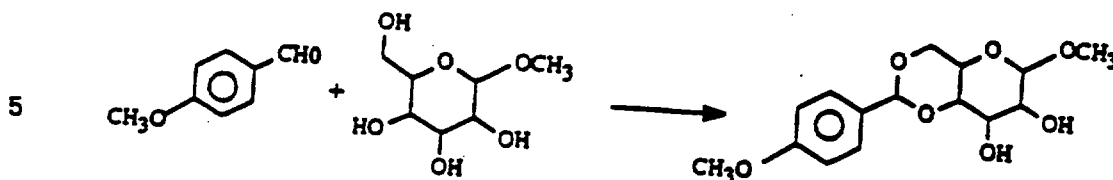
A mixture of cinnamic aldehyde (3.2 kg, 24.2 mol), methyl glucopyranoside (4.7 kg, 24.2 mol), dimethyl formamide (16L), trimethylorthoformate (2.8 kg, 26.6 mol) and p-toluenesulfonic acid monohydrate (80g) was heated at 95°C for 4h. The mixture was neutralized with 40% sodium hydroxide solution. Most of the solvents were removed under reduced pressure. The residue was taken-up in ethyl acetate (12L) and the resulting solution was washed with brine. Concentration of the solution and crystallization provided the product. mp 147-149°C, $[\alpha]_D$ 104°. $^1\text{H-NMR}$ (CD_3OD) δ 7.5-7.2(m, 5H), 6.84(d, 1H, $J = 16.7$ Hz), 6.20 (dd, 1H, $J = 16.7$ Hz and 4.0 Hz), 5.20 (d, 1H, $J = 4.7$ Hz), 4.72 (d, 1H, $J = 4.0$ Hz), 4.10-4.25 (m, 1H), 3.87-3.0 (m, 5H), 3.43 (s, 3H). $^{13}\text{C-NMR}$ (CD_3OD) δ 137.5, 134.9, 129.6, 129.2, 127.7, 125.9, 102.2, 102.0, 82.5, 74.2, 72.1, 69.7, 63.9, 55.8, IR (KBr) 3300, 1660, 1595, 1575, 1480, 1450 cm^{-1} . MS m/e (% abundance) 309 (2), 308 (12), 144 (12), 131 (40), 104 (100), 74 (22), 45 (70).

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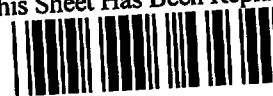
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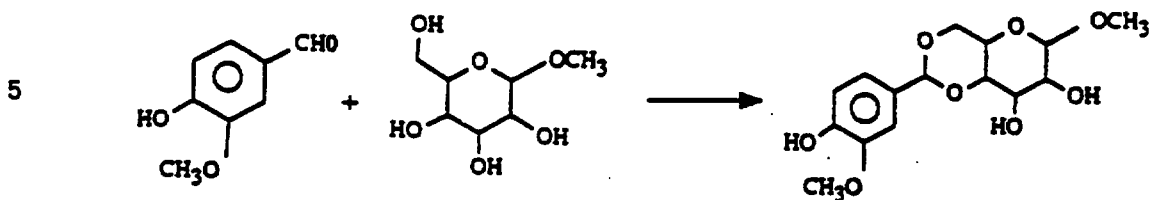
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EXAMPLE 3METHYL 4,6-O-(4-METHOXYBENZYLIDENE) GLUCOPYRANOSIDE

In a fashion similar to the procedure described in Example 2, anisic aldehyde and methyl glucopyranoside are combined to form methyl 4,6-O-(4-methoxybenzylidene) glucopyranoside. mp 209°-210°C, $[\alpha]_D = +63.28^\circ$. $^1\text{H-NMR}$ (CD_3OD) 7.48 (d, 2H, $J = 8.8\text{Hz}$), 6.89 (d, 2H, $J = 8.8\text{Hz}$), 5.51 (s, 1H), 4.72 (d, 1H, $J = 3.7\text{ Hz}$). $^{13}\text{C NMR}$ (CD_3OD) δ 131.5, 128.8, 114.4, 103.0, 102.0, 101.4, 82.9, 75.0, 72.1, 71.6, 70.0, 63.9, 55.8. IR (KBr) 3350, 2930, 1445, 1360, 1240, 805, 607 cm^{-1} . Ms m/e (abundance) 312(19), 137 (100), 136 (50), 135 (80), 133 (50) < 74 (32), 45 (50).

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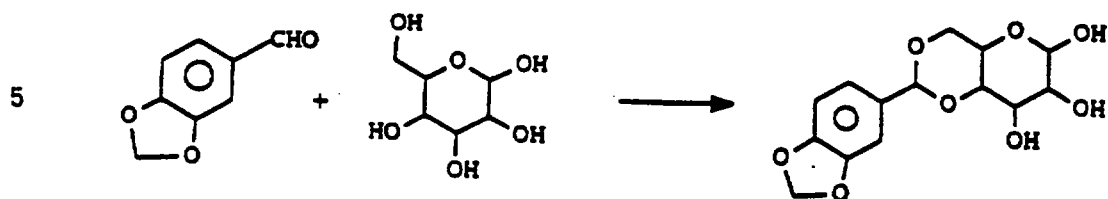
EXAMPLE 4METHYL 4,6-O-(4-HYDROXY-3-METHOXYBENZYLIDENE) GLUCOPYRANOSIDE

In a fashion similar to the procedure described in Example 2, vanillin and methyl glucopyranoside are combined to form methyl 4,6-O-(4-hydroxy-3-methoxybenzylidene) glucopyranoside. mp 207°-208.5°C, $[\alpha]_D = +74.5^\circ$. $^1\text{H-NMR}$ (CD_3OD) δ 7.08 (d, 1H, J = 1.3 Hz), 6.93 (dd, 1H J = 8.4, 1.8 Hz), 6.7 δ (d, 1H, J = 8.4 Hz), 5.48 (s, 1H, 4.72 (d, 1H J = 3.7 Hz), 4.26 - 4.12 (m, 1H), 3.84 (s, 3H), 3.83-3.58 (m, 3H), 3.55-3.37 (m, 1H), 3.42 (s, 3H), $^{13}\text{C NMR}$ (CD_3OD) δ 148.6, 148.3, 130.9, 120.6, 115.7, 103.2, 102.0, 82.9, 74.2, 72.1, 70.0, 63.9, 56.7, 55.8, IR (KBr) 3580, 3510, 3310, 3100, 2950, 2900, 1620, 1525, 1460, 1435 cm^{-1} . MS m/e (relative abundance) 324 (4), 328 (28), 327 (7), 311 (2), 297 (2), 225 (4), 219 (2), 152 (86), 133 (30), 45 (100).

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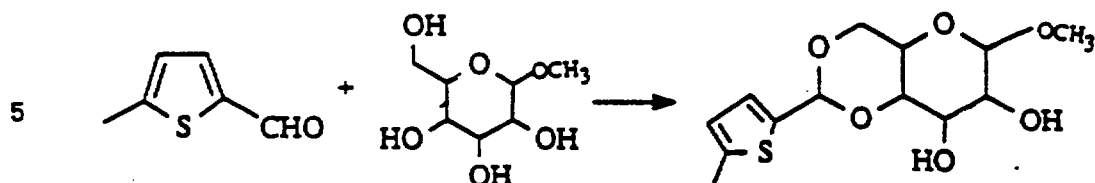
EXAMPLE 5**4,6-O-(3,4-METHYLENEDIOXYBENZYLIDENE) GLUCOSE**

In a fashion similar to the procedure described in Example 2, piperonal and glucose combined to form 4,6-O-(3,4-methylenedioxybenzylidene) glucose. mp 172-173°C. $[\alpha]_D = +11.4$,
 10 $^1\text{H-NMR}$ (CD_3COCD_3) δ 7.01-6.94 (m, 2H), 6.84-6.79 (m, 1H), 6.00 (s, 2H), 5.49 (s, 1H), 5.17 (d, 1H, $J = 3.6$ Hz), 3.2-4.7 (m, 5H), 2.89 (broad s, 3H). IR(KBr) 3580, 2900, 1680, 1605, 1500, 1445 cm^{-1} . MS m/e (rel. abundance) 314(1), 313(2), 312(14), 311(2), 294(2), 223(10), 149(100), 121(25), 93(30), 43(40).

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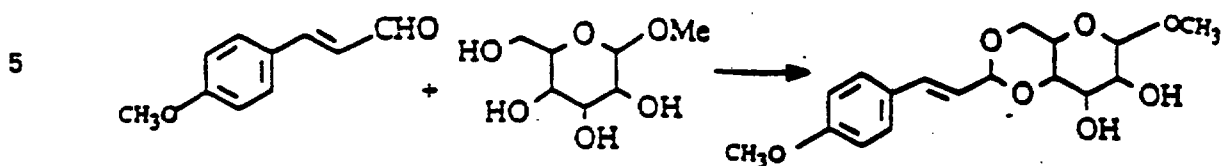
EXAMPLE 6METHYL 4,6-O-(5-METHYLTHIOPHENE-2-METHYLIDENE) GLUCOPYRANOSIDE

In a fashion similar to the procedure described in Example 2, 5-methylthiophenecarboxaldehyde and methyl
 10 glucopyranoside were reacted to form methyl 4,6-O-(5-methylthiophene-2-methylidene) glucopyranoside. mp 167°-168°C, $[\alpha]_D = +69.9^\circ$, $^1\text{H-NMR}$ (CD_3OD) δ 6.93 (d, 1H = 3.5 Hz), 6.64 (d, 1H, J = 3.5 Hz), 5.74 (s, 1H), 4.72 (d, 1H, J = 3.6 Hz), 4.10-4.25, (m, 1H) 3.30-3.85 (m, 5H), 3.43 (s, 3H), 2.46 (s, 3H),
 15 $^{13}\text{C-NMR}$ (CD_3OD) δ 126.75, 125.39, 102.05, 99.99, 87.12, 82.84, 74.15, 71.98, 69.97, 63.74, 55.83, 15.07, IR (KBr) 3330, 2900, 2840, 1440, 1360 cm^{-1} . MS m/e (% abundance) 305 (0.5), 304 (1), 303(4), 302(20), 271(2), 199 (8), 127 (100), 74 (60), 45(50).

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EXAMPLE 7METHYL 4,6-O-[3-(4-METHOXYPHENYL) PROP-2-
ENYLIDENE] GLUCOPYRANOSIDE

Methyl glucopyranoside and p-methoxycinnamic aldehyde were reacted in a fashion similar to that described in Example 2 to provide the product. mp 148-150°C. $[\alpha]_D$ 70.0° (c, 1.13, methanol). $^1\text{H-NMR}$ (CD_3OD) δ 7.36 (d, 2H, J = 8.9 Hz), 6.89 (d, 2H, J = 8.9 Hz), 6.76 (d, 1H, J = 15.7 Hz), 6.07 (dd, 2H, J = 15.7 and 4.6 Hz), 5.17 (d, 1H, J = 4.6 Hz), 4.71 (d, 1H, J = 3.7 Hz), 4.21-4.08 (m, 1H), 3.80 (s, 3H), 3.85-3.2 (m, 5H), 3.41 (s, 3H). $^{13}\text{C-NMR}$ (CD_3OD) δ 161.3, 134.5, 130.2, 129.0, 123.6, 115.1, 102.6, 102.0, 82.5, 74.2, 72.0, 69.7, 63.9, 55.8, IR (KBr), 3450, 1680, 1610, 1530, 1060, cm^{-1} . MS m/e 338, 307, 247, 179, 161, 121 (134, 100%).

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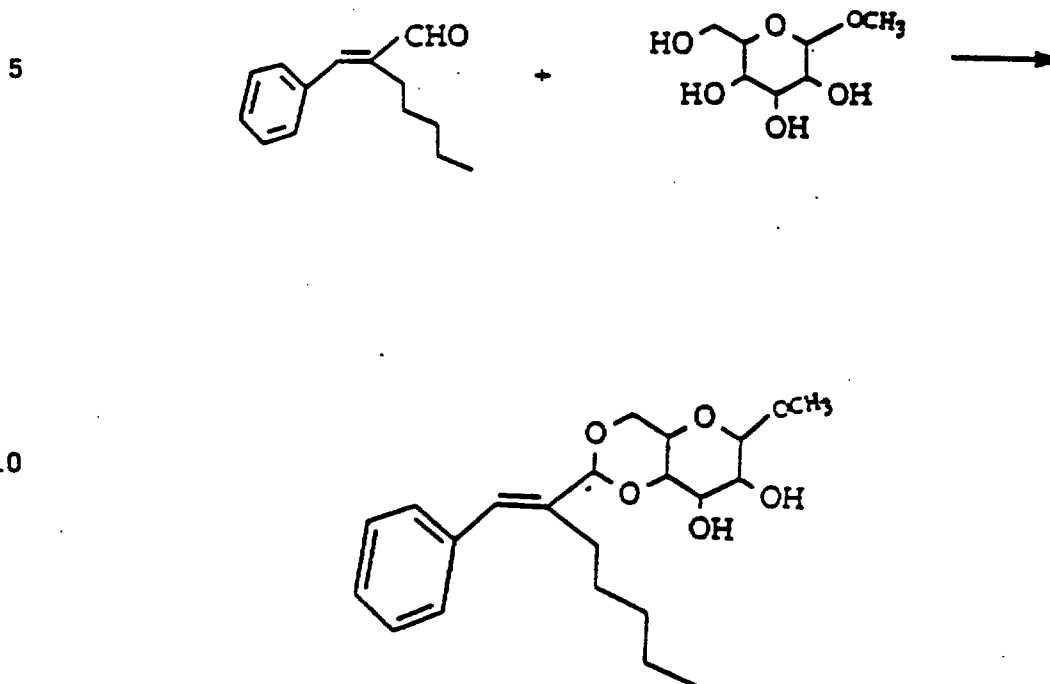
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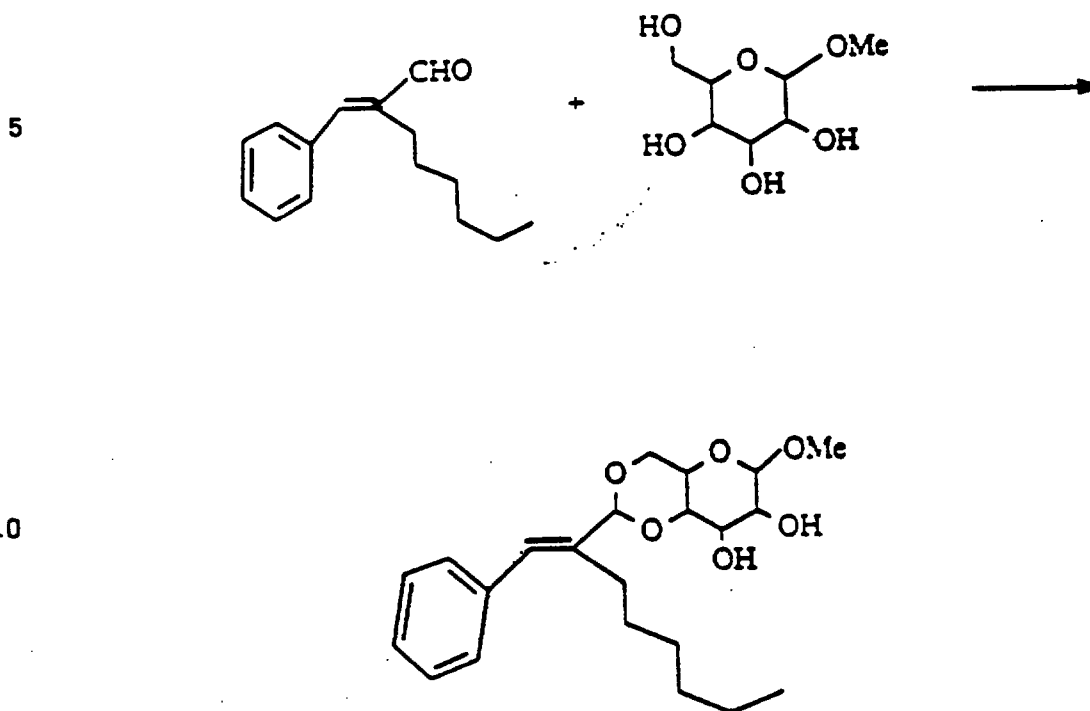
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EXAMPLE 8METHYL 4,6-O-(3-PHENYL-2-PENTYLPROP-2-ENYLIDENE)GLUCOPYRANOSIDE

15 Methyl glucopyranoside and α -pentyl cinnamic aldehyde were reacted in a fashion similar to that described in Example 2 to provide the product. mp 146-147°C. $[\alpha]_D$ 63.5° (c, 1.36, methanol). $^1\text{H-NMR}$ (CDCl_3) δ 7.4-7.2 (m, 5H), 6.73 (s, 1H), 5.02 (s, 1H), 4.79 (d, 1H, J = 4.5 Hz), 4.25 (dd, 1H, J = 6.7 and 4.0), 4.0-3.35 (m, 5H), 2.95 (d, 1H, J = 3.4 Hz), 2.50 (d, 1H, J = 8.9 Hz), 2.34 (t, 2H, J = 7.8 Hz), 1.62-1.24 (m, 6H), 0.89 (t, 3H, J = 6.7 Hz). $^{13}\text{C-NMR}$ (CDCl_3) δ 138.3, 137.0, 129.2, 128.8, 126.8, 104.2, 100.0, 81.0, 73.2, 72.0, 68.9, 62.6, 55.5, 32.1, 28.6, 27.8, 22.3, 13.9. IR (KBr) 3420, 1540, 1055, 860, 740 cm^{-1} . MS m/e 378, 307, 287, 275 (131, 100%).

20

25

EXAMPLE 9METHYL 4,6-O-(3-PHENYL-2-HEXYLPROP-2-ENYLIDENE)GLUCOPYRANOSIDE

15 Methyl glucopyranoside and α -hexyl cinnamic aldehyde were reacted in a fashion similar to that described in Example 7 to provide the product, mp 148-148.5°C, $[\alpha]_D^{25}$ 72.1° (c, 1.66 methanol). $^1\text{H-NMR}$ (CDCl_3) δ 7.36-7.15 (m, 5H), 6.72 (s, 1H), 5.06 (s, 1H), 4.71 (d, 1H, $J = 4$ Hz), 4.19-4.13 (m, 1H), 3.83-3.15 (m, 5H), 3.43 (s, 3H), 2.36-2.28 (m, 2H), 1.65-1.1 (m, 8H), 0.87 (t, 3H, $J = 6.5$ Hz), $^{13}\text{C-NMR}$ (CD_3OD) δ 140.0, 138.4, 130.1, 129.7, 129.2, 127.9, 105.4, 102.0, 82.7, 74.2, 72.1, 69.8, 64.0, 55.8, 32.5, 30.6, 29.8, 28.5, 23.5, 14.3, IR (KBr) 3430, 1600, 1065, 965, 750, 690 cm^{-1} . MS m/e 392, 363, 331, 307, 275, 241, (31, 100%).

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EXAMPLE 10PREPARATION OF A MICROWAVE CAKE MIX BASE

A microwave cake mix base was prepared by mixing the following ingredients:

5	A. <u>Ingredient</u>	<u>Parts</u>
	Sugar	398.0
	Shortening	50.0
	Emulsifying Agents	2.0
	Cake Flour	392.8
10	Corn Syrup Solids	50.0
	Dextrose	50.0
	Leavening Agents	28.2
	Salt	8.5
	Cornstarch	5.0
15	Xanthan Gum	5.0
	Sodium Caseinate	1.0
	Flow Aid	8.5
		1000.0

20 From this cake mix a batter was prepared using the following formula:

	B. <u>Ingredient</u>	<u>Parts</u>
	Microwave Cake Mix	46.46
	(from Part A)	
25	Water	30.60
	Scrambled Egg	9.56
	Corn Oil	<u>13.38</u>
		100.00

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5 0.1g of the product of Example 1 was added to 99.9
 g of the cake batter. The batter was then processed in
 a 650 watt microwave oven for 5 minutes. The resulting
 cake was determined to possess a sweet, vanilla odor
 and taste.

EXAMPLE 11

PREPARATION OF SWEET VANILLA MICROWAVE CAKE MIX BASE

10 0.1g of the product of Example 4 was added to 99.9g
 of the cake batter of Example 6. The resulting cake was
 determined to possess a sweet, vanilla odor and taste.

EXAMPLE 12

PREPARATION OF ANISALDEHYDE MICROWAVE CAKE MIX BASE

15 0.1g of the product of Example 3 was added to 99.9g
 of the cake batter of Example 6. The resulting cake
 possessed anisaldehyde odors and flavors.

EXAMPLE 13

PREPARATION OF A CHEWING GUM

20 0.1g of the product of Example 3 was added to 99.9g
 of chewing gum base. The resulting chewing gum possessed
 sweet notes due to anisaldehyde.

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EXAMPLE 14

PREPARATION OF VANILLIN CIGARETTE

5 A 1% solution of the product of Example 1 in ethanol was applied to cigarette papers to produce levels of 5-50,000 ppm of the flavorant. The paper was incorporated in cigarettes and, upon burning, released a strong vanillin odor.

EXAMPLE 15

10

PREPARATION OF A CINNAMALDEHYDE CIGARETTE

15 A 1% solution of the product of Example 2 in ethanol was applied to cigarette papers to produce levels of 5 to 50,000 ppm of the flavorant. The paper was incorporated in cigarettes and upon burning, released a strong cinamaldehyde odor.

EXAMPLE 16

PREPARATION OF A α -HEXYLCINNAMALDEHYDE CIGARETTE

20 A 1% solution of the produce of Example 9 in ethanol was applied to cigarette papers to produce levels of 5 to 50,000 ppm of the flavorant. The paper was incorporated in cigarettes and upon burning, released a strong floral jasmine-like odor with a herbal note.



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EXAMPLE 17

PREPARATION OF A CIGARETTE CONTAINING VANILLIN FLAVORED
TOBACCO

5 A 1% solution of the product of Example 1 in ethanol
was injected onto the tobacco of a typical American Blend
Cigarette at a level of 100 ppm. Prior to smoking, no odor
of vanillin was observed. Upon smoking, the mainstream and
sidestream smoke displayed a strong vanillin odor.

10

EXAMPLE 18

PREPARATION OF CIGARETTE CONTAINING A α -HEXYL-
CINNAMALDEHYDE FLAVORED TOBACCO

15 A 1% solution of the product of Example 9 in ethanol
was injected onto the tobacco of a typical American Blend
cigarette at a level of 100 ppm. Prior to smoking, no odor
due to α -hexylcinnamaldehyde was observed. Upon smoking
the mainstream and sidestream smoke was less harsh than an
unflavored cigarette and displayed a strong floral
jasmine-like odor along with a clean fresh note.

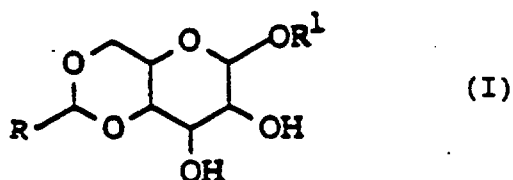
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While certain preferred embodiments have been
described herein in detail, numerous alternative
embodiments are contemplated as falling within the spirit
of the invention. Consequently, the scope of the appended
claims is not to be limited thereby.

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Claims

1. A compound represented by the formula I:

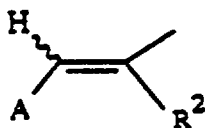


where R^1 is H or C_1 to C_6 alkyl;

R is Ar or Ar^1 ,

10 with Ar equal to 3-ethoxy-4-hydroxyphenyl or 5-methylthiophen-2-yl, and

Ar^1 is



with A representing phenyl, 4-methoxyphenyl or 3-methoxy-4-hydroxyphenyl,

such that when A is phenyl, R^2 is C_1 to C_6 alkyl;

when A is 4-methoxyphenyl, R^2 is H or C_1 to C_6 alkyl; and when

20 A is 3-methoxy-4-hydroxyphenyl, R^2 is H.

2. A compound as defined in claim 1 selected from the group:

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methyl 4,6-O-(4-hydroxy-3-ethoxybenzylidene)
glucopyranoside;

methyl 4,6-O-(3-methoxy-4-hydroxyphenyl)prop-2-
enylidene glucopyranoside;

5 methyl 4,6-O-(5-methylthiophene-2-methylidene)
glucopyranoside;

methyl 4,6-O-[3-(4-methoxyphenyl)prop-2-enylidene]
glucopyranoside;

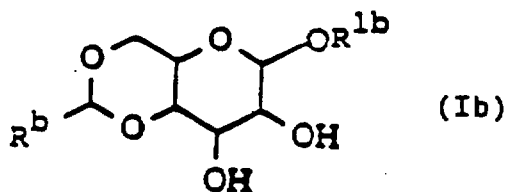
10 methyl 4,6-O-(3-phenyl-2-pentylprop-2-enylidene)
glucopyranoside and

methyl 4,6-O-(3-phenyl-2-hexylprop-2-enylidene)
glucopyranoside.

15 3. A smoking composition which comprises natural
tobacco or a tobacco substitute in combination with an
organoleptically effective amount of a compound represented
by the formula Ib:

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where R^{1b} represents H or C_1 to C_6 alkyl;

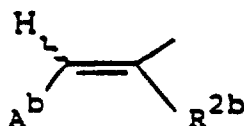
R^b is Ar^b or Ar^{1b} , with

Ar^b equal to 3-ethoxy-4-hydroxyphenyl,

3-methoxy-4-hydroxyphenyl, 4-methoxyphenyl,

5 3,4-methylenedioxyphenyl or heteroaryl, and

Ar^{1b} is



10 with A^b equal to phenyl, 4-methoxyphenyl, 3-methoxy-4-hydroxyphenyl, 3,4-methylenedioxyphenyl, or heteroaryl, and
 R^{2b} is H or C_1 to C_6 alkyl.

15 4. A smoking composition as described in claim 3 wherein the compound is selected from the group consisting of:

methyl 4,6-O-(4-hydroxy-3-ethoxybenzylidene)
glucopyranoside;

20 methyl 4,6-O-(3-methoxy-4-hydroxyphenyl)prop-2-enylidene glucopyranoside;

methyl 4,6-O-(5-methylthiophene-2-methylidene)
glucopyranoside;

25 methyl 4,6-O-[3-(4-methoxyphenyl)prop-2-enylidene]
glucopyranoside;

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methyl 4,6-O-(3-phenyl-2-pentylprop-2-enylidene)
glucopyranoside;

methyl 4,6-O-(3-phenyl-2-hexylprop-2-enylidene)
glucopyranoside;

5 methyl 4,6-O-(3-methoxy-4-hydroxybenzylidene)
glucopyranoside;

methyl 4,6-O-(4-methoxybenzylidene)glucopyranoside;

methyl 4,6-O-(3-phenylprop-2-
enylidene)glucopyranoside;

10 methyl 4,6-O-(3-furanylprop-2-
enylidene)glucopyranoside;

methyl 4,6-O-(3,4-methylenedioxybenzylidene)
glucopyranoside, and

15 methyl 4,6-O-(3-(3,4-methylenedioxyphenyl)prop-2-
enylidene)glucopyranoside.

5. A smoking composition according to claim 4
wherein the concentration of said compound is between about
5 ppm and about 50,000 ppm by weight of the tobacco or
tobacco substitute.

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6. A media suitable for enclosing tobacco or a tobacco substitute, which contains between about 5 ppm and about 50,000 ppm of a compound selected from the group consisting of:

5 methyl 4,6-O-(4-hydroxy-3-ethoxybenzylidene) glucopyranoside;

methyl 4,6-O-(3-methoxy-4-hydroxyphenyl)prop-2-enylidene glucopyranoside;

10 methyl 4,6-O-(5-methylthiophenemethylidene) glucopyranoside;

methyl 4,6-O-[3-(4-methoxyphenyl)prop-2-enylidene] glucopyranoside;

methyl 4,6-O-(3-phenyl-2-pentylprop-2-enylidene) glucopyranoside;

15 methyl 4,6-O-(3-phenyl-2-hexylprop-2-enylidene) glucopyranoside;

methyl 4,6-O-(3-methoxy-4-hydroxybenzylidene) glucopyranoside;

methyl 4,6-O-(4-methoxybenzylidene)glucopyranoside;

20 methyl 4,6-O-(3-phenylprop-2-enylidene)glucopyranoside;

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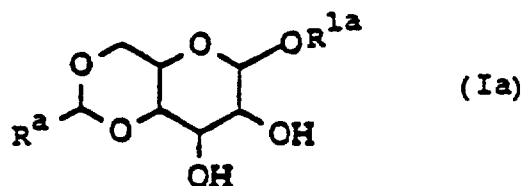
methyl 4,6-O-(3-furanylprop-2-enylidene)glucopyranoside,

methyl 4,6-O-(3,4-methylenedioxybenzylidene)glucopyranoside and

5 methyl 4,6-O-(3-(3,4-methylenedioxyphenyl)prop-2-enylidene)glucopyranoside.

7. A food product comprising a foodstuff in combination with an organoleptically effective amount of a compound represented by formula Ia

10



(Ia)

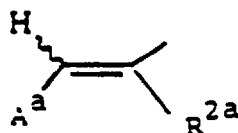
where R^{1a} represents H or C_1 to C_6 alkyl;

R^a is Ar^a or Ar^{1a} , with

Ar^a representing 3-ethoxy-4-hydroxyphenyl, 3-methoxy-4-hydroxyphenyl, 4-methoxyphenyl or heteroaryl,

15

and Ar^{1a} represents



with A^a representing phenyl, 4-methoxyphenyl, 3-methoxy-4-hydroxyphenyl or heteroaryl, and R^{2a} representing H or C_1 to C_6 alkyl.

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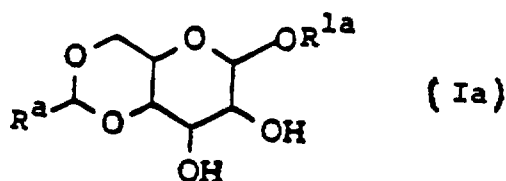




8. A food product according to claim 7 wherein the compound is present in a amount ranging from about 0.05% to about 5.00% by weight.

9. A food product as described in claim 7
5 comprising a baked foodstuff in combination with a compound as described therein in an amount effective for imparting flavor to said foodstuff upon baking.

10. A chewing gum base composition comprising a gum base in combination with a compound represented by formula Ia:



15 where R^{1a} represents H or C_1 to C_6 alkyl;
 R^a is Ar^a or Ar^{1a} , with
 Ar^a representing 3-ethoxy-4-hydroxyphenyl, 3-methoxy-4-hydroxyphenyl, 4-methoxyphenyl or heteroaryl,
and Ar^{1a} represents



with A^a representing phenyl, 4-methoxyphenyl, 3-methoxy-4-hydroxyphenyl or heteroaryl, and R^{2a} representing H or C_1 to C_6 alkyl,

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said compound being present in an amount effective for imparting flavor to said gum base upon mastication thereof.

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