Patent claims:

1. Composition for the production of components, comprising solid components which have at least one base material and meta-clay, as well as an activation solution, characterized in that the activation solution has more than 5% by mass of alkali silicates, the mass of the base material is 200% to 500% of the mass of the meta-clay and the ratio between the mass of the activation solution and the mass of the meta-clay is greater than 1 and between 1 and 1.6.

2. Composition according to claim 1, characterized in that the base material comprises sand, wherein the mass of the sand is preferably 10% to 500% of the mass of the meta-clay.

3. Composition according to claim 1 or 2, characterized in that the alkali silicates are sodium silicates and/or potassium silicates.

4. Composition according to claim 1, 2 or 3, characterized in that the activation solution has between 20% and 90% by mass, particularly preferably between 30% and 50% by mass, of alkali silicates.

5. Composition according to one of claims 1 to 4, characterized in that the base material comprises clay, the mass fraction of the clay preferably being 200% to 400% of the mass fraction of the meta-clay.

6. Composition according to one of claims 1 to 5, characterized in that the ratio between the mass of the activation solution and the mass of the meta-clay is

between 1.1 and 1.6, particularly preferably between 1.25 and 1.35.

7. Composition according to one of claims 1 to 6, characterized in that the meta-clay comprises meta-kaolin.

8. A method for producing a component, in which, in a first step, a mixture of a composition comprising solid components which have at least one base material and meta-clay, as well as an activation solution, is produced, characterized in that the activation solution has more than 5 % by mass of alkali silicates, the mass of the base material is 200% to 500% of the mass of the meta-clay and the ratio between the mass of the activation solution and the mass of the meta-clay is greater than 1 and between 1 and 1.6, and in a second step the mixture using an extruder is formed into a component.

9. The method according to claim 8, characterized in that the component is cured in a third step following the second step.