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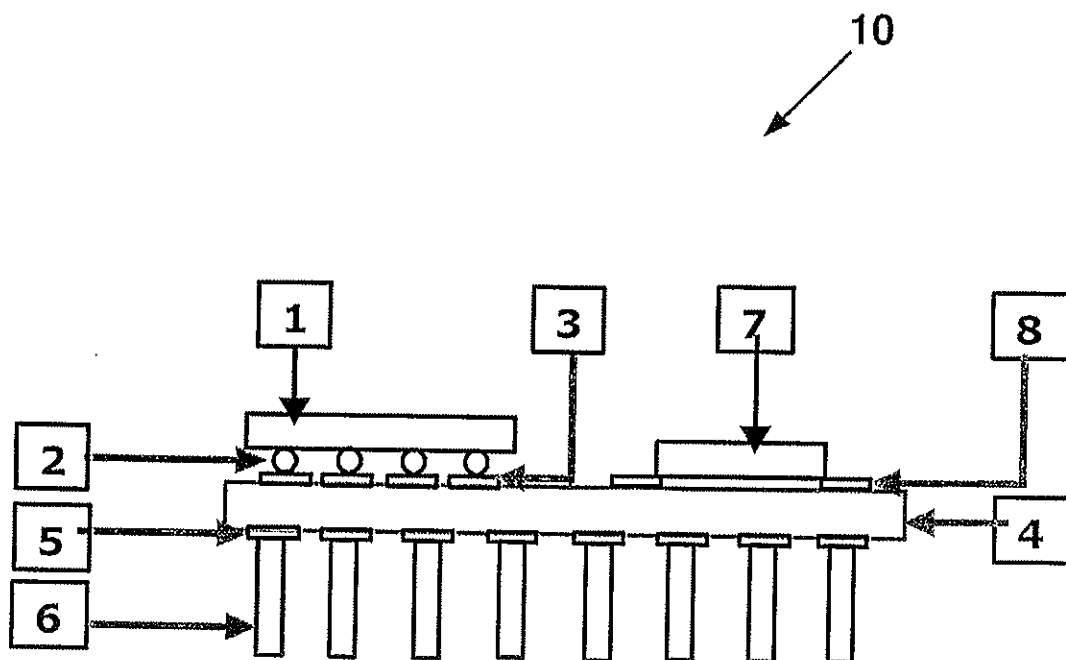


FIG. 1

Table 1

<u>Alloy</u> (wt %)	<u>Solidus</u> (° C)	<u>Liquidus</u> (° C)
90 Sn/10 Sb	241	247
95 Sn/5 Sb	234	240
97 Sn/3 Sb	232	238
99 Sn/1 Sb	235	235

FIG. 2

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Table 2

<u>Alloy</u> (wt %)	<u>Solidus</u> (° C)	<u>Liquidus</u> (° C)
87.0Sn/ 10.5In/ 2.1Ag/ 0.4Sb	188	197
88.4Sn/4.1Ag/ 0.5Cu/ 7.0In	202	207
77.2Sn/2.8Ag/20In	175	185
86.9Sn/3.1Ag/ 10In	204	205
90Sn/2Ag/0.5Cu/7.5Bi	189	213
91.8Sn/3.4Ag/4.8Bi	200	216

FIG. 3