

An ammunition body, a process for using it,
and its utilisation

The present invention relates to an ammunition body according to the precharacterising clause of Claim 1.

Two stage warheads, also called tandem warheads, are used amongst other things against relatively thin armour plating and cabins having delicate contents, for example helicopters, aeroplanes and ships. The preliminary charge used here belongs to the so-called projectile-forming charges (self-forging fragments) and has the task of punching or boring as large a hole as possible in the target.

A warhead having a tandem charge is disclosed *inter alia* in EP-A1-0 583 642 and is integrated in a bazooka to combat an opponent who has taken cover. The protective wall or barricade, for example, is shot through by a hollow charge; a follow-up charge generates splinters behind the cover. In the case of hard targets, ignition at the cover is effected by way of piezo igniters and, in the case of soft targets, by means of proximity igniters. The follow-up charge essentially has to be initiated after a time delay in order not to endanger the gunner, amongst other reasons.

These known warheads are disadvantageous in that the second charge, or follow-up charge, has to have a relatively small calibre in order to be able to penetrate into the target area. Accordingly, it can only have a limited effect in the actual target. Likewise, owing to the relatively small effective body, a use-dependent time delay is necessary for this latter to be ignited as near as possible to the actual target to be destroyed or affected.

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Warheads of this type are therefore unsuitable for targets with redundant devices such as for example helicopters or ships, since their limited effect is either compensated by a back-up system and/or is additionally reduced or even eliminated by an inner bulkhead.

GB-A-1,051,407 proposes a preliminary charge having a projecting rotationally symmetrical lining to achieve an overcalibrated hole. An effective charge arranged downstream should be able to penetrate easily and deeply into the target through this hole. Practical tests and computer simulations have shown however that this does not work since the resulting ring-shaped and collapsed hollow charge beam widens greatly before the target and loses its cutting effect. By comparison with conventional hollow charges, the arrangement reduces the penetration force rather than increasing it. Moreover, its force is largely angle-dependent, that is to say an oblique-angled strike of the ring-shaped, wide beam leads to its deflection in the target and demonstrates no useful effect.

A further hollow charge having one or more conically projecting linings is disclosed in US-A-5,663,475. This hollow charge is principally intended for applications within oil exploration and delivery. Here, the explosive charge and the hollow charge are located in a solid guide anvil which serves to guide the beam.

This arrangement produces bores in the target which are smaller than the calibre size and tends to result in extensive power losses as a result of the external beam control, which has a negative effect on the penetration depth of the ring-shaped beam.

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A spherical lining characterised by three radii is described in US-A-5,320,044. This lining is intended to generate two beams, a leading and a lagging beam, in order to achieve deeper penetration in the target. The necessary acceleration of the lining is effected by an overdimensional, large calibre explosive charge, the diameter of which projects by a multiple beyond the lining. The bore which may be achieved in the target is consequently only a fraction of the calibre of the explosive charge.

It is therefore the object of the invention to provide an ammunition body which creates an overcalibrated bore in the target and, where necessary, delivers a large effective charge into the target. It should be possible to use the ammunition body for combating transport or fighter helicopters or in torpedoes against underwater or surface targets. Here, the opening in the target created by the preliminary charge is intended to clear the path for a large effective charge and should not impede this latter.

It should also be possible to use the subject-matter of the invention for civilian purposes, in particular in poorly accessible places where, owing to limited space, the application of conventional drilling methods is either impossible or is very time consuming and expensive in terms of materials.

This object is achieved by an ammunition body and a process for using it, having the features of Claims 1, 2 and 12.

The inventive construction of the preliminary charge has the surprising effect that the borehole it creates is larger than the calibre of the preliminary charge itself, without the penetration force (bore depth) being significantly smaller



than that of conventional cutting charges. As a result, one or more effective charges can be connected in series, these having a high explosive effect or other properties which are effective in combating the specific target.

As a result of its ignited charge, the lining as such becomes a stable projectile in the form of a fragmented, greatly widened ring, which, owing to its size, flies past any components such as sensors and/or electronics which may be arranged upstream, and therefore does not cause them to cease operating prematurely.

The shape of the projecting lining, also called an insert, differs from that known in the specialist literature; the literature on hollow charges assumes that a lining has to be of a concave construction, that is to say not conical or bell-shaped, in its axial region.

The lining is made of those ductile materials, such as aluminium, iron, electrolytic copper, lead or tantalum, which are known per se for this purpose, and punches out an overcalibrated disc in the target, through which one or more large effective charges can penetrate deeply and without difficulty, that is to say without extensive kinetic losses.

The term distance igniter used in the claim covers any form of proximity igniter, in the simplest case a double cover having an inner contact triggering the igniter on impact against the target. In the case of stationary applications, for example for civilian purposes, this means ignition at a distance (stand-off) of at least one calibre from the target or from the surface in which a bore is to be produced.

Upon striking the target, a lining constructed with the



features of Claim 1 or 2 acts as a greatly-accelerated cutting ring whereof large-surface fragments rotate into the ideal orthogonal position with respect to the target during their flight and penetrate said target with great energy. In practice, in a manner analogous to punching in metal processing, a circular blank having an inner disc which is completely separated from the surrounding area is produced in the target.

The resulting differential acceleration of the cutting ring is only minimally affected by an oblique striking angle and produces a high penetration force even at large distances from the target.

Further developments of the subject-matter of the invention are specified in the dependent claims below.

According to Claim 2, the subject-matter of the invention relates to military applications in tandem or multiple warheads.

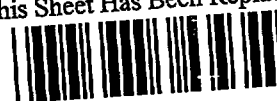
The ammunition body according to Claim 3 produces a favourable beam form, so that a widened cutting ring is created.

A lining according to Claim 4, having a spherical three-dimensional shape, is favourable.

Claims 5 to 7 define further advantageous embodiments of these three-dimensional shapes.

The radii of curvature described in Claim 8 have proved favourable.

The incorporation of linear surfaces of revolution according



to Claim 9 is likewise advantageous.

As a result of including inert bodies, it is possible to additionally optimise the effect of the detonation wave on the lining, Claim 10.

A maximum effect in the target is produced by connecting in series effective charges having different characteristics, Claim 11, for example charges which first of all have a gas pressure effect and then form splinters.

The process according to Claim 12 leads to optimum use of the ammunition body according to the invention and can be adapted to special targets to be combated; for example in that the follow-up effective charges make full use of the opening created by the preliminary charge, and all the charges are adapted to each another, the armour plating and the actual effective depth required in the target.

The delayed ignition of the effective charge, which is known per se, is particularly effective in increasing the combat force, since said effective charge can penetrate through the large opening created by the preliminary charge and well into the target with a high degree of kinetic energy. Here, it is readily possible to make full use of the total diameter of the calibre of the effective charge.

The ammunition body is preferably utilized in accordance with Claim 13.

The further utilisation claims 14 and 15 represent numerous civilian applications which are not yet examined in detail, in particular the exploration, delivery and transport of minerals and pumpable media.



Exemplary embodiments of the invention are described in more detail below, with reference to drawings, in which:

Fig. 1 shows an ammunition body having a tandem charge;

Fig. 2 shows a lining as it is used in the preliminary charge according to Fig. 1;

Fig. 3 shows a variant of the lining in Fig. 2;

Fig. 4 shows a stylised variant of a lining, snapshot-style, during use; and

Figs. 5 to 7 show three further stylised variants of lining, snapshot-style, during use.

In Fig. 1, 1 denotes a projectile having a tandem warhead. This projectile 1 has a double cover 2 which is known per se and which, upon striking the target forms an electrical connection to create an ignition circuit.

A preliminary charge 8 has a specially shaped lining 3 which is accelerated by a closely fitting explosive charge 4. Downstream thereof, a conventional first ignition system 6 is placed in an intermediate space 11 in the ammunition body 1. Downstream, there is an effective charge 7 which is optimised to a high gas pressure effect and has splinters stored in its matrix. The effective charge 7 is the full calibre of the projectile and terminates in a conical tapered portion 5.

The effective charge 7 is ignited by a second ignition system 9 whereof the delay time may be programmed according to the target.

A solid-matter propulsion unit 10* of a known construction is used as the drive. Open-out guide vanes 13 having slide rollers 14 can be inserted centrally in a launcher tube (not illustrated); 15 denotes the corresponding axes of rotation. A circular deflector plate 16 serves to protect the tube and is expelled after the propulsion unit 10 has been ignited.

In the raised position, after launching, the guide vanes 13 are in the shape of a rayed guide unit 12, as indicated in the drawing. This guide unit 12 prevents the ammunition body 1 from rotating (spinning) and thus ensures an optimum cutting effect of the shaped charge in the target, a hole of 1.5 times the diameter of the calibre here being punched out of a steel plate having a thickness of 0.15 calibre. The inner disc which is accelerated in the flight direction is produced with a diameter of 1.0 times the calibre.

The follow-up effective charge 7 can therefore penetrate into the target with its full calibre in unimpeded manner and even penetrate through small bulkheads using its inherent kinetic energy and induce a substantial pressure and splinter effect there on delayed ignition.

Characteristic delay times between initiating the preliminary charge and a follow-up effective charge are 2.0 ms to 10 ms depending on the cruise speed of the propulsion unit.

Possible constructions of the lining according to the invention can be seen in the subsequent Fig. 2 to Fig. 7, the same operational parts being provided with the same reference numerals.

The schematically illustrated preliminary charge 8, Fig. 2, is

likewise rotationally symmetrical and has at its front end a spherical lining 3a of aluminium. It can also be described as having an annular scalloped shape. R and r denote the radii of the scalloped portions, whereby $R = 0.85$ calibre and $r = 0.75$ calibre.

The explosive is initiated in notorious manner by an igniter 6 having a likewise known inert body (wave shaper) connected downstream for guiding the detonation face in the axial region m.

The fixing point of the lining is denoted by p in Figs. 2 to 7 and corresponds to its peripheral edge region.

Deviating from Fig. 2, the lining 3b in Fig. 3 is formed by planar faces and in this variant is made of an alloy of lead with 12 % tin. The lining 3b likewise projects in the axial region with respect to the adjacent coaxial region n.

Instead of an inert body, here there is an ignition reinforcer 6' connected downstream of the igniter 6.

The schematically illustrated preliminary charges 8 are shown in stylised manner in Figs. 4 to 7, the variant in Fig. 4 being denoted by A and representing linings 3c which are thicker in the axial region m. The variants B, Figs. 5 to 7, relate to linings 3d having a uniform wall thickness, linings 3e having a peripherally increasing wall thickness and linings 3f which are thinner in the axial region m.

The trajectories of the fragments 3c' to 3f' of the respective linings 3c to 3f on their flight into the target 20 are shown in all of the Figures 4 to 7, and their direction of rotation $\odot$ is characterised by arrows.

In each case, the starting point is the ignition of the charge 4 at a distance of 2.5 to 3.0 times the calibre of the charge.

In the target 20, the fragments 3c' to 3f' punch an annulus 21 having an outer diameter of 2.2 times the calibre and an inner diameter corresponding approximately to the calibre. Here, the resulting disc 22 is punched out completely.

As shown in the drawings according to Fig. 1 to Fig. 7, as seen in cross-section the front areas are continuous in the mathematical sense in all examples and their gradient (= first derivative) is within absolute values of 0.0 to 0.9. At values of greater than 0.9, the lining tends to collapse, whereupon the cutting ring disintegrates.

As a result of suitable modifications, the subject-matter of the invention can not only be adapted to numerous weapon systems but also for numerous civilian applications.

In the military sphere, amongst other things torpedoes which make use of the overcalibrated opening, for example in a ship's hull, for introducing multiple stage effective charges are conceivable. Likewise, in new weapon systems, components such as sensors and or control electronics can be arranged in the head of the projectile without failing prematurely, themselves damaged by the preliminary charge. The effective force of the preliminary charge is not adversely affected by an arrangement of this type; the structural length of the ammunition body can be used to greater advantage and the overall ballistics improved.

In civilian applications, it is possible to realise, amongst other things, exploded openings which can be made in heavily

loaded containers in the event of emergency shutdowns. Likewise, rapid flooding of tightly closed rooms, for example in the event of a fire, and also depressurisation are possible without requiring special installation of expensive seals and/or drive means. Here, the second charge can be very small, or can even be dispensed with and/or be replaced by a large calibre element, such as a pipe, a slide valve etc., which may be pushed into the bore, and these elements can be accelerated, pushed or pressed in by the small charge.

Analogous applications are likewise conceivable within the field of oil exploration and delivery and are in no way restricted to this. In each case, the subject-matter of the invention permits numerous variants and adaptations according to local conditions, and could also be used in emergencies if conventional means which are dependent on stationary auxiliary power fail.

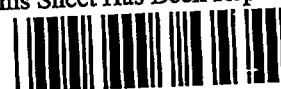
Claims

1. A rotationally symmetrical ammunition body having a distance igniter, at least one preliminary charge having a shaped charge with a ductile metal lining, which lining terminates its explosive charge at the front end over its entire face, characterised in that, in its axial region (m), the lining (3) of the preliminary charge is constructed to be rotationally symmetrical and to project with respect to an adjacent coaxial region (n), in that the three-dimensional area formed in this manner at the front end is continuous between its peripheral fixing point (p) and its axial region (m) and in that the gradient in the radial direction does not exceed an absolute value of 0.9.

2. A rotationally symmetrical ammunition body, having a distance igniter, at least one preliminary charge having a shaped charge with a ductile metal lining, which lining terminates its explosive charge at the front end over its entire face and a first effective charge and/or an overcalibrated rotationally symmetrical element being arranged distanced from this preliminary charge in opposition to the launching direction, characterised in that, in its axial region (m), the lining (3) of the preliminary charge is constructed to be rotationally symmetrical and to project with respect to an adjacent coaxial region (n), in that the three-dimensional area formed in this manner at the front end is continuous between its peripheral fixing point (p) and its axial region (m) and in that the gradient in the radial region does not exceed an absolute value of 0.9.

3. An ammunition body according to Claim 1 or 2, characterised in that the thickness of the material of the

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lining (3a) is greater in its axial region (m) than in its peripheral region (n).

4. An ammunition body according to one of Claims 1 to 3, characterised in that the lining (3; 3a) has a spherical three-dimensional shape.

5. An ammunition body according to Claim 4, characterised in that the front end (F) of the lining (3; 3a) has a smaller radius of curvature (r; R) than its rear end.

6. An ammunition body according to Claim 4, characterised in that the front end (F) of the lining (3e) has a larger radius of curvature (r; R) than its rear end.

7. An ammunition body according to Claim 4, characterised in that the front end (F) and the rear end of the lining (3d) have identical radii of curvature (r; R).

8. An ammunition body according to Claims 4 to 7, characterised in that the radii of curvature (r; R) of the lining (3; 3a; 3e-3f) are in the range of 0.2 to 2.0 times the calibre of the ammunition body.

9. An ammunition body according to Claim 1 or 2, characterised in that the lining (3; 3b) is at least partially delimited by linear surfaces of revolution.

10. An ammunition body according to one of Claims 1 to 7, characterised in that inert bodies (17) are placed in the explosive charge (4) and, after their initiation, guide the resulting detonation waves into the lining.

11. An ammunition body according to Claim 2, characterised in





that, downstream of the preliminary charge (8), there are at least two effective charges* (7) having different characteristics.

12. A process for using an ammunition body according to one of Claims 2 to 10, having a multistage rotationally symmetrical warhead, having at least one preliminary charge and a distance igniter, at least the preliminary charge being a shaped charge having a ductile metal lining, and a first effective charge being arranged distanced from this preliminary charge in opposition to the launching direction, characterised in that in a first process step the preliminary charge is ignited at a distance of 2 to 10 times the calibre of the ammunition body, in that in the second step the lining forms a cutting beam which widens at the front into a conical ring shape and creates in the target a bore having a diameter of 1.0 to 2.2 times the calibre, the at least one effective charge meanwhile being initiated after a delay, and in that in the third process step the accelerated effective charge penetrates inside the target body and is detonated there.

13. Utilization of the ammunition body according to at least one of Claims 2 to 11 for combating relatively lightly armoured targets, namely in explosive projectiles against transport helicopters and/or fighter helicopters or in torpedoes against underwater or surface targets.

14. Utilization of the ammunition body according to at least one of Claims 1 to 10 for specific opening of poorly accessible components and formations.

15. Utilization of the ammunition body according to at least one of Claims 1 to 10 for specific opening, introduction and attachment of rotationally symmetrical elements, such as pipe

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connections, seals, and valves, in poorly accessible components and formations.



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