

FIG. 1A

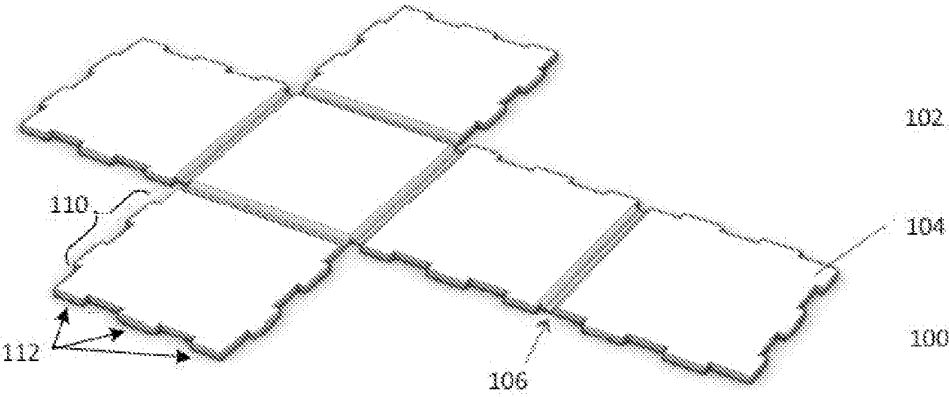


FIG. 1B

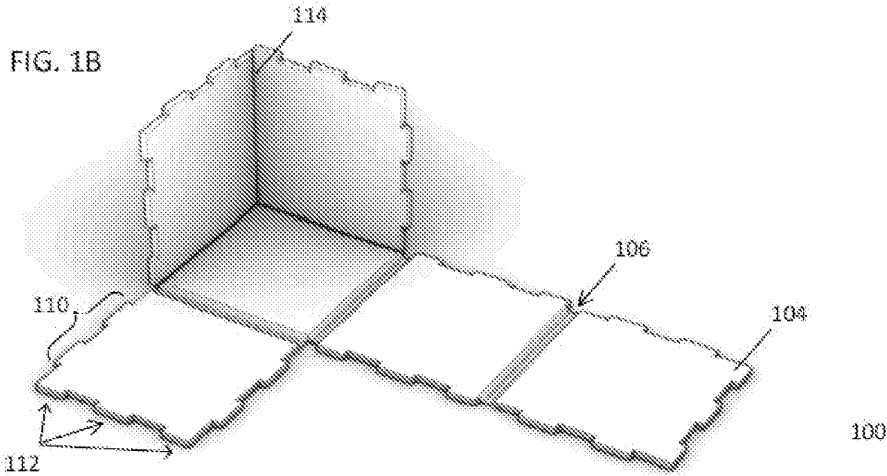


FIG. 1C

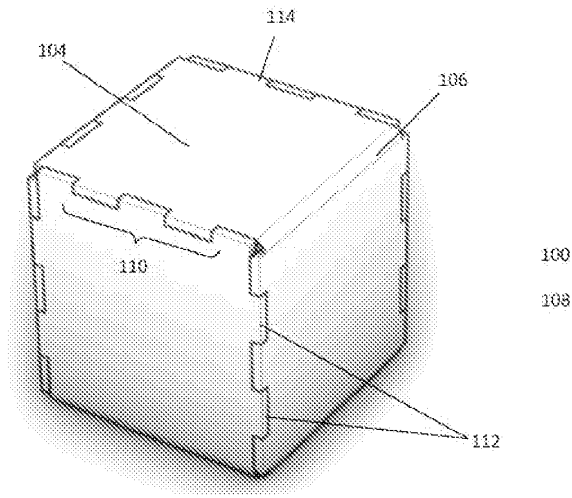


FIG. 2A

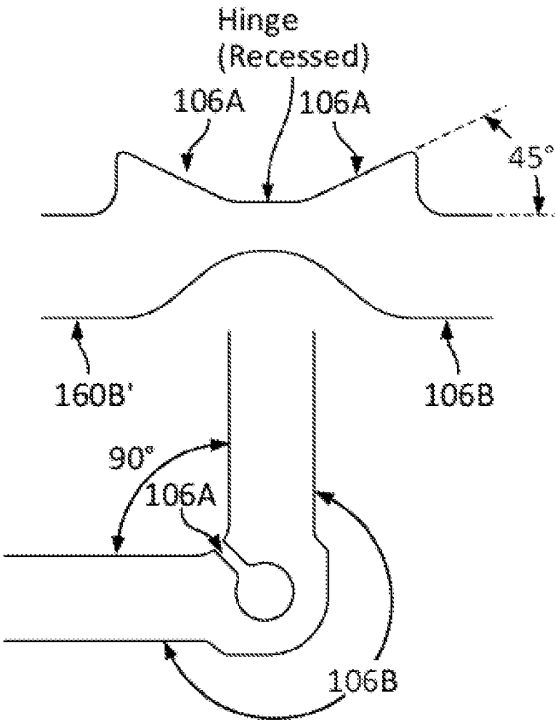


FIG. 2B

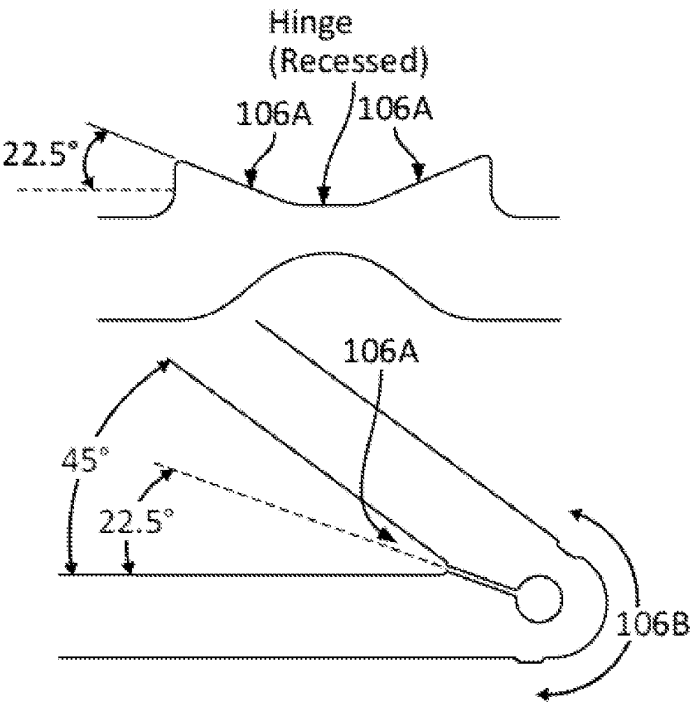


FIG. 3A

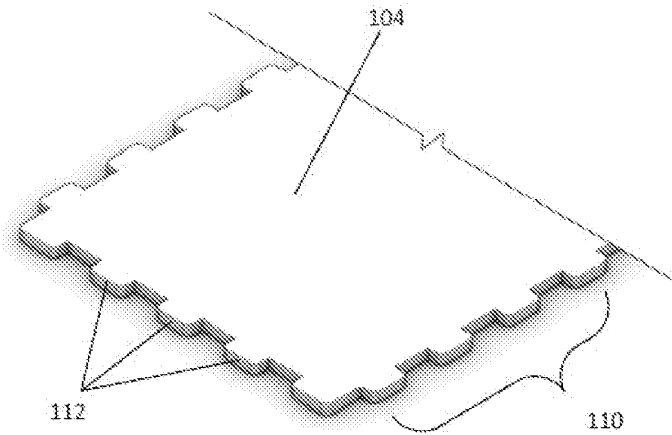


FIG. 3B

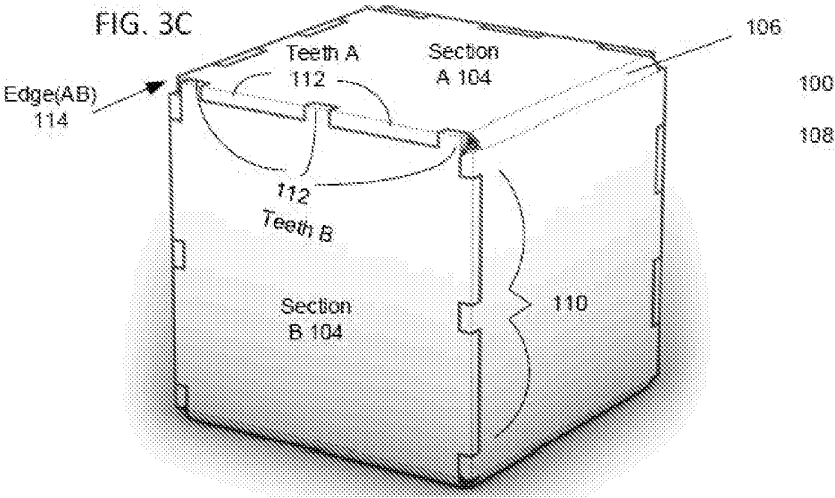
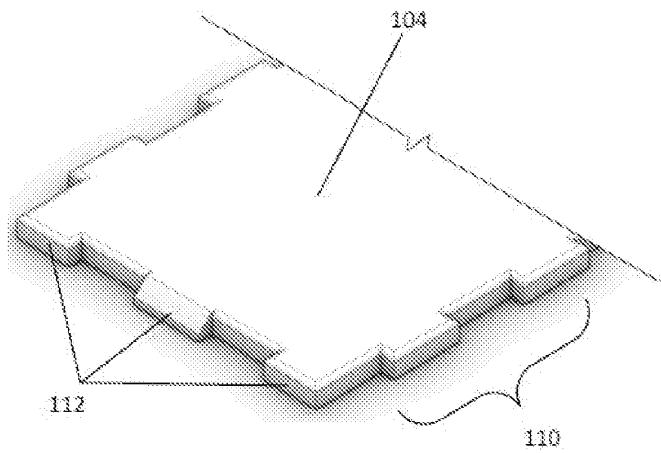


FIG. 4A

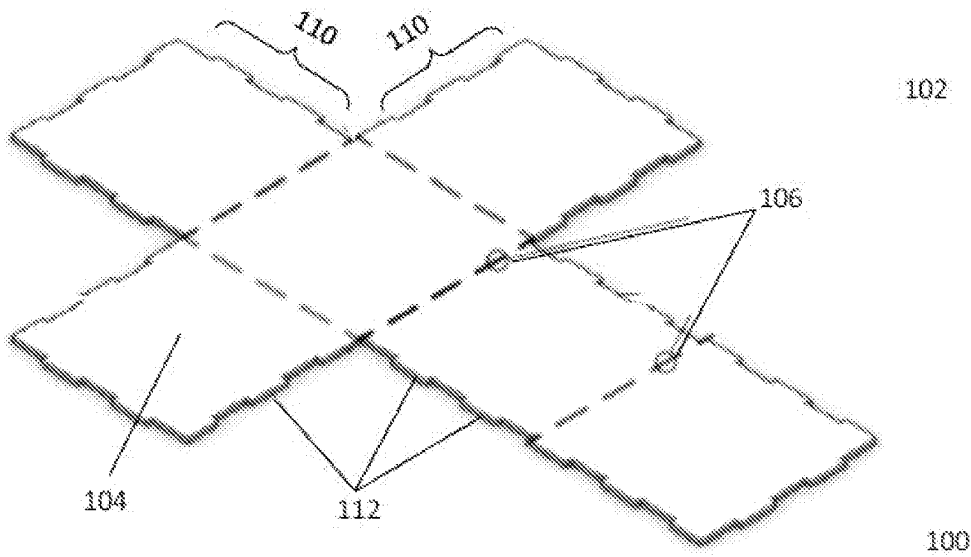


FIG. 4B

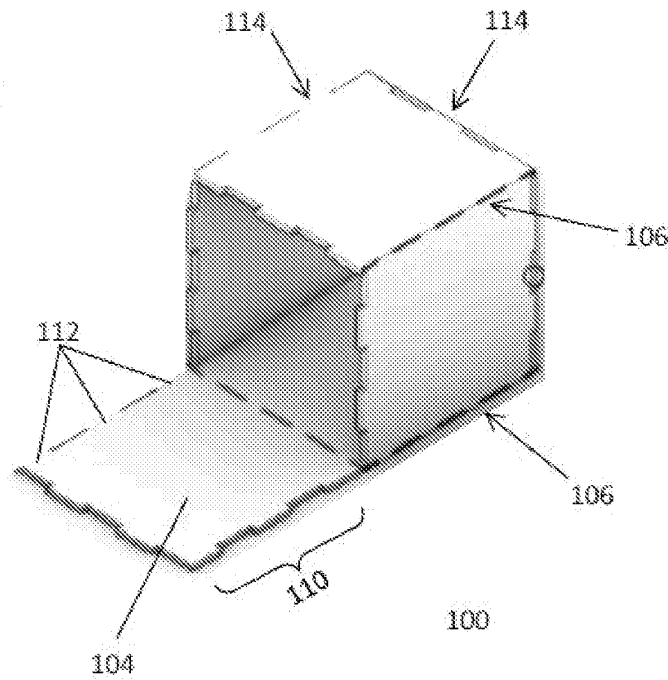


FIG. 5A

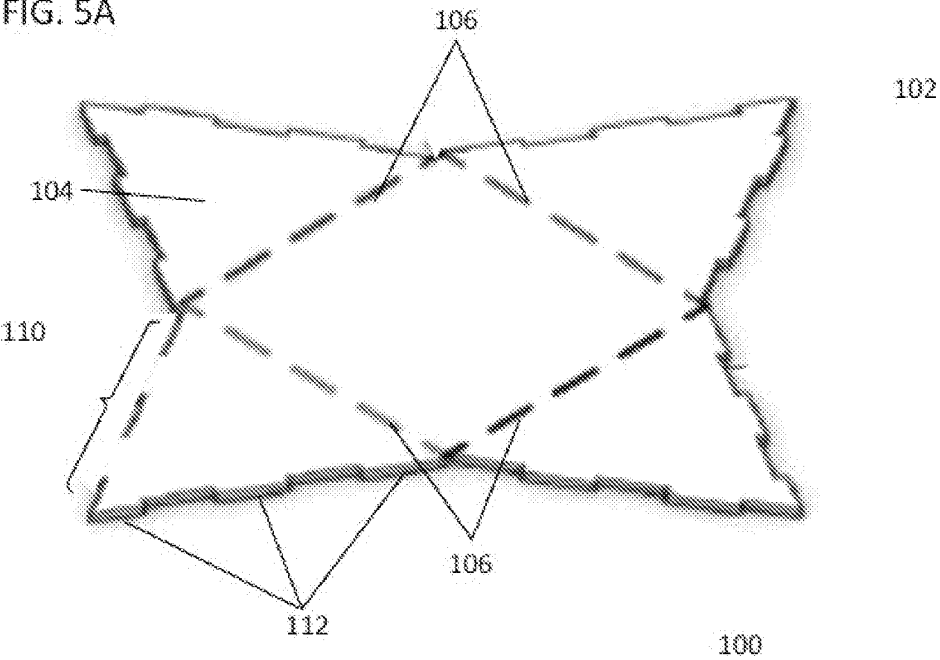


FIG. 5B

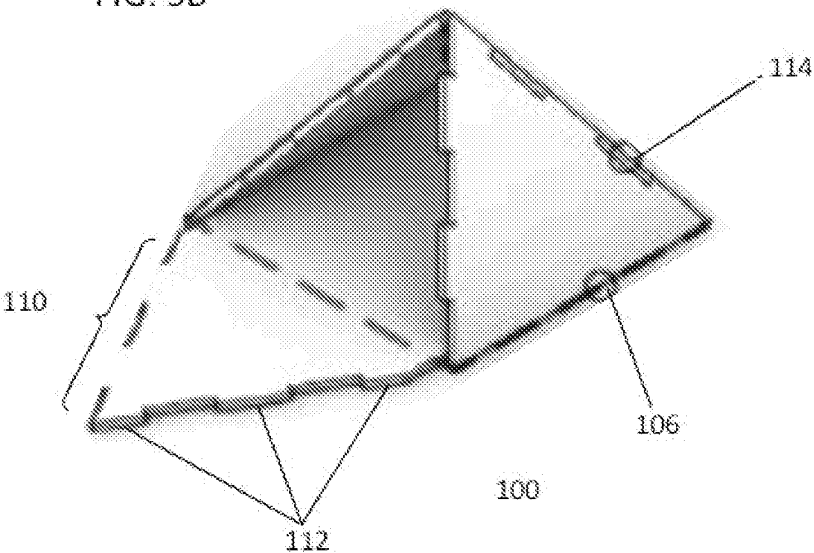


FIG. 6A

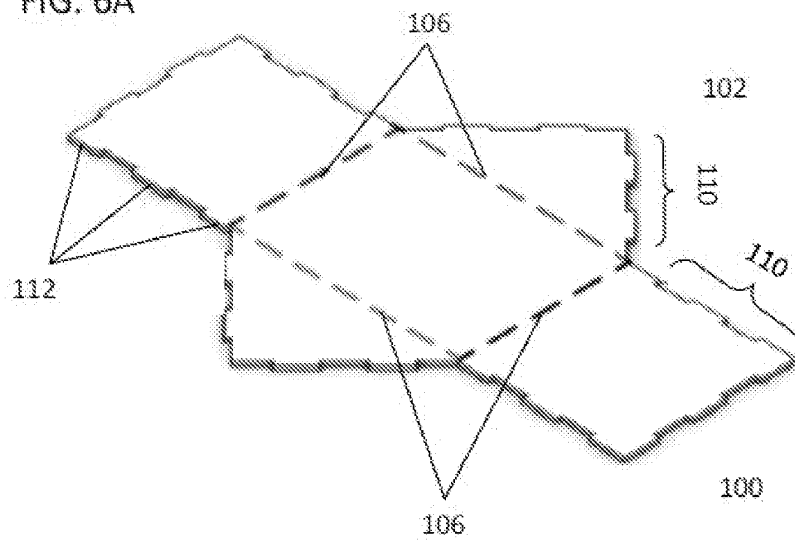
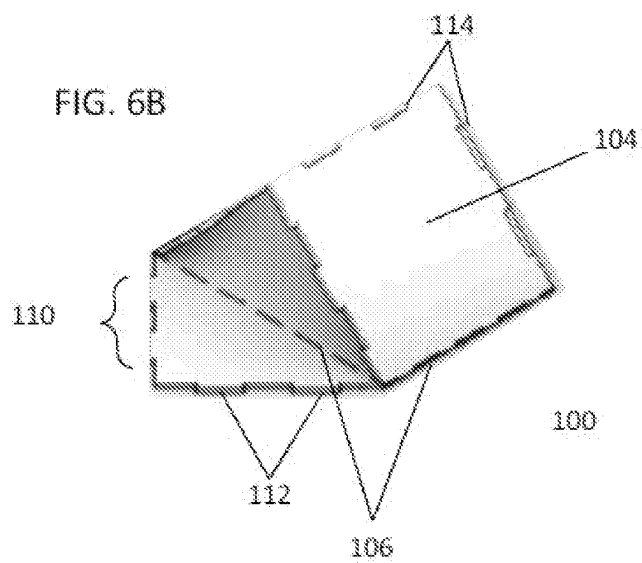


FIG. 6B



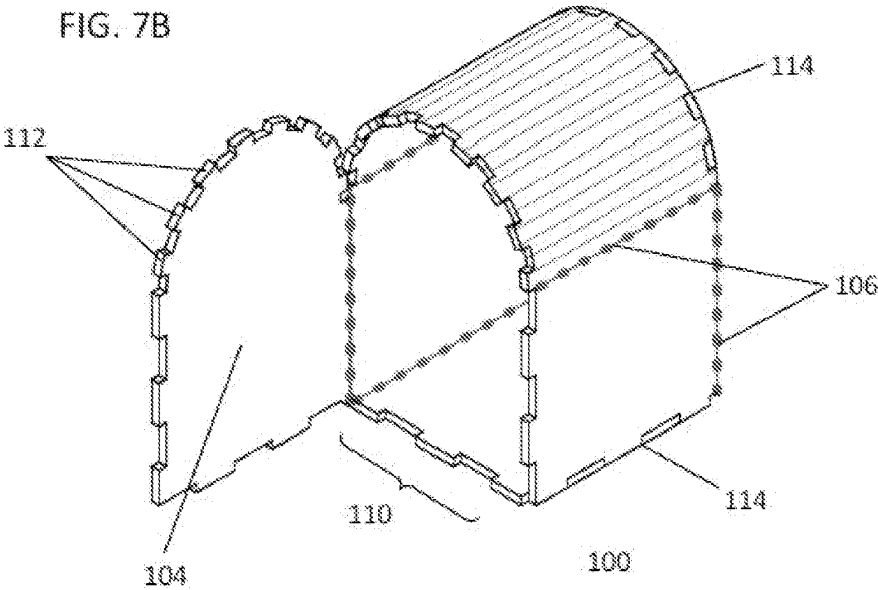
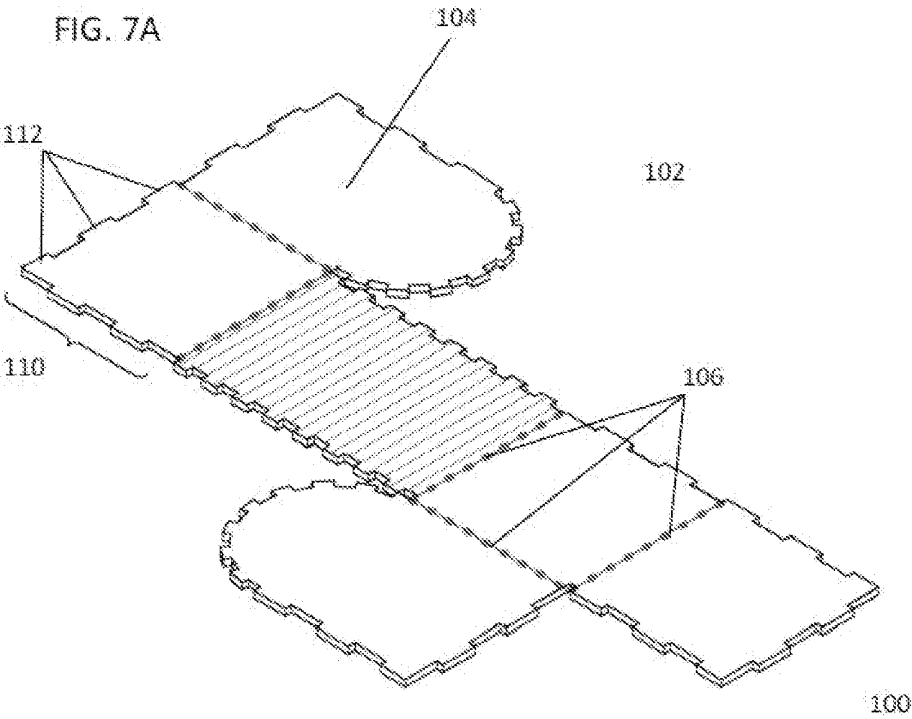


FIG. 8A

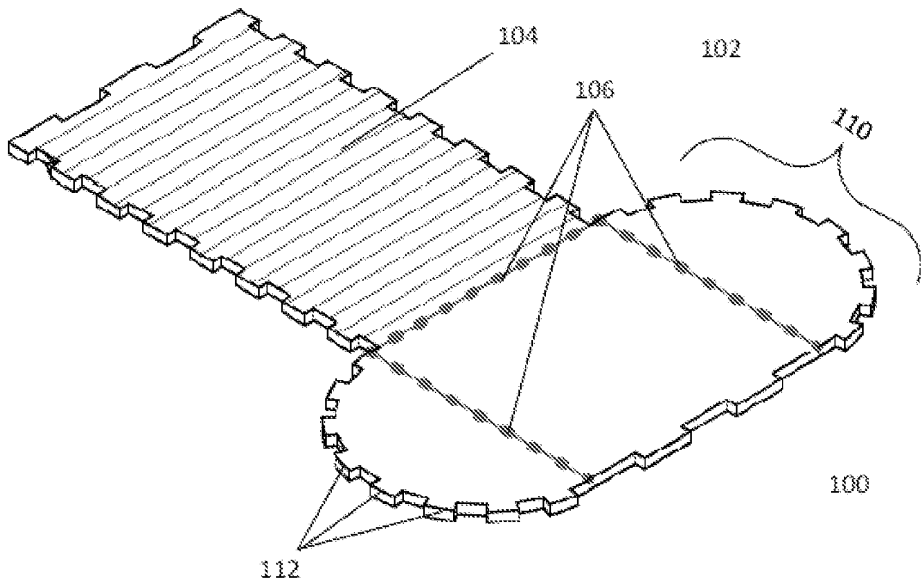


FIG. 8B

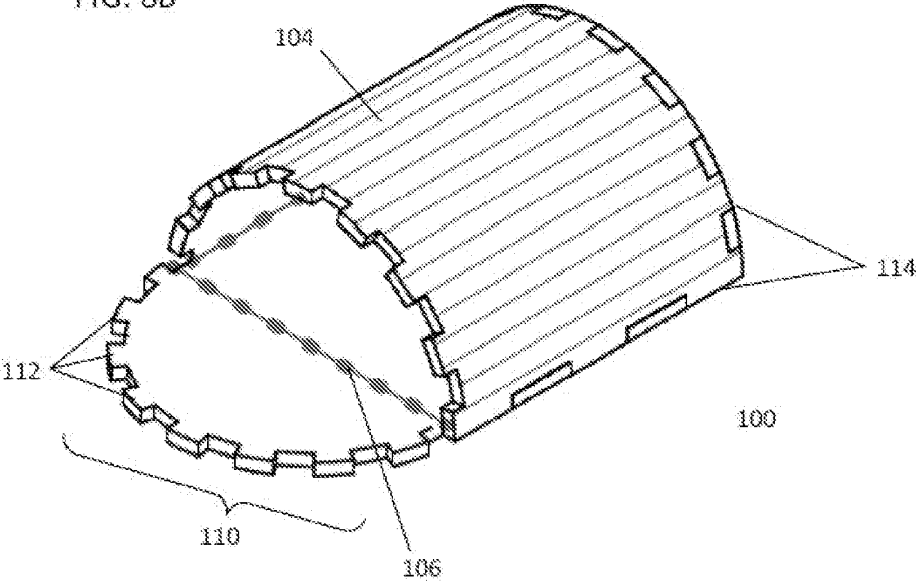


FIG. 9A

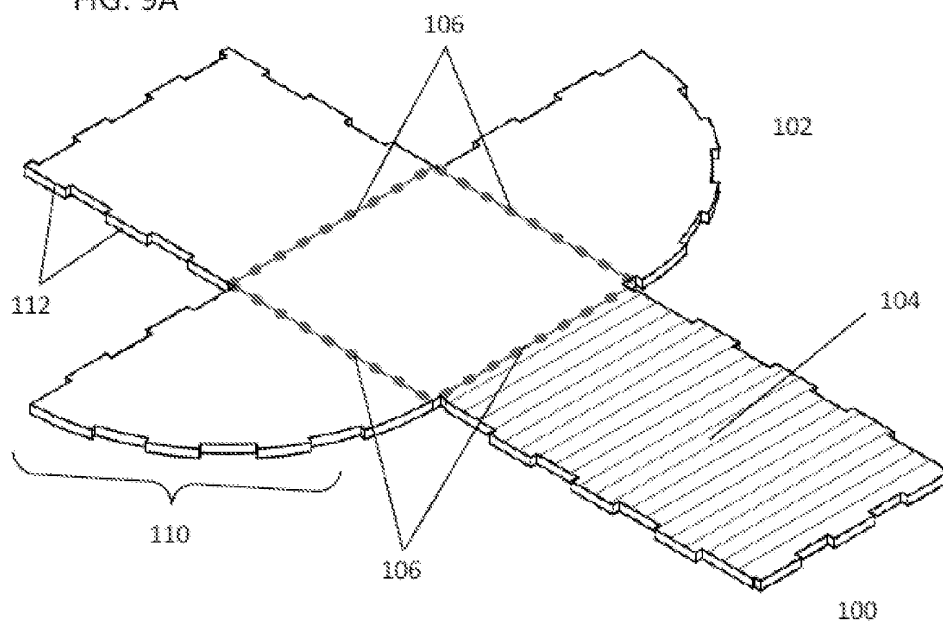
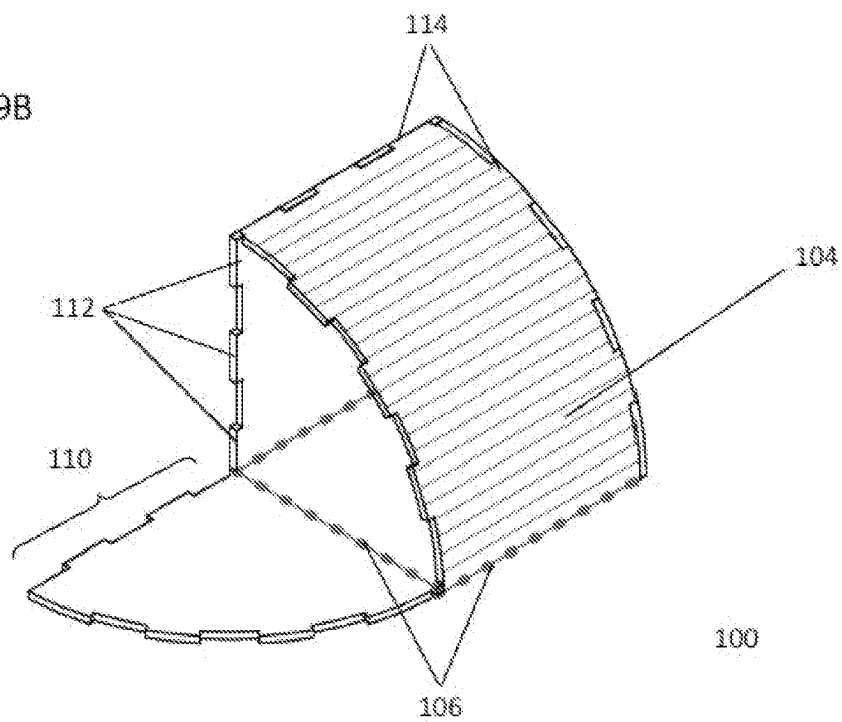


FIG. 9B



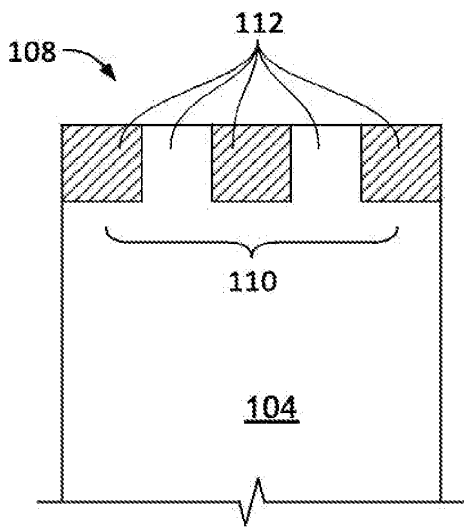


Figure 10A

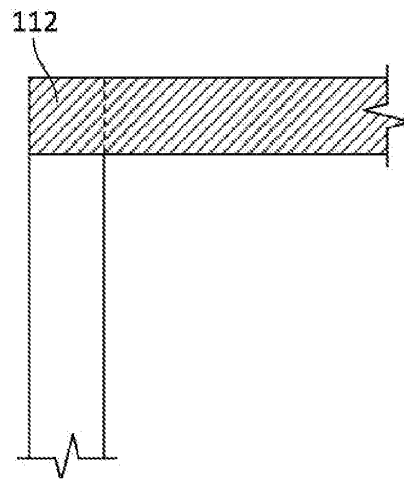


Figure 10B

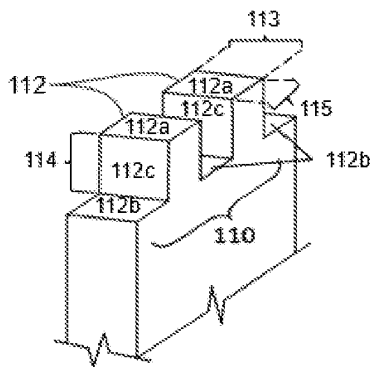
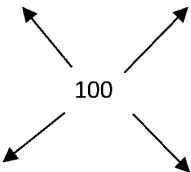


Figure 10C

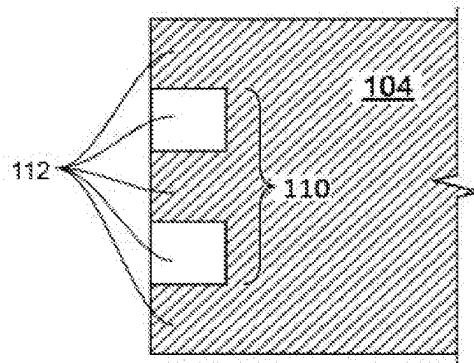


Figure 10D

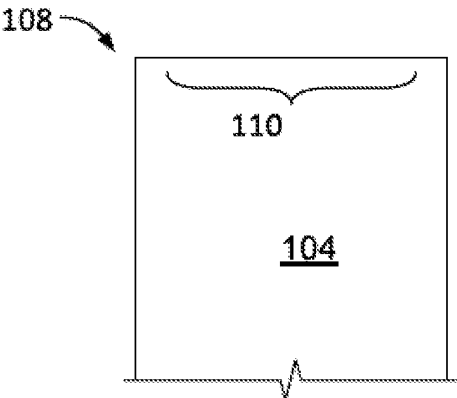


FIG. 11A

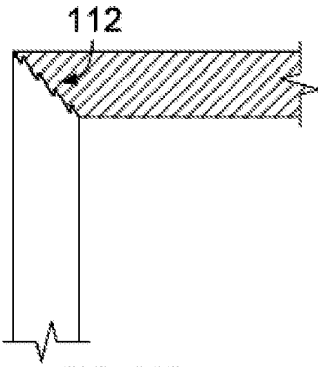


FIG. 11B

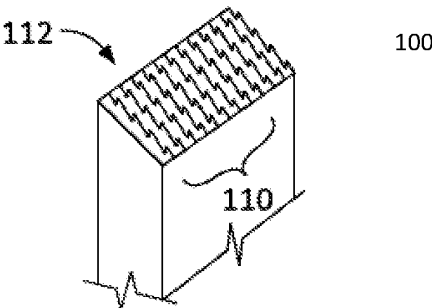


FIG. 11C

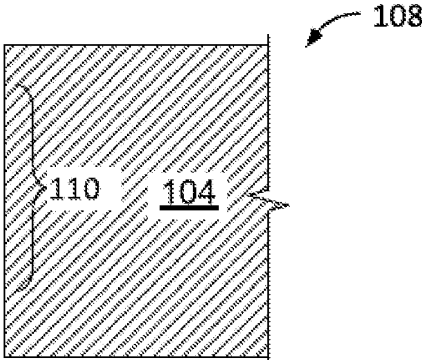


FIG. 11D

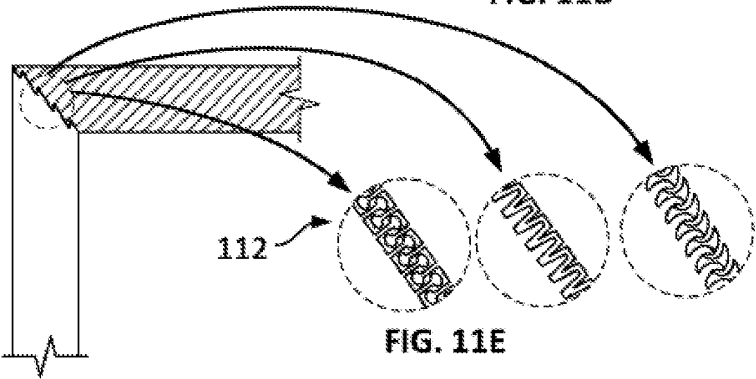
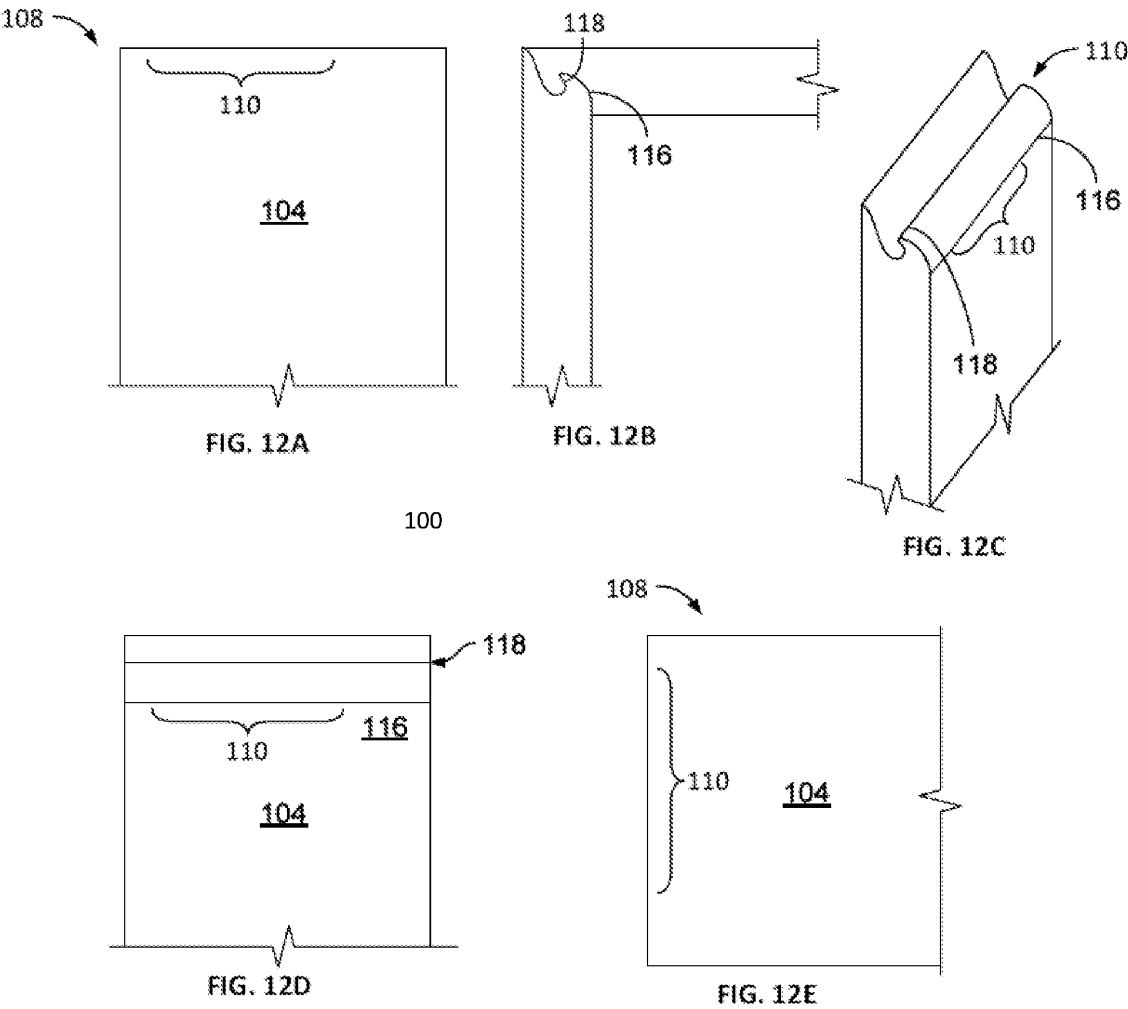


FIG. 11E



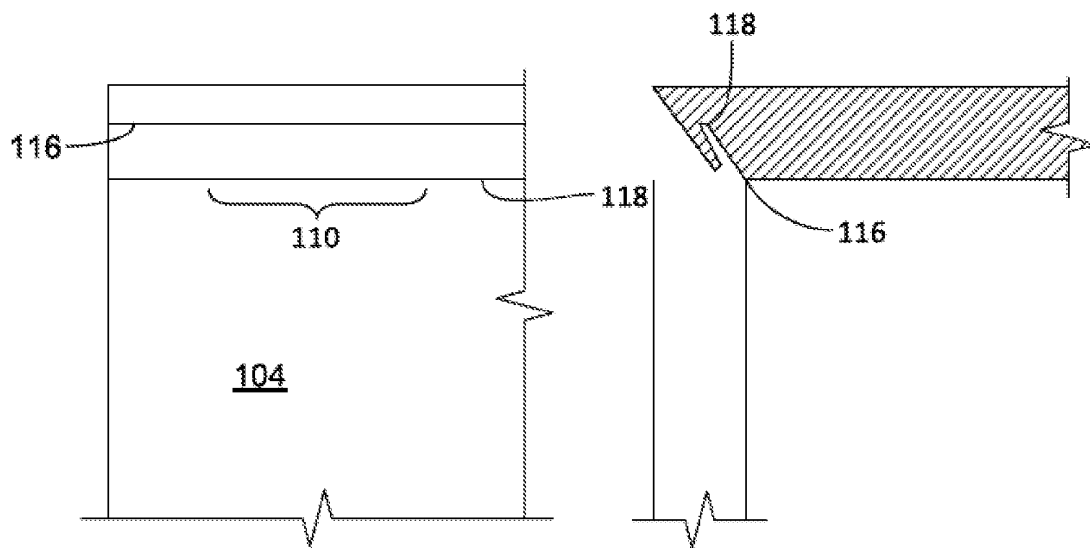


FIG. 13A

FIG. 13B

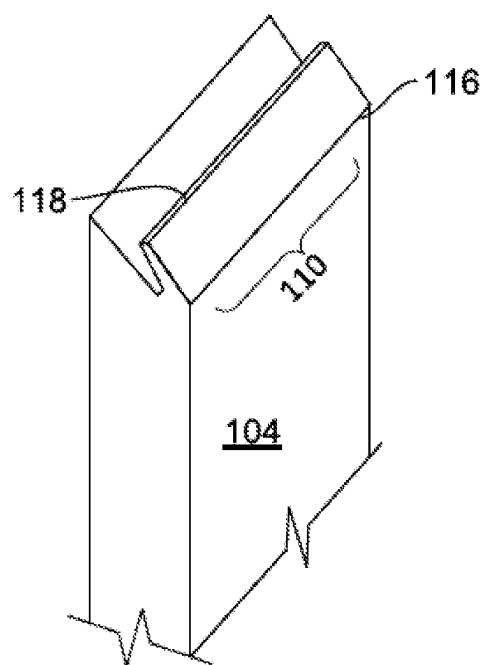


FIG. 13C

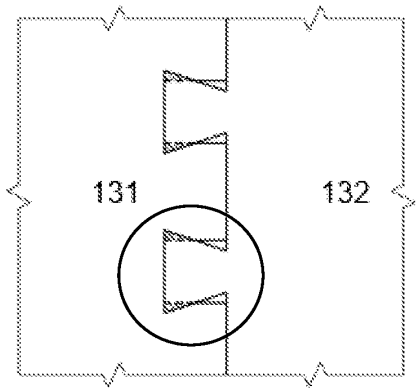


Figure 14A

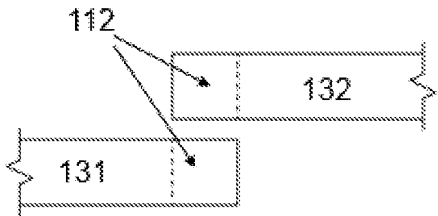


Figure 14B

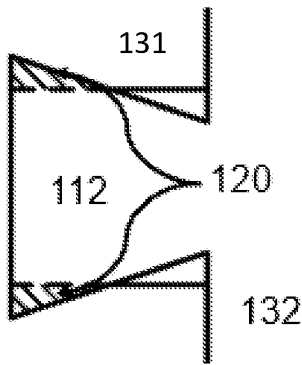


Figure 14C

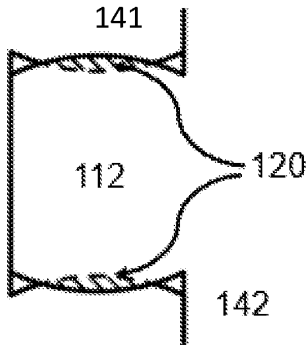


Figure 15

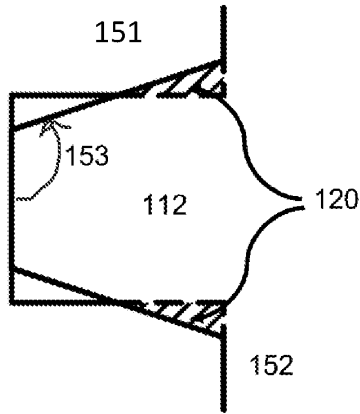


Figure 16

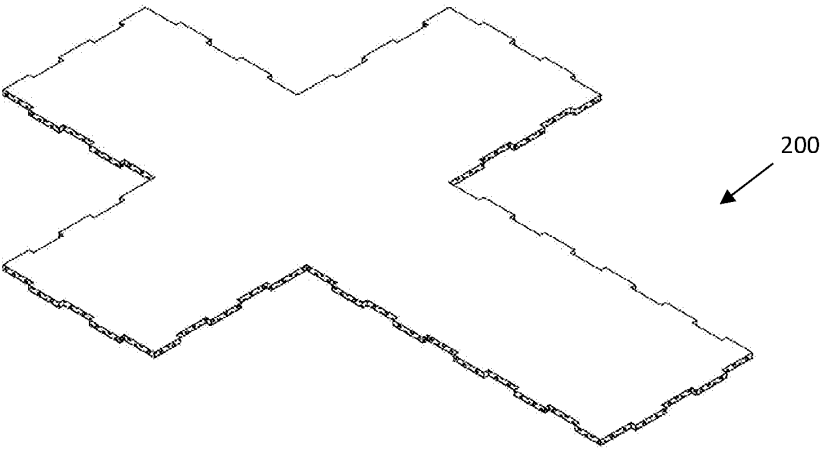


Figure 17A

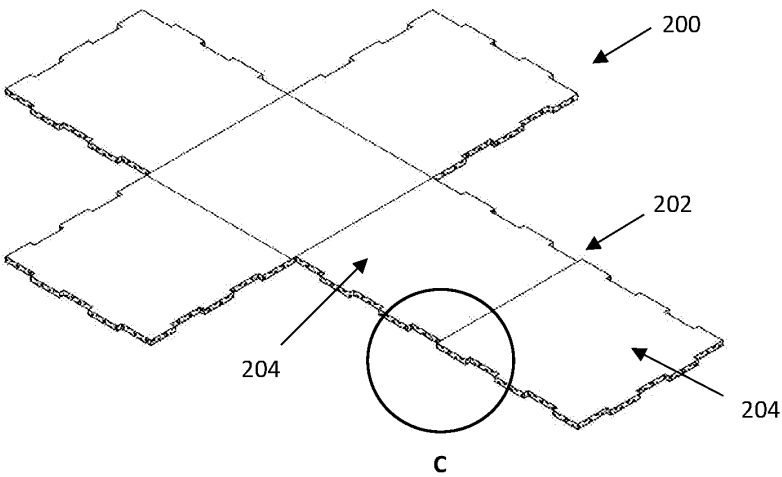


Figure 17B

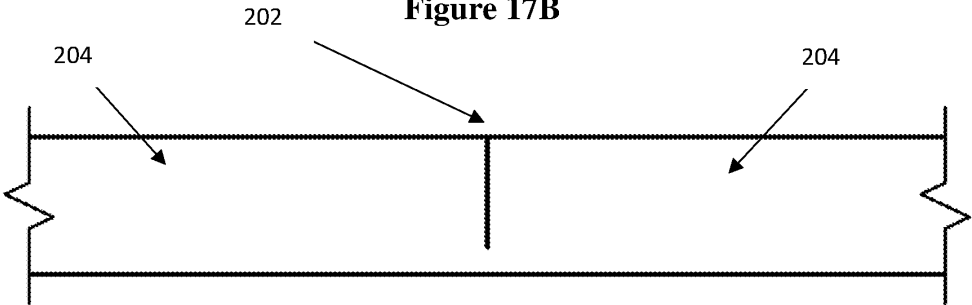


Figure 17C

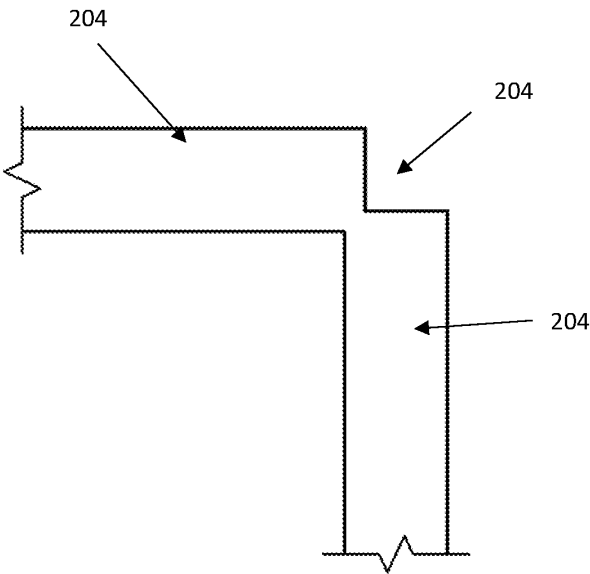


Figure 17D

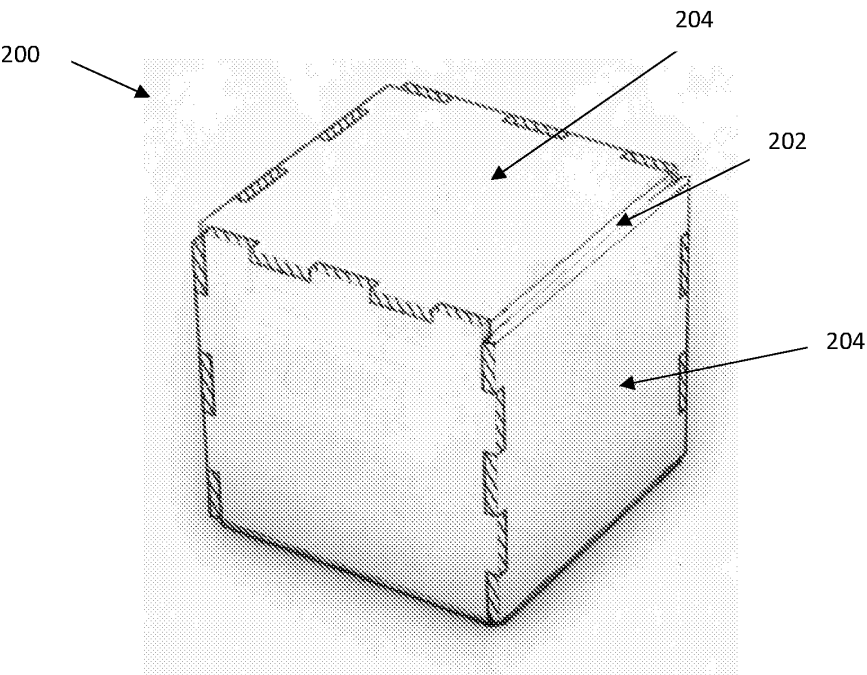


Figure 17E

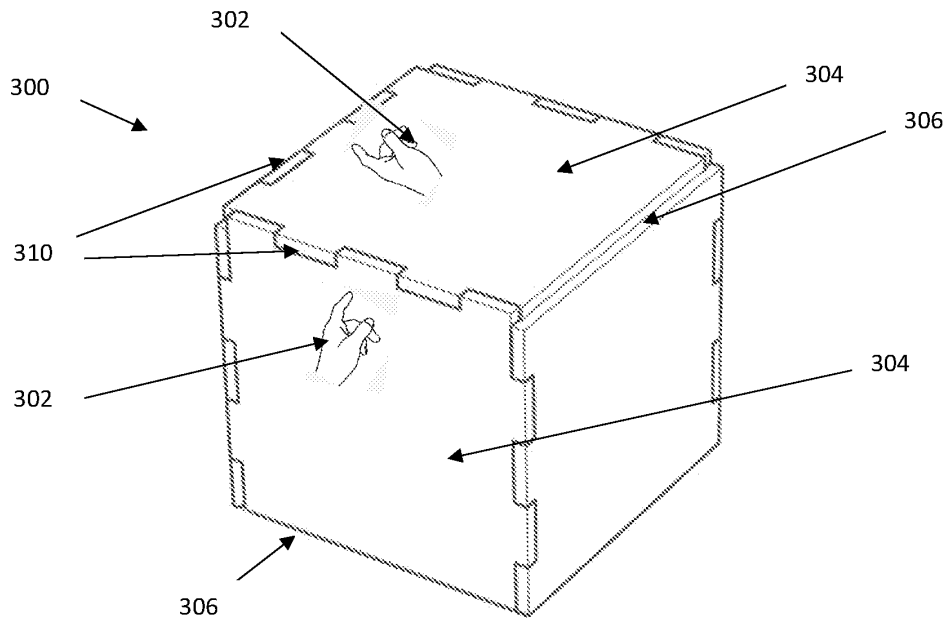


Figure 18

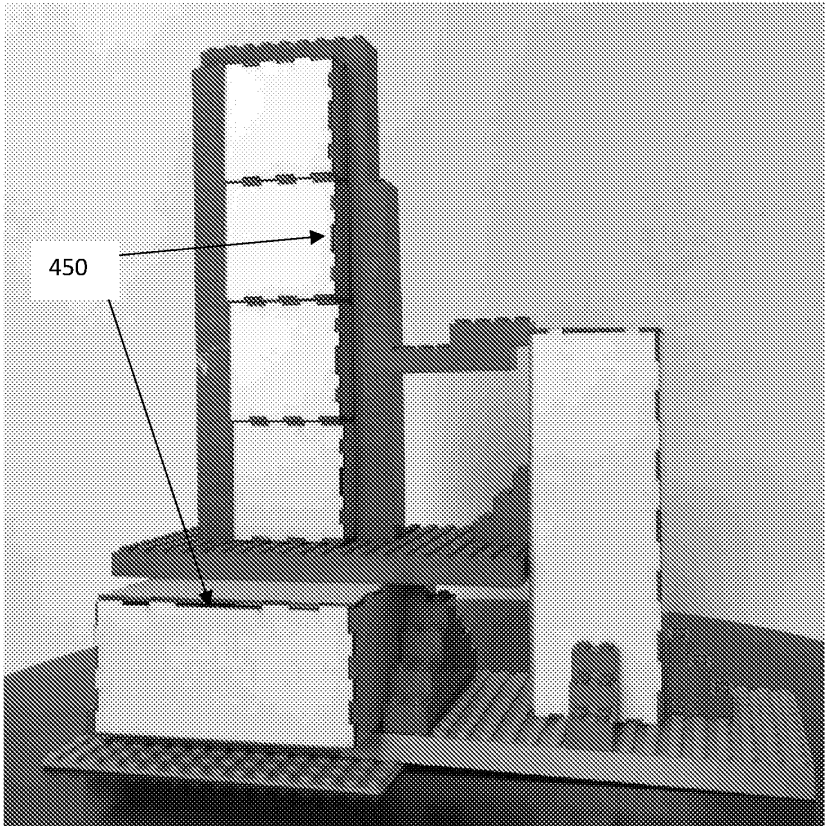


Figure 19

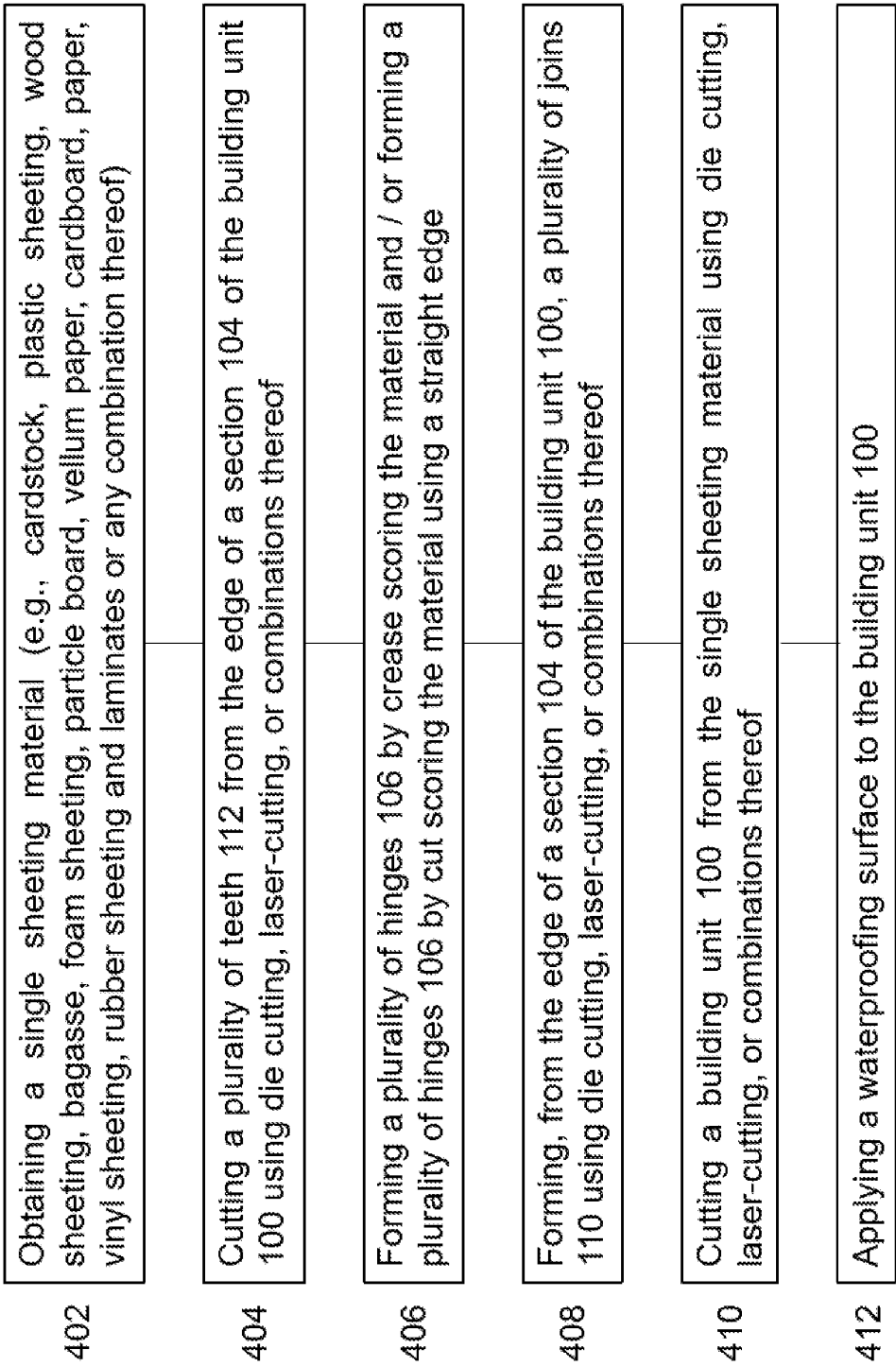


Figure 20

416	Obtaining for injection molding a material (e.g., plastic, bioplastic, rubber, or combinations thereof)
418	Obtaining for wet pressing, dry pressing, transfer molding, thermoforming, or combinations thereof, a material (e.g., paper pulp, bagasse pulp, hemp pulp, bamboo pulp, wood pulp, recycles pulp, resins, wax, plastic, bioplastic, or combinations thereof)
420	Forming, by a molding process of a material, a building unit 100 that can include a plurality of sections 104, wherein the plurality of sections 104 can be delineated from and connected to at least one other section 104 with a hinge 106 that is integral to the building unit 100; and a plurality of joins 110 along the outer edges of the building unit 100
422	Forming one or more, or a plurality of teeth 112 of a join 110 using injection molding, wet pressing, dry pressing, transfer molding, thermoforming, or combinations thereof
412	Applying a waterproofing surface to the building unit 100

Figure 21