

ABSTRACT

A belt conveyor (62B), a collecting hopper (62C) and a screw conveyor (62D) are sequentially disposed below a chute for feeding hydrogenated petroleum resin pellets from a pelletizing portion. Even when the hydrogenated petroleum resin pellets fed onto the belt
5 conveyor (62B) are dropped off or scattered, the hydrogenated petroleum resin pellets can be collected by the collecting hopper (62C) that is located below and can be securely transferred to an outside by the screw conveyor (62D).