2.1	2.1							
2.1	2.1	3.7	3.7	3.7	3.7	3.7	3.7	3.7
45.4	45.3	45.4	45.3	45.2	45.8	44.5	46.0	47.0
1.5	1.5	1.5	1.5	1.5	1.5	1.5		1.5
2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7
35.7	35.6	35.7	35.6	35.4	35.8	37.1	37.1	38.1
100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
89.25	89.25	89.25	89.25	89.25	89.25	89.25	89.25	89.25
up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0

	2	2	2	2	2	2	2	4
	1	1.5	1	1	1	1	1	1
or	good	good	good	good	good	good	good	good

Table 1

Example	Cf. 1	Cf. 2	3	4	5	6	7	8	9	10
Flux										
Adipic acid	10.0	10.0	10.0	10.0	10.0	10.0	9.5	9.5	9.5	6.0
Oxalic acid			0.7	0.5	0.7	1.0	0.5	0.5	0.5	0.5
Dicarboxylic acid	0.5[a]	0.5[b]								
N-Coco-1,3-diaminopropane				0.5	0.5	0.5	0.5	0.5	0.5	0.5
Bis-C_8-dialkylamine	2.1	2.1	2.1							
N,N-Dialkyl fatty amine	2.1	2.1	2.1	3.7	3.7	3.7	3.7	3.7	3.7	3.7
Hydrogenated colophony	45.4	45.4	45.3	45.4	45.3	45.2	45.8	44.5	46.0	47.0
Triethanolamine·HBr	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5		1.5
Castor oil	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7
Tri-Propyleneglycol-n-butylether	35.7	35.7	35.6	35.7	35.6	35.4	35.8	37.1	37.1	38.1
Flux (total)	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Paste										
Solder (SnAgCu)	89.25	89.25	89.25	89.25	89.25	89.25	89.25	89.25	89.25	89.25
Flux	up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0	up to 100.0

a) Succinic acid

b) Glutaric acid

Table 2:

Example	Cf. 1	Cf. 2	3	4	5	6	7	8	9	10
Wettability (Class)	3	3	2	2	2	2	2	2	2	4
AC test (Score)	2.5	3	1	1.5	1	1	1	1	1	1
Process-ability	poor	poor	good	good	good	good	good	good	good	good