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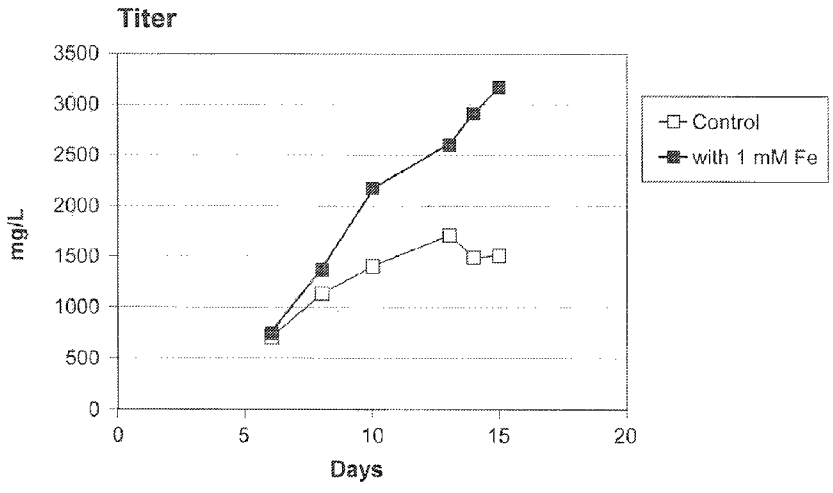
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[Continued on next page]

(54) Title: ADDITION OF IRON TO IMPROVE CELL CULTURE

FIG. 8



(57) Abstract: The present invention provides, among other things methods of increasing cell density, viability and/or titer in a cell culture including steps of adding a composition comprising iron to the cell culture.

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