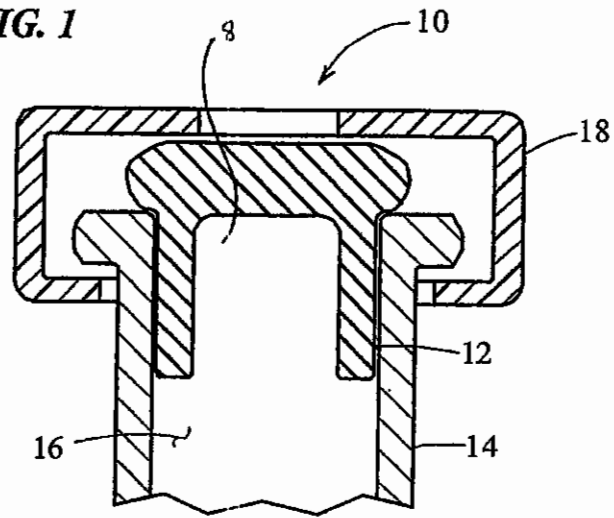
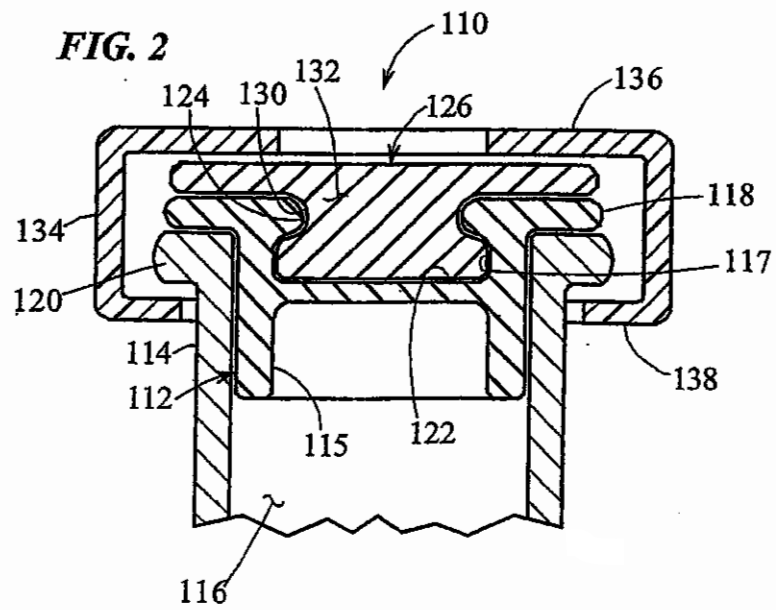


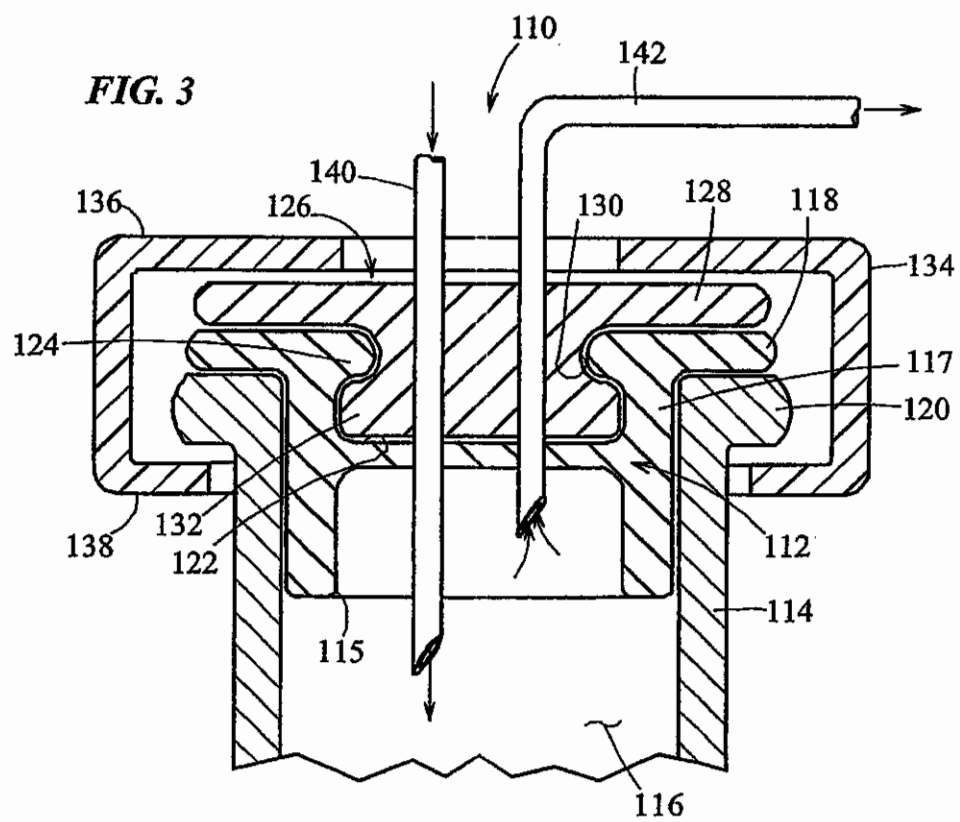
FIG. 1



(Prior Art)

FIG. 2





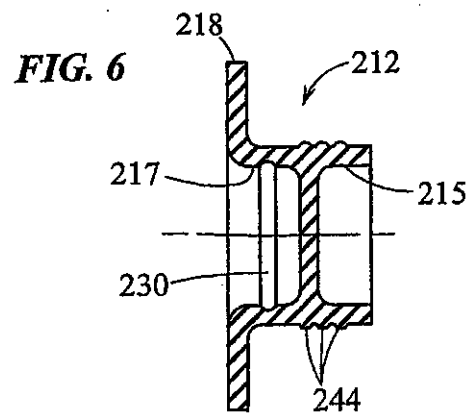
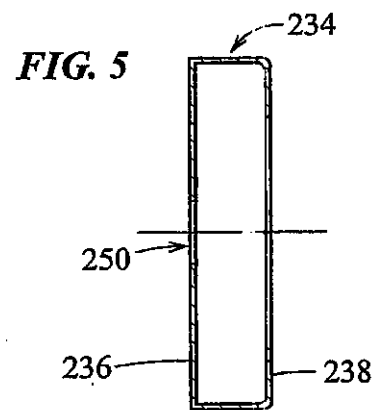
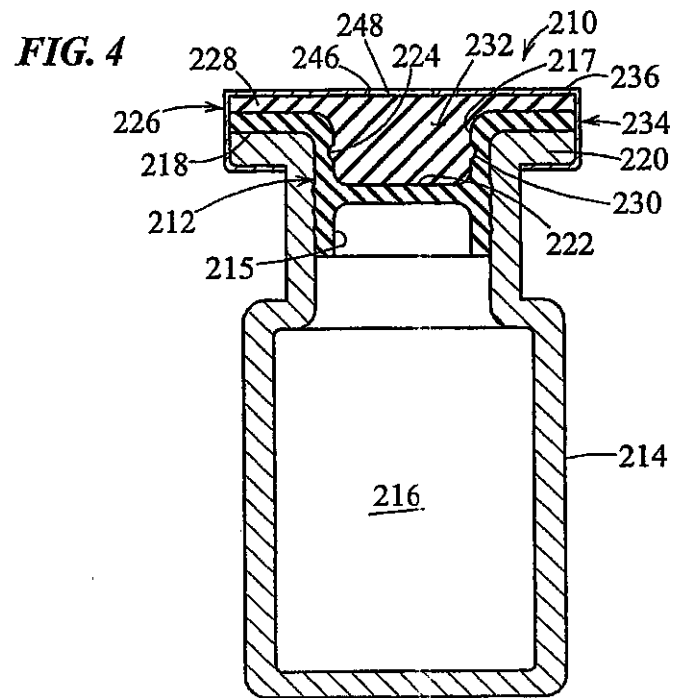


FIG. 7

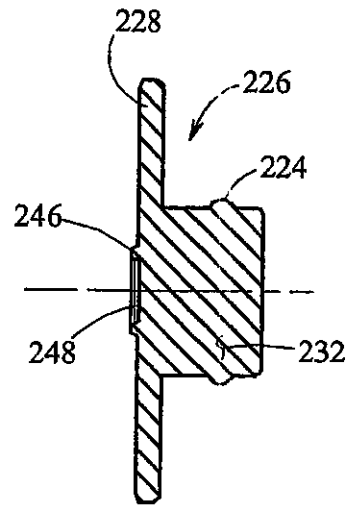
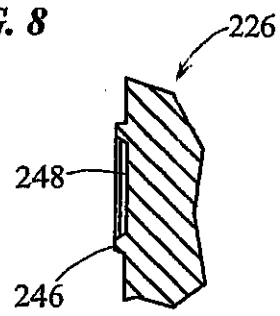


FIG. 8



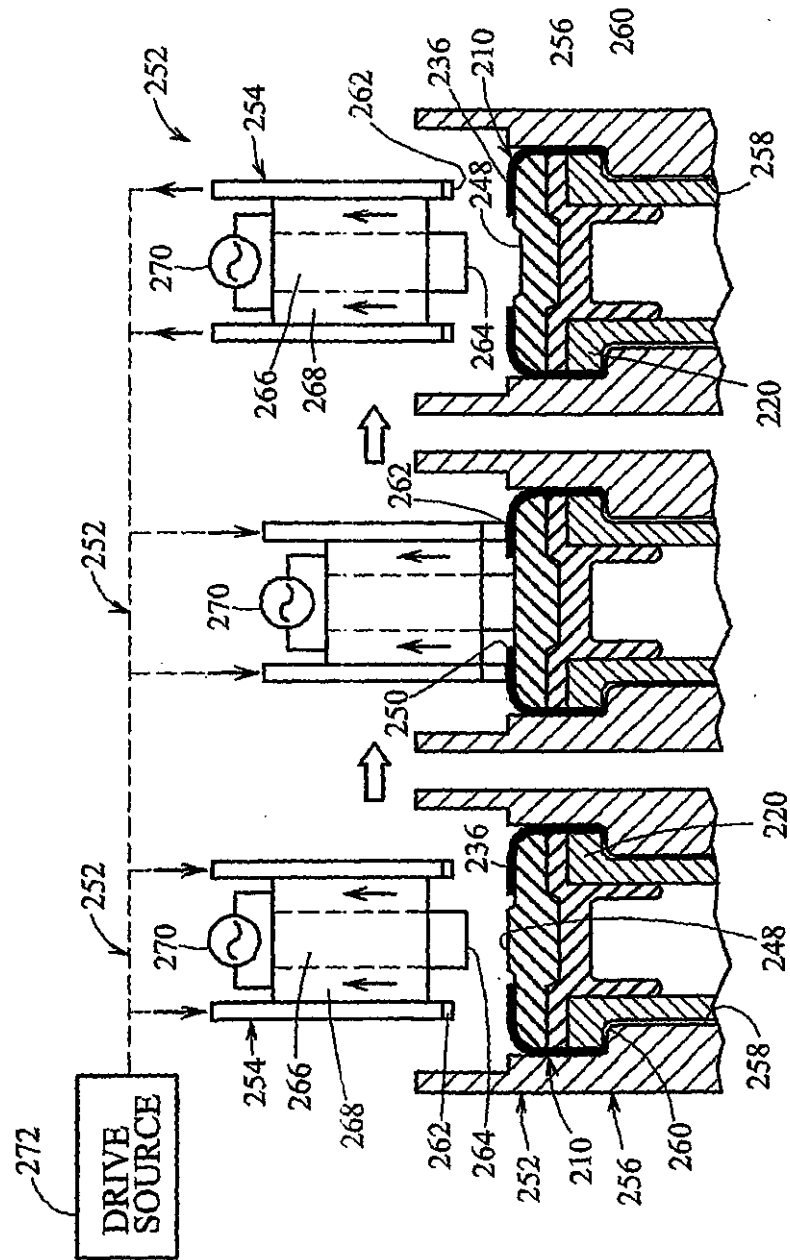


FIG. 9C

FIG. 9B

FIG. 9A

FIG. 10

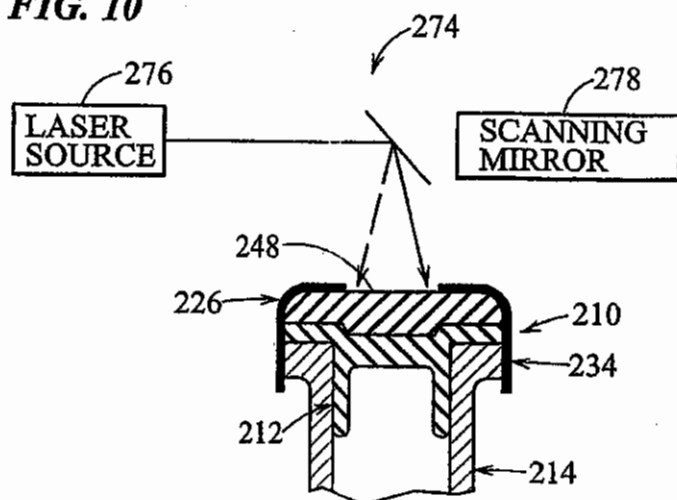
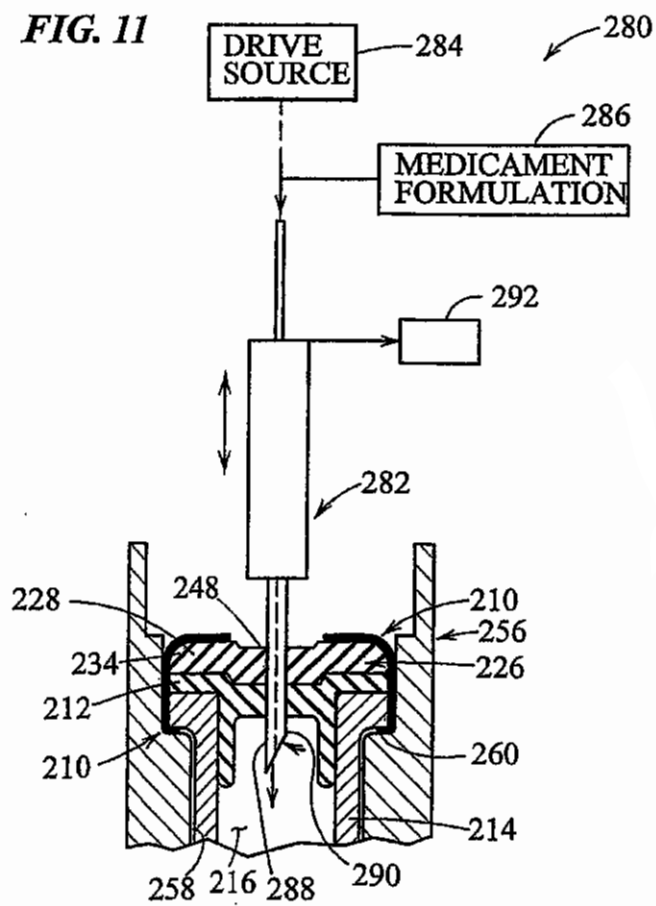
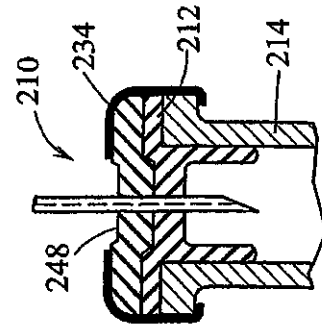


FIG. 11

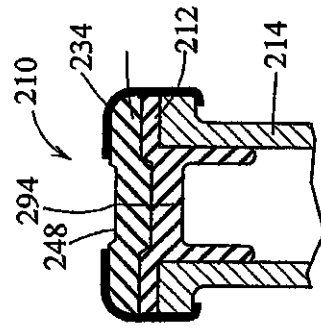


272
DRIVE
SOURCE



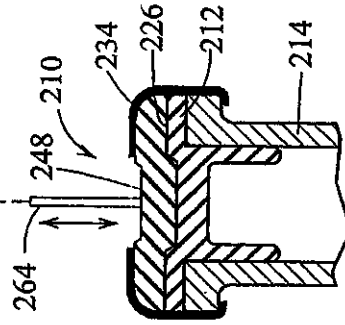
NEEDLE FILL

FIG. 12A



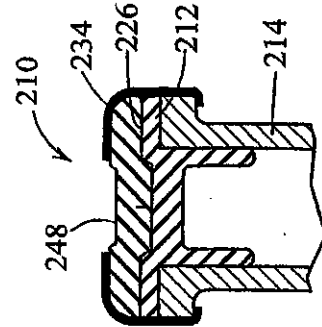
NEEDLE
WITHDRAWN

FIG. 12B



HEAT
SEALING

FIG. 12C



SEALING
COMPLETE

FIG. 12D

FIG. 13A

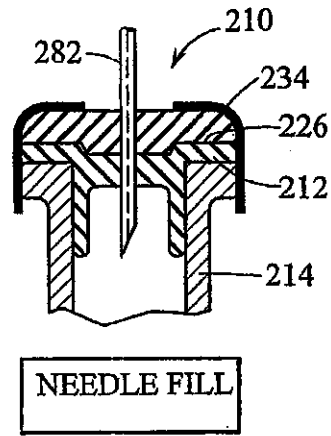


FIG. 13B

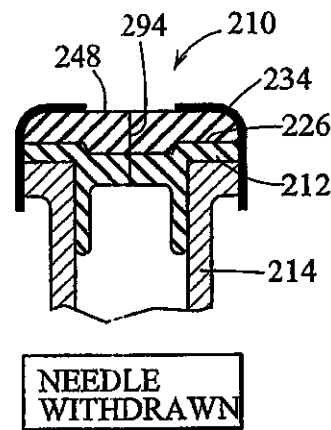
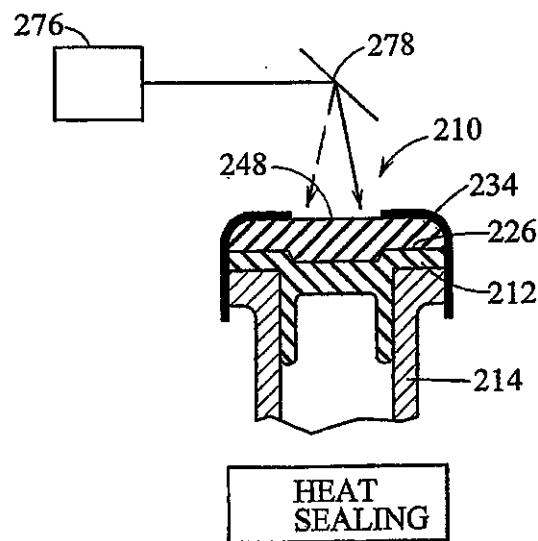


FIG. 13C



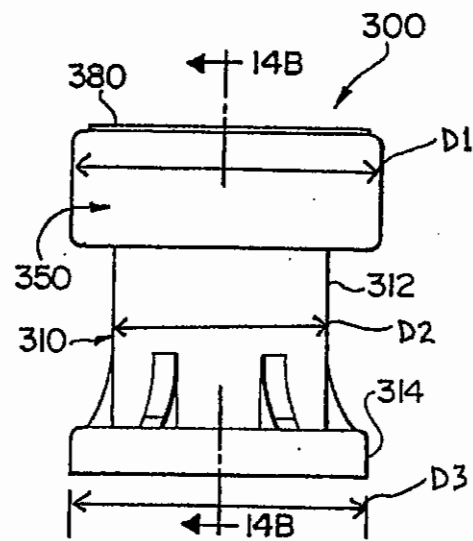


FIG. 14A

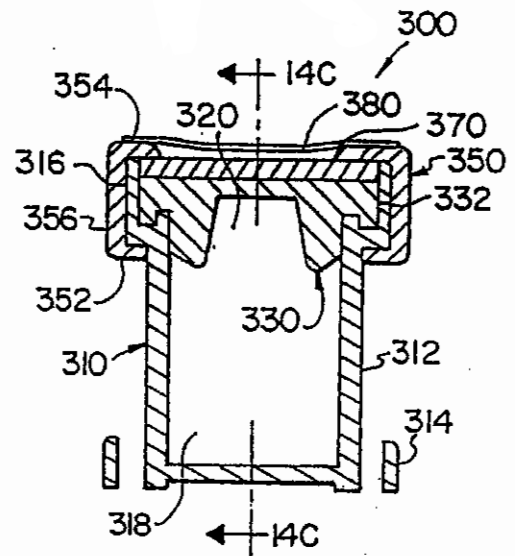


FIG. 14B

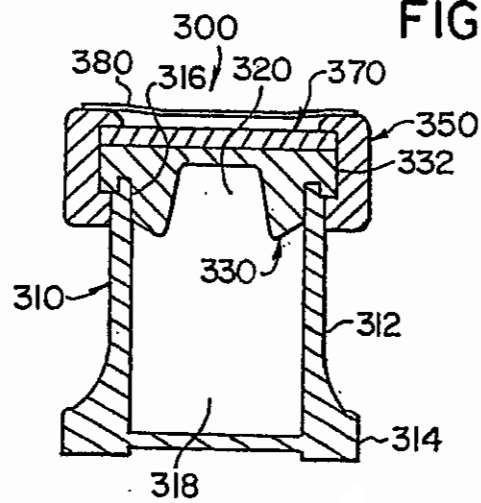
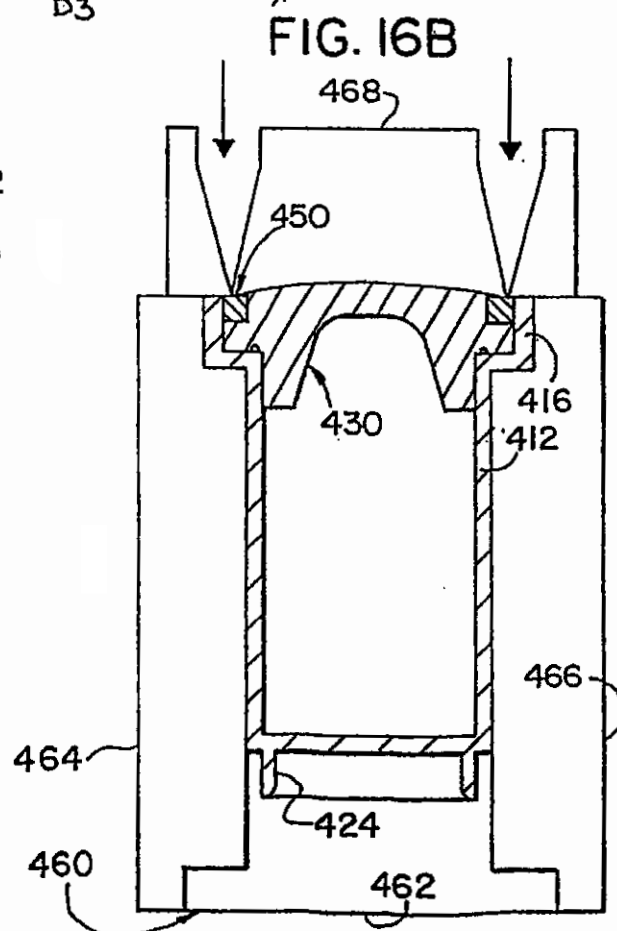
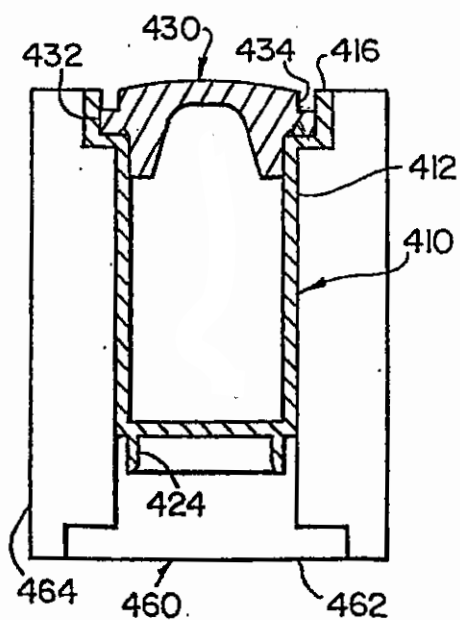
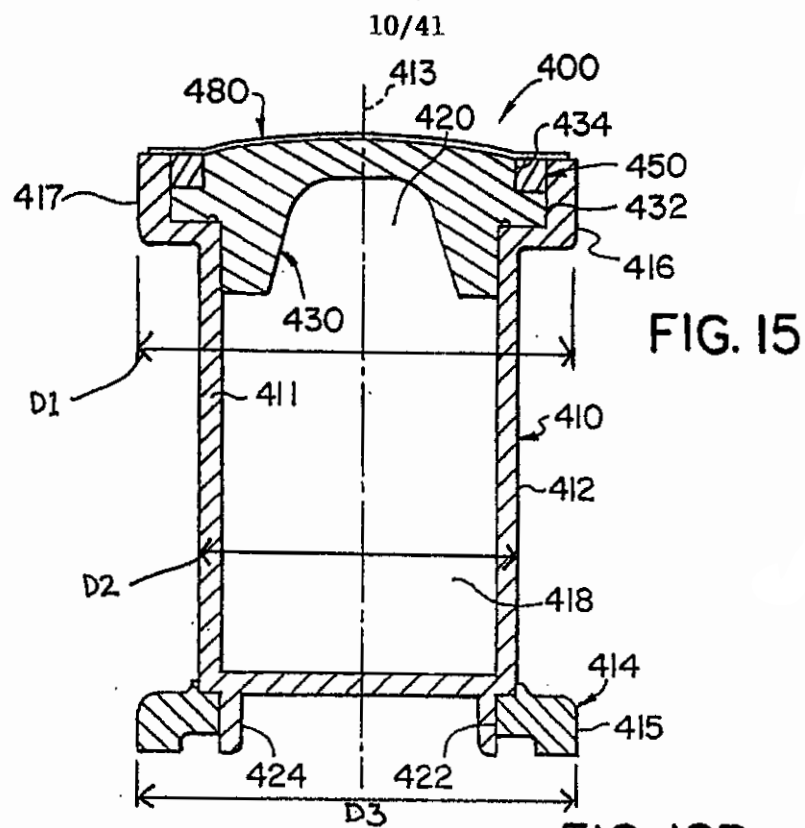


FIG. 14C



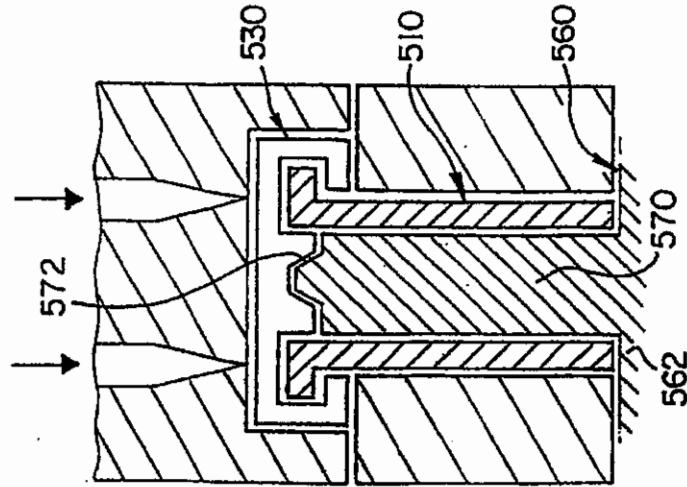


FIG. 17A

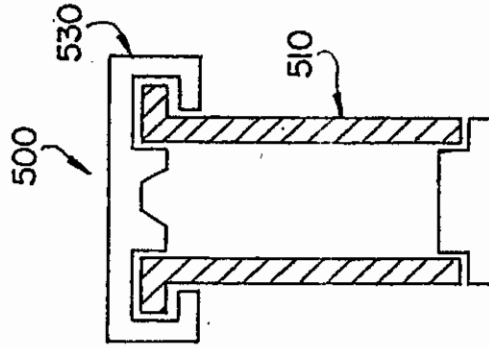


FIG. 17B

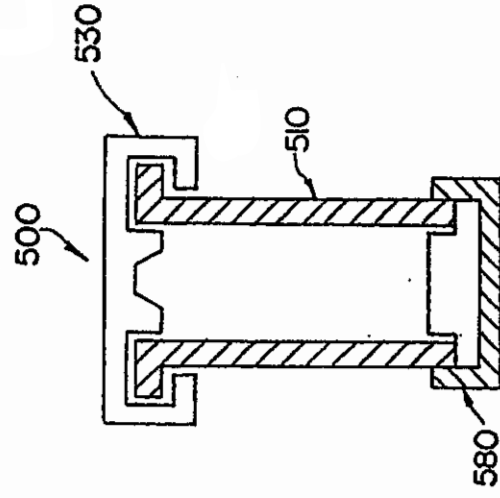


FIG. 17C

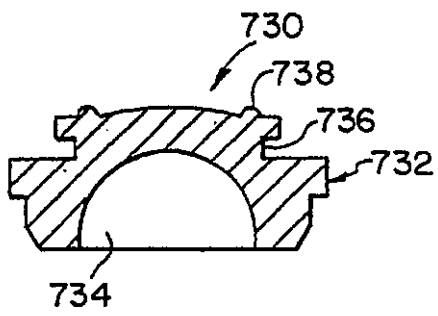


FIG. 20

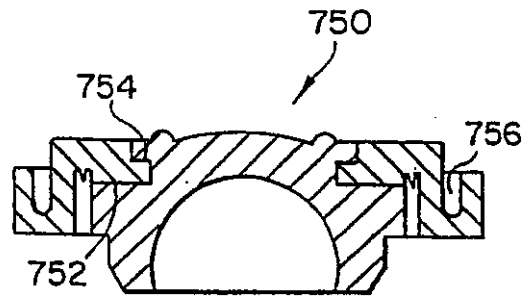


FIG. 21

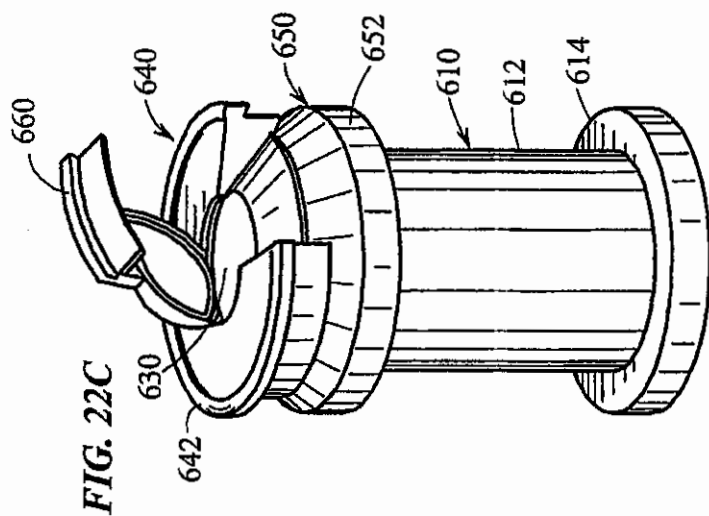


FIG. 22C

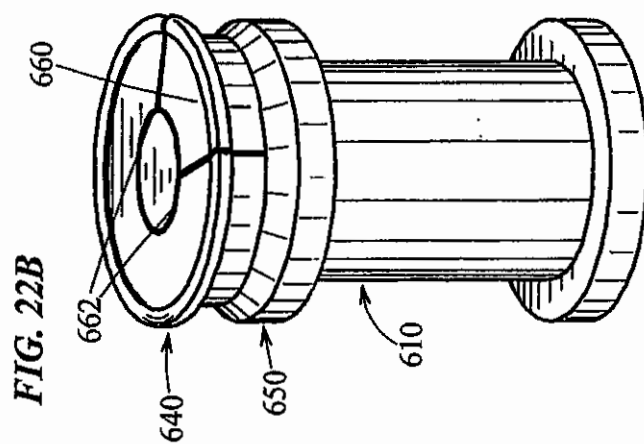


FIG. 22B

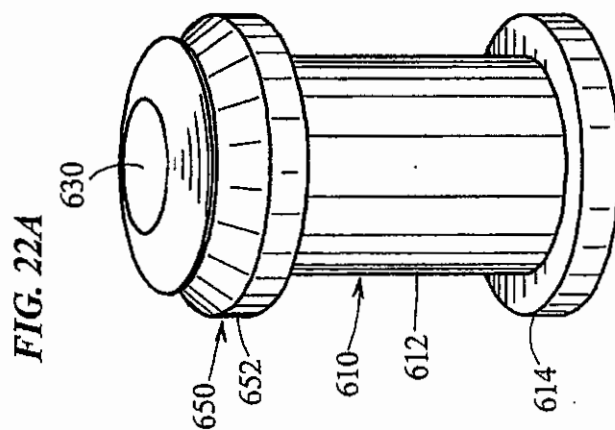


FIG. 22A

FIG. 22

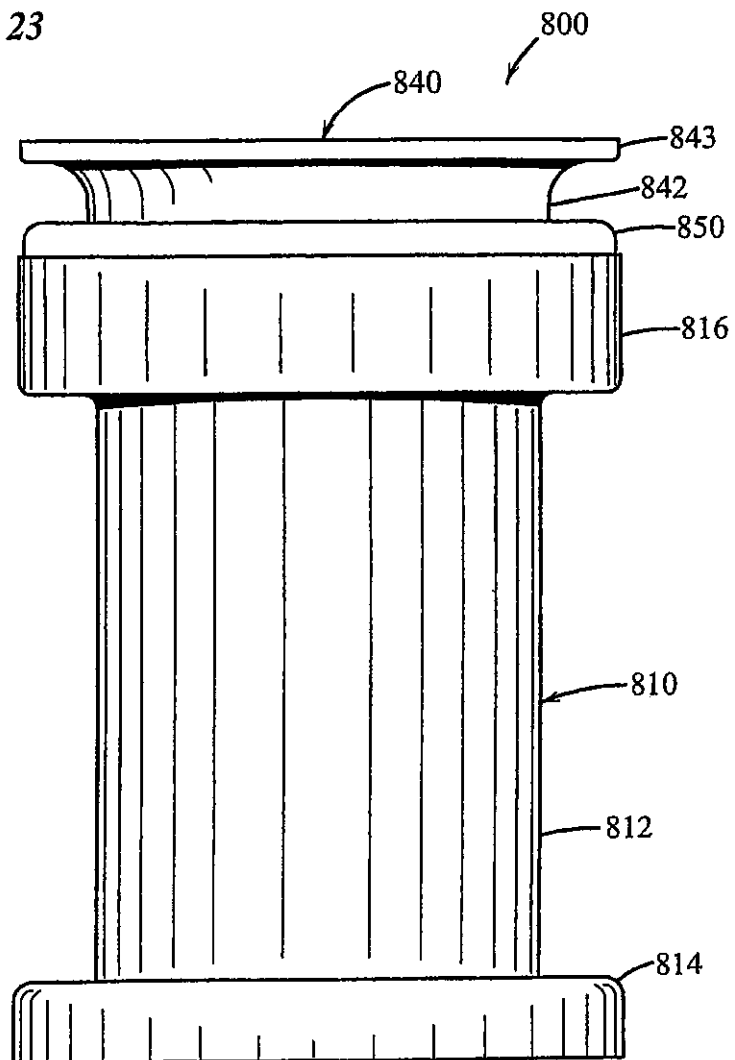
FIG. 23

FIG. 24

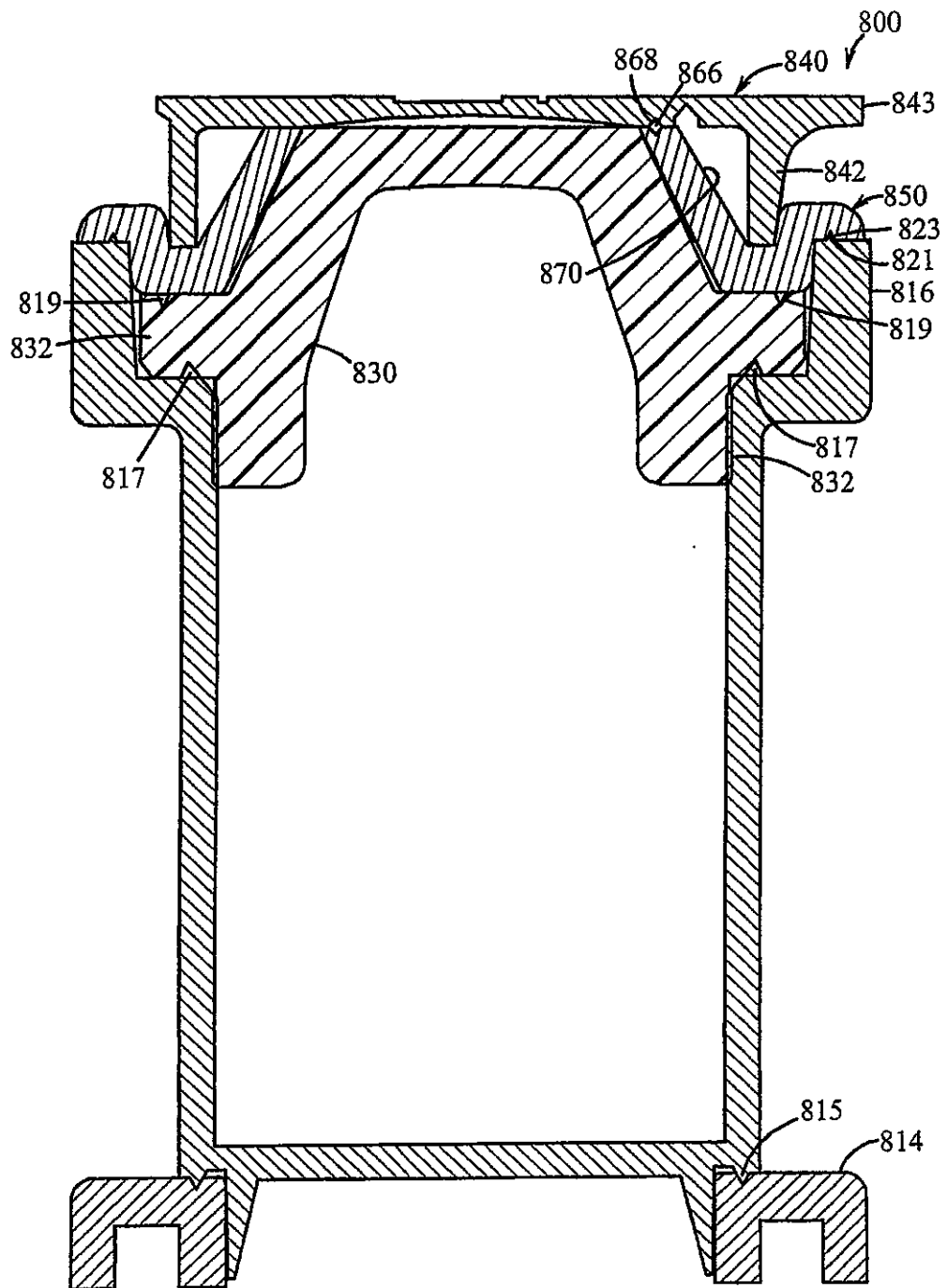


FIG. 25

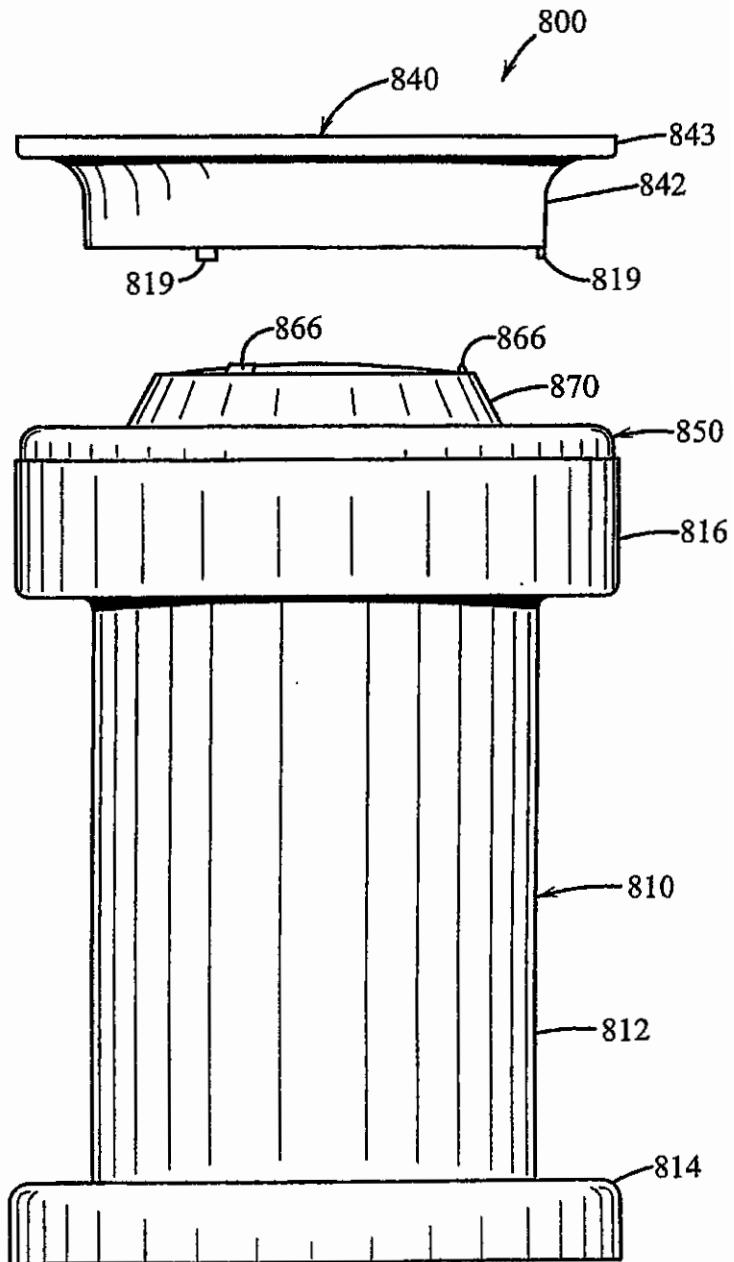
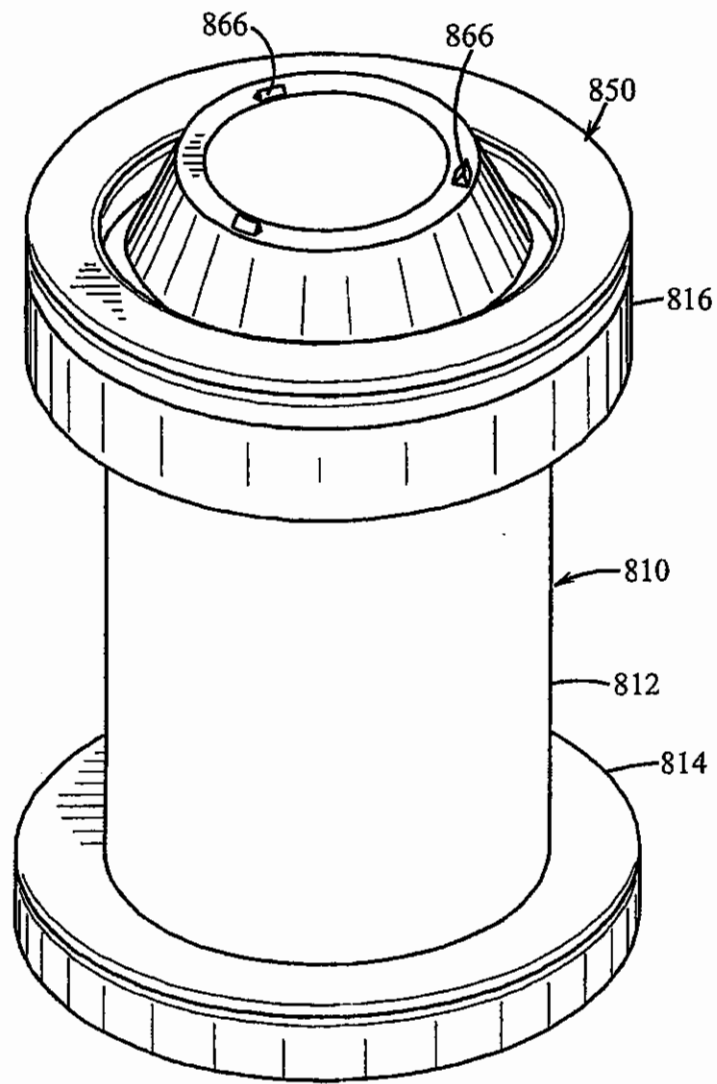


FIG. 26



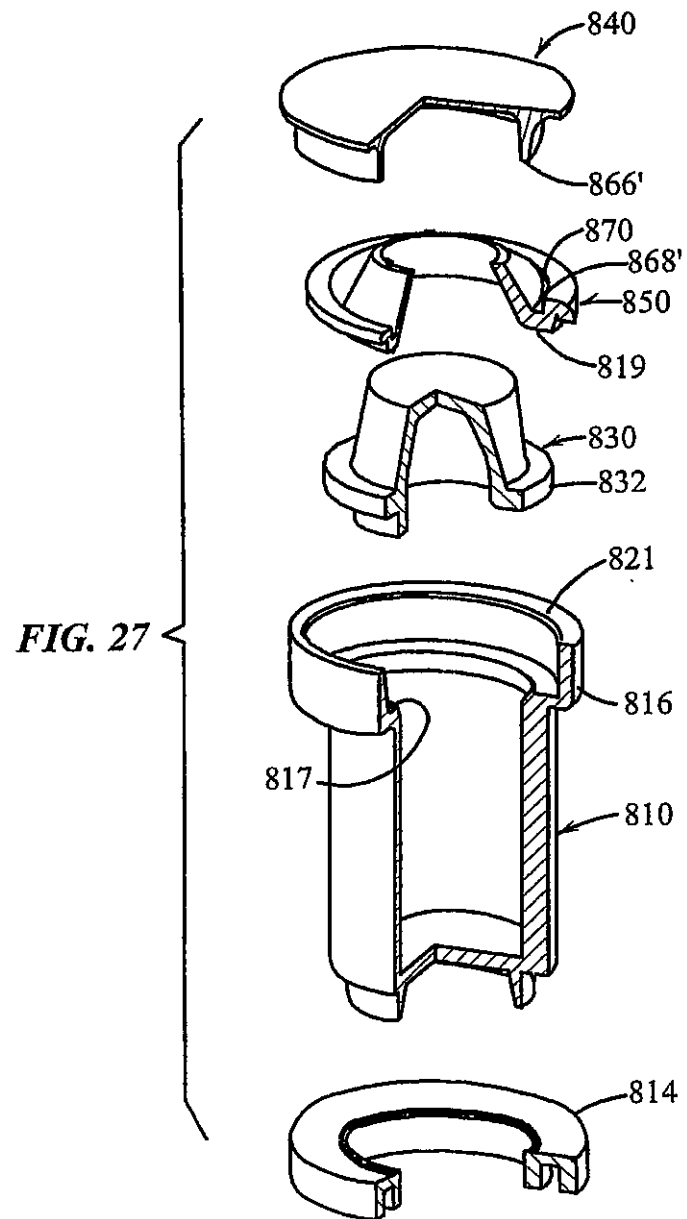


FIG. 28

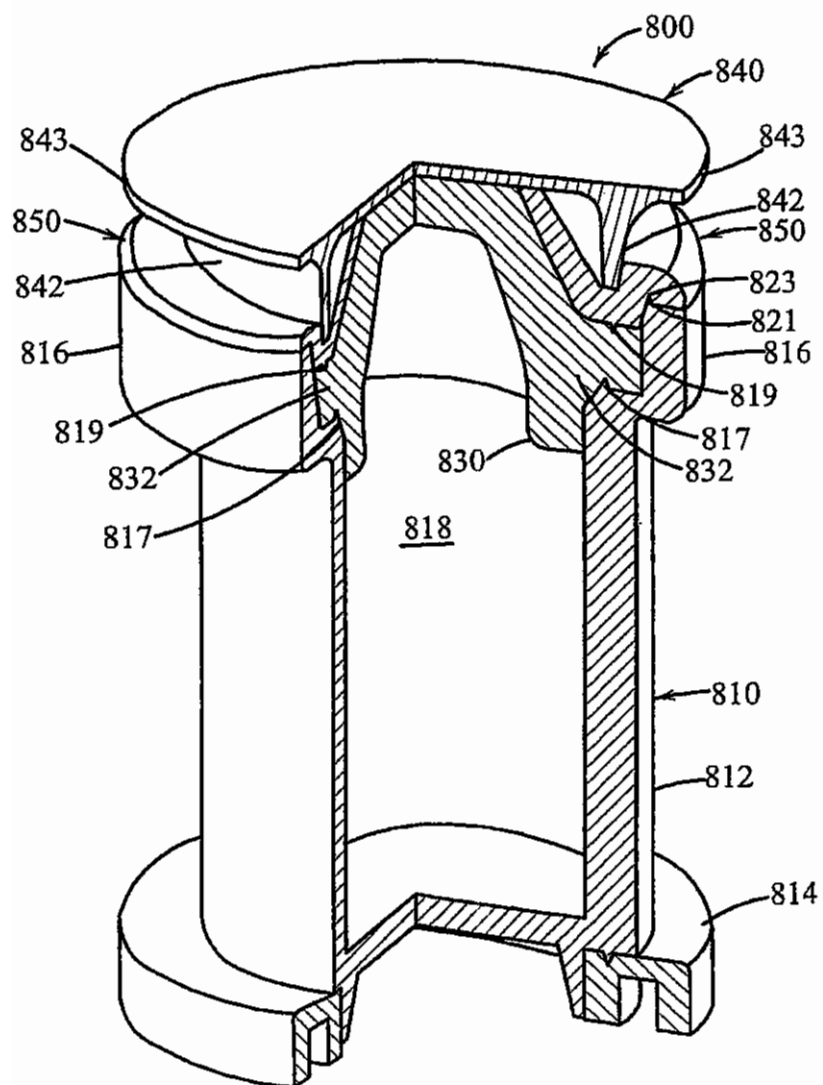
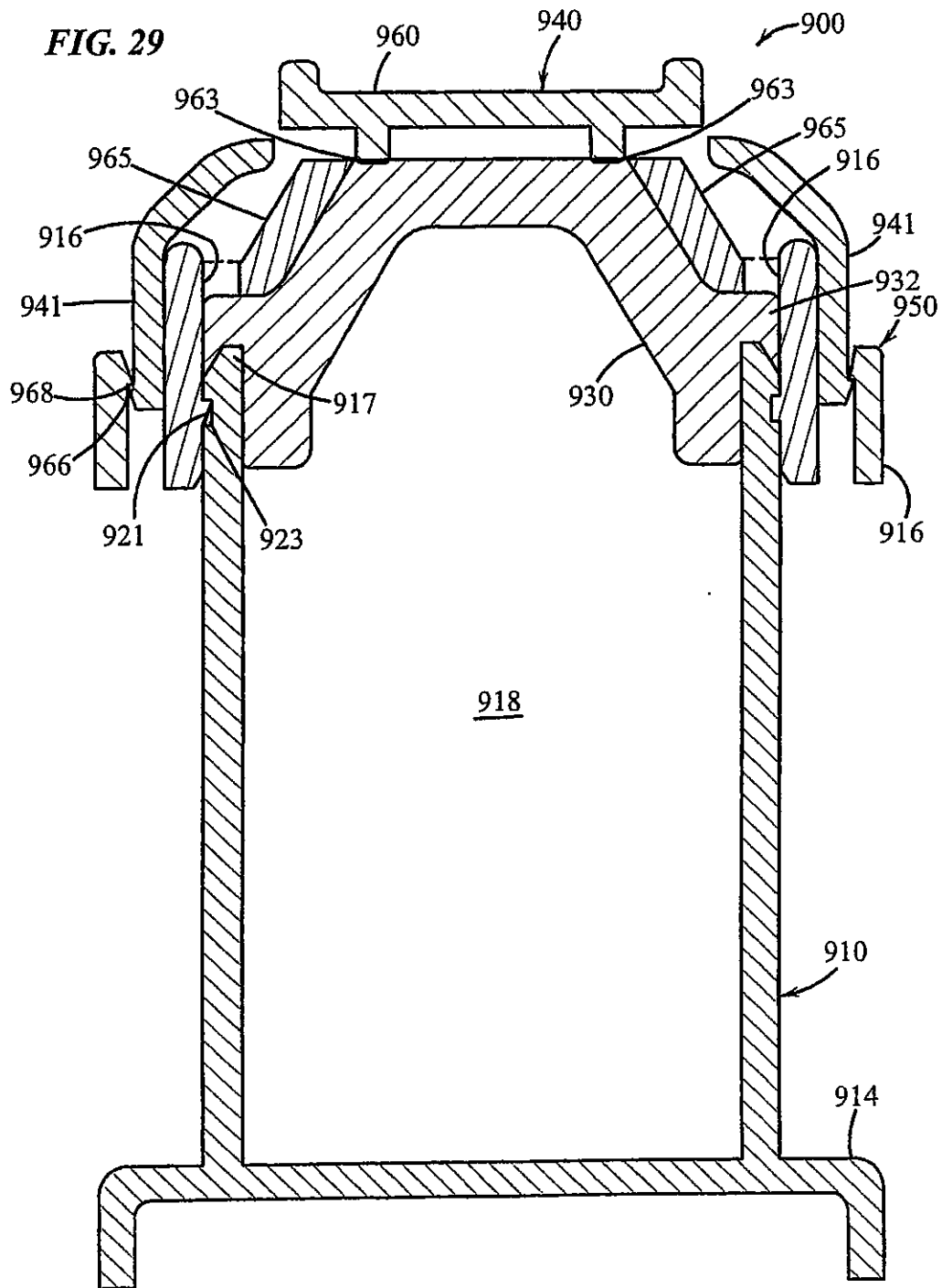


FIG. 29

22/41

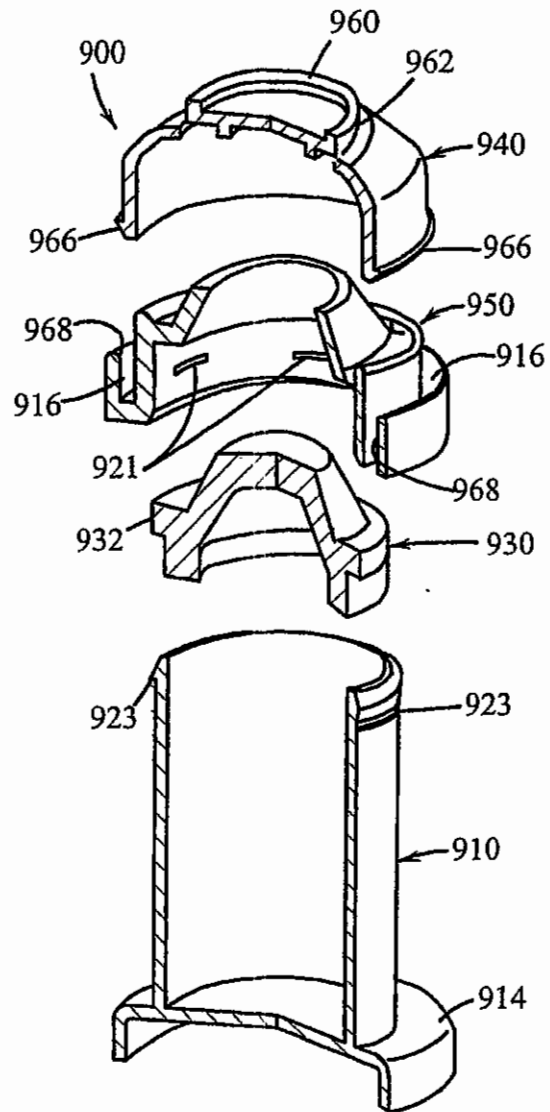


FIG. 30

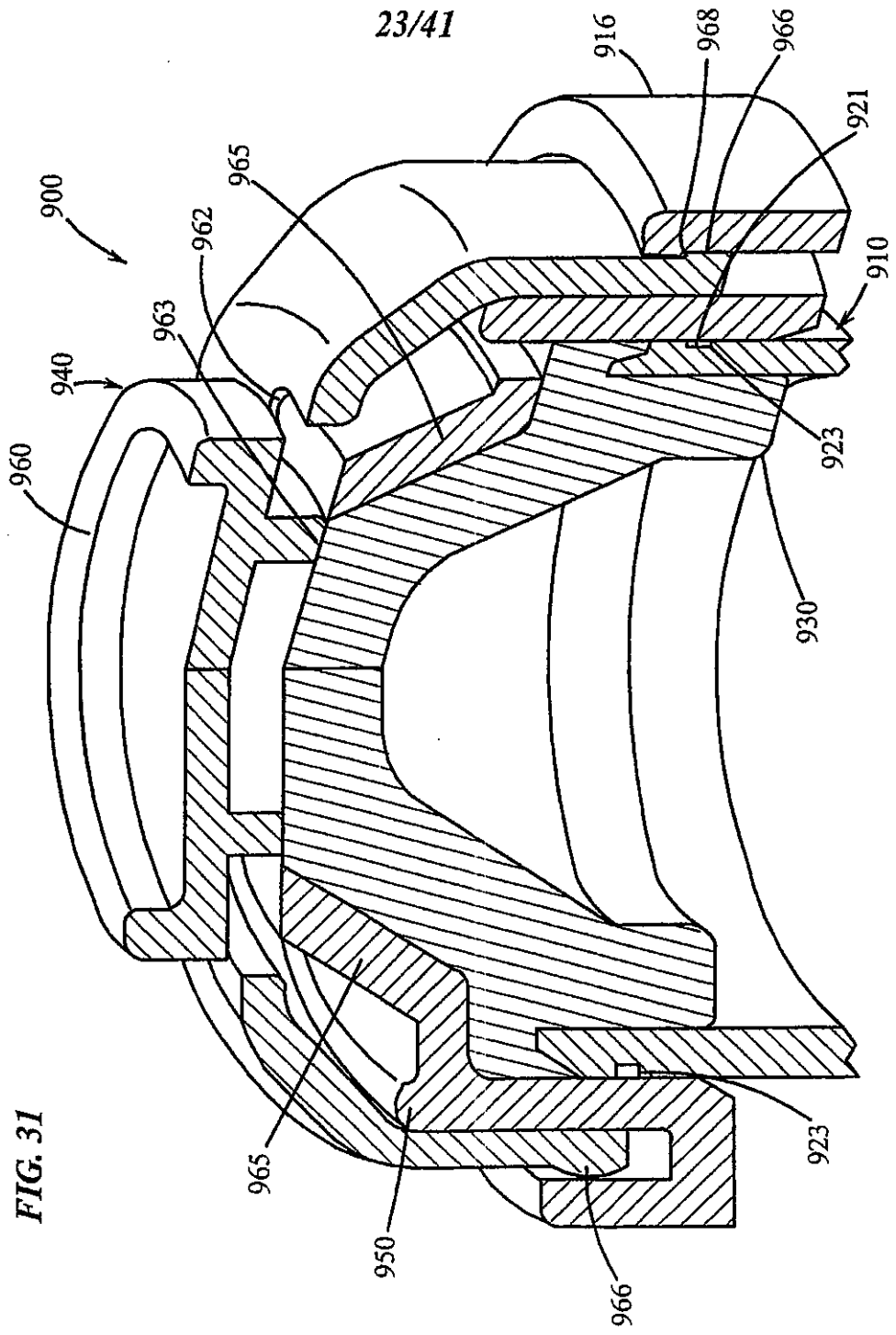
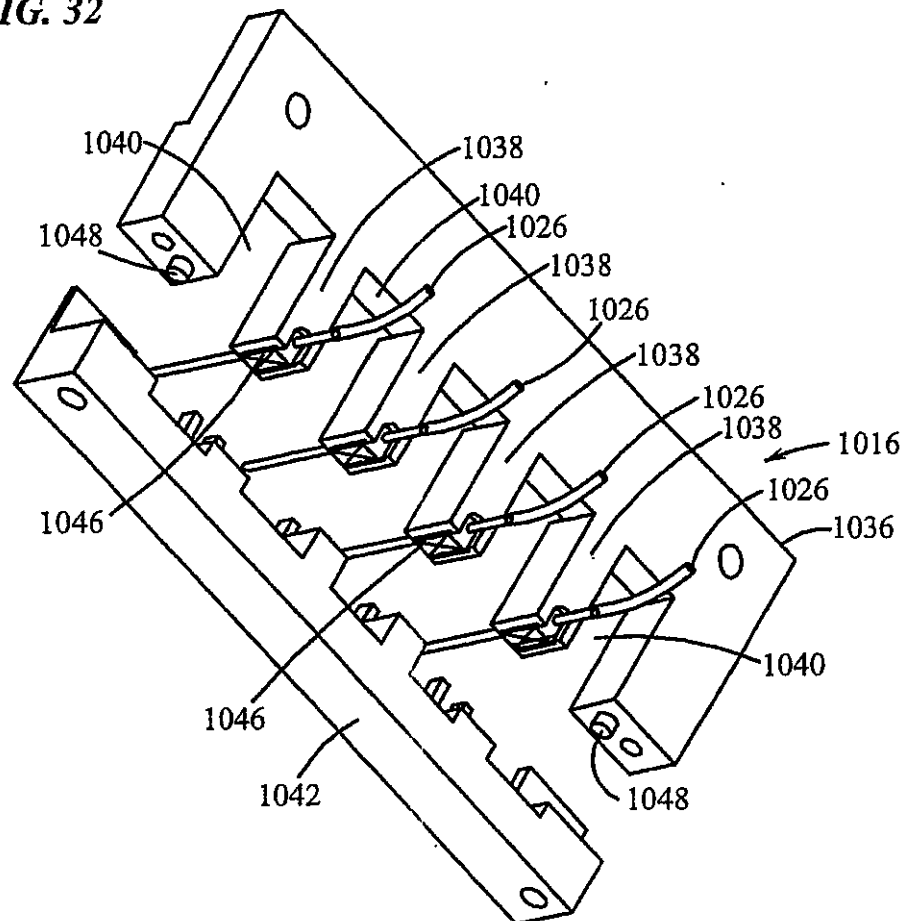


FIG. 31

FIG. 32

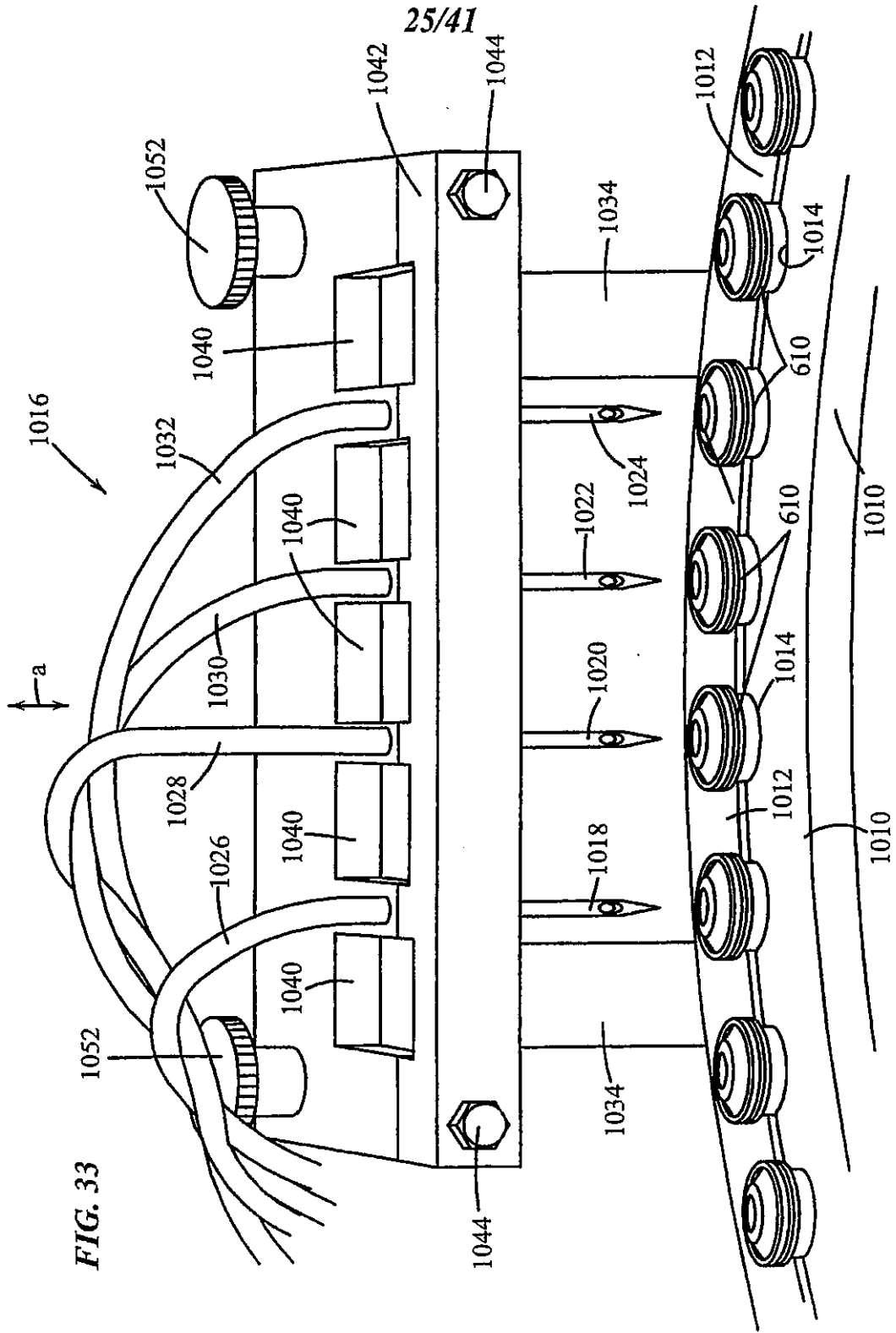
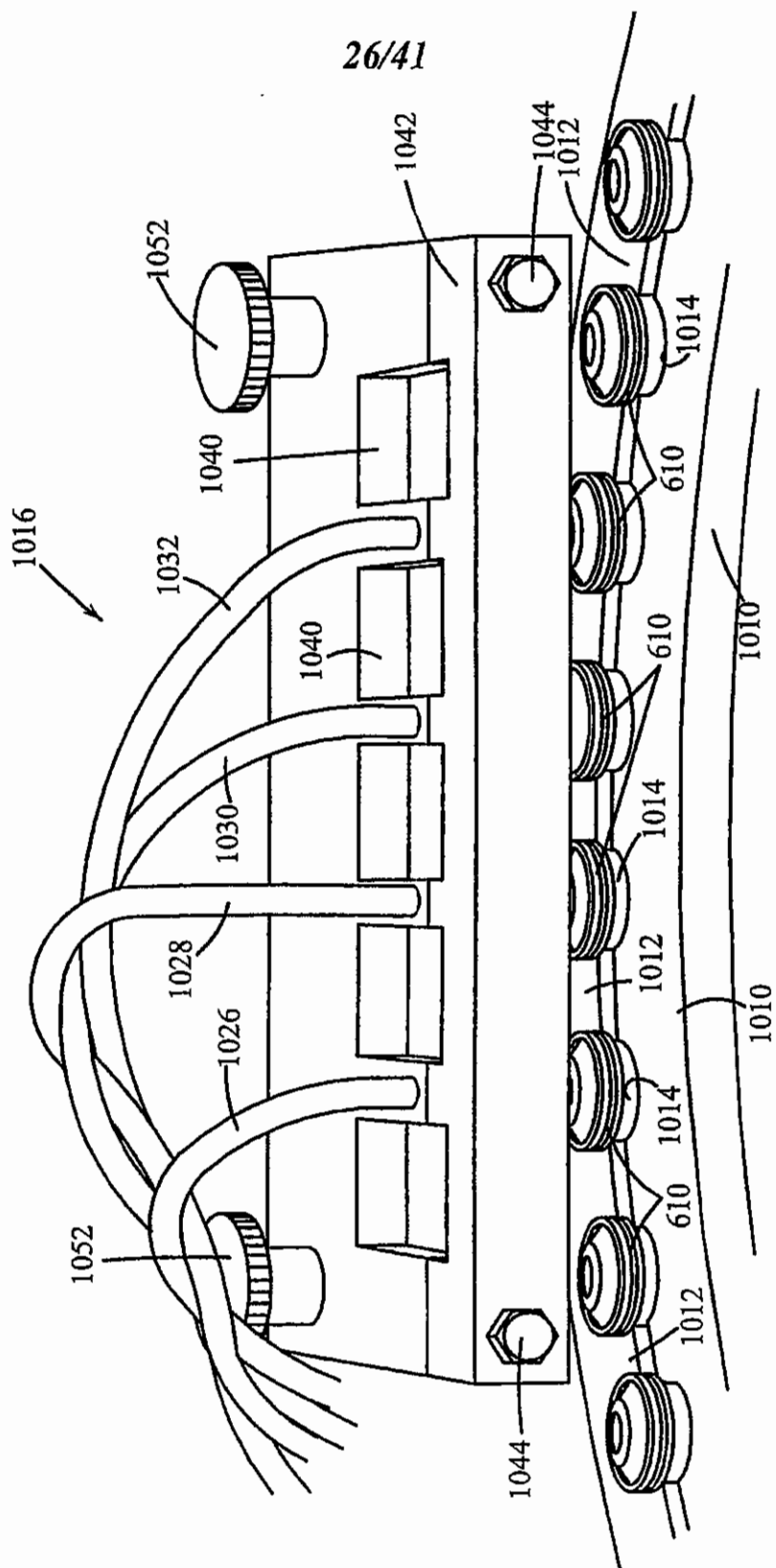


FIG. 34



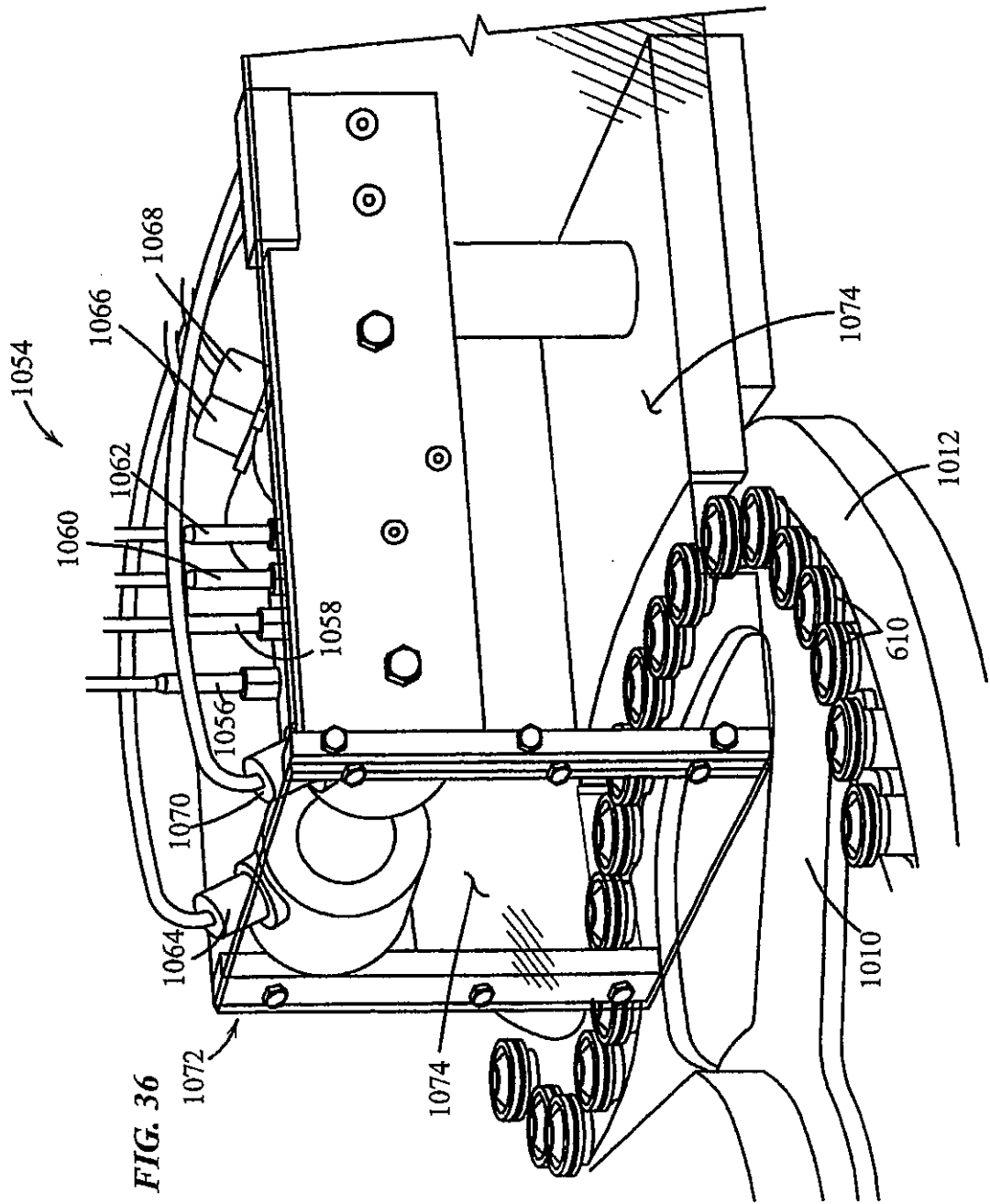


FIG. 38

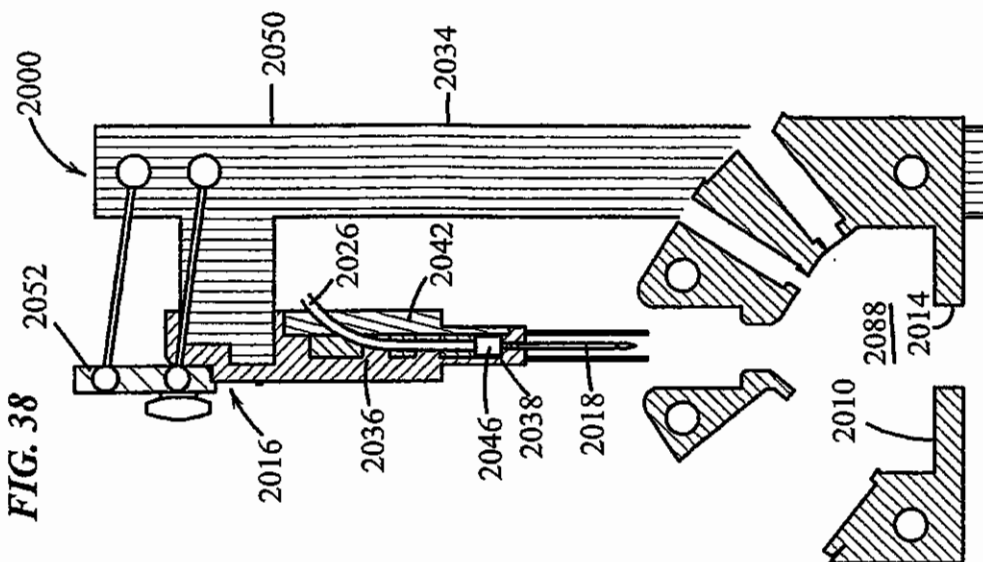


FIG. 37

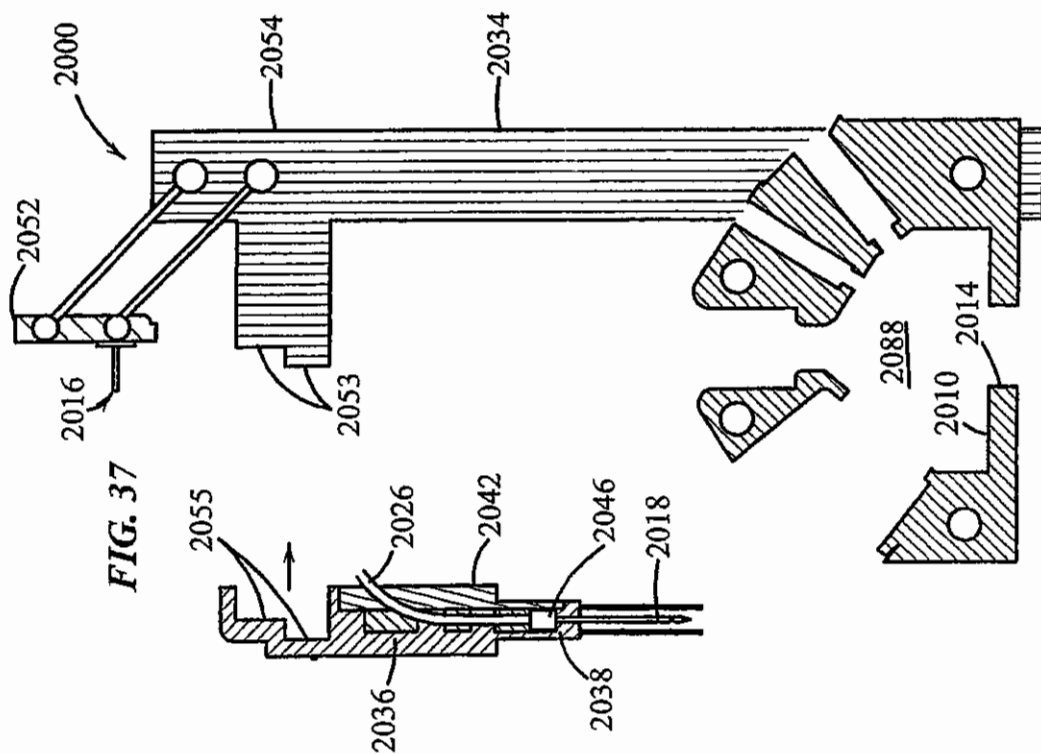


FIG. 39A

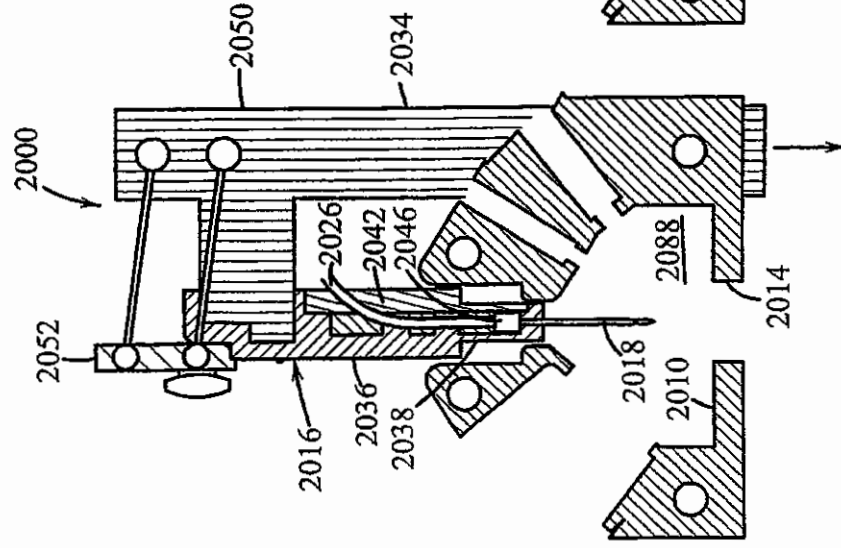


FIG. 39B

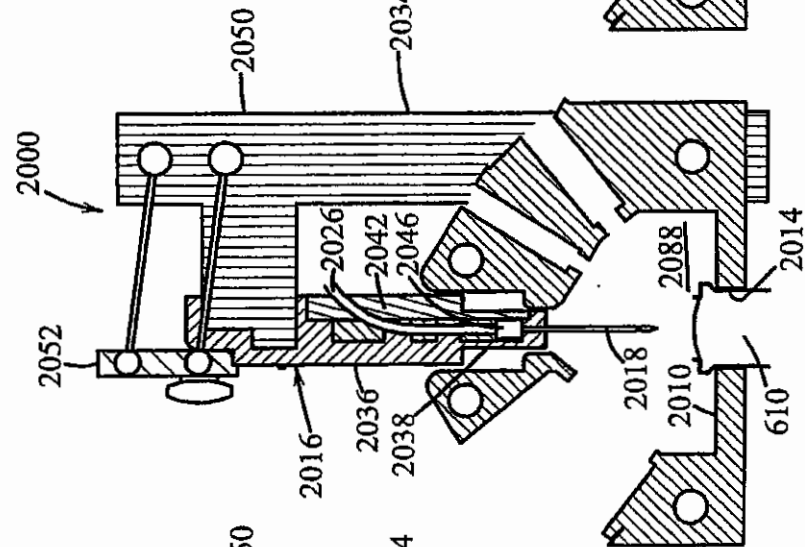


FIG. 39C

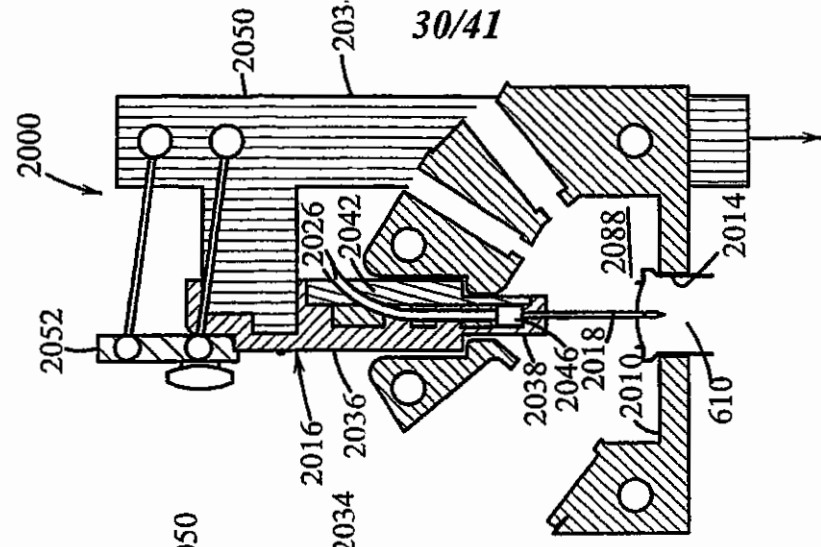


FIG. 40A

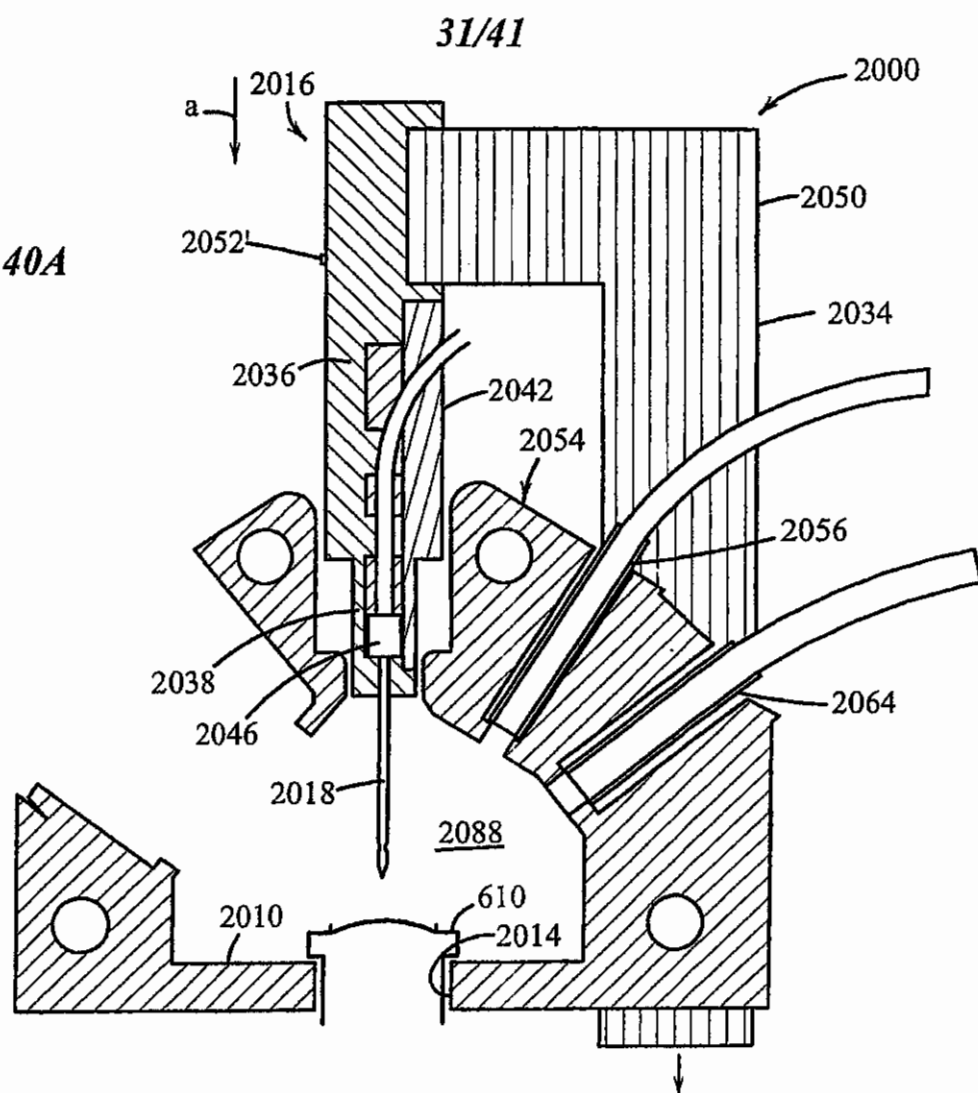


FIG. 40B

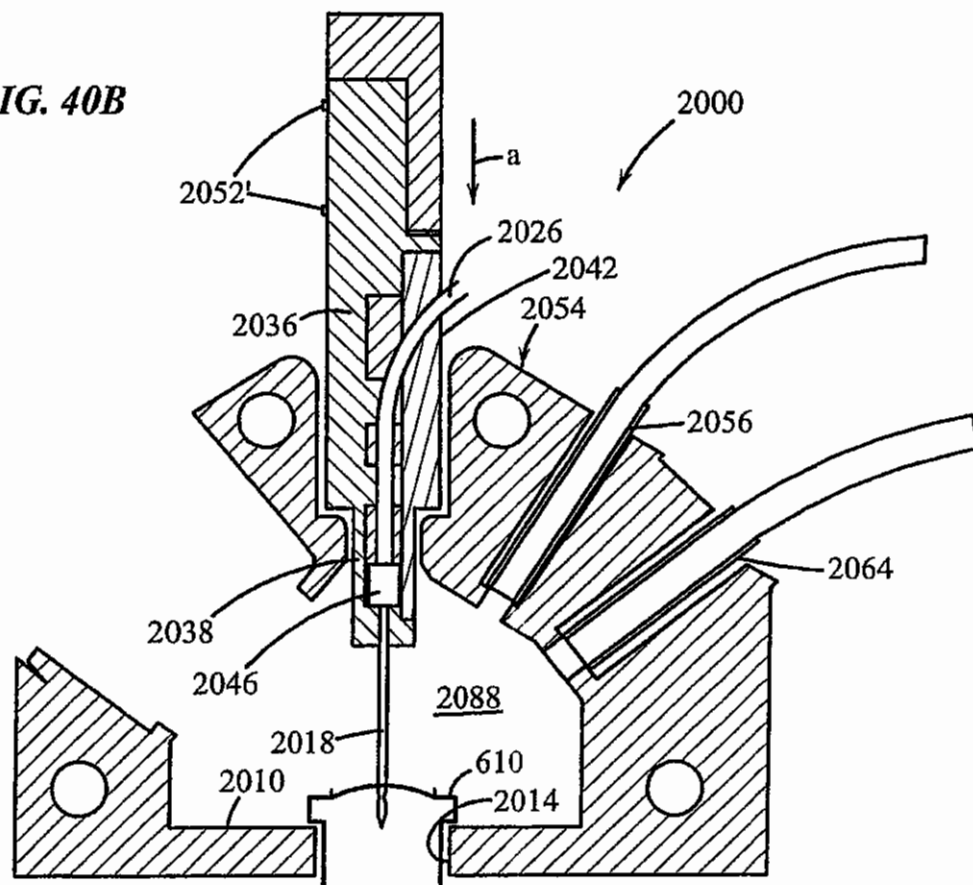
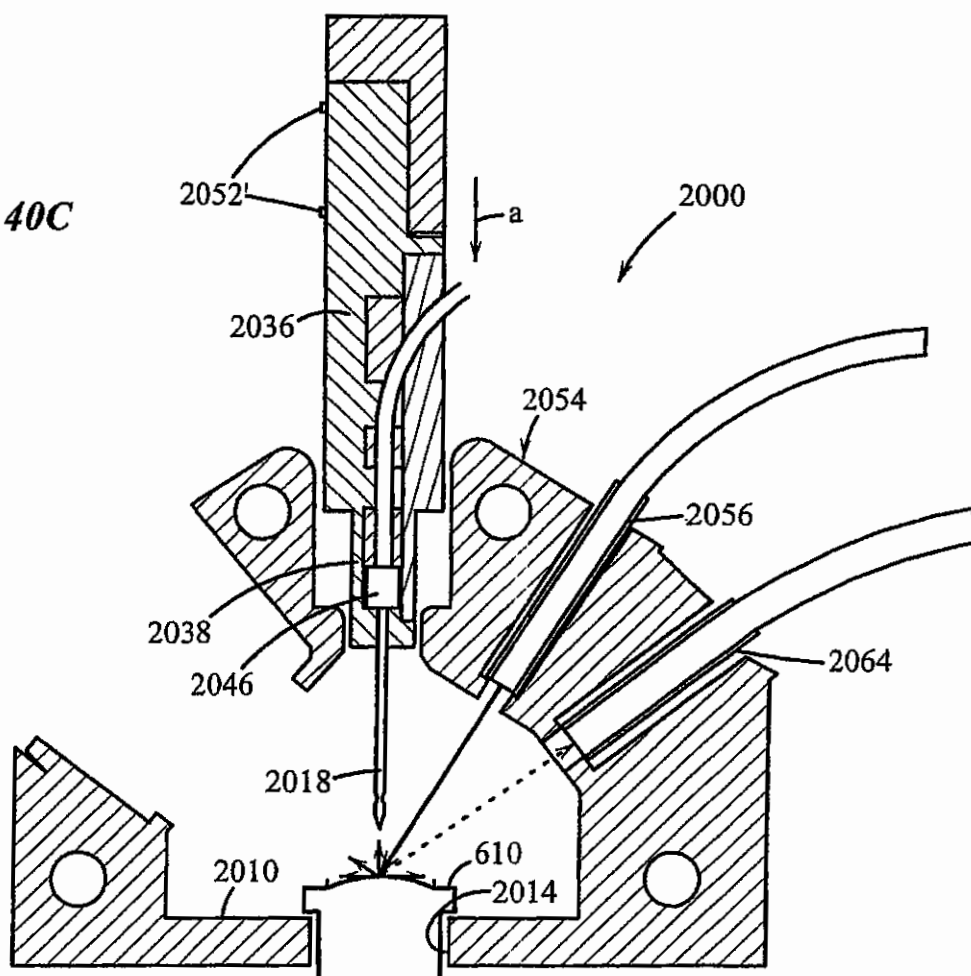


FIG. 40C



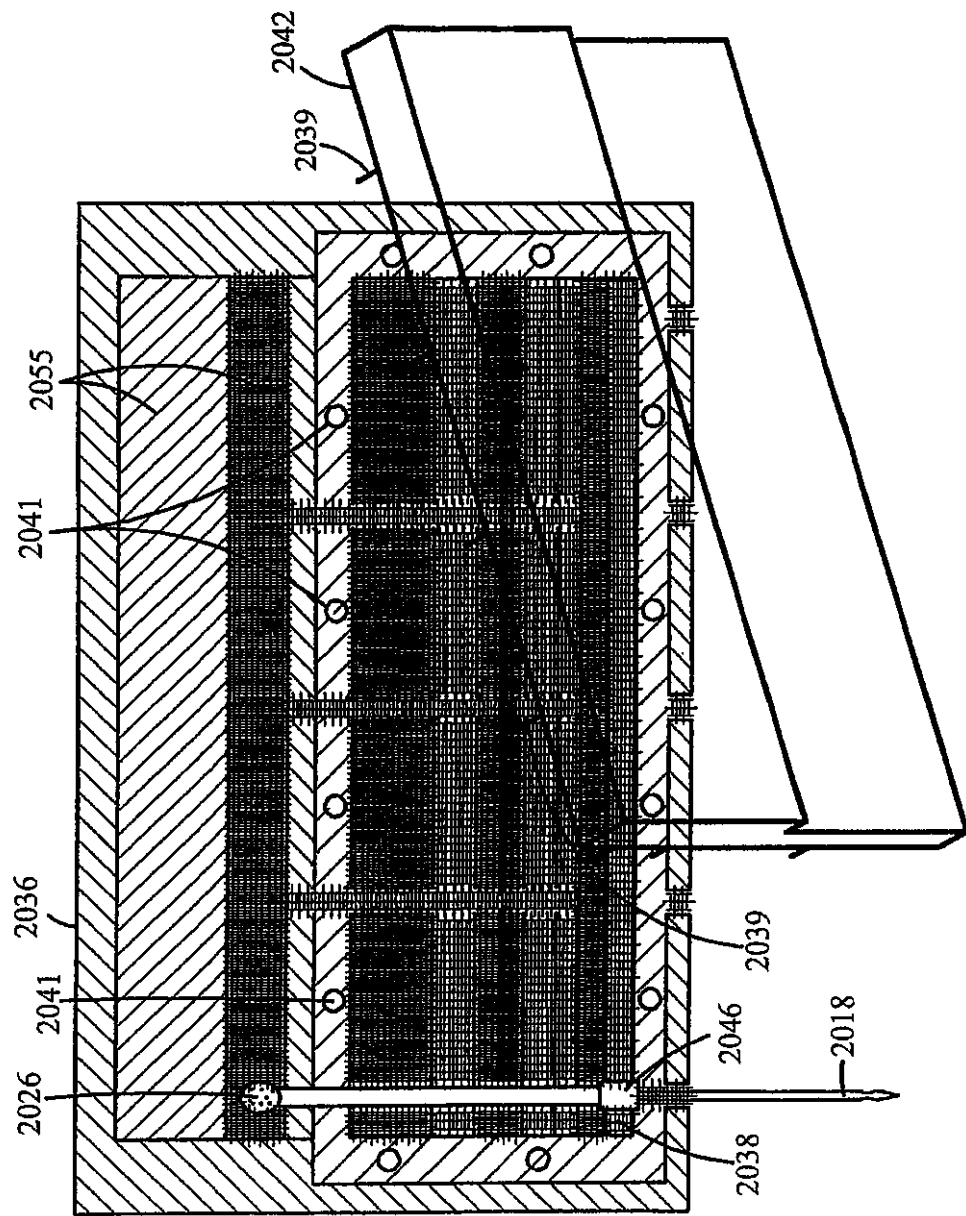


FIG. 41

FIG. 42

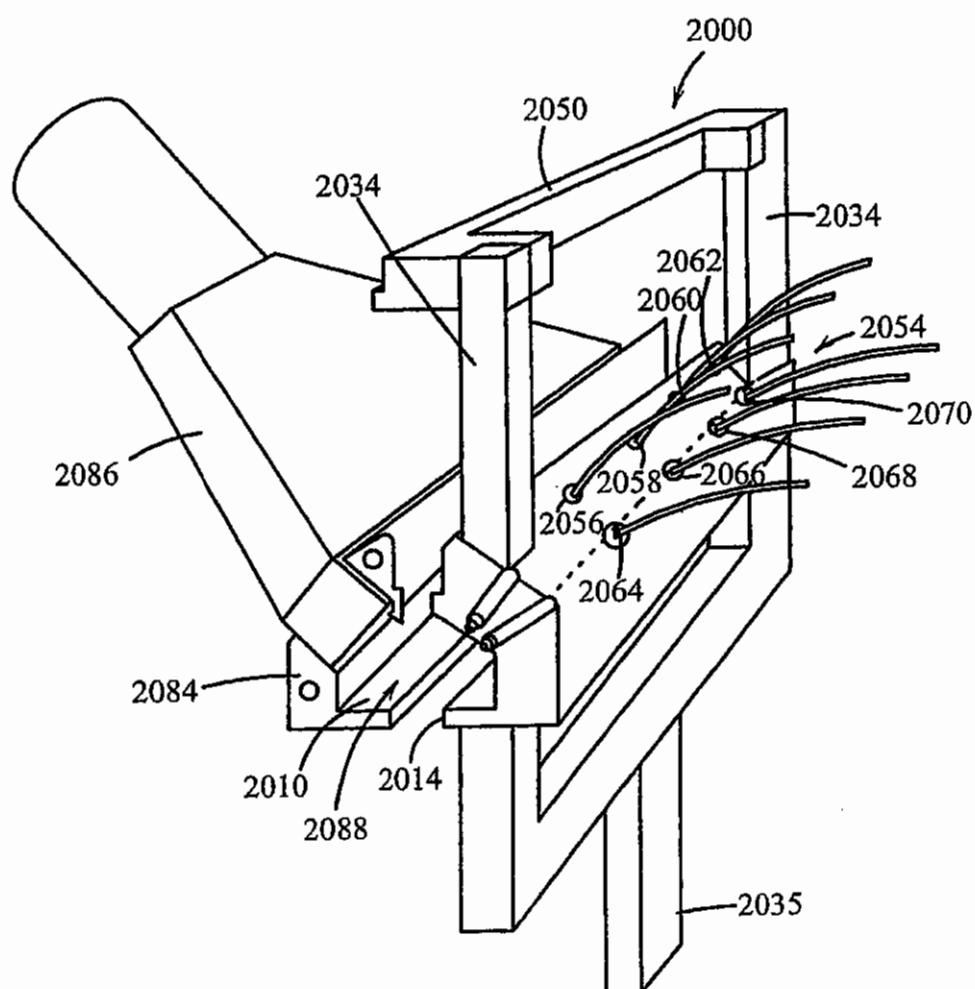
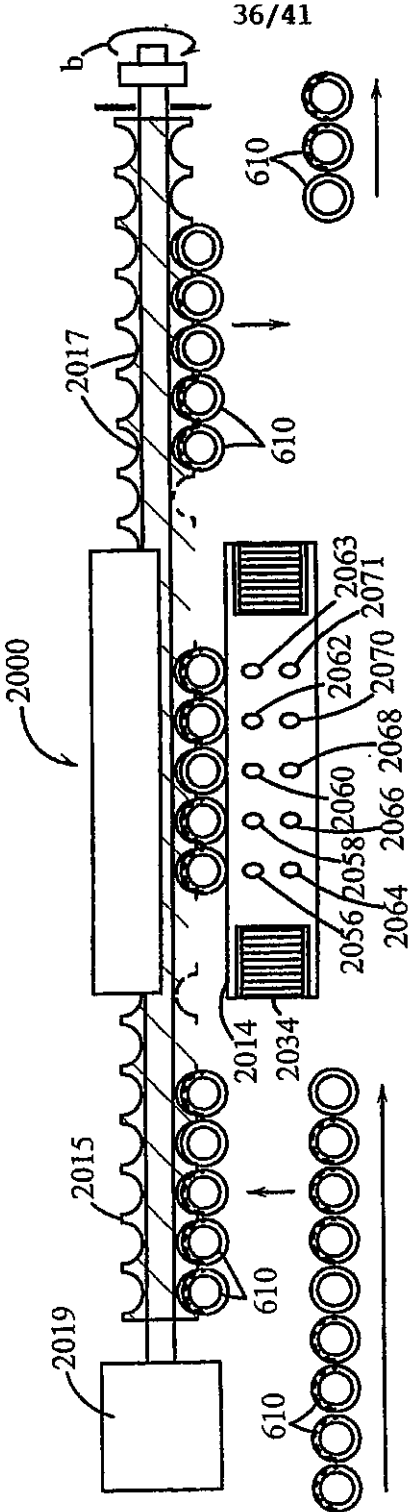


FIG. 43



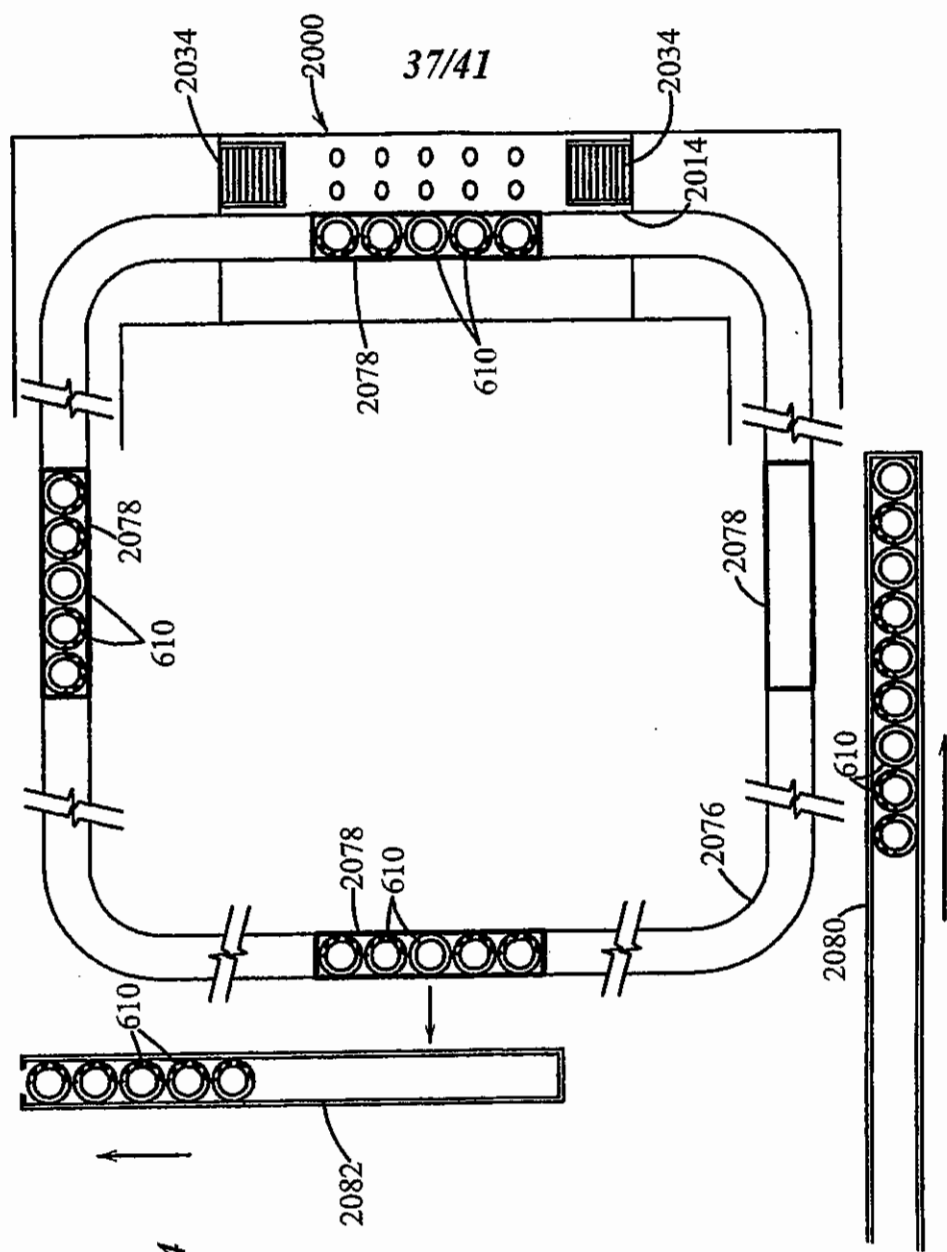


FIG. 44

FIG. 46

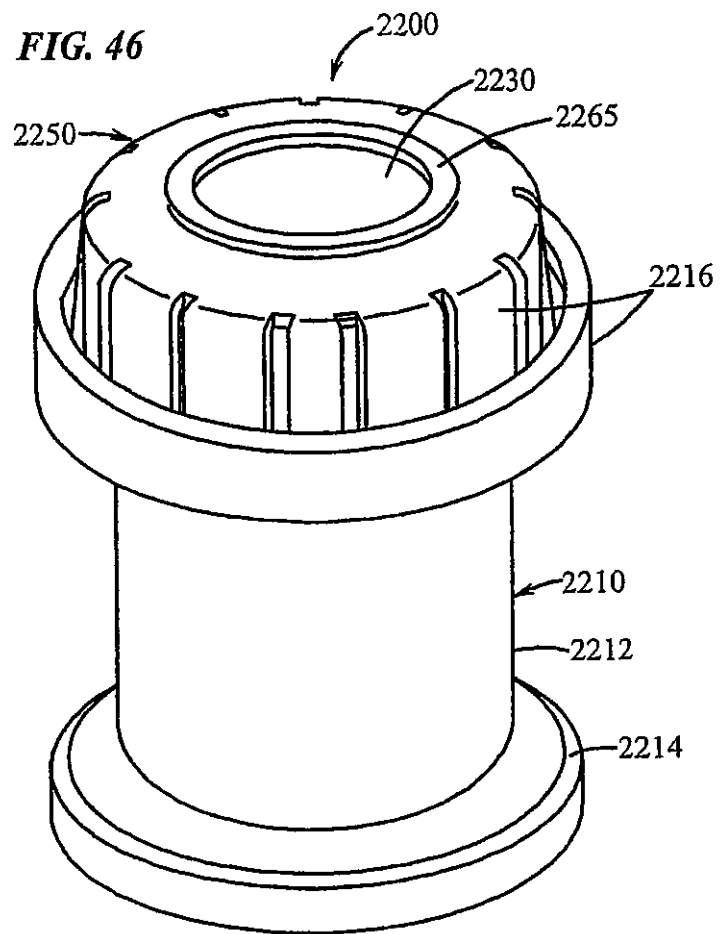


FIG. 47

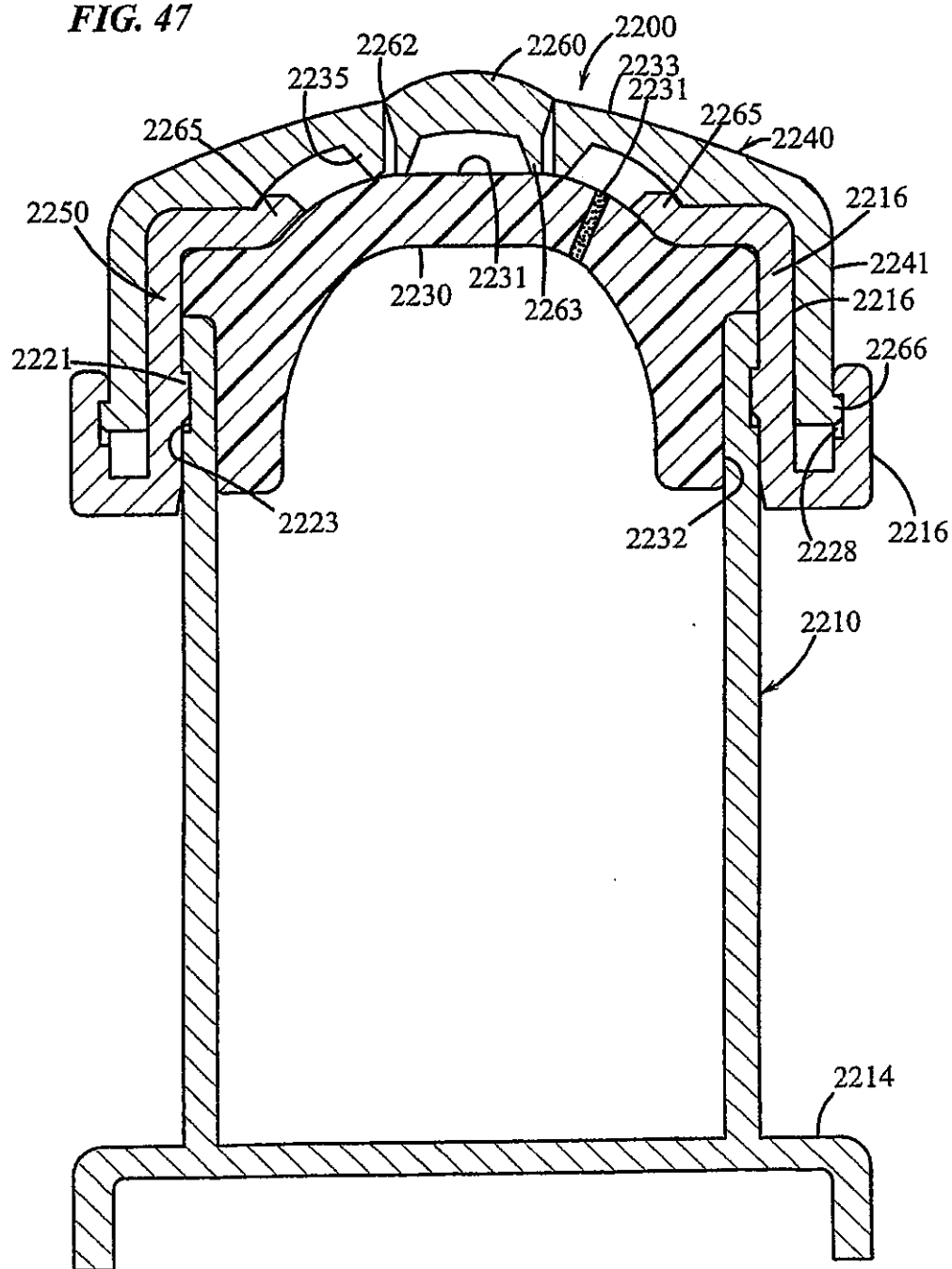


FIG. 48

