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(21) International Application Number: PCT/US97/16586 (22) International Filing Date: 18 September 1997 (18.09.97) (30) Priority Data: 60/026,486 23 September 1996 (23.09.96) US (71) Applicant (for all designated States except US): ELI LILLY AND COMPANY [US/US]; Lilly Corporate Center, Indianapolis, IN 46285 (US); (72) Inventors; and (75) Inventors/Applicants (for US only): LARSEN, Samuel, D. [US/US]; 3088 Hamilton, West Lafayette, IN 47906 (US). NICHOLS, John, R. [GB/GB]; 62 Lynton Drive, Hillside, Southport, Merseyside PR8 4QQ (GB). REUTZEL, Susan, M. [US/US]; 4824 Eagles Watch Lane, Indianapolis, IN 46254 (US). STEPHENSON, Gregory, A. [US/US]; 10227 Bent Tree Lane, Fishers, IN 46038 (US). (74) Agents: PALMBERG, Arleen et al.; Eli Lilly and Company, Lilly Corporate Center, Indianapolis, IN 46285 (US).		(81) Designated States: AL, AM, AU, AZ, BA, BB, BG, BR, BY, CA, CN, CU, CZ, EE, GE, GH, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, RO, RU, SD, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), OAPI patent (BF, BI, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(54) Title: OLANZAPINE DIHYDRATE D (57) Abstract The present invention provides the novel Dihydrate D 2-methyl-thieno-benzodiazepine and a formulation therefor.		