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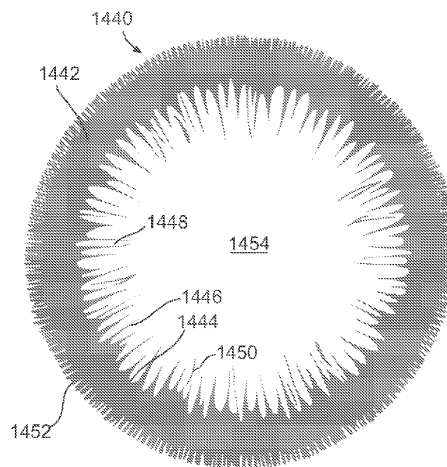


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(54) Title: CONTACT LENS WITH IMPROVED COSMESIS

FIG. 14C



(57) Abstract: Eye enhancement contact lenses are disclosed having patterns configured to change the cosmetic appearance of the wearer's iris and limbus, made using inks containing special effect pigments in sufficient amounts to render the patterns less visible when positioned over the sclera, because of placement or normal lens movement on eye, than the same pattern free of interference pigments, thereby providing a more natural appearance. The special effect pigments comprise muscovite mica, synthetic fluorphlogopite, synthetic aluminum oxides, borosilicates, calcium aluminum borosilicates, silicon dioxide platelets, metal oxide coated muscovite mica, metal oxide coated synthetic fluorphlogopite, metal oxide coated synthetic aluminum oxides, metal oxide coated borosilicates, metal coated calcium aluminum borosilicates, metal oxide coated silicon dioxide platelets and combinations thereof. In some patterns, the special effect pigments are more concentrated in the periphery which is most likely portion of the pattern move over the sclera during wear.

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